



SEEDMASTER | 2025

ULTRAPRO II

PARTS BOOK

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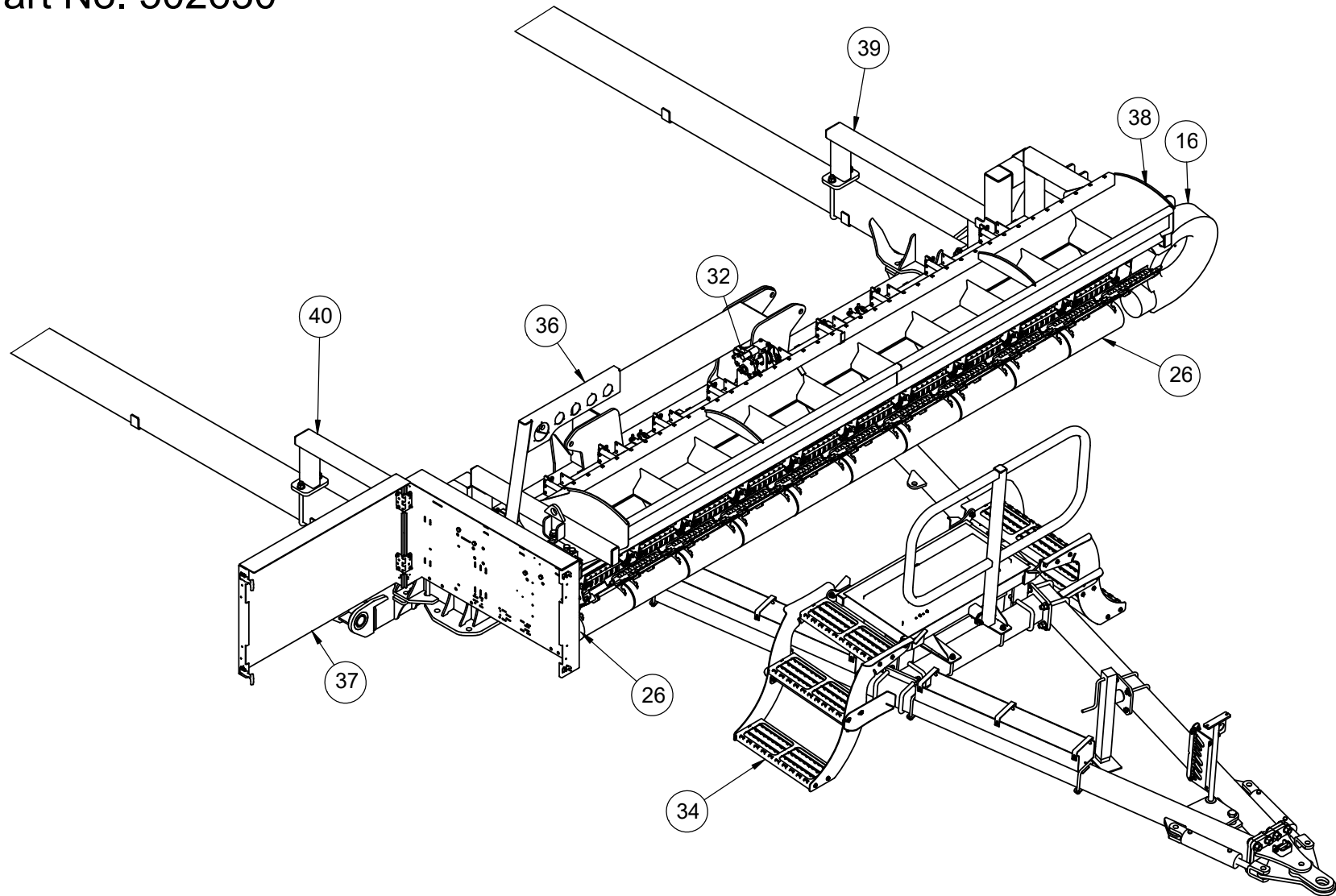


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Front Canola Tank UltraPro II 20 BU

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	3	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL	40	1	502660-3	ASSY, RIGHT MOUNT - FRONT CANOLA TANK - YEL
2	8	250033	BOLT, HEX 1/4 X 1 IN GR5 PL	41	2	502673-1	SHEET, 14 GA - VALMAR SIDE SHIELD - FRONT CANOLA TANK
3	6	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL				
4	42	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL				
5	4	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL				
6	1	250208	BOLT, U-SQ - 1/2 UNC X 4 ID X 5 IN - 2 IN THD - GR8 PL				
7	42	250403	NUT, FLANGE - 5/16 UNC PL				
8	2	250450	NUT, HEX 1/2 UNC GR5 PL				
9	14	250451	NUT, HEX 3/4 UNC GR5 PL				
10	8	250458	NUT, HEX - 1/4 UNC PL				
11	3	250468	NUT, JAM - 3/4-16 UNF - PL				
12	23	250552	WASHER, FLAT 3/4IN GR8 PL				
13	2	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
14	8	250559	WASHER, FLAT - 1/4 IN PL				
15	1	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC				
16	1	255900	FAN, 6 IN - CRARY CCW				
17	1	258404	MOTOR, HYD - 6 IN FAN - SAUER-DANFOSS - 11CC - 3/4 OUTPUT				
18	3	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
19	3	403848-1	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
20	3	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
21	2	406467-1	SHEET, 10 GA - TARP STRIP - ULTRAPRO II - 360 BU TANK				
22	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
23	2	407190-5	WELD, RAIL - MAIN FRM				
24	1	407250-4	BDL, SMART HITCH , M80 A-FRAME - SEEDMASTER				
25	1	407500-9	WELD, BEAM - FRT CROSS - M50/M60/M70/M80CT				
26	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
27	10	412082	SEED GUIDE, ULTRAPRO II - TUBE COUPLER - 70D				
28	1	412130-1	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II				
29	8	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
30	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
31	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
32	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
33	10	412597-1	WELD, SEED TUBE HOLD DOWN SINGLE - 8 RUN - SS				
34	1	502095	BDL, WALKWAY - FRONT CANOLA TANK				
35	4	502115	GLASS, PLEXI - FRONT CANOLA TANK				
36	1	502390-2	WELD, GAUGE PANEL ASSEMBLY - FRONT CANOLA TANK - 3 BOTTOM				
37	1	502502-2	BDL, AIR/ELEC CONTROL HOUSING - FRONT CANOLA TANK / TB NOVA				
38	1	502640	ASSY, TANK - FRONT CANOLA TANK - ULTRAPRO II - 20 BU - YEL				
39	1	502650-3	ASSY, LEFT MOUNT - FRONT CANOLA TANK - ULTRAPRO II - 20 - YEL				

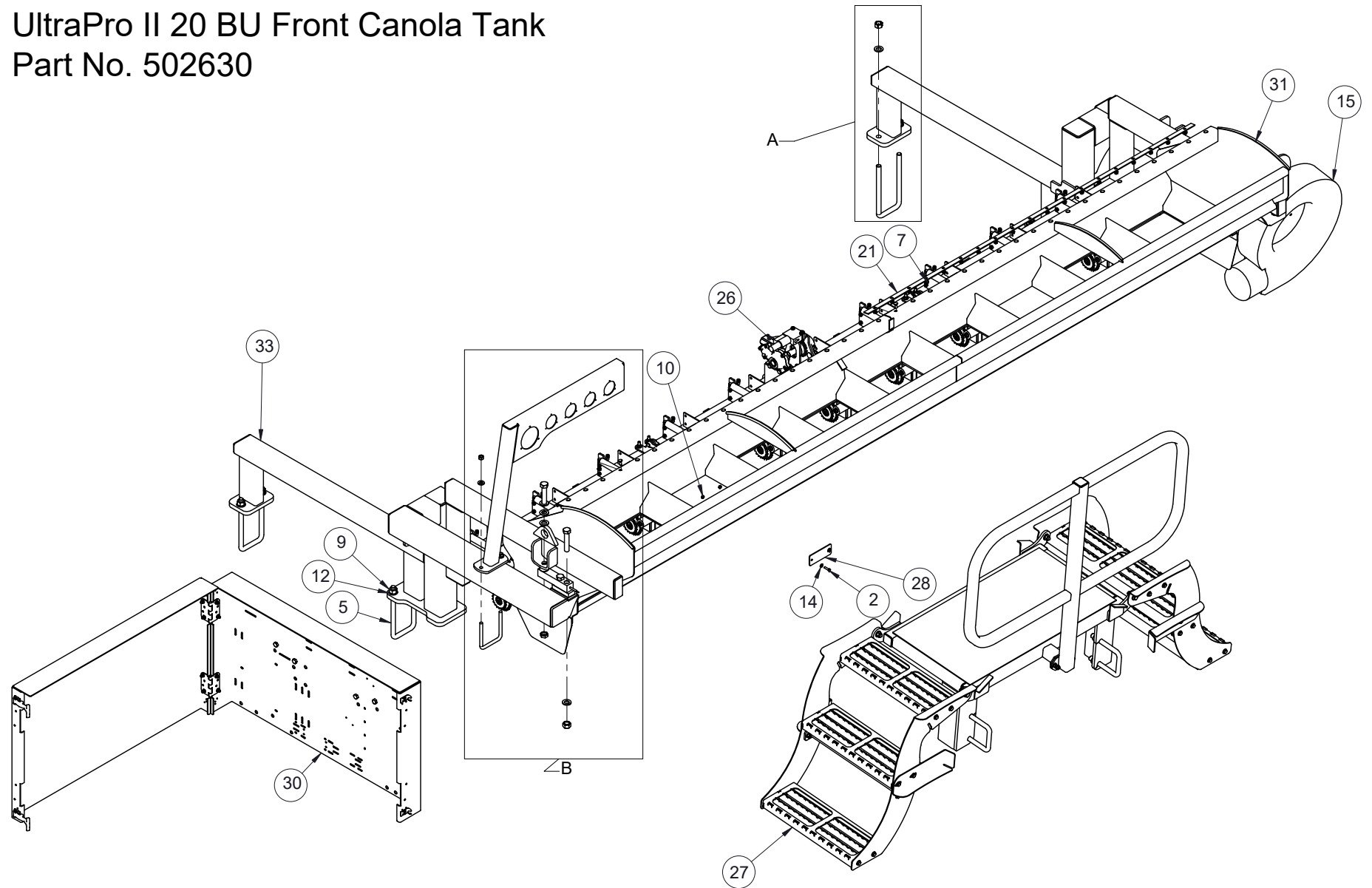
UltraPro II 20 BU Front Canola Tank Part No. 502630



Front Canola Tank UltraPro II 20 BU

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	3	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL				
2	8	250033	BOLT, HEX 1/4 X 1 IN GR5 PL				
3	6	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL				
4	42	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL				
5	4	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL				
6	1	250208	BOLT, U-SQ - 1/2 UNC X 4 ID X 5 IN - 2 IN THD - GR8 PL				
7	42	250403	NUT, FLANGE - 5/16 UNC PL				
8	2	250450	NUT, HEX 1/2 UNC GR5 PL				
9	14	250451	NUT, HEX 3/4 UNC GR5 PL				
10	8	250458	NUT, HEX - 1/4 UNC PL				
11	3	250468	NUT, JAM - 3/4-16 UNF - PL				
12	23	250552	WASHER, FLAT 3/4IN GR8 PL				
13	2	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
14	8	250559	WASHER, FLAT - 1/4 IN PL				
15	1	255900	FAN, 6 IN - CRARY CCW				
16	1	258404	MOTOR, HYD - 6 IN FAN - SAUER-DANFOSS - 11CC - 3/4 OUTPUT				
17	1	259016	DECAL, SERIAL NUMBER 3M				
18	3	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
19	3	403848-1	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
20	3	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
21	2	406467-1	SHEET, 10 GA - TARP STRIP - ULTRAPRO II - 360 BU TANK				
22	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
23	8	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
24	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
25	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
26	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
27	1	502095	BDL, WALKWAY - FRONT CANOLA TANK				
28	4	502115	GLASS, PLEXI - FRONT CANOLA TANK				
29	1	502390-2	WELD, GAUGE PANEL ASSEMBLY - FRONT CANOLA TANK - 3 BOTTOM				
30	1	502502-2	BDL, AIR/ELEC CONTROL HOUSING - FRONT CANOLA TANK / TB NOVA				
31	1	502640	ASSY, TANK - FRONT CANOLA TANK - ULTRAPRO II - 20 BU - YEL				
32	1	502650-3	ASSY, LEFT MOUNT - FRONT CANOLA TANK - ULTRAPRO II - 20 - YEL				
33	1	502660-3	ASSY, RIGHT MOUNT - FRONT CANOLA TANK - YEL				
34	2	502673-1	SHEET, 14 GA - VALMAR SIDE SHIELD - FRONT CANOLA TANK				

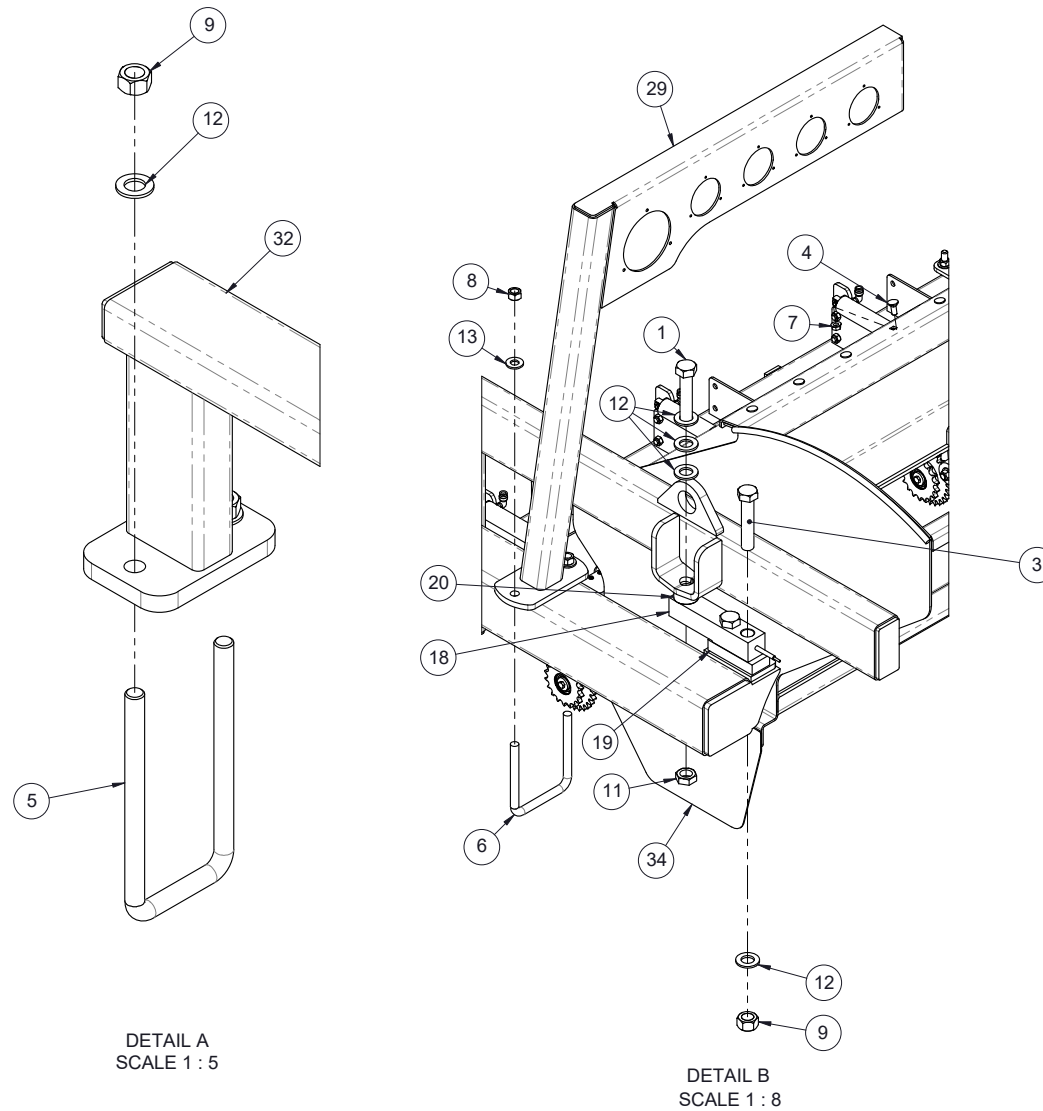
UltraPro II 20 BU Front Canola Tank Part No. 502630



Front Canola Tank UltraPro II 20 BU

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	3	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL				
2	8	250033	BOLT, HEX 1/4 X 1 IN GR5 PL				
3	6	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL				
4	42	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL				
5	4	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL				
6	1	250208	BOLT, U-SQ - 1/2 UNC X 4 ID X 5 IN - 2 IN THD - GR8 PL				
7	42	250403	NUT, FLANGE - 5/16 UNC PL				
8	2	250450	NUT, HEX 1/2 UNC GR5 PL				
9	14	250451	NUT, HEX 3/4 UNC GR5 PL				
10	8	250458	NUT, HEX - 1/4 UNC PL				
11	3	250468	NUT, JAM - 3/4-16 UNF - PL				
12	23	250552	WASHER, FLAT 3/4IN GR8 PL				
13	2	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
14	8	250559	WASHER, FLAT - 1/4 IN PL				
15	1	255900	FAN, 6 IN - CRARY CCW				
16	1	258404	MOTOR, HYD - 6 IN FAN - SAUER-DANFOSS - 11CC - 3/4 OUTPUT				
17	1	259016	DECAL, SERIAL NUMBER 3M				
18	3	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
19	3	403848-1	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
20	3	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
21	2	406467-1	SHEET, 10 GA - TARP STRIP - ULTRAPRO II - 360 BU TANK				
22	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
23	8	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
24	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
25	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
26	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
27	1	502095	BDL, WALKWAY - FRONT CANOLA TANK				
28	4	502115	GLASS, PLEXI - FRONT CANOLA TANK				
29	1	502390-2	WELD, GAUGE PANEL ASSEMBLY - FRONT CANOLA TANK - 3 BOTTOM				
30	1	502502-2	BDL, AIR/ELEC CONTROL HOUSING - FRONT CANOLA TANK / TB NOVA				
31	1	502640	ASSY, TANK - FRONT CANOLA TANK - ULTRAPRO II - 20 BU - YEL				
32	1	502650-3	ASSY, LEFT MOUNT - FRONT CANOLA TANK - ULTRAPRO II - 20 - YEL				
33	1	502660-3	ASSY, RIGHT MOUNT - FRONT CANOLA TANK - YEL				
34	2	502673-1	SHEET, 14 GA - VALMAR SIDE SHIELD - FRONT CANOLA TANK				

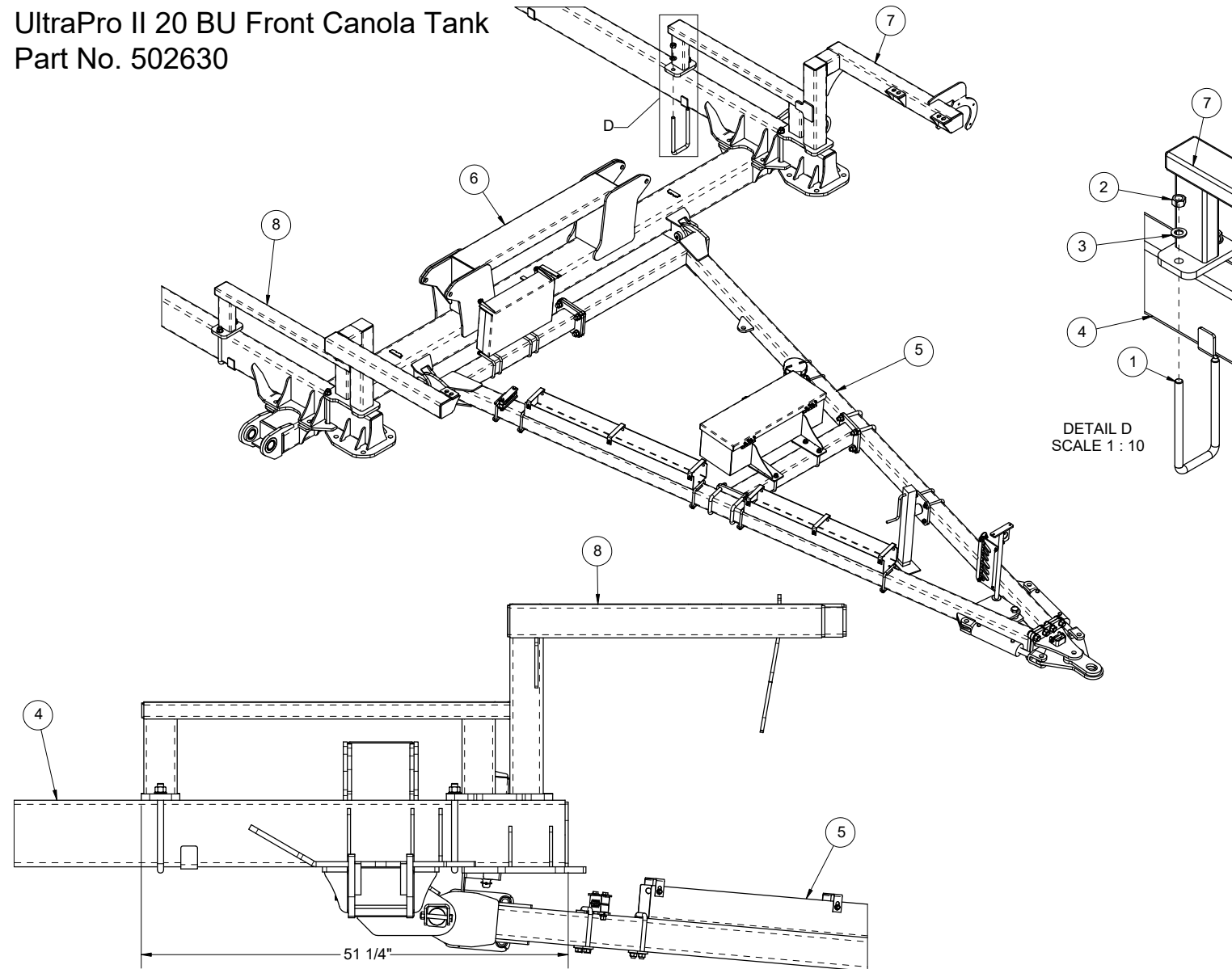
UltraPro II 20 BU Front Canola Tank
Part No. 502630



Front Canola Tank UltraPro II 20 BU

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	4	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL				
2	8	250451	NUT, HEX 3/4 UNC GR5 PL				
3	8	250552	WASHER, FLAT 3/4IN GR8 PL				
4	2	407190-5	WELD, RAIL - MAIN FRM				
5	1	407250-4	BDL, SMART HITCH , M80 A-FRAME - SEEDMASTER				
6	1	407500-9	WELD, BEAM - FRT CROSS - M50/M60/M70/M80CT				
7	1	502650-3	ASSY, LEFT MOUNT - FRONT CANOLA TANK - ULTRAPRO II - 20 - YEL				
8	1	502660-3	ASSY, RIGHT MOUNT - FRONT CANOLA TANK - YEL				

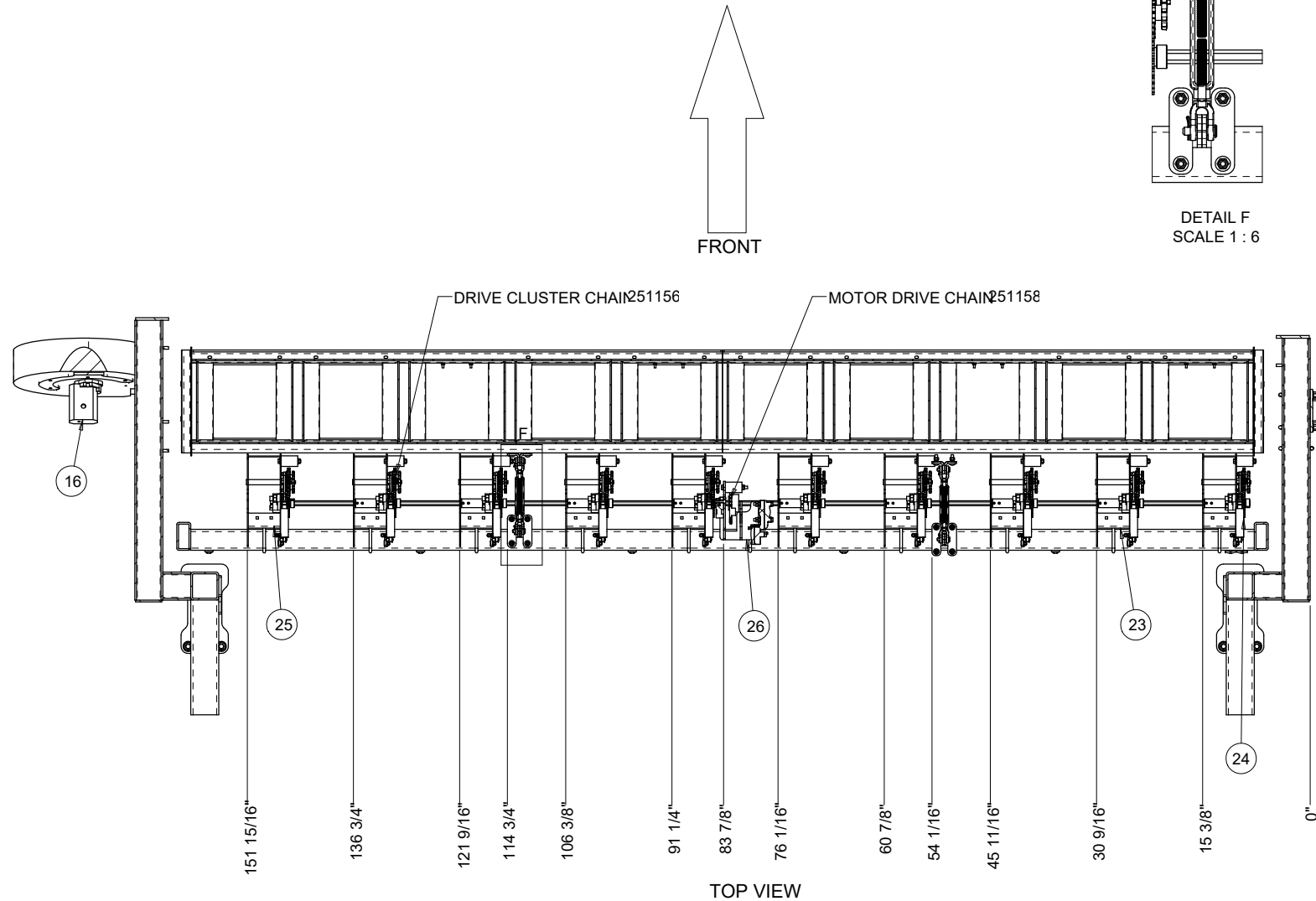
UltraPro II 20 BU Front Canola Tank
Part No. 502630



Front Canola Tank UltraPro II 20 BU Drive Clusters

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	3	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL				
2	8	250033	BOLT, HEX 1/4 X 1 IN GR5 PL				
3	6	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL				
4	42	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL				
5	4	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL				
6	1	250208	BOLT, U-SQ - 1/2 UNC X 4 ID X 5 IN - 2 IN THD - GR8 PL				
7	42	250403	NUT, FLANGE - 5/16 UNC PL				
8	2	250450	NUT, HEX 1/2 UNC GR5 PL				
9	14	250451	NUT, HEX 3/4 UNC GR5 PL				
10	8	250458	NUT, HEX - 1/4 UNC PL				
11	3	250468	NUT, JAM - 3/4-16 UNF - PL				
12	23	250552	WASHER, FLAT 3/4IN GR8 PL				
13	2	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
14	8	250559	WASHER, FLAT - 1/4 IN PL				
15	1	255900	FAN, 6 IN - CRARY CCW				
16	1	258404	MOTOR, HYD - 6 IN FAN - SAUER-DANFOSS - 11CC - 3/4 OUTPUT				
17	1	259016	DECAL, SERIAL NUMBER 3M				
18	3	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
19	3	403848-1	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
20	3	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
21	2	406467-1	SHEET, 10 GA - TARP STRIP - ULTRAPRO II - 360 BU TANK				
22	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
23	8	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
24	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
25	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
26	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
27	1	502095	BDL, WALKWAY - FRONT CANOLA TANK				
28	4	502115	GLASS, PLEXI - FRONT CANOLA TANK				
29	1	502390-2	WELD, GAUGE PANEL ASSEMBLY - FRONT CANOLA TANK - 3 BOTTOM				
30	1	502502-2	BDL, AIR/ELEC CONTROL HOUSING - FRONT CANOLA TANK / TB NOVA				
31	1	502640	ASSY, TANK - FRONT CANOLA TANK - ULTRAPRO II - 20 BU - YEL				
32	1	502650-3	ASSY, LEFT MOUNT - FRONT CANOLA TANK - ULTRAPRO II - 20 - YEL				
33	1	502660-3	ASSY, RIGHT MOUNT - FRONT CANOLA TANK - YEL				
34	2	502673-1	SHEET, 14 GA - VALMAR SIDE SHIELD - FRONT CANOLA TANK				
-	0	251156	DRIVE CLUSTER CHAIN				
-	0	251158	MOTOR DRIVE CHAIN				

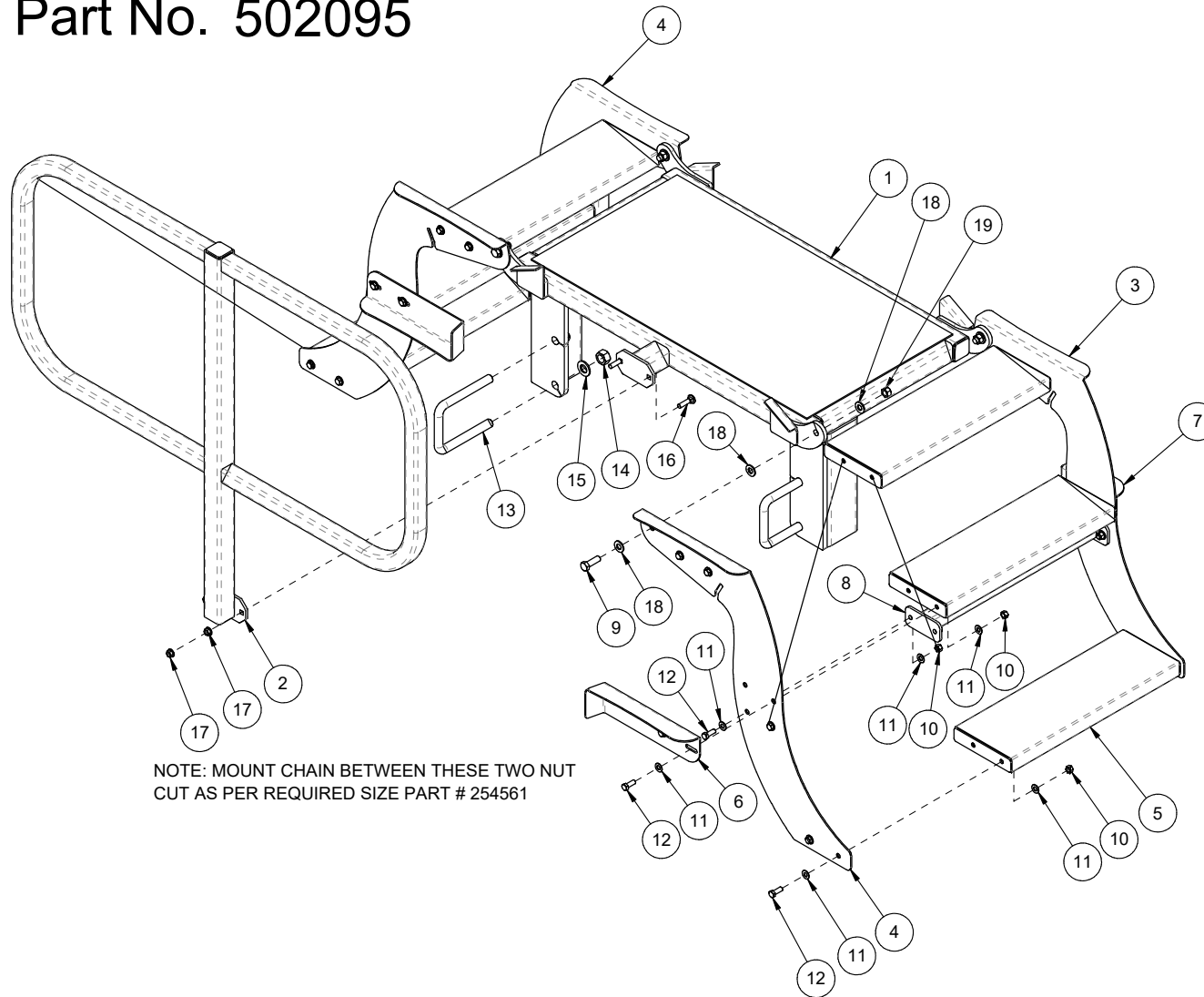
UltraPro II 20 BU Front Canola Tank Drive Clusters
Part No. 502630



Front Canola Tank Walkway

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	502100-1	ASSY, PLATFORM - FRONT CANOLA TANK				
2	1	502125	ASSY, HAND RAIL - WALKWAY - FRONT HITCH - BLK				
3	2	502118	SHEET, FRMD 10GA - L.H. - WALKWAY - FRT CANOLA TANK - BLK				
4	2	502117	SHEET, FRMD 10GA - R.H. - WALKWAY - FRT CANOLA TANK - BLK				
5	6	500792	STEP, SURE GRIP - 7 X 20 7/8 IN - GALV - NOVA				
6	2	502123-1	SHEET, FRMD 10GA - BUMP - L.H. - WALKWAY - FRT CANOLA - BLK				
7	2	502124-1	SHEET, FRMD 10GA - BUMP - R.H. - WALKWAY - FRT CANOLA - BLK				
8	2	500780	ASSY, REAR STAIR BRACE - NOVA XP 820				
9	4	250001	BOLT, HEX 1/2 X 1 1/2 IN GR5 PL				
10	32	250453	NUT, HEX - 3/8 UNC PL				
11	64	250557	WASHER, FLAT - 3/8 IN GR8 PL				
12	32	250036	BOLT, HEX 3/8 X 1 IN GR5 PL				
13	2	250201	BOLT, U-SQ - 3/4 UNC X 4 ID X 6 IN - 2 IN THD - GR5 PL				
14	4	250451	NUT, HEX 3/4 UNC GR5 PL				
15	4	250552	WASHER, FLAT 3/4IN GR8 PL				
16	2	250100	BOLT, CARRIAGE - 3/8 X 1 1/2IN UND GR5 PL				
17	4	250400	NUT, FLANGE - 3/8 UNC PL				
18	12	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
19	4	250504	NUT, LOCK - 1/2 UNC - STOVER - PL				
-	0	502095	BDL, WALKWAY - FRONT CANOLA TANK				

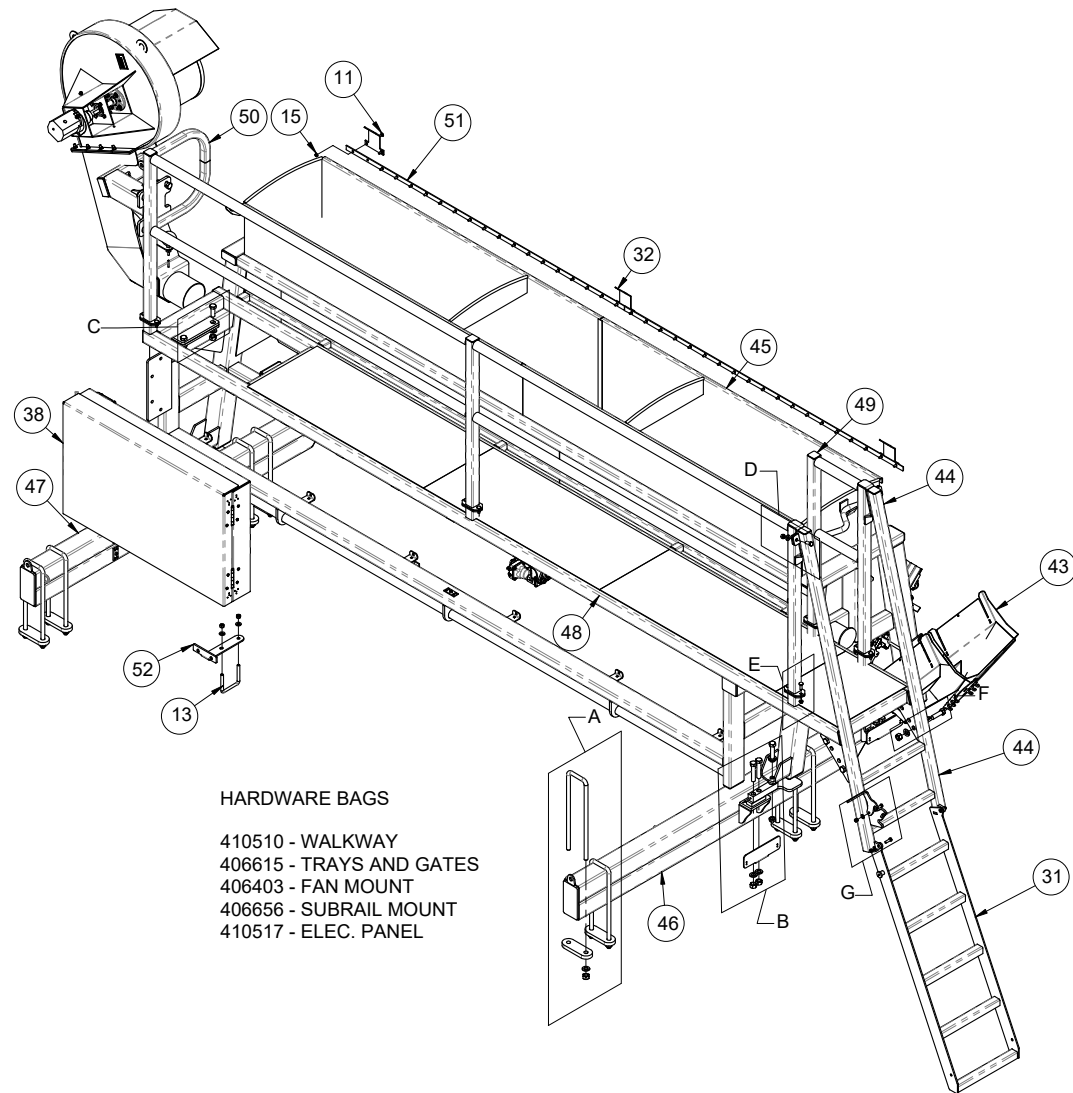
Front Canola Tank Walkway Part No. 502095



UltraPro II 40 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	4	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL	40	1	406469-1	ASSY, TARP TUBE WELDMENT - ULTRAPRO II - 360 BU TANK - BLK
2	2	222512	BOLT, HEX - 3/8 X 1 IN UNC GR8 PL	41	4	406474-1	SHEET, FRMD 10 GA - LC SHIELD - ULTRAPRO II - 360 BU TANK
3	4	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	42	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE
4	3	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	43	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II
5	8	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	44	1	410467-2	ASSY, LADDER - WALKWAY - SXX044
6	3	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	45	1	410520-4	ASSY, TANK - ULTRAPRO II - 40 BU - YEL
7	1	250047	BOLT, HEX 5/8 X 2 UNC GR5 PL	46	1	410540-3	ASSY, SUBRAIL LH - ULTRAPRO II - 40 BU TANK - YEL
8	1	250077	BOLT, HEX 3/8 X 2 1/2 IN GR5 PL	47	1	410541-3	ASSY, SUBRAIL RH - ULTRAPRO II - 40 BU TANK - YEL
9	8	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL	48	1	410545-1	ASSY, PLATFORM - WALKWAY - ULTRAPRO II - 40 BU TANK - BLK
10	10	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	49	1	410552-1	ASSY, HAND RAIL -SMALL - ULTAPRO II - 40 BU TANK - BLK
11	76	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL	50	1	410555-1	ASSY, HAND RAIL - WALKWAY - ULTRAPRO II - 40 BU TANK
12	8	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	51	4	410572	SHEET, 10 GA - TARP STRIP - ULTRAPRO II - 40 BU TANK - BLK
13	1	250229	BOLT, U-SQ - 1/2 UNC X 4ID X 4 IN - 2 IN THD - GR5 PL	52	1	410573	PLATE, FRMD 1/4 IN - SUPPORT BRKT - ULTRAPRO II - 40 BU TANK - YEL
14	10	250400	NUT, FLANGE - 3/8 UNC PL	53	1	410575	TARP, REAR - ULTRAPRO II - 40 BU TANK
15	76	250403	NUT, FLANGE - 5/16 UNC PL	54	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II
16	5	250450	NUT, HEX 1/2 UNC GR5 PL	55	10	412082	SEED GUIDE, ULTRAPRO II - TUBE COUPLER - 70D
17	35	250451	NUT, HEX 3/4 UNC GR5 PL	56	1	412130-1	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
18	3	250453	NUT, HEX - 3/8 UNC PL	57	8	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS
19	4	250468	NUT, JAM - 3/4-16 UNF - PL	58	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
20	2	250503	NUT, LOCK - 3/8 UNC - STOVER - PL	59	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
21	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL	60	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
22	49	250552	WASHER, FLAT 3/4IN GR8 PL	61	10	412597-1	WELD, SEED TUBE HOLD DOWN SINGLE - 8 RUN - SS
23	5	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
24	9	250557	WASHER, FLAT - 3/8 IN GR8 PL				
25	1	250562	WASHER, FLAT 5/8 IN PL				
26	1	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC				
27	1	259016	DECAL, SERIAL NUMBER 3M				
28	4	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
29	8	400662	PLATE, BOLT 3/4 IN - U-BOLT				
30	1	402164-1	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK				
31	1	402535-2	WELD, LADDER - FLIP - PRODUCT TANK				
32	3	403239-1	SHEET, FRMD 10 GA. TARP CATCH				
33	1	403275-2	ASSY, PIVOT LUG				
34	1	403277-2	TUBE, FRMD ERW 1.05" OD X .113W - TARP HANDLE - BLK				
35	1	403279	PLATE, 1/4 IN - TARP TEAR DROP				
36	4	403848-1	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
37	4	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
38	1	405950-1	BDL, AIR/ELEC CONTROL HOUSING - SXX				
39	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				

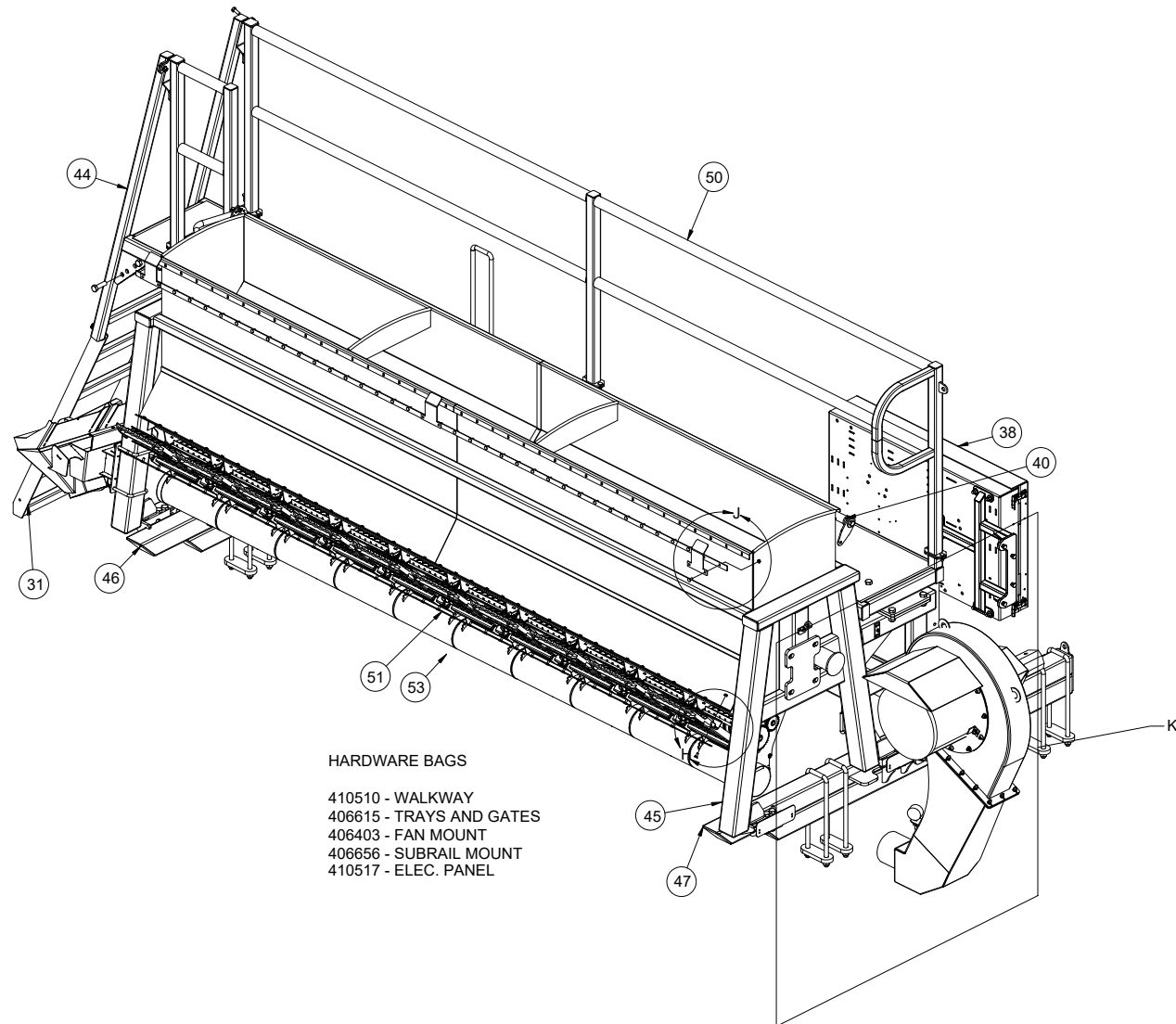
UltraPro II 40 BU Tank
Part No. 410500



UltraPro II 40 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	4	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL	40	1	406469-1	ASSY, TARP TUBE WELDMENT - ULTRAPRO II - 360 BU TANK - BLK
2	2	222512	BOLT, HEX - 3/8 X 1 IN UNC GR8 PL	41	4	406474-1	SHEET, FRMD 10 GA - LC SHIELD - ULTRAPRO II - 360 BU TANK
3	4	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	42	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE
4	3	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	43	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II
5	8	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	44	1	410467-2	ASSY, LADDER - WALKWAY - SXX044
6	3	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	45	1	410520-4	ASSY, TANK - ULTRAPRO II - 40 BU - YEL
7	1	250047	BOLT, HEX 5/8 X 2 UNC GR5 PL	46	1	410540-3	ASSY, SUBRAIL LH - ULTRAPRO II - 40 BU TANK - YEL
8	1	250077	BOLT, HEX 3/8 X 2 1/2 IN GR5 PL	47	1	410541-3	ASSY, SUBRAIL RH - ULTRAPRO II - 40 BU TANK - YEL
9	8	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL	48	1	410545-1	ASSY, PLATFORM - WALKWAY - ULTRAPRO II - 40 BU TANK - BLK
10	10	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	49	1	410552-1	ASSY, HAND RAIL -SMALL - ULTAPRO II - 40 BU TANK - BLK
11	76	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL	50	1	410555-1	ASSY, HAND RAIL - WALKWAY - ULTRAPRO II - 40 BU TANK
12	8	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	51	4	410572	SHEET, 10 GA - TARP STRIP - ULTRAPRO II - 40 BU TANK - BLK
13	1	250229	BOLT, U-SQ - 1/2 UNC X 4ID X 4 IN - 2 IN THD - GR5 PL	52	1	410573	PLATE, FRMD 1/4 IN - SUPPORT BRKT - ULTRAPRO II - 40 BU TANK - YEL
14	10	250400	NUT, FLANGE - 3/8 UNC PL	53	1	410575	TARP, REAR - ULTRAPRO II - 40 BU TANK
15	76	250403	NUT, FLANGE - 5/16 UNC PL	54	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II
16	5	250450	NUT, HEX 1/2 UNC GR5 PL	55	10	412082	SEED GUIDE, ULTRAPRO II - TUBE COUPLER - 70D
17	35	250451	NUT, HEX 3/4 UNC GR5 PL	56	1	412130-1	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
18	3	250453	NUT, HEX - 3/8 UNC PL	57	8	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS
19	4	250468	NUT, JAM - 3/4-16 UNF - PL	58	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
20	2	250503	NUT, LOCK - 3/8 UNC - STOVER - PL	59	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
21	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL	60	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
22	49	250552	WASHER, FLAT 3/4IN GR8 PL	61	10	412597-1	WELD, SEED TUBE HOLD DOWN SINGLE - 8 RUN - SS
23	5	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
24	9	250557	WASHER, FLAT - 3/8 IN GR8 PL				
25	1	250562	WASHER, FLAT 5/8 IN PL				
26	1	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC				
27	1	259016	DECAL, SERIAL NUMBER 3M				
28	4	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
29	8	400662	PLATE, BOLT 3/4 IN - U-BOLT				
30	1	402164-1	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK				
31	1	402535-2	WELD, LADDER - FLIP - PRODUCT TANK				
32	3	403239-1	SHEET, FRMD 10 GA. TARP CATCH				
33	1	403275-2	ASSY, PIVOT LUG				
34	1	403277-2	TUBE, FRMD ERW 1.05" OD X .113W - TARP HANDLE - BLK				
35	1	403279	PLATE, 1/4 IN - TARP TEAR DROP				
36	4	403848-1	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
37	4	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
38	1	405950-1	BDL, AIR/ELEC CONTROL HOUSING - SXX				
39	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				

UltraPro II 40 BU Tank
Part No. 410500



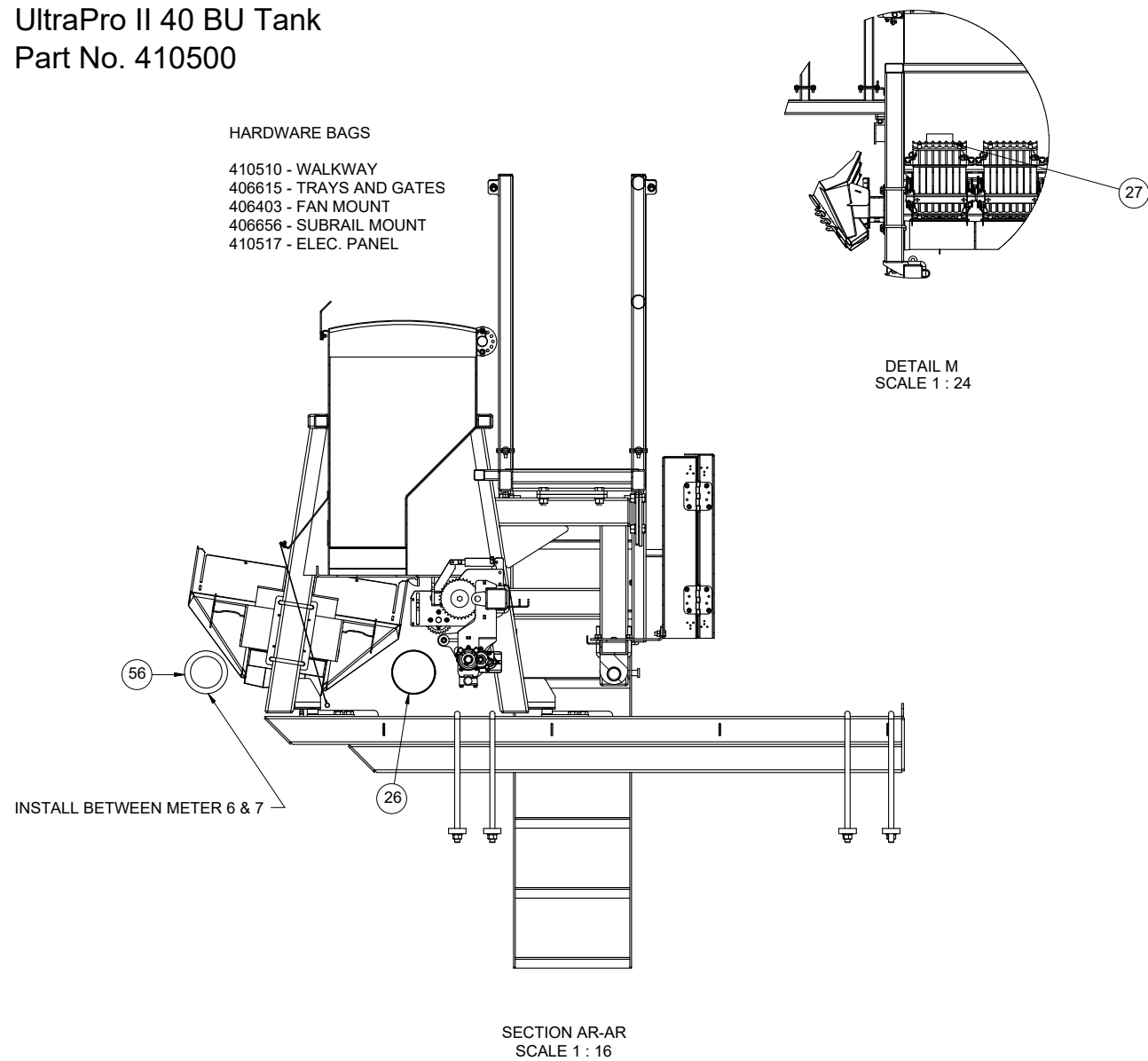
UltraPro II 40 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	4	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL	40	1	406469-1	ASSY, TARP TUBE WELDMENT - ULTRAPRO II - 360 BU TANK - BLK
2	2	222512	BOLT, HEX - 3/8 X 1 IN UNC GR8 PL	41	4	406474-1	SHEET, FRMD 10 GA - LC SHIELD - ULTRAPRO II - 360 BU TANK
3	4	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	42	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE
4	3	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	43	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II
5	8	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	44	1	410467-2	ASSY, LADDER - WALKWAY - SXX044
6	3	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	45	1	410520-4	ASSY, TANK - ULTRAPRO II - 40 BU - YEL
7	1	250047	BOLT, HEX 5/8 X 2 UNC GR5 PL	46	1	410540-3	ASSY, SUBRAIL LH - ULTRAPRO II - 40 BU TANK - YEL
8	1	250077	BOLT, HEX 3/8 X 2 1/2 IN GR5 PL	47	1	410541-3	ASSY, SUBRAIL RH - ULTRAPRO II - 40 BU TANK - YEL
9	8	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL	48	1	410545-1	ASSY, PLATFORM - WALKWAY - ULTRAPRO II - 40 BU TANK - BLK
10	10	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	49	1	410552-1	ASSY, HAND RAIL -SMALL - ULTAPRO II - 40 BU TANK - BLK
11	76	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL	50	1	410555-1	ASSY, HAND RAIL - WALKWAY - ULTRAPRO II - 40 BU TANK
12	8	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	51	4	410572	SHEET, 10 GA - TARP STRIP - ULTRAPRO II - 40 BU TANK - BLK
13	1	250229	BOLT, U-SQ - 1/2 UNC X 4ID X 4 IN - 2 IN THD - GR5 PL	52	1	410573	PLATE, FRMD 1/4 IN - SUPPORT BRKT - ULTRAPRO II - 40 BU TANK - YEL
14	10	250400	NUT, FLANGE - 3/8 UNC PL	53	1	410575	TARP, REAR - ULTRAPRO II - 40 BU TANK
15	76	250403	NUT, FLANGE - 5/16 UNC PL	54	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II
16	5	250450	NUT, HEX 1/2 UNC GR5 PL	55	10	412082	SEED GUIDE, ULTRAPRO II - TUBE COUPLER - 70D
17	35	250451	NUT, HEX 3/4 UNC GR5 PL	56	1	412130-1	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
18	3	250453	NUT, HEX - 3/8 UNC PL	57	8	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS
19	4	250468	NUT, JAM - 3/4-16 UNF - PL	58	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
20	2	250503	NUT, LOCK - 3/8 UNC - STOVER - PL	59	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
21	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL	60	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
22	49	250552	WASHER, FLAT 3/4IN GR8 PL	61	10	412597-1	WELD, SEED TUBE HOLD DOWN SINGLE - 8 RUN - SS
23	5	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
24	9	250557	WASHER, FLAT - 3/8 IN GR8 PL				
25	1	250562	WASHER, FLAT 5/8 IN PL				
26	1	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC				
27	1	259016	DECAL, SERIAL NUMBER 3M				
28	4	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
29	8	400662	PLATE, BOLT 3/4 IN - U-BOLT				
30	1	402164-1	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK				
31	1	402535-2	WELD, LADDER - FLIP - PRODUCT TANK				
32	3	403239-1	SHEET, FRMD 10 GA. TARP CATCH				
33	1	403275-2	ASSY, PIVOT LUG				
34	1	403277-2	TUBE, FRMD ERW 1.05" OD X .113W - TARP HANDLE - BLK				
35	1	403279	PLATE, 1/4 IN - TARP TEAR DROP				
36	4	403848-1	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
37	4	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
38	1	405950-1	BDL, AIR/ELEC CONTROL HOUSING - SXX				
39	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				

UltraPro II 40 BU Tank
Part No. 410500

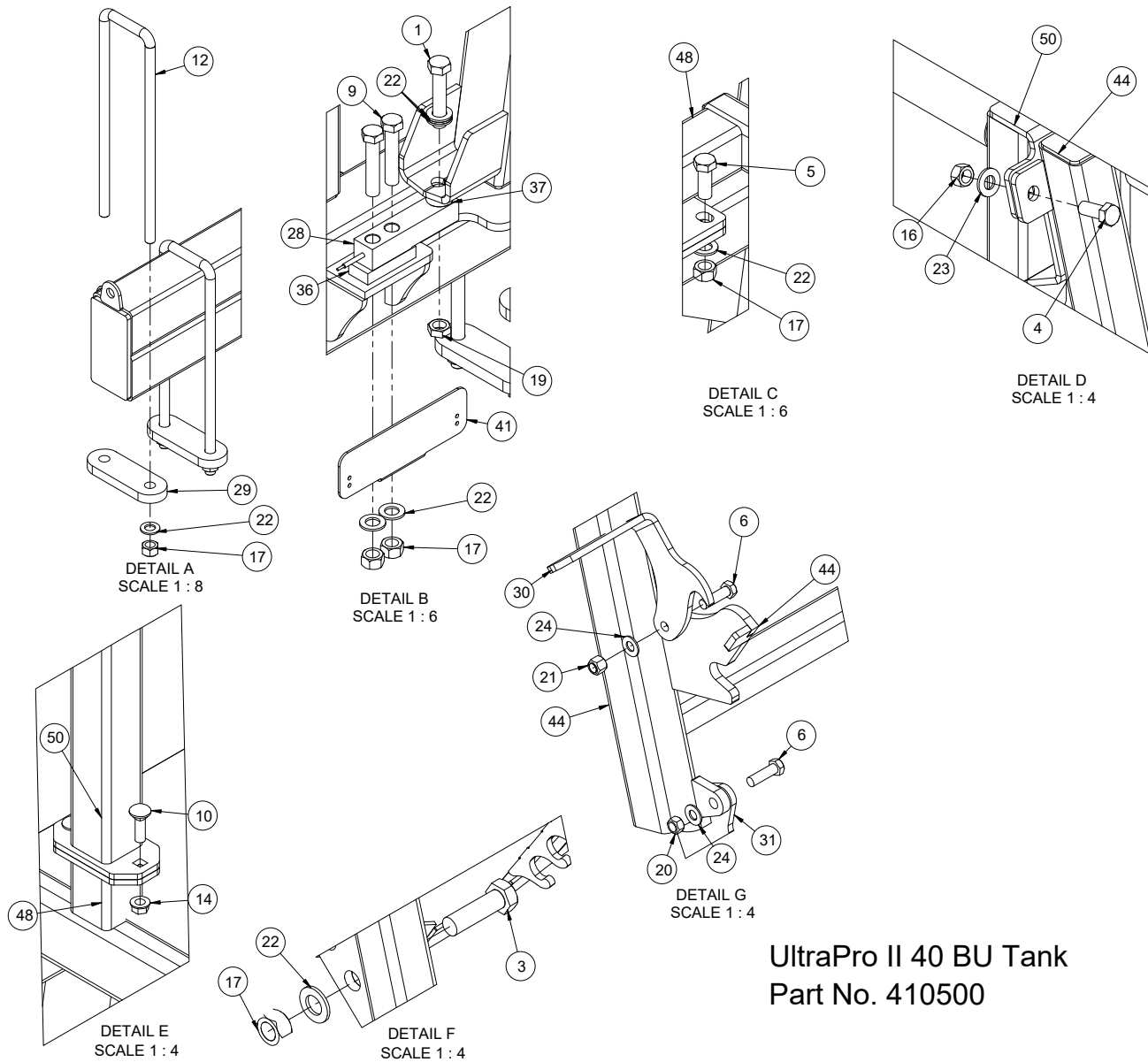
HARDWARE BAGS

- 410510 - WALKWAY
- 406615 - TRAYS AND GATES
- 406403 - FAN MOUNT
- 406656 - SUBRAIL MOUNT
- 410517 - ELEC. PANEL



UltraPro II 40 BU Tank

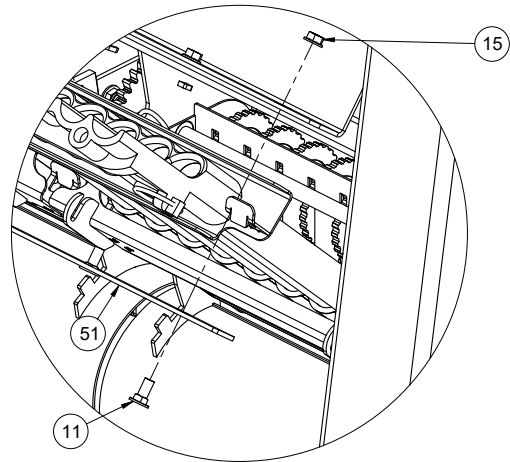
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	4	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL	40	1	406469-1	ASSY, TARP TUBE WELDMENT - ULTRAPRO II - 360 BU TANK - BLK
2	2	222512	BOLT, HEX - 3/8 X 1 IN UNC GR8 PL	41	4	406474-1	SHEET, FRMD 10 GA - LC SHIELD - ULTRAPRO II - 360 BU TANK
3	4	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	42	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE
4	3	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	43	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II
5	8	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	44	1	410467-2	ASSY, LADDER - WALKWAY - SXX044
6	3	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	45	1	410520-4	ASSY, TANK - ULTRAPRO II - 40 BU - YEL
7	1	250047	BOLT, HEX 5/8 X 2 UNC GR5 PL	46	1	410540-3	ASSY, SUBRAIL LH - ULTRAPRO II - 40 BU TANK - YEL
8	1	250077	BOLT, HEX 3/8 X 2 1/2 IN GR5 PL	47	1	410541-3	ASSY, SUBRAIL RH - ULTRAPRO II - 40 BU TANK - YEL
9	8	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL	48	1	410545-1	ASSY, PLATFORM - WALKWAY - ULTRAPRO II - 40 BU TANK - BLK
10	10	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	49	1	410552-1	ASSY, HAND RAIL -SMALL - ULTAPRO II - 40 BU TANK - BLK
11	76	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL	50	1	410555-1	ASSY, HAND RAIL - WALKWAY - ULTRAPRO II - 40 BU TANK
12	8	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	51	4	410572	SHEET, 10 GA - TARP STRIP - ULTRAPRO II - 40 BU TANK - BLK
13	1	250229	BOLT, U-SQ - 1/2 UNC X 4ID X 4 IN - 2 IN THD - GR5 PL	52	1	410573	PLATE, FRMD 1/4 IN - SUPPORT BRKT - ULTRAPRO II - 40 BU TANK - YEL
14	10	250400	NUT, FLANGE - 3/8 UNC PL	53	1	410575	TARP, REAR - ULTRAPRO II - 40 BU TANK
15	76	250403	NUT, FLANGE - 5/16 UNC PL	54	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II
16	5	250450	NUT, HEX 1/2 UNC GR5 PL	55	10	412082	SEED GUIDE, ULTRAPRO II - TUBE COUPLER - 70D
17	35	250451	NUT, HEX 3/4 UNC GR5 PL	56	1	412130-1	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
18	3	250453	NUT, HEX - 3/8 UNC PL	57	8	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS
19	4	250468	NUT, JAM - 3/4-16 UNF - PL	58	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
20	2	250503	NUT, LOCK - 3/8 UNC - STOVER - PL	59	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
21	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL	60	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
22	49	250552	WASHER, FLAT 3/4IN GR8 PL	61	10	412597-1	WELD, SEED TUBE HOLD DOWN SINGLE - 8 RUN - SS
23	5	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
24	9	250557	WASHER, FLAT - 3/8 IN GR8 PL				
25	1	250562	WASHER, FLAT 5/8 IN PL				
26	1	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC				
27	1	259016	DECAL, SERIAL NUMBER 3M				
28	4	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
29	8	400662	PLATE, BOLT 3/4 IN - U-BOLT				
30	1	402164-1	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK				
31	1	402535-2	WELD, LADDER - FLIP - PRODUCT TANK				
32	3	403239-1	SHEET, FRMD 10 GA. TARP CATCH				
33	1	403275-2	ASSY, PIVOT LUG				
34	1	403277-2	TUBE, FRMD ERW 1.05" OD X .113W - TARP HANDLE - BLK				
35	1	403279	PLATE, 1/4 IN - TARP TEAR DROP				
36	4	403848-1	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
37	4	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
38	1	405950-1	BDL, AIR/ELEC CONTROL HOUSING - SXX				
39	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				



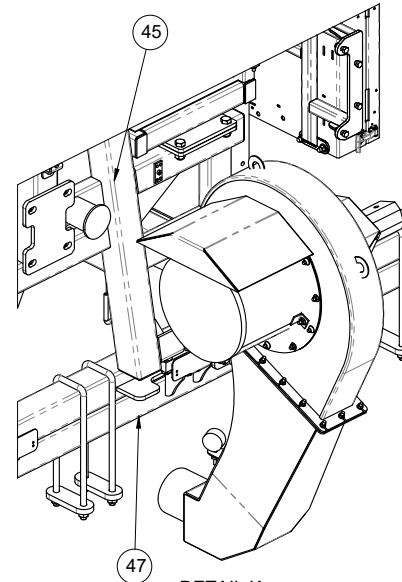
UltraPro II 40 BU Tank
Part No. 410500

UltraPro II 40 BU Tank

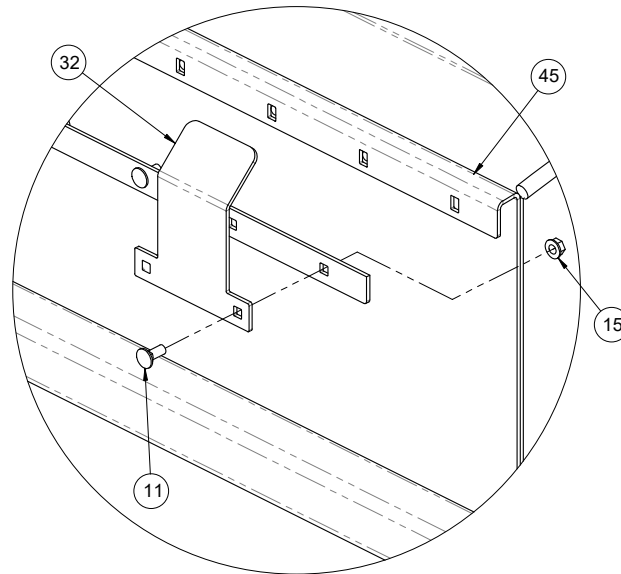
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	4	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL	40	1	406469-1	ASSY, TARP TUBE WELDMENT - ULTRAPRO II - 360 BU TANK - BLK
2	2	222512	BOLT, HEX - 3/8 X 1 IN UNC GR8 PL	41	4	406474-1	SHEET, FRMD 10 GA - LC SHIELD - ULTRAPRO II - 360 BU TANK
3	4	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	42	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE
4	3	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	43	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II
5	8	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	44	1	410467-2	ASSY, LADDER - WALKWAY - SXX044
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7	1	250047	BOLT, HEX 5/8 X 2 UNC GR5 PL	46	1	410540-3	ASSY, SUBRAIL LH - ULTRAPRO II - 40 BU TANK - YEL
8	1	250077	BOLT, HEX 3/8 X 2 1/2 IN GR5 PL	47	1	410541-3	ASSY, SUBRAIL RH - ULTRAPRO II - 40 BU TANK - YEL
9	8	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL	48	1	410545-1	ASSY, PLATFORM - WALKWAY - ULTRAPRO II - 40 BU TANK - BLK
10	10	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	49	1	410552-1	ASSY, HAND RAIL -SMALL - ULTAPRO II - 40 BU TANK - BLK
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12	8	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	51	4	410572	SHEET, 10 GA - TARP STRIP - ULTRAPRO II - 40 BU TANK - BLK
13	1	250229	BOLT, U-SQ - 1/2 UNC X 4ID X 4 IN - 2 IN THD - GR5 PL	52	1	410573	PLATE, FRMD 1/4 IN - SUPPORT BRKT - ULTRAPRO II - 40 BU TANK - YEL
14	10	250400	NUT, FLANGE - 3/8 UNC PL	53	1	410575	TARP, REAR - ULTRAPRO II - 40 BU TANK
15	76	250403	NUT, FLANGE - 5/16 UNC PL	54	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II
16	5	250450	NUT, HEX 1/2 UNC GR5 PL	55	10	412082	SEED GUIDE, ULTRAPRO II - TUBE COUPLER - 70D
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20	2	250503	NUT, LOCK - 3/8 UNC - STOVER - PL	59	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
21	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL	60	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
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27	1	259016	DECAL, SERIAL NUMBER 3M				
28	4	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
29	8	400662	PLATE, BOLT 3/4 IN - U-BOLT				
30	1	402164-1	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK				
31	1	402535-2	WELD, LADDER - FLIP - PRODUCT TANK				
32	3	403239-1	SHEET, FRMD 10 GA. TARP CATCH				
33	1	403275-2	ASSY, PIVOT LUG				
34	1	403277-2	TUBE, FRMD ERW 1.05" OD X .113W - TARP HANDLE - BLK				
35	1	403279	PLATE, 1/4 IN - TARP TEAR DROP				
36	4	403848-1	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
37	4	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
38	1	405950-1	BDL, AIR/ELEC CONTROL HOUSING - SXX				
39	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				



DETAIL H
SCALE 1 : 4



DETAIL K
SCALE 1 : 16



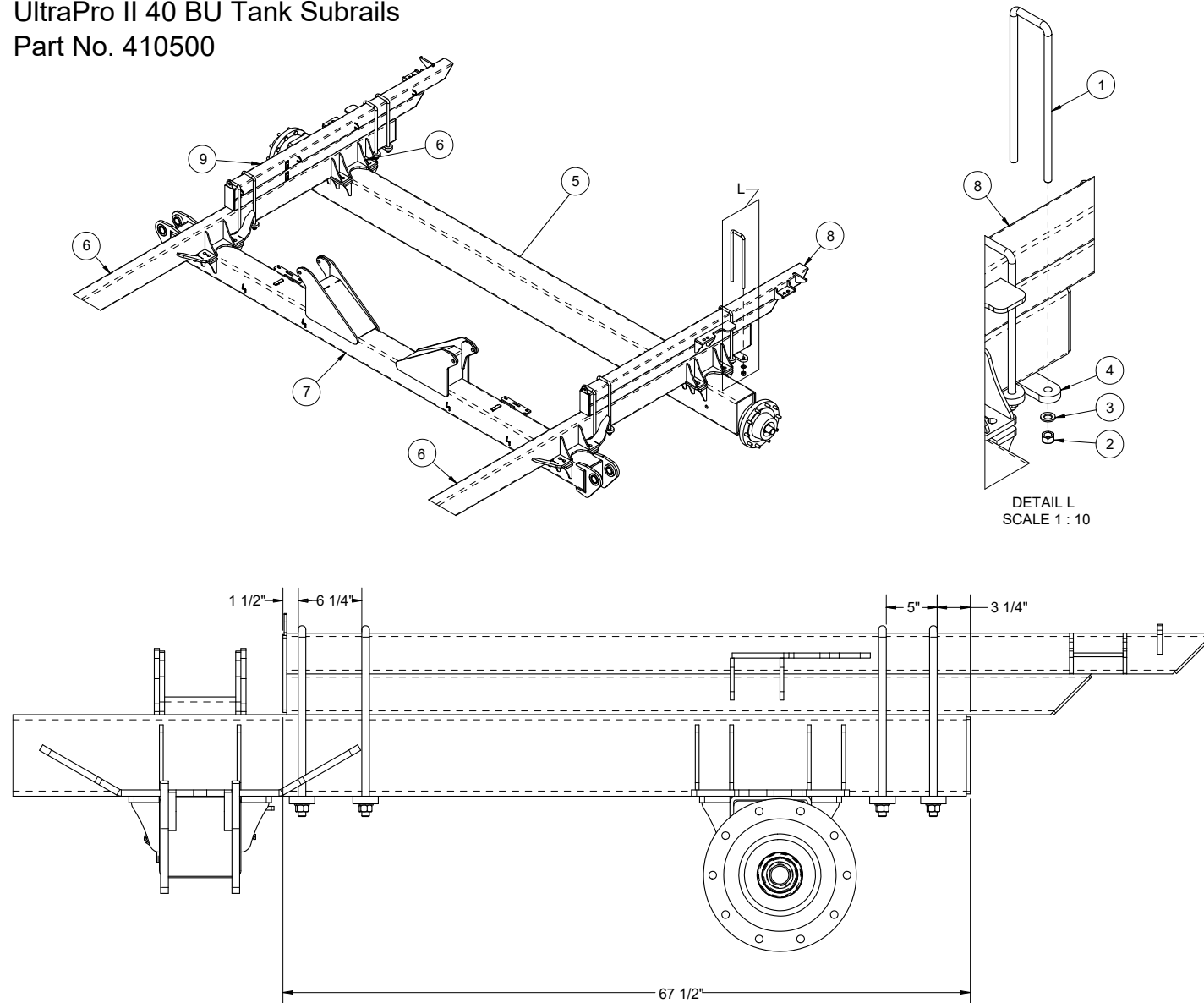
DETAIL J
SCALE 1 : 4

UltraPro II 40 BU Tank
Part No. 410500

UltraPro II 40 BU Tank Subrails

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	8	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL				
2	16	250451	NUT, HEX 3/4 UNC GR5 PL				
3	16	250552	WASHER, FLAT 3/4IN GR8 PL				
4	8	400662	PLATE, BOLT 3/4 IN - U-BOLT				
5	1	406600-1	REAR AXLE - 800/65R32 / M-FOLD - ULTRAPRO II - 360 BU TANK				
6	2	407190-5	WELD, RAIL - MAIN FRM				
7	1	407510-9	ASSY, BEAM - REAR CROSS - M70				
8	1	410540-3	ASSY, SUBRAIL LH - ULTRAPRO II - 40 BU TANK - YEL				
9	1	410541-3	ASSY, SUBRAIL RH - ULTRAPRO II - 40 BU TANK - YEL				

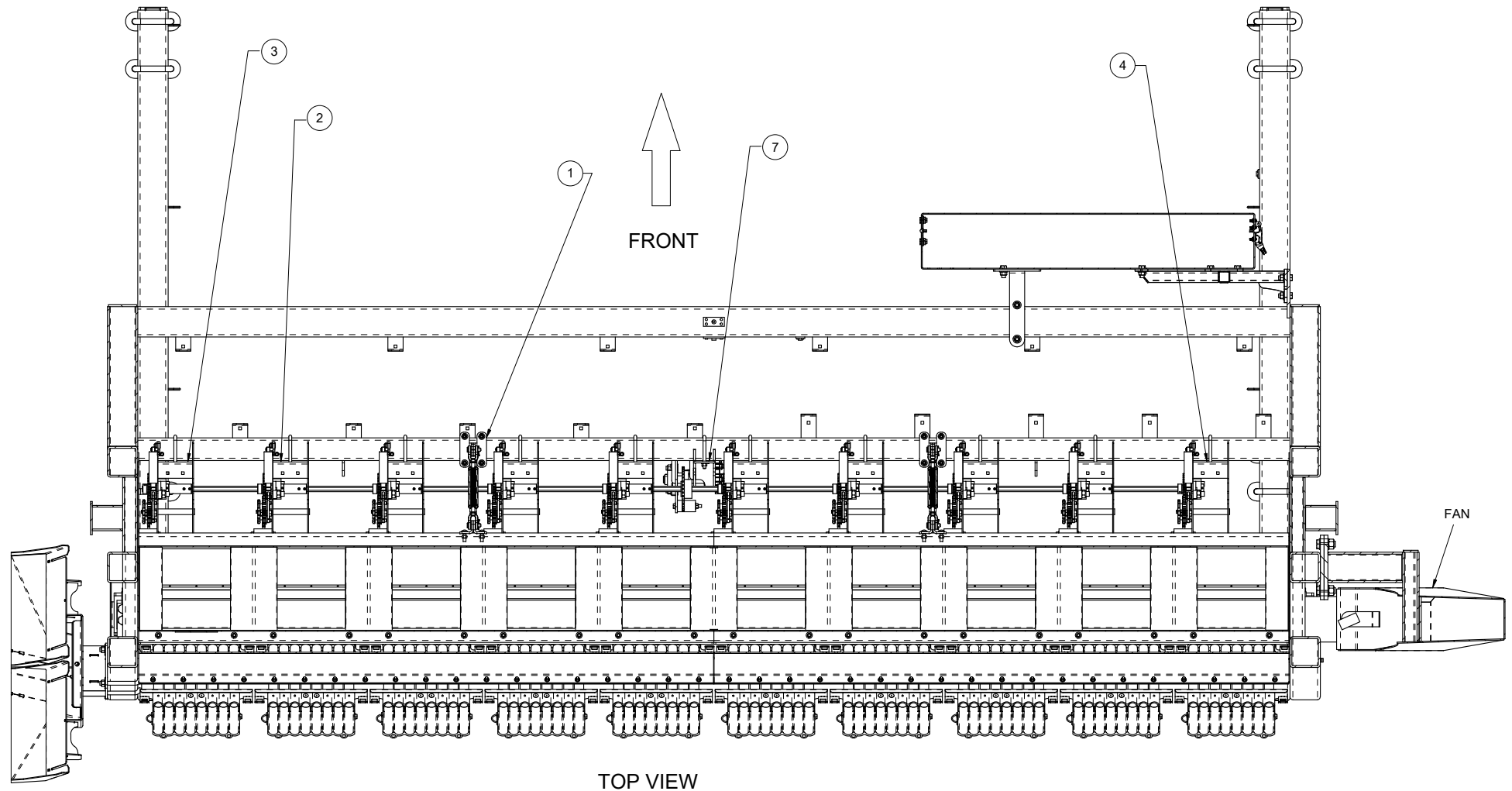
UltraPro II 40 BU Tank Subrails
Part No. 410500



UltraPro II 40 BU Tank Drive Clusters

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
2	1	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
3	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
4	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
5	1	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
6	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
7	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				

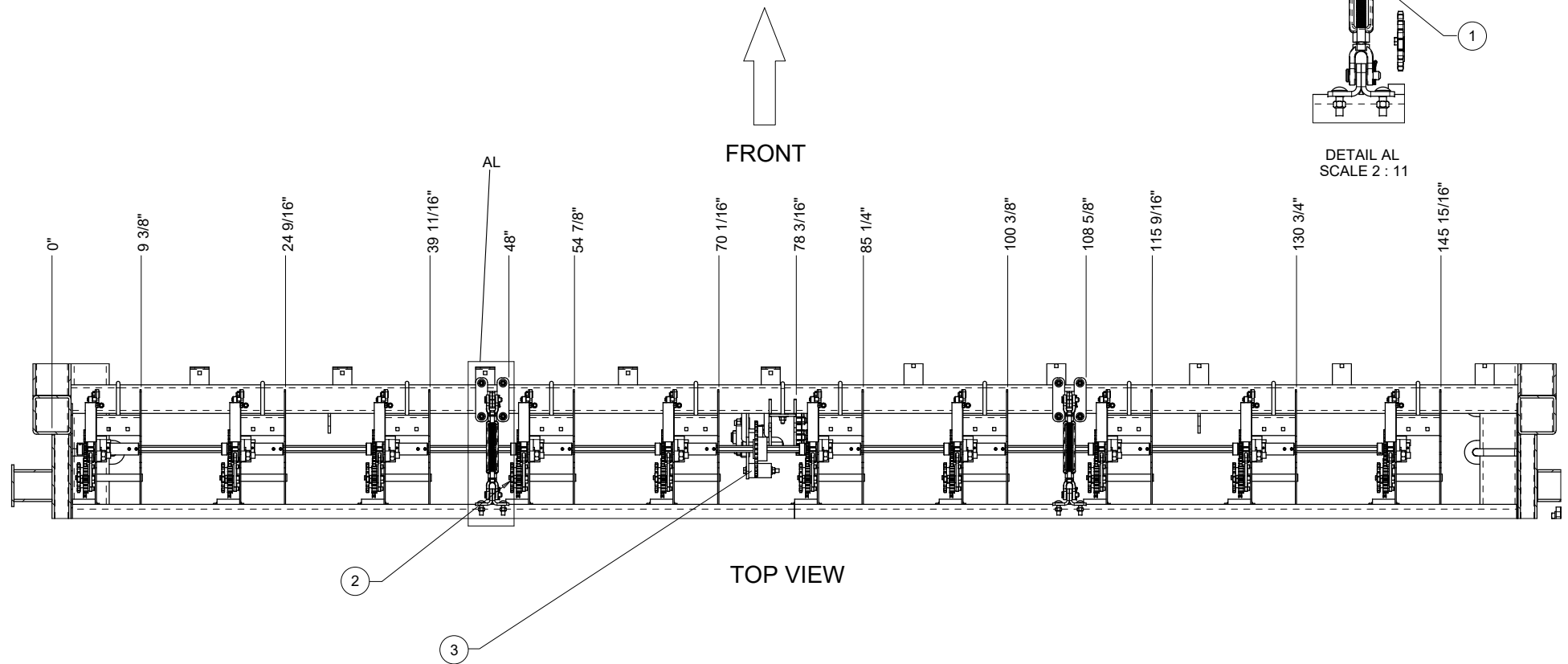
UltraPro II 40 BU Tank Drive Clusters
Part No. 410500



UltraPro II 40 BU Tank Drive Cluster Locations

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
2	1	251156	DRIVE CLUSTER CHAIN				
3	1	251158	MOTOR DRIVE CHAIN				

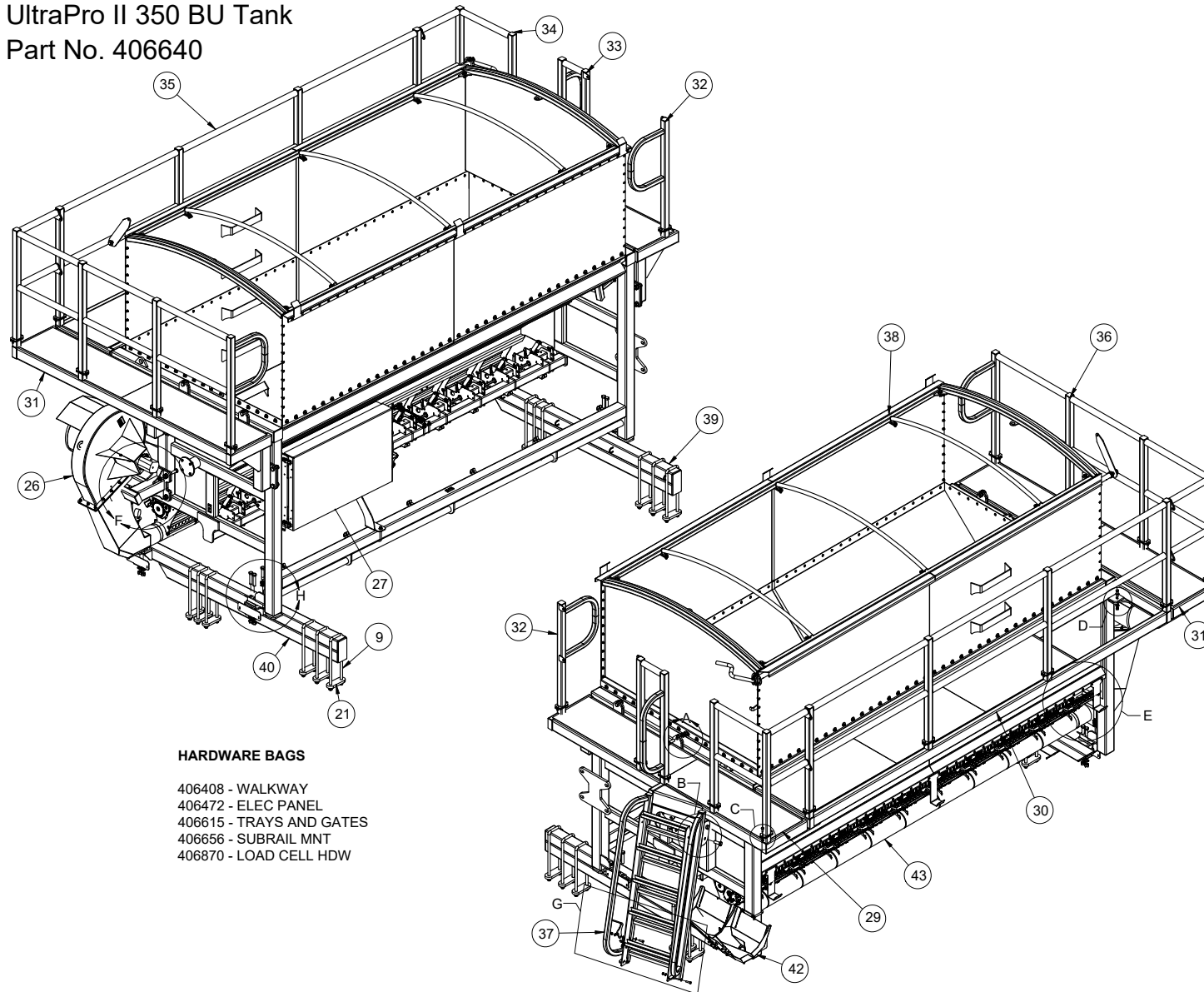
UltraPro II 40 BU Tank Drive Cluster Locations
Part No. 410500



UltraPro II 350 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	4	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL	40	1	406680-2	ASSY, SUBRAIL RH - ULTRAPRO II - 350 BU TANK - YEL
2	32	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	41	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE
3	1	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	42	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II
4	4	250025	BOLT, HEX 3/4 X 4 UNC GR5 PL	43	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II
5	4	250048	BOLT, HEX 1/2 X 2 IN GR5 PL	44	10	412082	SEED GUIDE, ULTRAPRO II - TUBE COUPLER - 70D
6	2	250071	BOLT, HEX 3/8 X 1 1/2 IN GR5 PL	45	1	412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
7	4	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL	46	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
8	26	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	47	8	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS
9	12	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	48	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
10	26	250400	NUT, FLANGE - 3/8 UNC PL	49	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
11	4	250450	NUT, HEX 1/2 UNC GR5 PL	50	10	412597	ASSY, SEED TUBE HOLD DOWN - 8 RUN
12	66	250451	NUT, HEX 3/4 UNC GR5 PL				
13	4	250468	NUT, JAM - 3/4-16 UNF - PL				
14	2	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
15	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL				
16	78	250552	WASHER, FLAT 3/4IN GR8 PL				
17	8	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
18	7	250557	WASHER, FLAT - 3/8 IN GR8 PL				
19	1	259016	DECAL, SERIAL NUMBER 3M				
20	4	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
21	12	400663	PLATE, BASE 3/4 IN - U-BOLT - BLK				
22	1	402164	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK				
23	1	402535-2	WELD, LADDER - FLIP - PRODUCT TANK				
24	4	403848	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
25	4	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
26	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				
27	1	406471-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK				
28	4	406474-1	SHEET, FRMD 10 GA - LC SHIELD - ULTRAPRO II - 360 BU TANK				
29	1	406541-5	WELD, WALKWAY LH SIDE - ULTRAPRO II - 360 BU TANK				
30	1	406554-3	ASSY, MIDDLE WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
31	1	406561-3	ASSY, WALKWAY RH SIDE - ULTRAPRO II - 360 BU TANK				
32	1	406562-1	ASSY, HAND RAIL L.H. WALKWAY - ULTRAPRO II - 360 BU TANK				
33	1	406564-2	WELD, HAND RAIL MID - LH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
34	1	406566-4	ASSY, SIDE HANDRAIL LH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
35	1	406569-2	ASSY, HAND RAIL MID WALKWAY - ULTRAPRO II - 350 BU TANK - BLK				
36	1	406571-3	ASSY, HAND RAIL RH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
37	1	406603-1	ASSY, LADDER - WALKWAY - UPII 360 TANK - BLK				
38	1	406650	BDL, TANK - 350 BU				
39	1	406679-2	ASSY, SUBRAIL LH - ULTRAPRO II - 350 BU TANK - YEL				

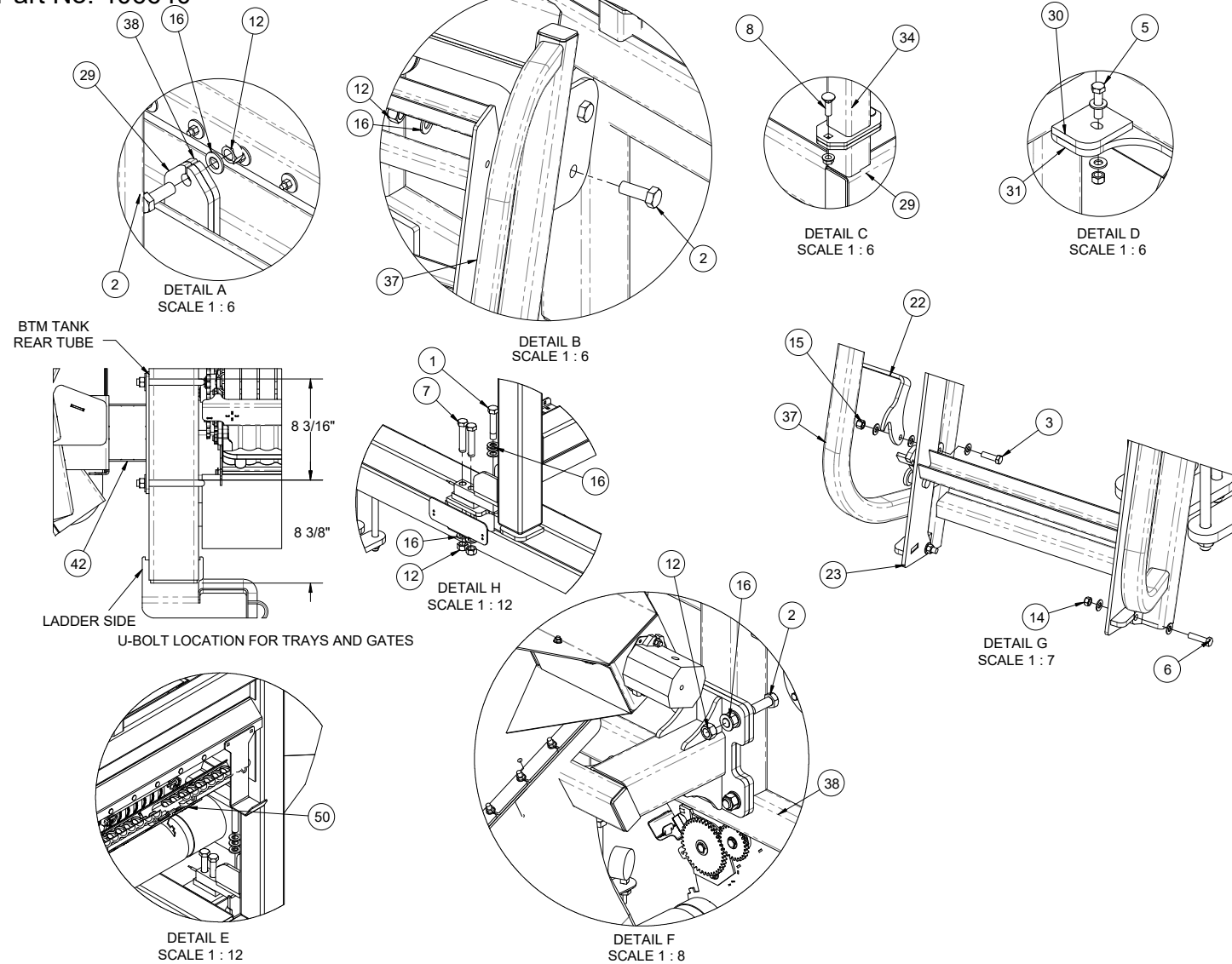
UltraPro II 350 BU Tank
Part No. 406640



UltraPro II 350 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	4	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL	40	1	406680-2	ASSY, SUBRAIL RH - ULTRAPRO II - 350 BU TANK - YEL
2	32	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	41	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE
3	1	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	42	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II
4	4	250025	BOLT, HEX 3/4 X 4 UNC GR5 PL	43	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II
5	4	250048	BOLT, HEX 1/2 X 2 IN GR5 PL	44	10	412082	SEED GUIDE, ULTRAPRO II - TUBE COUPLER - 70D
6	2	250071	BOLT, HEX 3/8 X 1 1/2 IN GR5 PL	45	1	412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
7	4	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL	46	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
8	26	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	47	8	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS
9	12	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	48	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
10	26	250400	NUT, FLANGE - 3/8 UNC PL	49	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
11	4	250450	NUT, HEX 1/2 UNC GR5 PL	50	10	412597	ASSY, SEED TUBE HOLD DOWN - 8 RUN
12	66	250451	NUT, HEX 3/4 UNC GR5 PL				
13	4	250468	NUT, JAM - 3/4-16 UNF - PL				
14	2	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
15	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL				
16	78	250552	WASHER, FLAT 3/4IN GR8 PL				
17	8	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
18	7	250557	WASHER, FLAT - 3/8 IN GR8 PL				
19	1	259016	DECAL, SERIAL NUMBER 3M				
20	4	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
21	12	400663	PLATE, BASE 3/4 IN - U-BOLT - BLK				
22	1	402164	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK				
23	1	402535-2	WELD, LADDER - FLIP - PRODUCT TANK				
24	4	403848	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
25	4	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
26	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				
27	1	406471-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK				
28	4	406474-1	SHEET, FRMD 10 GA - LC SHIELD - ULTRAPRO II - 360 BU TANK				
29	1	406541-5	WELD, WALKWAY LH SIDE - ULTRAPRO II - 360 BU TANK				
30	1	406554-3	ASSY, MIDDLE WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
31	1	406561-3	ASSY, WALKWAY RH SIDE - ULTRAPRO II - 360 BU TANK				
32	1	406562-1	ASSY, HAND RAIL L.H. WALKWAY - ULTRAPRO II - 360 BU TANK				
33	1	406564-2	WELD, HAND RAIL MID - LH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
34	1	406566-4	ASSY, SIDE HANDRAIL LH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
35	1	406569-2	ASSY, HAND RAIL MID WALKWAY - ULTRAPRO II - 350 BU TANK - BLK				
36	1	406571-3	ASSY, HAND RAIL RH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
37	1	406603-1	ASSY, LADDER - WALKWAY - UPII 360 TANK - BLK				
38	1	406650	BDL, TANK - 350 BU				
39	1	406679-2	ASSY, SUBRAIL LH - ULTRAPRO II - 350 BU TANK - YEL				

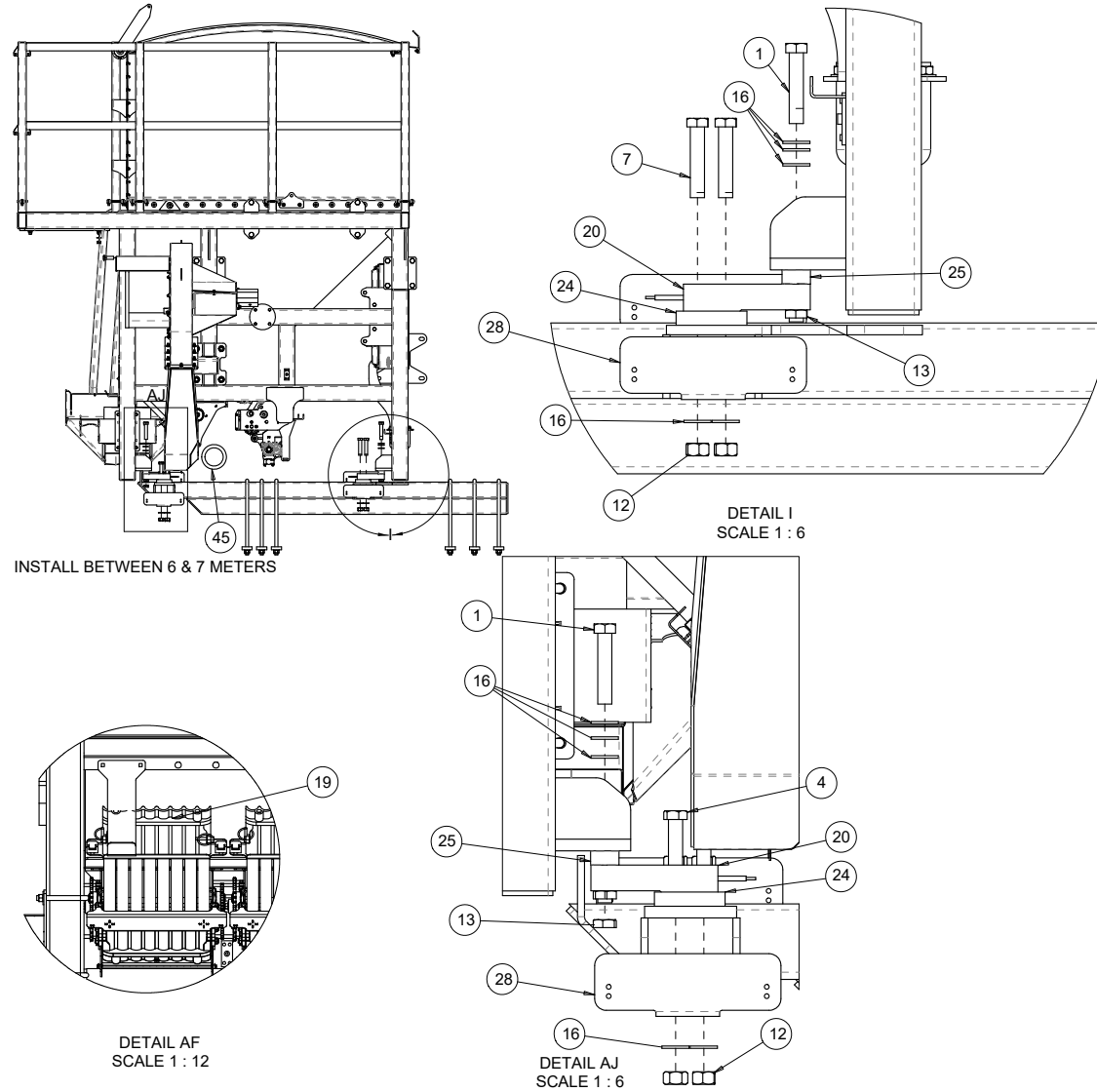
UltraPro II 350 BU Tank
Part No. 406640



UltraPro II 350 BU Tank - Load Cell Detail

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	4	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL	40	1	406680-2	ASSY, SUBRAIL RH - ULTRAPRO II - 350 BU TANK - YEL
2	32	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	41	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE
3	1	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	42	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II
4	4	250025	BOLT, HEX 3/4 X 4 UNC GR5 PL	43	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II
5	4	250048	BOLT, HEX 1/2 X 2 IN GR5 PL	44	10	412082	SEED GUIDE, ULTRAPRO II - TUBE COUPLER - 70D
6	2	250071	BOLT, HEX 3/8 X 1 1/2 IN GR5 PL	45	1	412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
7	4	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL	46	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
8	26	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	47	8	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS
9	12	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	48	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
10	26	250400	NUT, FLANGE - 3/8 UNC PL	49	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
11	4	250450	NUT, HEX 1/2 UNC GR5 PL	50	10	412597	ASSY, SEED TUBE HOLD DOWN - 8 RUN
12	66	250451	NUT, HEX 3/4 UNC GR5 PL				
13	4	250468	NUT, JAM - 3/4-16 UNF - PL				
14	2	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
15	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL				
16	78	250552	WASHER, FLAT 3/4IN GR8 PL				
17	8	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
18	7	250557	WASHER, FLAT - 3/8 IN GR8 PL				
19	1	259016	DECAL, SERIAL NUMBER 3M				
20	4	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
21	12	400663	PLATE, BASE 3/4 IN - U-BOLT - BLK				
22	1	402164	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK				
23	1	402535-2	WELD, LADDER - FLIP - PRODUCT TANK				
24	4	403848	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
25	4	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
26	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				
27	1	406471-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK				
28	4	406474-1	SHEET, FRMD 10 GA - LC SHIELD - ULTRAPRO II - 360 BU TANK				
29	1	406541-5	WELD, WALKWAY LH SIDE - ULTRAPRO II - 360 BU TANK				
30	1	406554-3	ASSY, MIDDLE WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
31	1	406561-3	ASSY, WALKWAY RH SIDE - ULTRAPRO II - 360 BU TANK				
32	1	406562-1	ASSY, HAND RAIL L.H. WALKWAY - ULTRAPRO II - 360 BU TANK				
33	1	406564-2	WELD, HAND RAIL MID - LH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
34	1	406566-4	ASSY, SIDE HANDRAIL LH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
35	1	406569-2	ASSY, HAND RAIL MID WALKWAY - ULTRAPRO II - 350 BU TANK - BLK				
36	1	406571-3	ASSY, HAND RAIL RH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
37	1	406603-1	ASSY, LADDER - WALKWAY - UPII 360 TANK - BLK				
38	1	406650	BDL, TANK - 350 BU				
39	1	406679-2	ASSY, SUBRAIL LH - ULTRAPRO II - 350 BU TANK - YEL				

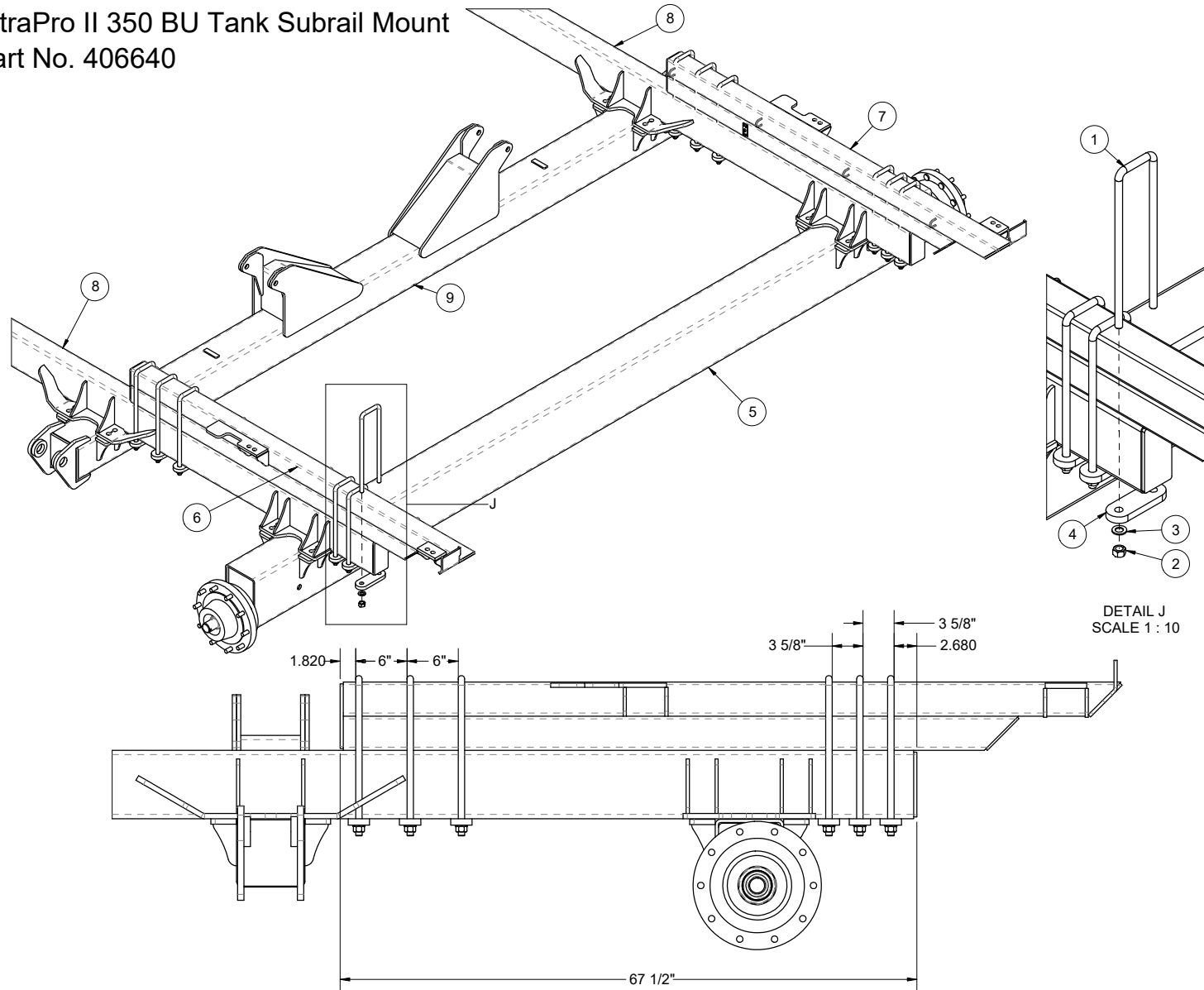
UltraPro II 350 BU Tank
Part No. 406640



UltraPro II 350 BU Tank Subrail Mount

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	12	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL				
2	24	250451	NUT, HEX 3/4 UNC GR5 PL				
3	24	250552	WASHER, FLAT 3/4IN GR8 PL				
4	12	400663	PLATE, BASE 3/4 IN - U-BOLT - BLK				
5	1	406600-1	REAR AXLE - 800/65R32 / M-FOLD - ULTRAPRO II - 360 BU TANK				
6	1	406679-2	ASSY, SUBRAIL LH - ULTRAPRO II - 350 BU TANK - YEL				
7	1	406680-2	ASSY, SUBRAIL RH - ULTRAPRO II - 350 BU TANK - YEL				
8	2	407190-2	ASSY, RAIL - MAIN FRM - SXX345 - BLK				
9	1	407510-2	ASSY, BEAM - REAR CROSS - M70 - BLK				

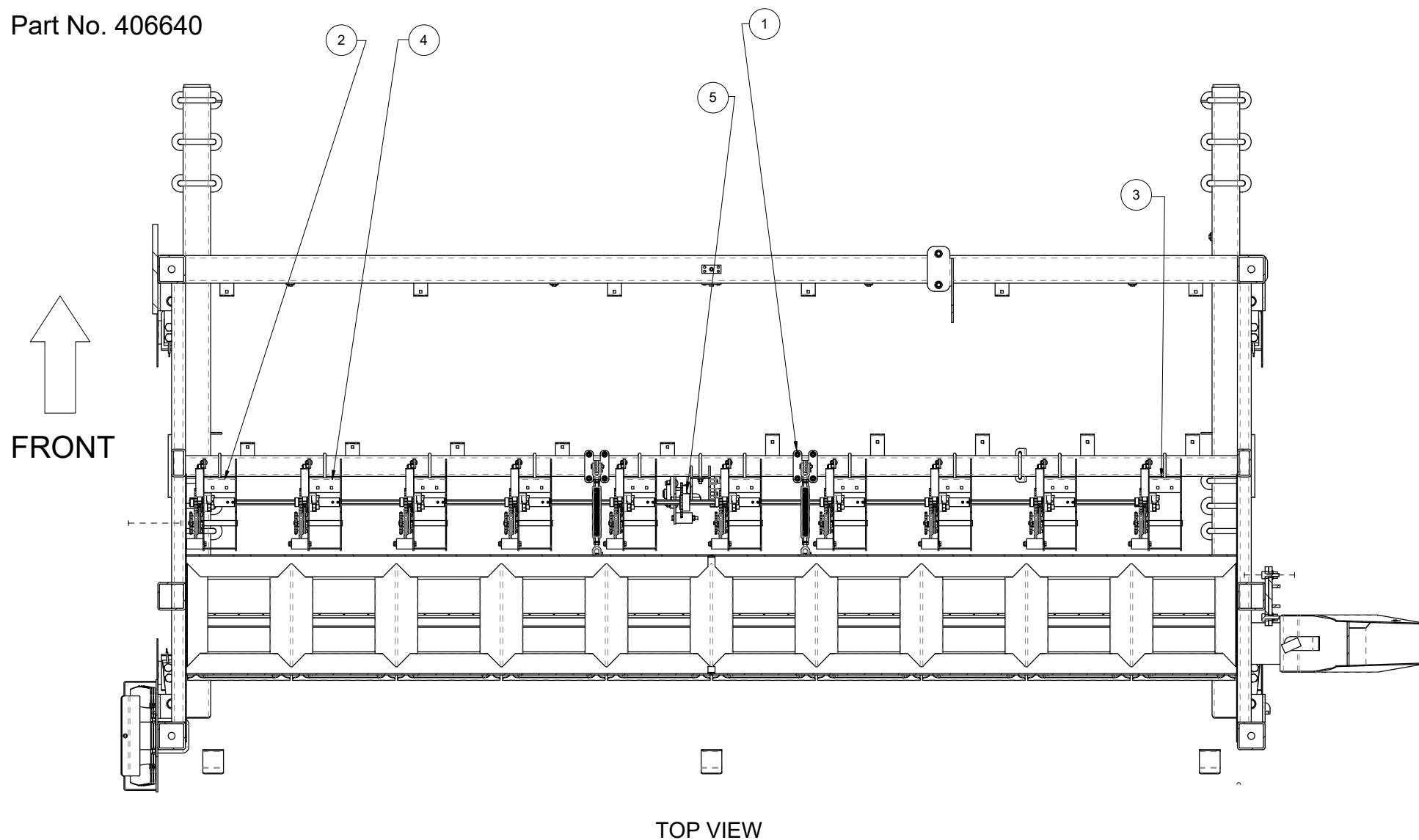
UltraPro II 350 BU Tank Subrail Mount
Part No. 406640



UltraPro II 350 BU Tank Drive Clusters

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
2	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
3	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
4	1	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
5	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				

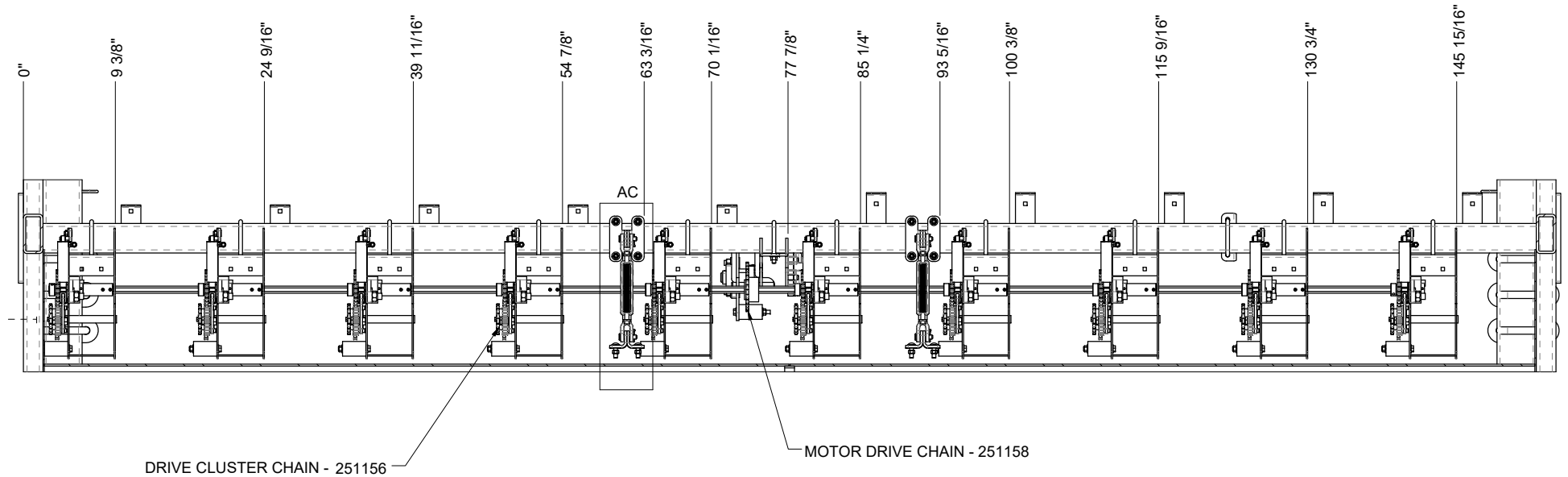
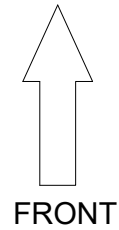
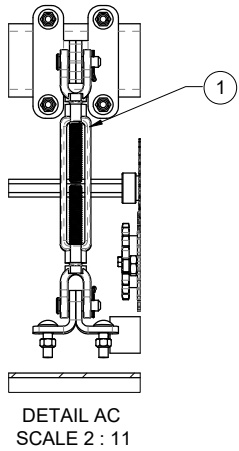
UltraPro II 350 BU Tank Drive Clusters
Part No. 406640



UltraPro II 350 BU Tank Drive Cluster Locations

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
2	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
3	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
4	1	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
5	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
5115	1	251156	DRIVE CLUSTER CHAIN				
5115	1	251158	MOTOR DRIVE CHAIN				

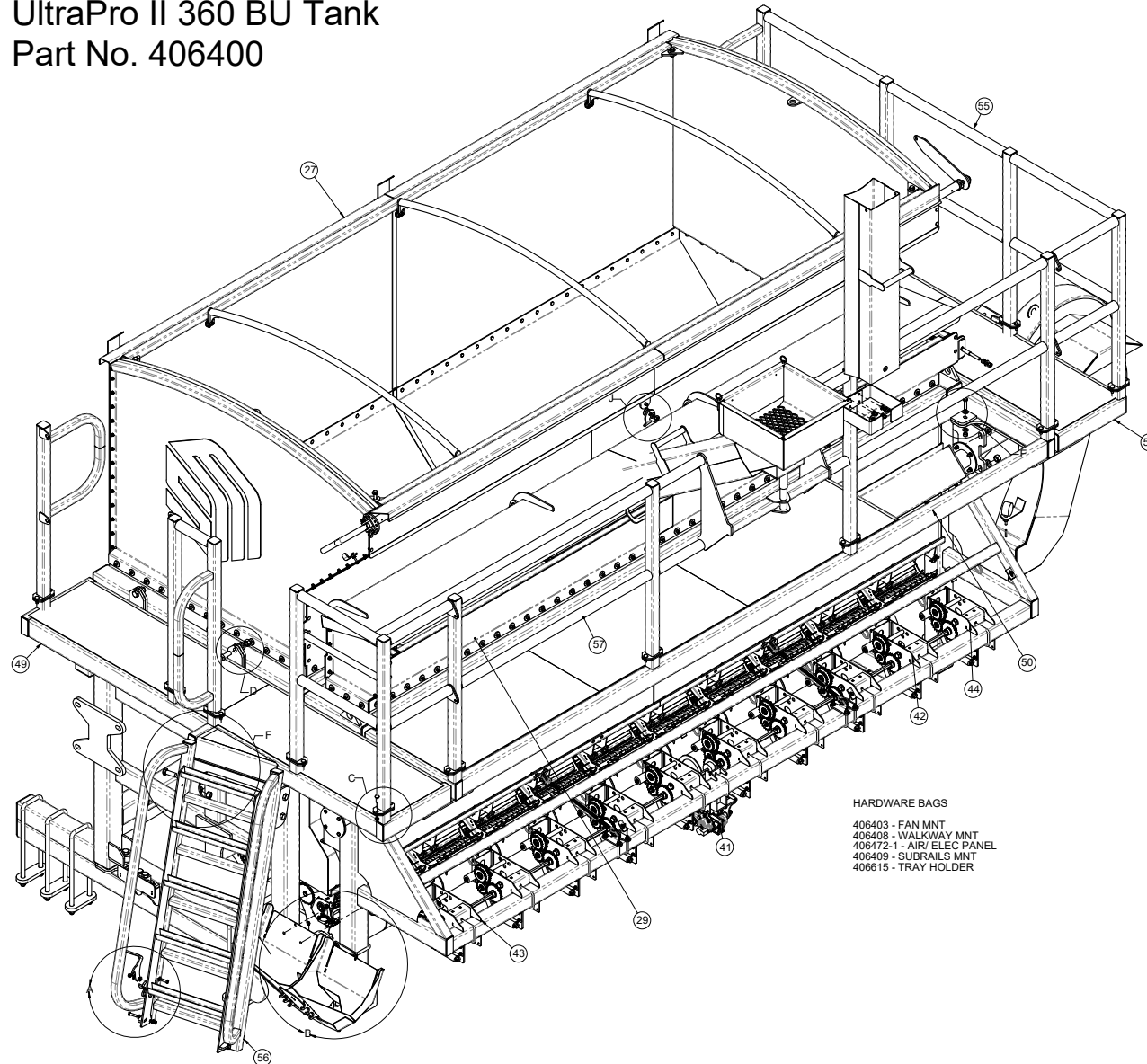
UltraPro II 350 BU Tank Drive Cluster Locations Part No. 406640



UltraPro II 360 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	40	1	412130-1	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
2	30	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	41	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
3	1	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	42	16	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS
4	16	250036	BOLT, HEX 3/8 X 1 IN GR5 PL	43	2	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
5	5	250048	BOLT, HEX 1/2 X 2 IN GR5 PL	44	2	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
6	2	250071	BOLT, HEX 3/8 X 1 1/2 IN GR5 PL	45	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
7	26	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	46	10	A400663	PLATE, BASE 3/4 IN - U-BOLT - BLK
8	10	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	47	1	A402164	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK
9	1	250212	BOLT, U-SQ - 3/8 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL	48	1	A402535	ASSY, LADDER - FLIP - PRODUCT TANK - BLK
10	2	250236	BOLT, U-SQ - 3/8 UNC X 2 ID X 3 IN - 2 IN THD - GR8 PL	49	1	A406541	ASSY, WALKWAY LH SIDE - ULTRAPRO II - 360
11	41	250400	NUT, FLANGE - 3/8 UNC PL	50	1	A406554	ASSY, MIDDLE WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
12	11	250450	NUT, HEX 1/2 UNC GR5 PL	51	1	A406561	ASSY, WALKWAY RH SIDE - ULTRAPRO II - 360
13	50	250451	NUT, HEX 3/4 UNC GR5 PL	52	1	A406562	ASSY, HAND RAIL LH, WALKWAY - ULTRAPRO II - 360
14	4	250453	NUT, HEX - 3/8 UNC PL	53	1	A406564	ASSY, HAND RAIL MID - LH WALKWAY - ULTRAPRO I
15	4	250503	NUT, LOCK - 3/8 UNC - STOVER - PL	54	1	A406566	ASSY, SIDE HANDRAIL LH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
16	8	250504	NUT, LOCK - 1/2 UNC - STOVER - PL	55	1	A406571	ASSY, HAND RAIL RH WALKWAY - ULTRAPRO II - 36
17	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL	56	1	A406603	ASSY, LADDER - WALKWAY - UPII 360 TANK - BLK
18	50	250552	WASHER, FLAT 3/4IN GR8 PL	57	1	A406705	ASSY, HAND RAIL MID WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
19	19	250555	WASHER, FLAT - 1/2 IN - GR8 - PL	58	1	A410145	SHEET, FRMD 1/4 IN - VALVE MOUNT - BAG LIFT - BLK
20	2	250556	WASHER, FLAT - 1/2 IN - PL	59	4	E404973	ROTATOR COVER - GRY
21	13	250557	WASHER, FLAT - 3/8 IN GR8 PL	60	6	E406474	LC SHIELD - ULTRAPRO II - 360 BU TANK - GRY
22	1	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC	61	1	E406533	SUBRAIL LH - ULTRAPRO II - 360 BU TANK - GRY
23	20	250591	PIN, QUICK/LINCH - 1/4 X 1 1/2 IN EFF.	62	1	E406539	SUBRAIL RH - ULTRAPRO II - 360 BU TANK - GRY
24	3	250858	PIN, QUICK RELEASE - 3/8 X 2 IN	63	1	E406588	LATCH - ULTRAPRO II - 360 BU TANK - GRY
25	1	259016	DECAL, SERIAL NUMBER 3M	64	1	E406706	HOPPER - ULTRAPRO II - 360 BU TANK - GRY
26	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK	65	2	E406715	QUICK DISCONNECT - HOPPER - GRY
27	1	406410-1	BDL, TANK - FRT - ULTRAPRO II - 360 BU	66	1	E406720	GATE - HOPPER - ULTRAPRO II - 360 BU - GRY
28	1	406471-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK	67	2	E406721	HOLDER PLATE - HOPPER - ULTRAPRO II - 360 BU - GRY
29	1	406480-2	BDL, TANK - REAR - ULTRAPRO II - 360 BU	68	2	E720206	TANK SPACER SMALL - DSR/UPII - GRY
30	1	406532	Anti-Slip Tape - 4" x 60', Black - ULINE				
31	1	406604-1	BDL, LOAD CELL ADD ON - SCALE TEC - ULTRAPRO II - 360 BU TANK				
32	2	406631	ASSY, LINKAGE - ULTRAPRO II - 360 BU TANK				
33	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
34	2	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
35	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II				
36	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
37	10	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
38	10	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
39	10	412104-3	ASSY, STANDARD ROLLER CARTRIDGE - UPII - 7 RUN - W/ CLAMPS				

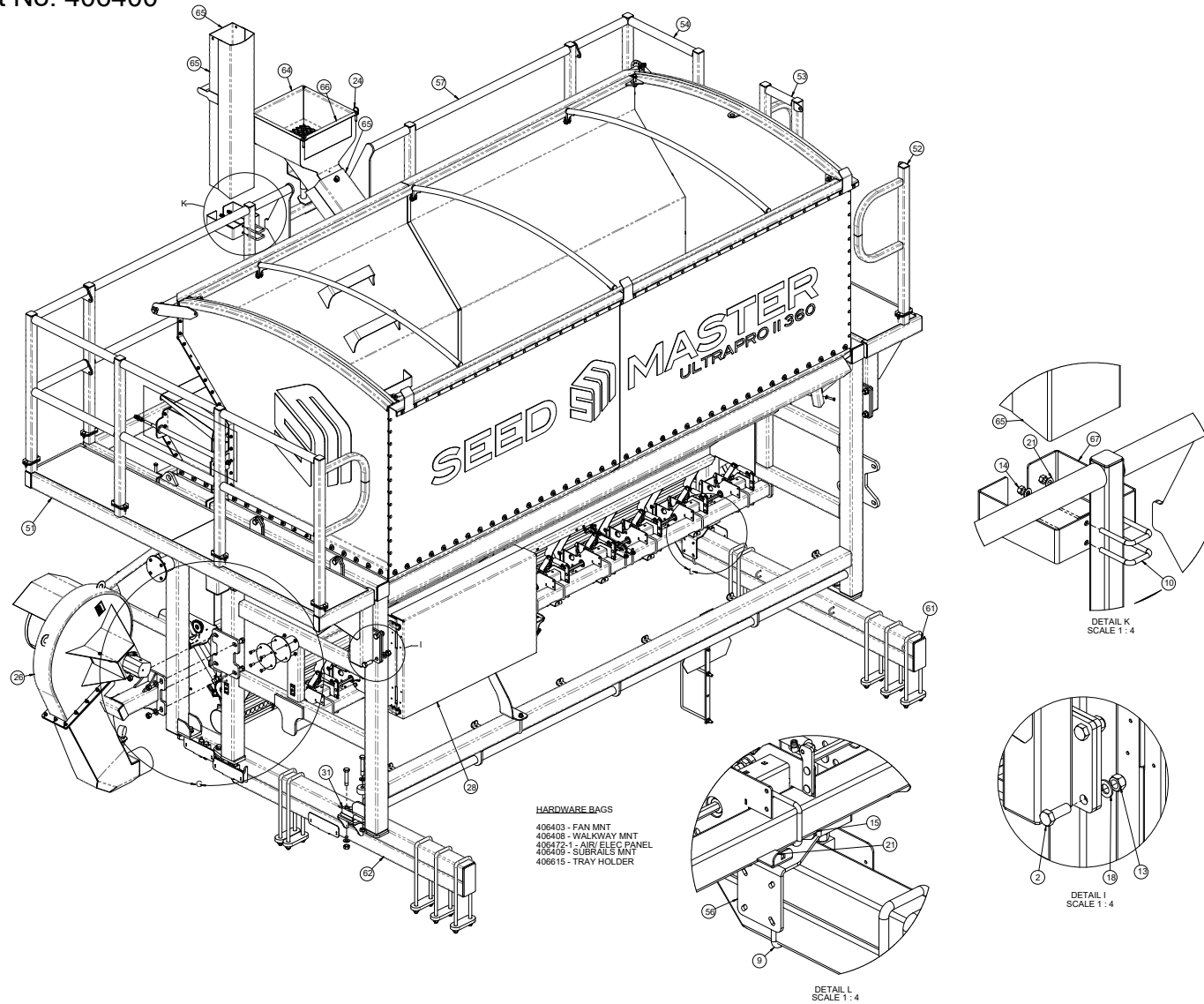
UltraPro II 360 BU Tank
Part No. 406400



UltraPro II 360 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	40	1	412130-1	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
2	30	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	41	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
3	1	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	42	16	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS
4	16	250036	BOLT, HEX 3/8 X 1 IN GR5 PL	43	2	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
5	5	250048	BOLT, HEX 1/2 X 2 IN GR5 PL	44	2	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
6	2	250071	BOLT, HEX 3/8 X 1 1/2 IN GR5 PL	45	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
7	26	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	46	10	A400663	PLATE, BASE 3/4 IN - U-BOLT - BLK
8	10	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	47	1	A402164	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK
9	1	250212	BOLT, U-SQ - 3/8 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL	48	1	A402535	ASSY, LADDER - FLIP - PRODUCT TANK - BLK
10	2	250236	BOLT, U-SQ - 3/8 UNC X 2 ID X 3 IN - 2 IN THD - GR8 PL	49	1	A406541	ASSY, WALKWAY LH SIDE - ULTRAPRO II - 360
11	41	250400	NUT, FLANGE - 3/8 UNC PL	50	1	A406554	ASSY, MIDDLE WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
12	11	250450	NUT, HEX 1/2 UNC GR5 PL	51	1	A406561	ASSY, WALKWAY RH SIDE - ULTRAPRO II - 360
13	50	250451	NUT, HEX 3/4 UNC GR5 PL	52	1	A406562	ASSY, HAND RAIL LH, WALKWAY - ULTRAPRO II - 360
14	4	250453	NUT, HEX - 3/8 UNC PL	53	1	A406564	ASSY, HAND RAIL MID - LH WALKWAY - ULTRAPRO I
15	4	250503	NUT, LOCK - 3/8 UNC - STOVER - PL	54	1	A406566	ASSY, SIDE HANDRAIL LH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
16	8	250504	NUT, LOCK - 1/2 UNC - STOVER - PL	55	1	A406571	ASSY, HAND RAIL RH WALKWAY - ULTRAPRO II - 36
17	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL	56	1	A406603	ASSY, LADDER - WALKWAY - UPII 360 TANK - BLK
18	50	250552	WASHER, FLAT 3/4IN GR8 PL	57	1	A406705	ASSY, HAND RAIL MID WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
19	19	250555	WASHER, FLAT - 1/2 IN - GR8 - PL	58	1	A410145	SHEET, FRMD 1/4 IN - VALVE MOUNT - BAG LIFT - BLK
20	2	250556	WASHER, FLAT - 1/2 IN - PL	59	4	E404973	ROTATOR COVER - GRY
21	13	250557	WASHER, FLAT - 3/8 IN GR8 PL	60	6	E406474	LC SHIELD - ULTRAPRO II - 360 BU TANK - GRY
22	1	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC	61	1	E406533	SUBRAIL LH - ULTRAPRO II - 360 BU TANK - GRY
23	20	250591	PIN, QUICK/LINCH - 1/4 X 1 1/2 IN EFF.	62	1	E406539	SUBRAIL RH - ULTRAPRO II - 360 BU TANK - GRY
24	3	250858	PIN, QUICK RELEASE - 3/8 X 2 IN	63	1	E406588	LATCH - ULTRAPRO II - 360 BU TANK - GRY
25	1	259016	DECAL, SERIAL NUMBER 3M	64	1	E406706	HOPPER - ULTRAPRO II - 360 BU TANK - GRY
26	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK	65	2	E406715	QUICK DISCONNECT - HOPPER - GRY
27	1	406410-1	BDL, TANK - FRT - ULTRAPRO II - 360 BU	66	1	E406720	GATE - HOPPER - ULTRAPRO II - 360 BU - GRY
28	1	406471-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK	67	2	E406721	HOLDER PLATE - HOPPER - ULTRAPRO II - 360 BU - GRY
29	1	406480-2	BDL, TANK - REAR - ULTRAPRO II - 360 BU	68	2	E720206	TANK SPACER SMALL - DSR/UPII - GRY
30	1	406532	Anti-Slip Tape - 4" x 60', Black - ULINE				
31	1	406604-1	BDL, LOAD CELL ADD ON - SCALE TEC - ULTRAPRO II - 360 BU TANK				
32	2	406631	ASSY, LINKAGE - ULTRAPRO II - 360 BU TANK				
33	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
34	2	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
35	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II				
36	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
37	10	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
38	10	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
39	10	412104-3	ASSY, STANDARD ROLLER CARTRIDGE - UPII - 7 RUN - W/ CLAMPS				

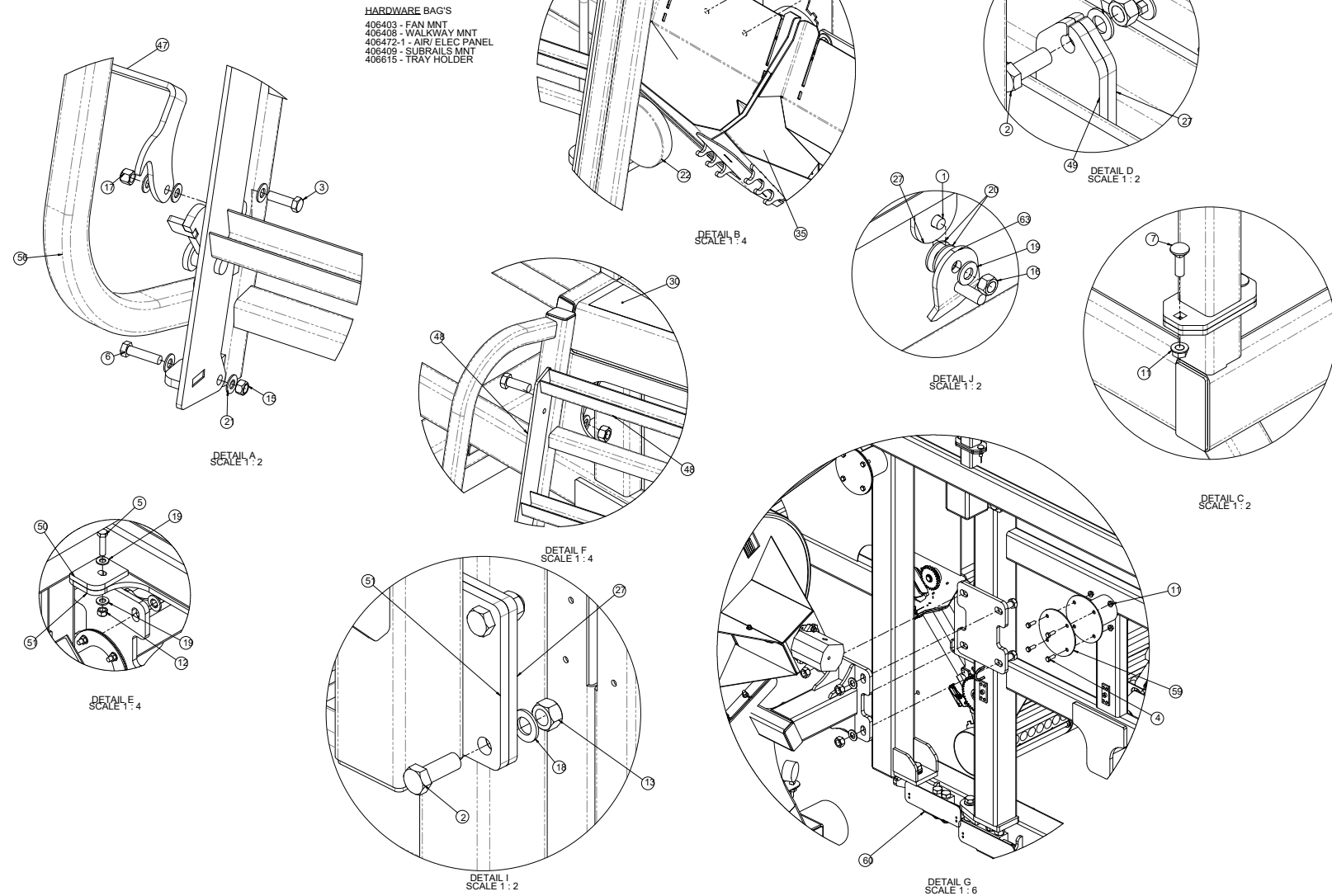
UltraPro II 360 BU Tank
Part No. 406400



UltraPro II 360 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	40	1	412130-1	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
2	30	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	41	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
3	1	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	42	16	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS
4	16	250036	BOLT, HEX 3/8 X 1 IN GR5 PL	43	2	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
5	5	250048	BOLT, HEX 1/2 X 2 IN GR5 PL	44	2	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
6	2	250071	BOLT, HEX 3/8 X 1 1/2 IN GR5 PL	45	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
7	26	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	46	10	A400663	PLATE, BASE 3/4 IN - U-BOLT - BLK
8	10	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	47	1	A402164	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK
9	1	250212	BOLT, U-SQ - 3/8 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL	48	1	A402535	ASSY, LADDER - FLIP - PRODUCT TANK - BLK
10	2	250236	BOLT, U-SQ - 3/8 UNC X 2 ID X 3 IN - 2 IN THD - GR8 PL	49	1	A406541	ASSY, WALKWAY LH SIDE - ULTRAPRO II - 360
11	41	250400	NUT, FLANGE - 3/8 UNC PL	50	1	A406554	ASSY, MIDDLE WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
12	11	250450	NUT, HEX 1/2 UNC GR5 PL	51	1	A406561	ASSY, WALKWAY RH SIDE - ULTRAPRO II - 360
13	50	250451	NUT, HEX 3/4 UNC GR5 PL	52	1	A406562	ASSY, HAND RAIL LH, WALKWAY - ULTRAPRO II - 360
14	4	250453	NUT, HEX - 3/8 UNC PL	53	1	A406564	ASSY, HAND RAIL MID - LH WALKWAY - ULTRAPRO I
15	4	250503	NUT, LOCK - 3/8 UNC - STOVER - PL	54	1	A406566	ASSY, SIDE HANDRAIL LH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
16	8	250504	NUT, LOCK - 1/2 UNC - STOVER - PL	55	1	A406571	ASSY, HAND RAIL RH WALKWAY - ULTRAPRO II - 36
17	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL	56	1	A406603	ASSY, LADDER - WALKWAY - UPII 360 TANK - BLK
18	50	250552	WASHER, FLAT 3/4IN GR8 PL	57	1	A406705	ASSY, HAND RAIL MID WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
19	19	250555	WASHER, FLAT - 1/2 IN - GR8 - PL	58	1	A410145	SHEET, FRMD 1/4 IN - VALVE MOUNT - BAG LIFT - BLK
20	2	250556	WASHER, FLAT - 1/2 IN - PL	59	4	E404973	ROTATOR COVER - GRY
21	13	250557	WASHER, FLAT - 3/8 IN GR8 PL	60	6	E406474	LC SHIELD - ULTRAPRO II - 360 BU TANK - GRY
22	1	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC	61	1	E406533	SUBRAIL LH - ULTRAPRO II - 360 BU TANK - GRY
23	20	250591	PIN, QUICK/LINCH - 1/4 X 1 1/2 IN EFF.	62	1	E406539	SUBRAIL RH - ULTRAPRO II - 360 BU TANK - GRY
24	3	250858	PIN, QUICK RELEASE - 3/8 X 2 IN	63	1	E406588	LATCH - ULTRAPRO II - 360 BU TANK - GRY
25	1	259016	DECAL, SERIAL NUMBER 3M	64	1	E406706	HOPPER - ULTRAPRO II - 360 BU TANK - GRY
26	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK	65	2	E406715	QUICK DISCONNECT - HOPPER - GRY
27	1	406410-1	BDL, TANK - FRT - ULTRAPRO II - 360 BU	66	1	E406720	GATE - HOPPER - ULTRAPRO II - 360 BU - GRY
28	1	406471-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK	67	2	E406721	HOLDER PLATE - HOPPER - ULTRAPRO II - 360 BU - GRY
29	1	406480-2	BDL, TANK - REAR - ULTRAPRO II - 360 BU	68	2	E720206	TANK SPACER SMALL - DSR/UPII - GRY
30	1	406532	Anti-Slip Tape - 4" x 60', Black - ULINE				
31	1	406604-1	BDL, LOAD CELL ADD ON - SCALE TEC - ULTRAPRO II - 360 BU TANK				
32	2	406631	ASSY, LINKAGE - ULTRAPRO II - 360 BU TANK				
33	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
34	2	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
35	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II				
36	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
37	10	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
38	10	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
39	10	412104-3	ASSY, STANDARD ROLLER CARTRIDGE - UPII - 7 RUN - W/ CLAMPS				

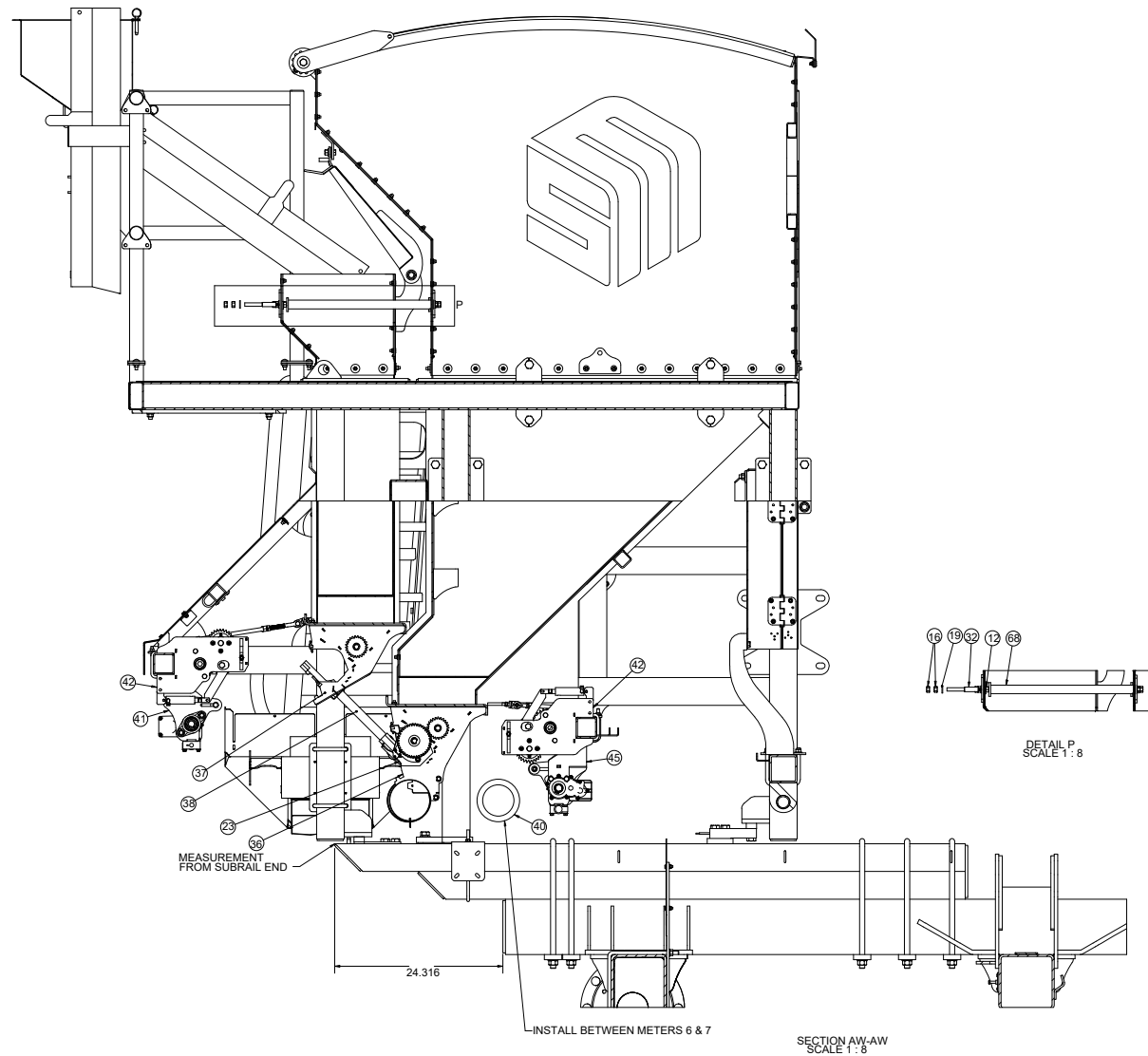
UltraPro II 360 BU Tank
Part No. 406400



UltraPro II 360 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	40	1	412130-1	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
2	30	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	41	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
3	1	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	42	16	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS
4	16	250036	BOLT, HEX 3/8 X 1 IN GR5 PL	43	2	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
5	5	250048	BOLT, HEX 1/2 X 2 IN GR5 PL	44	2	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
6	2	250071	BOLT, HEX 3/8 X 1 1/2 IN GR5 PL	45	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II
7	26	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	46	10	A400663	PLATE, BASE 3/4 IN - U-BOLT - BLK
8	10	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	47	1	A402164	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK
9	1	250212	BOLT, U-SQ - 3/8 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL	48	1	A402535	ASSY, LADDER - FLIP - PRODUCT TANK - BLK
10	2	250236	BOLT, U-SQ - 3/8 UNC X 2 ID X 3 IN - 2 IN THD - GR8 PL	49	1	A406541	ASSY, WALKWAY LH SIDE - ULTRAPRO II - 360
11	41	250400	NUT, FLANGE - 3/8 UNC PL	50	1	A406554	ASSY, MIDDLE WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
12	11	250450	NUT, HEX 1/2 UNC GR5 PL	51	1	A406561	ASSY, WALKWAY RH SIDE - ULTRAPRO II - 360
13	50	250451	NUT, HEX 3/4 UNC GR5 PL	52	1	A406562	ASSY, HAND RAIL LH, WALKWAY - ULTRAPRO II - 360
14	4	250453	NUT, HEX - 3/8 UNC PL	53	1	A406564	ASSY, HAND RAIL MID - LH WALKWAY - ULTRAPRO I
15	4	250503	NUT, LOCK - 3/8 UNC - STOVER - PL	54	1	A406566	ASSY, SIDE HANDRAIL LH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
16	8	250504	NUT, LOCK - 1/2 UNC - STOVER - PL	55	1	A406571	ASSY, HAND RAIL RH WALKWAY - ULTRAPRO II - 36
17	1	250508	NUT, LOCK - 3/8 UNC - NYLOC - PL	56	1	A406603	ASSY, LADDER - WALKWAY - UPII 360 TANK - BLK
18	50	250552	WASHER, FLAT 3/4IN GR8 PL	57	1	A406705	ASSY, HAND RAIL MID WALKWAY - ULTRAPRO II - 360 BU TANK - BLK
19	19	250555	WASHER, FLAT - 1/2 IN - GR8 - PL	58	1	A410145	SHEET, FRMD 1/4 IN - VALVE MOUNT - BAG LIFT - BLK
20	2	250556	WASHER, FLAT - 1/2 IN - PL	59	4	E404973	ROTATOR COVER - GRY
21	13	250557	WASHER, FLAT - 3/8 IN GR8 PL	60	6	E406474	LC SHIELD - ULTRAPRO II - 360 BU TANK - GRY
22	1	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC	61	1	E406533	SUBRAIL LH - ULTRAPRO II - 360 BU TANK - GRY
23	20	250591	PIN, QUICK/LINCH - 1/4 X 1 1/2 IN EFF.	62	1	E406539	SUBRAIL RH - ULTRAPRO II - 360 BU TANK - GRY
24	3	250858	PIN, QUICK RELEASE - 3/8 X 2 IN	63	1	E406588	LATCH - ULTRAPRO II - 360 BU TANK - GRY
25	1	259016	DECAL, SERIAL NUMBER 3M	64	1	E406706	HOPPER - ULTRAPRO II - 360 BU TANK - GRY
26	1	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK	65	2	E406715	QUICK DISCONNECT - HOPPER - GRY
27	1	406410-1	BDL, TANK - FRT - ULTRAPRO II - 360 BU	66	1	E406720	GATE - HOPPER - ULTRAPRO II - 360 BU - GRY
28	1	406471-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK	67	2	E406721	HOLDER PLATE - HOPPER - ULTRAPRO II - 360 BU - GRY
29	1	406480-2	BDL, TANK - REAR - ULTRAPRO II - 360 BU	68	2	E720206	TANK SPACER SMALL - DSR/UPII - GRY
30	1	406532	Anti-Slip Tape - 4" x 60', Black - ULINE				
31	1	406604-1	BDL, LOAD CELL ADD ON - SCALE TEC - ULTRAPRO II - 360 BU TANK				
32	2	406631	ASSY, LINKAGE - ULTRAPRO II - 360 BU TANK				
33	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
34	2	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
35	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II				
36	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
37	10	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
38	10	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
39	10	412104-3	ASSY, STANDARD ROLLER CARTRIDGE - UPII - 7 RUN - W/ CLAMPS				

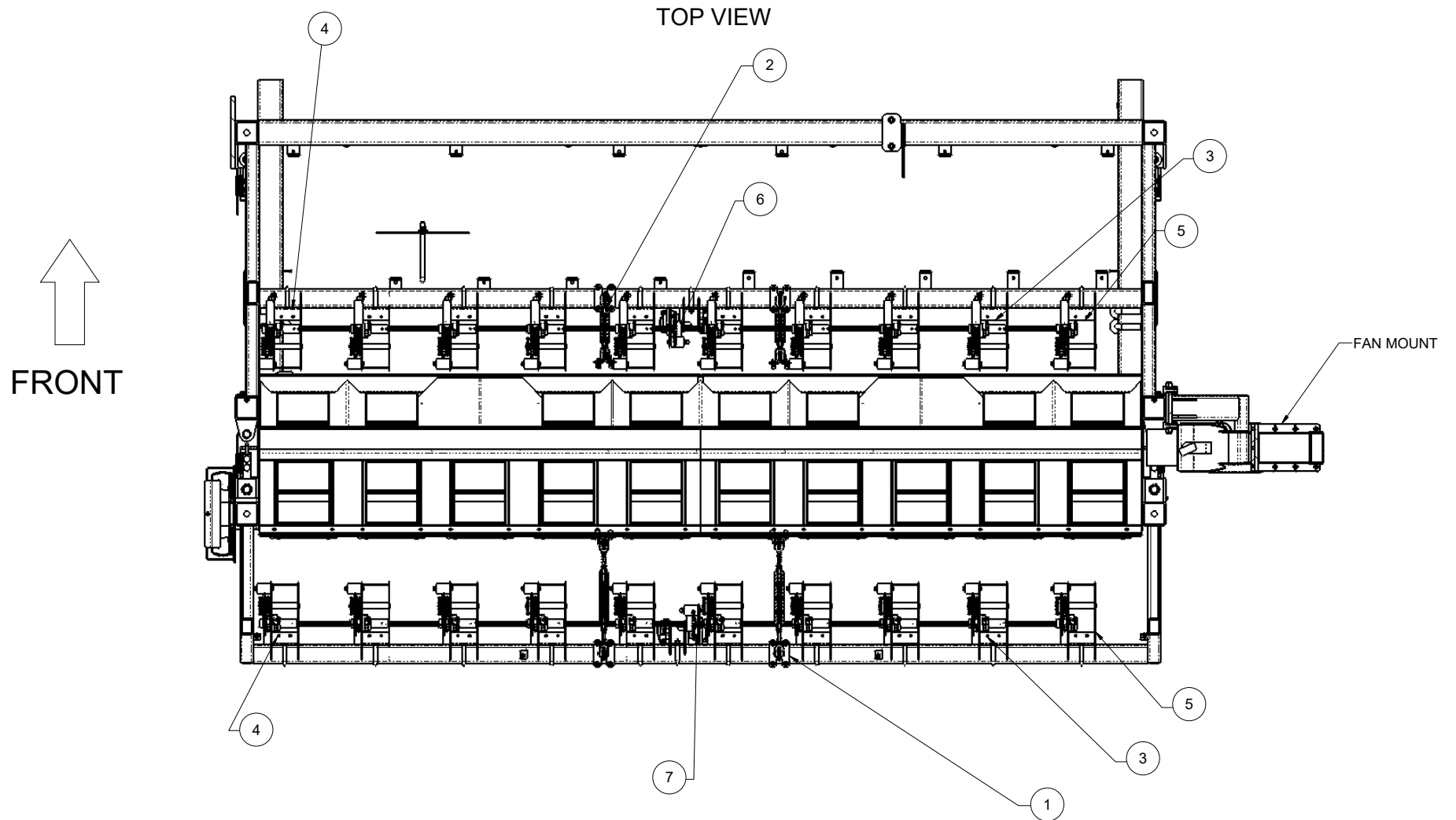
UltraPro II 360 BU Tank
Part No. 406400



UltraPro II 360 BU Tank Drive Clusters

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
2	1	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
3	1	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
4	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
5	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
6	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
7	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				

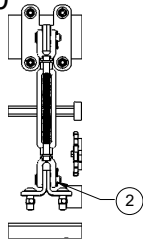
UltraPro II 360 BU Tank Drive Clusters
Part No. 406400



UltraPro II 360 BU Tank Drive Cluster Locations

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
2	1	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
3	1	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
4	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
5	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
6	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
7	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
-	0	251156	DRIVE CLUSTER CHAIN				
-	0	251158	MOTOR DRIVE CHAIN				

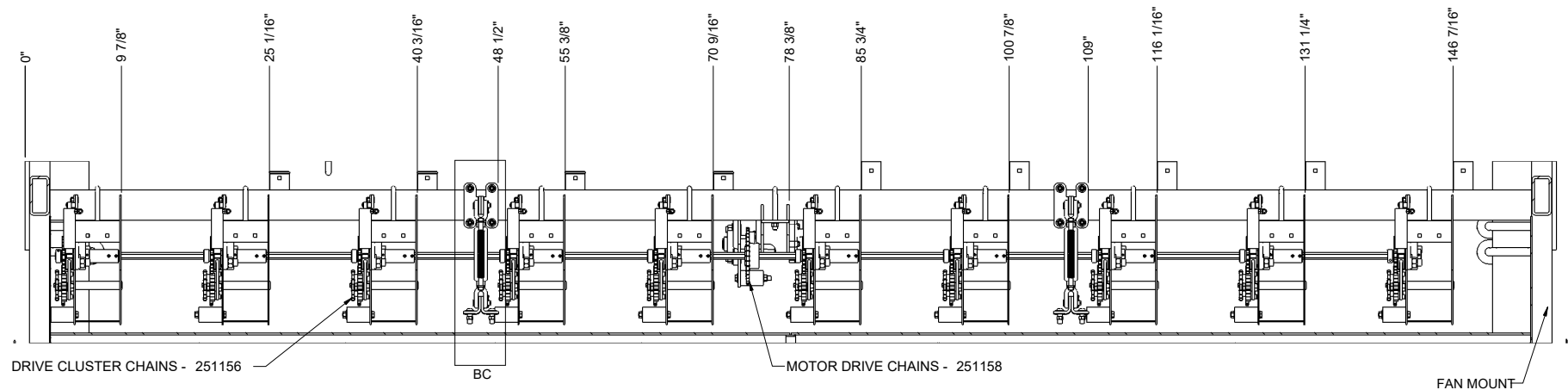
UltraPro II 360 BU Tank Drive Cluster Locations Part No. 406400



DETAIL BC
SCALE 1 : 8



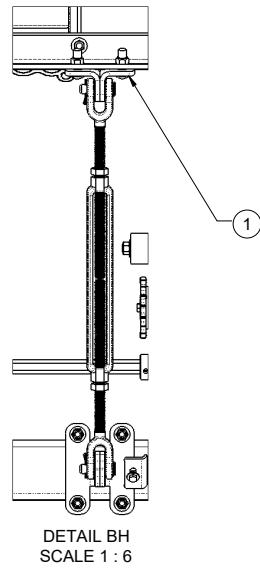
FRONT



TOP VIEW

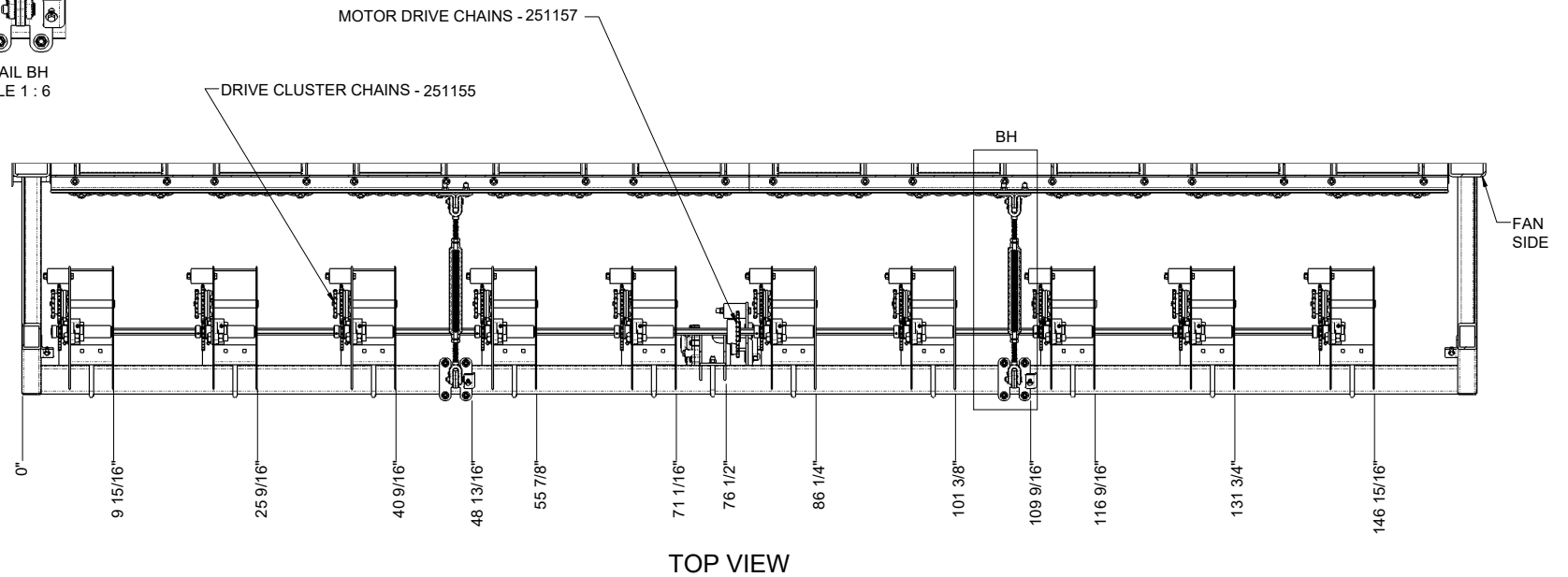
UltraPro II 360 BU Tank Canola Drive Cluster Locations

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
2	1	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
3	1	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
4	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
5	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
6	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
7	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
-	0	251155	DRIVE CLUSTER CHAIN				
-	0	251157	MOTOR DRIVE CHAIN				



UltraPro II 360 BU Tank Canola Drive Cluster Locations Part No. 406400

↑
FRONT

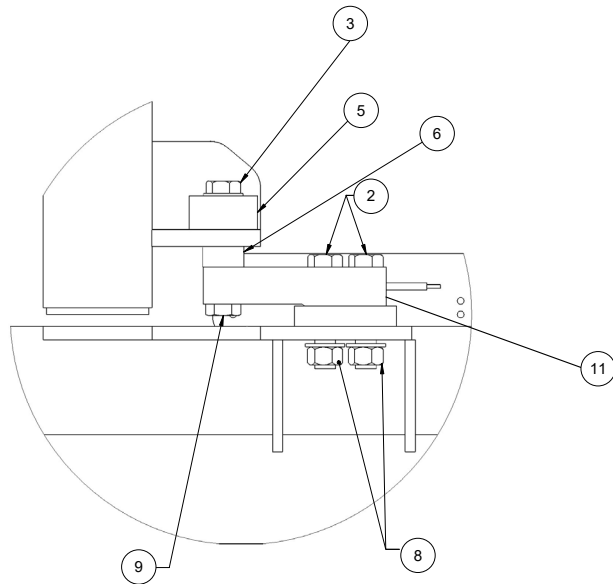


UltraPro II 360 BU Tank Load Cell Detail

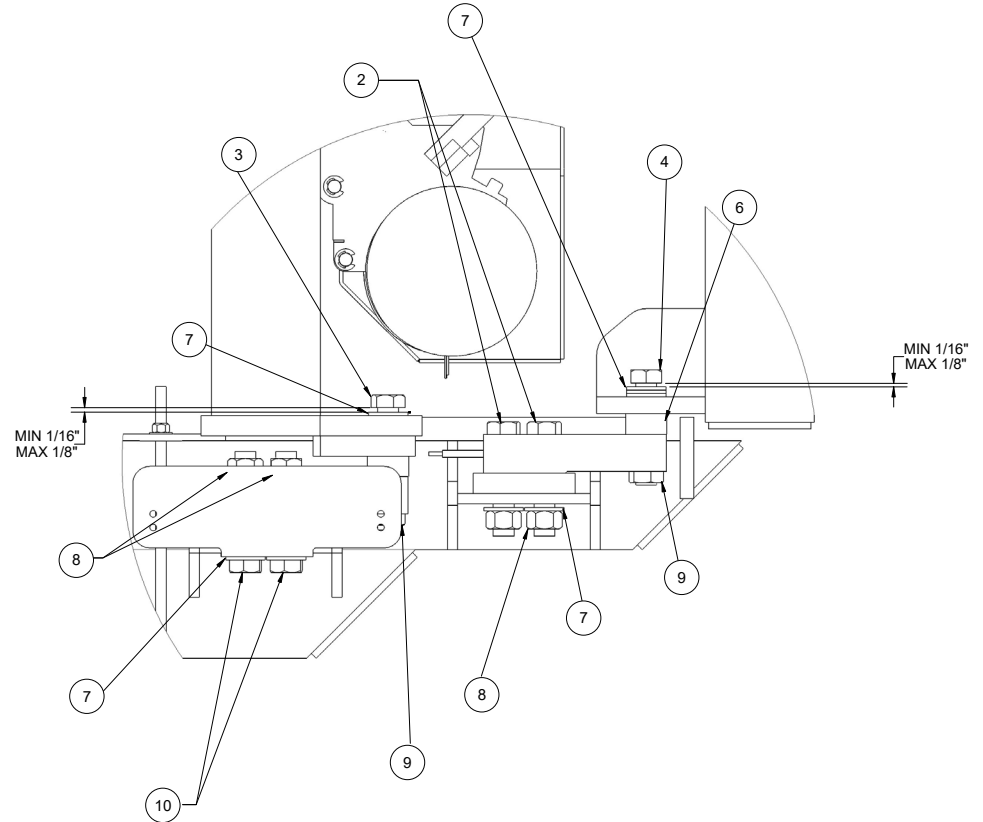
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	250690	COLLAR, SPLIT 3/4 IN - LOAD CELL SPACER				
2	1	250082	BOLT, HEX 3/4 X 3 3/4 UNC GR5 PL				
3	1	250126	BOLT, HEX 3/4 X 4 1/2 UNF GR5 PL				
4	1	250094	BOLT, HEX 3/4 X 4 UNF GR5 PL				
5	1	406780	ISOLATOR - LOAD CELL- POLYURETHANE 70D				
6	1	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
7	1	250552	WASHER, FLAT 3/4IN GR8 PL				
8	1	250451	NUT, HEX 3/4 UNC GR5 PL				
9	1	250468	NUT, JAM - 3/4-16 UNF - PL				
10	1	250025	BOLT, HEX 3/4 X 4 UNC GR5 PL				
11	6	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				

UltraPro II 360 BU Tank Load Cell Detail
Part No. 406400

FRONT TANK LEGS
BOLT SHOULD BE TIGHT TO POLYURETHANE ISOLATOR



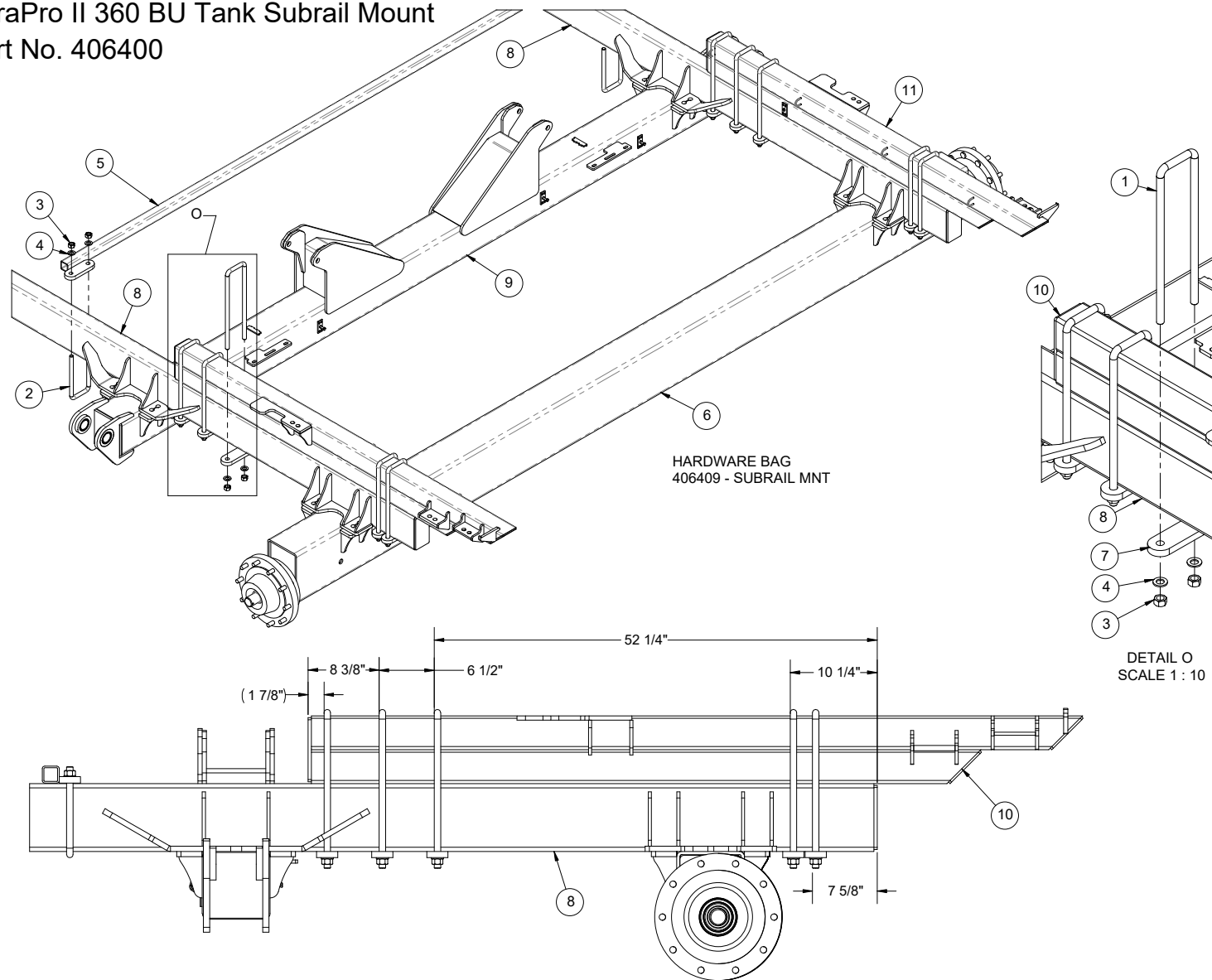
REAR TANK LEGS
LOAD CELL BOLTS SHOULD BE SLIGHTLY LOOSE TO TANK FOOT.
1/16" TO 1/8" OF GAP IS ACCEPTABLE



UltraPro II 360 BU Tank Subrail Mount

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	10	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL				
2	2	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL				
3	23	250451	NUT, HEX 3/4 UNC GR5 PL				
4	23	250552	WASHER, FLAT 3/4IN GR8 PL				
5	1	404324-1	ASSY, MAIN FRAME HOSE HOLDER - M-FOLD				
6	1	406600-1	REAR AXLE - 800/65R32 / M-FOLD - ULTRAPRO II - 360 BU TANK				
7	10	A400663	PLATE, BASE 3/4 IN - U-BOLT - BLK				
8	2	A407190	ASSY, RAIL - MAIN FRM - SXX345 - BLK				
9	1	A407510	ASSY, BEAM - REAR CROSS -M70 - BLK				
10	1	E406533	SUBRAIL LH - ULTRAPRO II - 360 BU TANK - GRY				
11	1	E406539	SUBRAIL RH - ULTRAPRO II - 360 BU TANK - GRY				

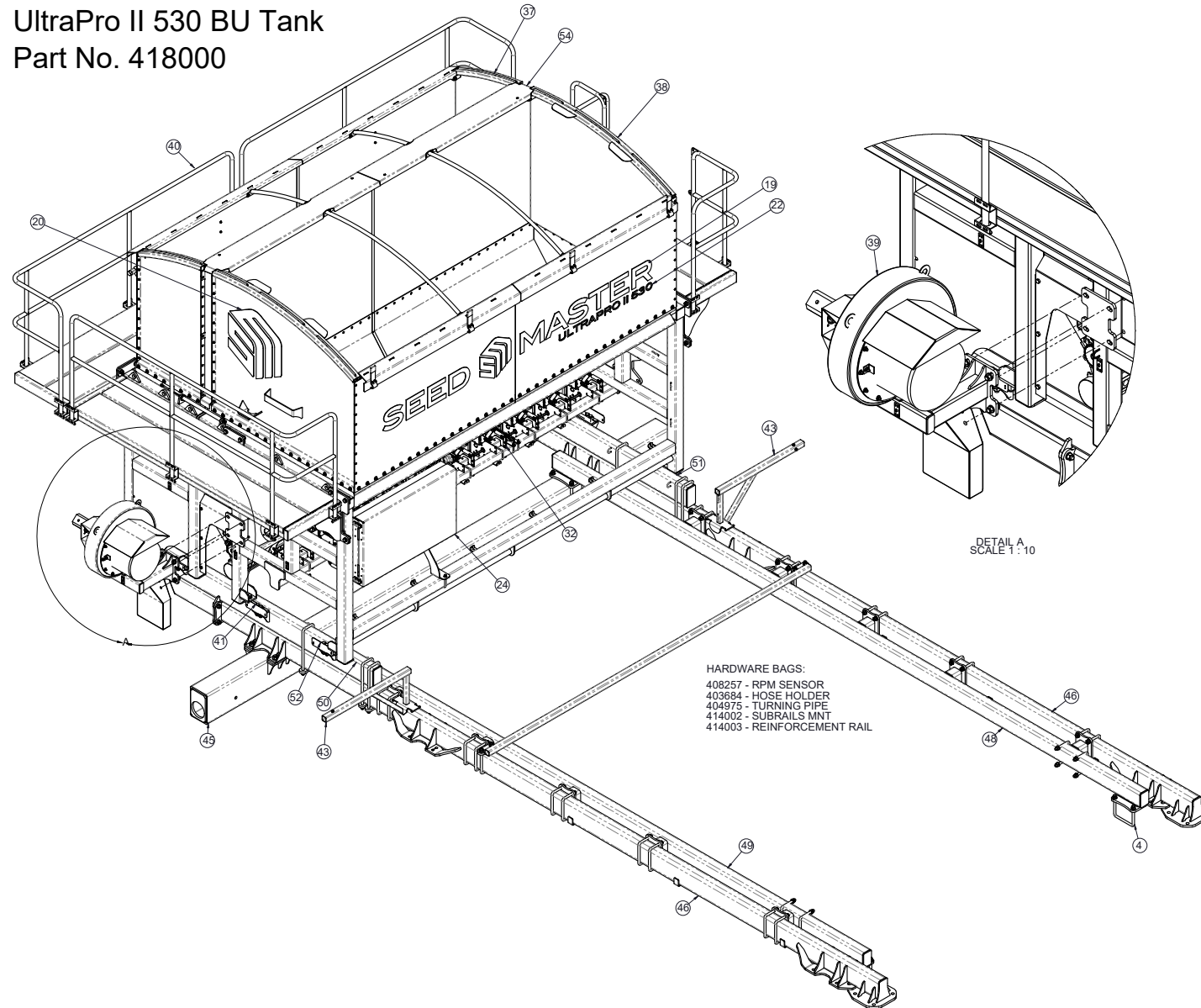
UltraPro II 360 BU Tank Subrail Mount
Part No. 406400



UltraPro II 530 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	8	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	40	1	418192	BDL, WALKWAY - UPII 530
2	16	250007	BOLT, HEX 7/8 X 2 1/2 UNC GR5 PL	41	1	418196-1	BDL, ULTRAPRO II - 530 BU TANK, LOAD CELLS, JUNCTION BOX, CABLE
3	16	250036	BOLT, HEX 3/8 X 1 IN GR5 PL	42	6	A400663	PLATE, BASE 3/4 IN - U-BOLT - BLK
4	2	250202	BOLT, U-SQ - 3/4 UNC X 8 ID X 8 IN - 2 IN THD - GR8 PL	43	2	A402265	WELD, MOUNT - SIGNAL LIGHT - SHORT - BLK
5	6	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN - 2 IN THD - GR8 PL	44	1	A404324	ASSY, MAIN FRAME HOSE HOLDER - M-FOLD
6	2	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL	45	1	A405991	ASSY, REAR AXLE - SXG555 - DUAL 710/70R38 - BLK
7	20	250209	BOLT, U-SQ - 3/4 UNC X 8 ID X 6 IN - 2 IN THD - GR8 PL	46	2	A408490	ASSY, RAIL - HEAVY MAIN FRM - SXG550 - BLK
8	4	250210	BOLT, U-SQ - 3/4 UNC X 6 ID X 6 IN	47	1	A412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
9	2	250231	BOLT, U-SQ - 3/4 UNC X 8 ID X 14 IN - 2 IN THD - GR8 PL	48	1	A414350	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK
10	16	250400	NUT, FLANGE - 3/8 UNC PL	49	1	A414360	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK
11	4	250450	NUT, HEX 1/2 UNC GR5 PL	50	1	A418071	WELD, UPII 530 - CT - SUBRAIL RH
12	80	250451	NUT, HEX 3/4 UNC GR5 PL	51	1	A418072	WELD, UPII 530 - CT - SUBRAIL LH
13	16	250452	NUT, HEX - 7/8 UNC PL	52	8	E406474	LC SHIELD - ULTRAPRO II - 360 BU TANK - GRY
14	8	250504	NUT, LOCK - 1/2 UNC - STOVER - PL	53	2	E413127	WELD, TANK SPACER SMALL - SR700 - GRY
15	88	250552	WASHER, FLAT 3/4IN GR8 PL	54	2	E418157	SPLASH GUARD TANK - UPII 528 - GRY
16	16	250553	WASHER, FLAT 7/8IN GR8 PL				
17	4	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
18	1	259016	DECAL, SERIAL NUMBER 3M				
19	1	259226	DECAL, FULL LOGO - WHITE/YELLOW - 127" LONG				
20	2	259228	DECAL, ICON - WHITE/YELLOW - 25" WIDE				
21	1	259232	DECAL, SEEDMASTER - WHITE/YELLOW - 76" LONG				
22	1	259237	DECAL, TANK NAME - UP II - 530 BU				
23	4	404973-1	SHEET, 10 GA - ROTATOR COVER				
24	1	406471-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK				
25	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
26	2	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
27	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II				
28	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
29	10	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
30	10	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
31	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
32	16	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
33	2	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
34	2	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
35	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
36	2	413861-1	ASSY, LINKAGE - SR700				
37	1	418047-1	ASSY, TANK - REAR - ULTRAPRO II - 163 BU				
38	1	418056	ASSY, TANK - FRONT - ULTRAPRO II - 528 BU				
39	1	418178	BDL, FAN MOUNT - UP II - 528 BU TANK				

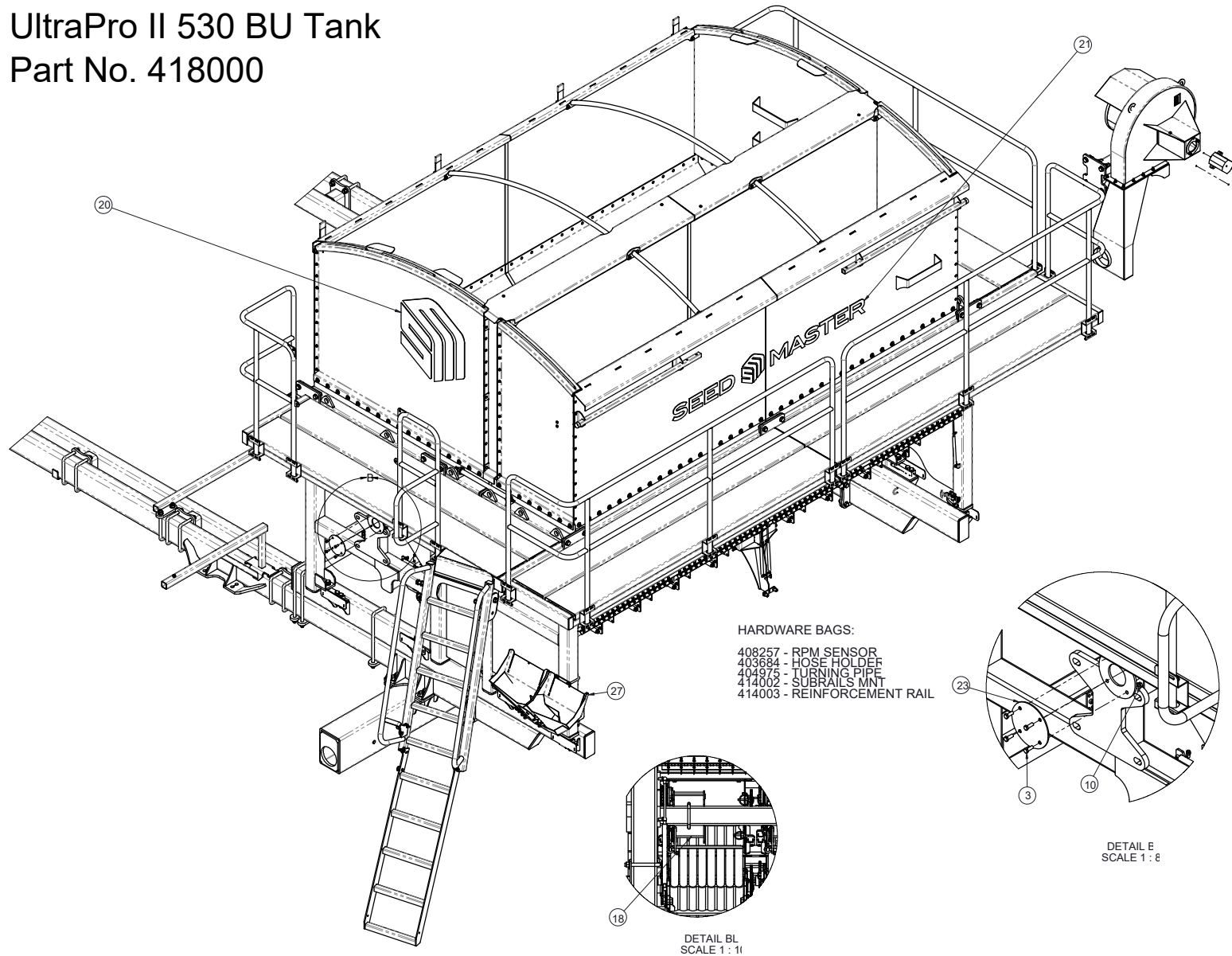
UltraPro II 530 BU Tank
Part No. 418000



UltraPro II 530 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	8	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	40	1	418192	BDL, WALKWAY - UPII 530
2	16	250007	BOLT, HEX 7/8 X 2 1/2 UNC GR5 PL	41	1	418196-1	BDL, ULTRAPRO II - 530 BU TANK, LOAD CELLS, JUNCTION BOX, CABLE
3	16	250036	BOLT, HEX 3/8 X 1 IN GR5 PL	42	6	A400663	PLATE, BASE 3/4 IN - U-BOLT - BLK
4	2	250202	BOLT, U-SQ - 3/4 UNC X 8 ID X 8 IN - 2 IN THD - GR8 PL	43	2	A402265	WELD, MOUNT - SIGNAL LIGHT - SHORT - BLK
5	6	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN - 2 IN THD - GR8 PL	44	1	A404324	ASSY, MAIN FRAME HOSE HOLDER - M-FOLD
6	2	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL	45	1	A405991	ASSY, REAR AXLE - SXG555 - DUAL 710/70R38 - BLK
7	20	250209	BOLT, U-SQ - 3/4 UNC X 8 ID X 6 IN - 2 IN THD - GR8 PL	46	2	A408490	ASSY, RAIL - HEAVY MAIN FRM - SXG550 - BLK
8	4	250210	BOLT, U-SQ - 3/4 UNC X 6 ID X 6 IN	47	1	A412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
9	2	250231	BOLT, U-SQ - 3/4 UNC X 8 ID X 14 IN - 2 IN THD - GR8 PL	48	1	A414350	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK
10	16	250400	NUT, FLANGE - 3/8 UNC PL	49	1	A414360	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK
11	4	250450	NUT, HEX 1/2 UNC GR5 PL	50	1	A418071	WELD, UPII 530 - CT - SUBRAIL RH
12	80	250451	NUT, HEX 3/4 UNC GR5 PL	51	1	A418072	WELD, UPII 530 - CT - SUBRAIL LH
13	16	250452	NUT, HEX - 7/8 UNC PL	52	8	E406474	LC SHIELD - ULTRAPRO II - 360 BU TANK - GRY
14	8	250504	NUT, LOCK - 1/2 UNC - STOVER - PL	53	2	E413127	WELD, TANK SPACER SMALL - SR700 - GRY
15	88	250552	WASHER, FLAT 3/4IN GR8 PL	54	2	E418157	SPLASH GUARD TANK - UPII 528 - GRY
16	16	250553	WASHER, FLAT 7/8IN GR8 PL				
17	4	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
18	1	259016	DECAL, SERIAL NUMBER 3M				
19	1	259226	DECAL, FULL LOGO - WHITE/YELLOW - 127" LONG				
20	2	259228	DECAL, ICON - WHITE/YELLOW - 25" WIDE				
21	1	259232	DECAL, SEEDMASTER - WHITE/YELLOW - 76" LONG				
22	1	259237	DECAL, TANK NAME - UP II - 530 BU				
23	4	404973-1	SHEET, 10 GA - ROTATOR COVER				
24	1	406471-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK				
25	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
26	2	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
27	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II				
28	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
29	10	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
30	10	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
31	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
32	16	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
33	2	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
34	2	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
35	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
36	2	413861-1	ASSY, LINKAGE - SR700				
37	1	418047-1	ASSY, TANK - REAR - ULTRAPRO II - 163 BU				
38	1	418056	ASSY, TANK - FRONT - ULTRAPRO II - 528 BU				
39	1	418178	BDL, FAN MOUNT - UP II - 528 BU TANK				

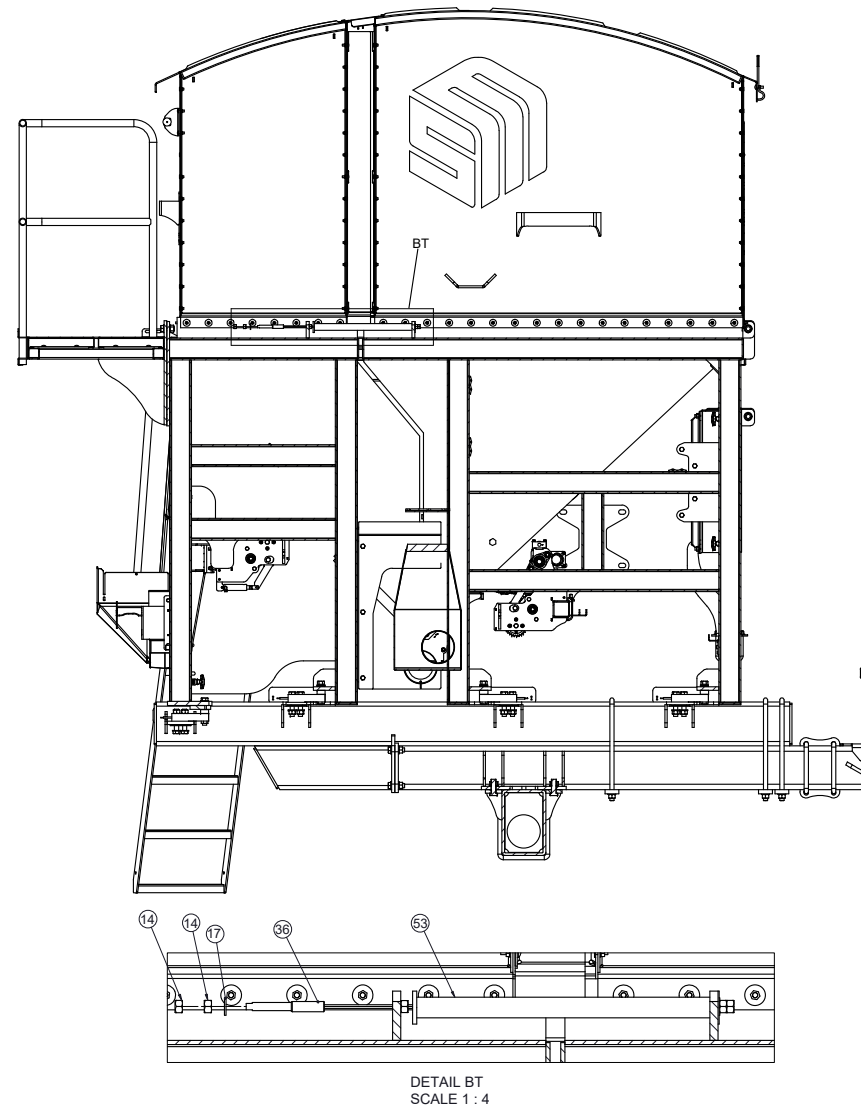
UltraPro II 530 BU Tank Part No. 418000



UltraPro II 530 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	8	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	40	1	418192	BDL, WALKWAY - UPII 530
2	16	250007	BOLT, HEX 7/8 X 2 1/2 UNC GR5 PL	41	1	418196-1	BDL, ULTRAPRO II - 530 BU TANK, LOAD CELLS, JUNCTION BOX, CABLE
3	16	250036	BOLT, HEX 3/8 X 1 IN GR5 PL	42	6	A400663	PLATE, BASE 3/4 IN - U-BOLT - BLK
4	2	250202	BOLT, U-SQ - 3/4 UNC X 8 ID X 8 IN - 2 IN THD - GR8 PL	43	2	A402265	WELD, MOUNT - SIGNAL LIGHT - SHORT - BLK
5	6	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN - 2 IN THD - GR8 PL	44	1	A404324	ASSY, MAIN FRAME HOSE HOLDER - M-FOLD
6	2	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL	45	1	A405991	ASSY, REAR AXLE - SXG555 - DUAL 710/70R38 - BLK
7	20	250209	BOLT, U-SQ - 3/4 UNC X 8 ID X 6 IN - 2 IN THD - GR8 PL	46	2	A408490	ASSY, RAIL - HEAVY MAIN FRM - SXG550 - BLK
8	4	250210	BOLT, U-SQ - 3/4 UNC X 6 ID X 6 IN	47	1	A412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
9	2	250231	BOLT, U-SQ - 3/4 UNC X 8 ID X 14 IN - 2 IN THD - GR8 PL	48	1	A414350	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK
10	16	250400	NUT, FLANGE - 3/8 UNC PL	49	1	A414360	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK
11	4	250450	NUT, HEX 1/2 UNC GR5 PL	50	1	A418071	WELD, UPII 530 - CT - SUBRAIL RH
12	80	250451	NUT, HEX 3/4 UNC GR5 PL	51	1	A418072	WELD, UPII 530 - CT - SUBRAIL LH
13	16	250452	NUT, HEX - 7/8 UNC PL	52	8	E406474	LC SHIELD - ULTRAPRO II - 360 BU TANK - GRY
14	8	250504	NUT, LOCK - 1/2 UNC - STOVER - PL	53	2	E413127	WELD, TANK SPACER SMALL - SR700 - GRY
15	88	250552	WASHER, FLAT 3/4IN GR8 PL	54	2	E418157	SPLASH GUARD TANK - UPII 528 - GRY
16	16	250553	WASHER, FLAT 7/8IN GR8 PL				
17	4	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
18	1	259016	DECAL, SERIAL NUMBER 3M				
19	1	259226	DECAL, FULL LOGO - WHITE/YELLOW - 127" LONG				
20	2	259228	DECAL, ICON - WHITE/YELLOW - 25" WIDE				
21	1	259232	DECAL, SEEDMASTER - WHITE/YELLOW - 76" LONG				
22	1	259237	DECAL, TANK NAME - UP II - 530 BU				
23	4	404973-1	SHEET, 10 GA - ROTATOR COVER				
24	1	406471-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK				
25	2	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
26	2	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
27	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II				
28	10	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
29	10	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
30	10	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
31	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
32	16	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
33	2	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
34	2	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
35	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
36	2	413861-1	ASSY, LINKAGE - SR700				
37	1	418047-1	ASSY, TANK - REAR - ULTRAPRO II - 163 BU				
38	1	418056	ASSY, TANK - FRONT - ULTRAPRO II - 528 BU				
39	1	418178	BDL, FAN MOUNT - UP II - 528 BU TANK				

UltraPro II 530 BU Tank
Part No. 418000

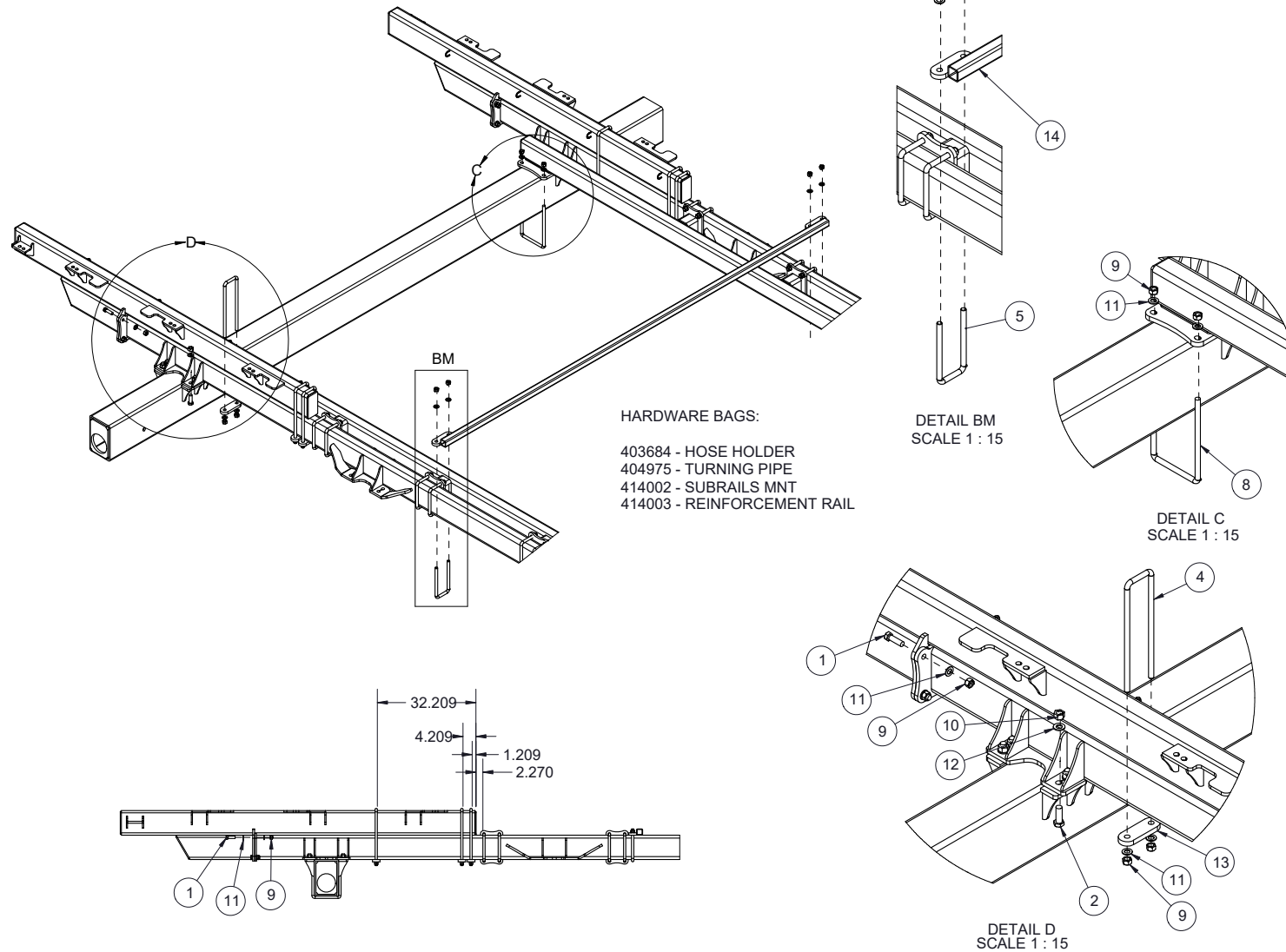


DETAIL BT
SCALE 1 : 4

UltraPro II 530 BU Tank Subrail Mount

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	8	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL				
2	16	250007	BOLT, HEX 7/8 X 2 1/2 UNC GR5 PL				
3	2	250202	BOLT, U-SQ - 3/4 UNC X 8 ID X 8 IN - 2 IN THD - GR8 PL				
4	6	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN - 2 IN THD - GR8 PL				
5	2	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL				
6	20	250209	BOLT, U-SQ - 3/4 UNC X 8 ID X 6 IN - 2 IN THD - GR8 PL				
7	2	250210	BOLT, U-SQ - 3/4 UNC X 6 ID X 6 IN				
8	1	250231	BOLT, U-SQ - 3/4 UNC X 8 ID X 14 IN - 2 IN THD - GR8 PL				
9	74	250451	NUT, HEX 3/4 UNC GR5 PL				
10	16	250452	NUT, HEX - 7/8 UNC PL				
11	82	250552	WASHER, FLAT 3/4IN GR8 PL				
12	16	250553	WASHER, FLAT 7/8IN GR8 PL				
13	6	A400663	PLATE, BASE 3/4 IN - U-BOLT - BLK				
14	1	A404324	ASSY, MAIN FRAME HOSE HOLDER - M-FOLD				
15	1	A405991	ASSY, REAR AXLE - SXG555 - DUAL 710/70R38 - BLK				
16	2	A408490	ASSY, RAIL - HEAVY MAIN FRM - SXG550 - BLK				
17	1	A414350	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK				
18	1	A414360	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK				
19	1	A418071	WELD, UPII 530 - CT - SUBRAIL RH				
20	1	A418072	WELD, UPII 530 - CT - SUBRAIL LH				

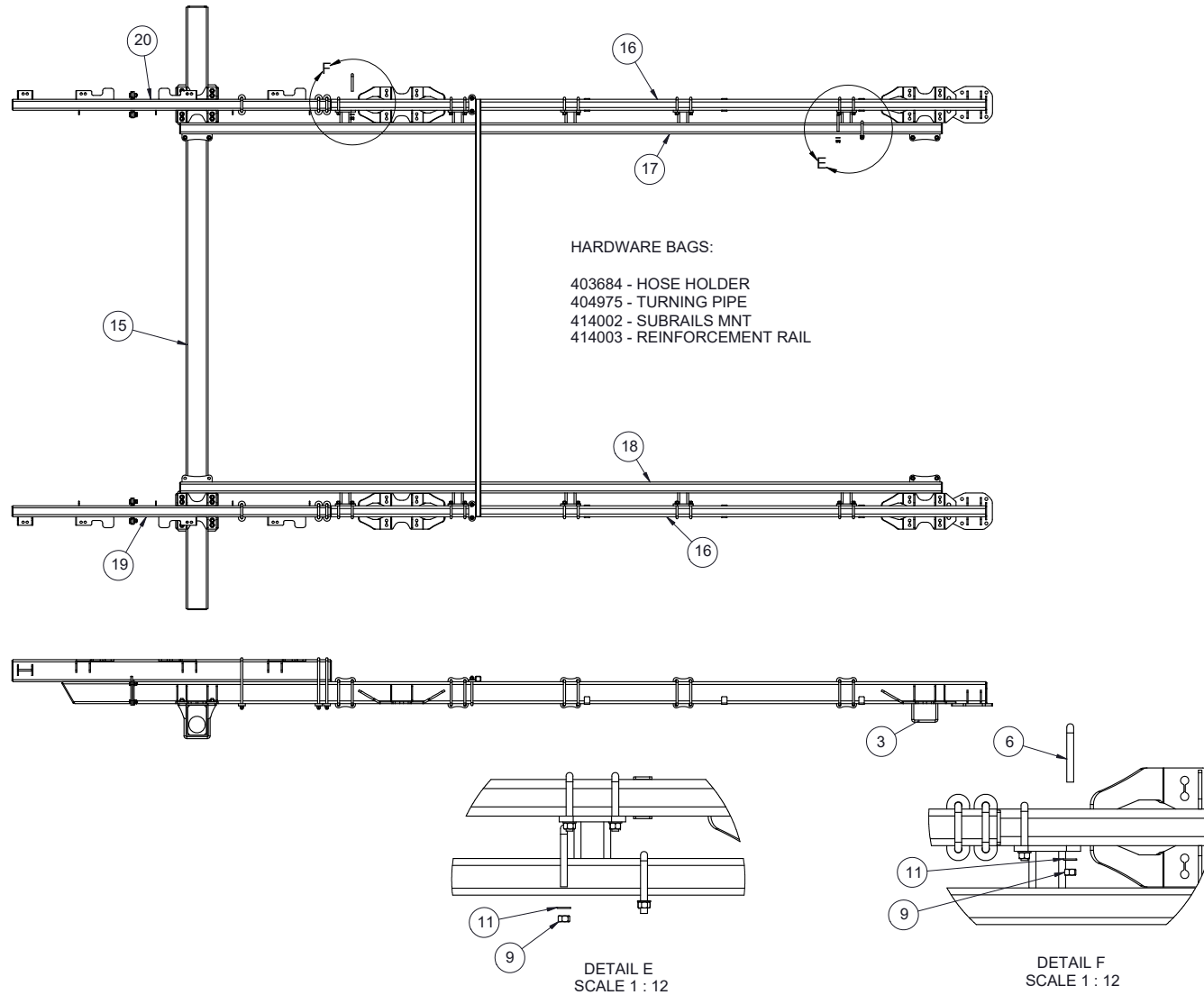
UltraPro II 530 BU Tank Subrail Mounts
Part No. 418000



UltraPro II 530 BU Tank Subrail Mount

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	8	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL				
2	16	250007	BOLT, HEX 7/8 X 2 1/2 UNC GR5 PL				
3	2	250202	BOLT, U-SQ - 3/4 UNC X 8 ID X 8 IN - 2 IN THD - GR8 PL				
4	6	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN - 2 IN THD - GR8 PL				
5	2	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL				
6	20	250209	BOLT, U-SQ - 3/4 UNC X 8 ID X 6 IN - 2 IN THD - GR8 PL				
7	2	250210	BOLT, U-SQ - 3/4 UNC X 6 ID X 6 IN				
8	1	250231	BOLT, U-SQ - 3/4 UNC X 8 ID X 14 IN - 2 IN THD - GR8 PL				
9	74	250451	NUT, HEX 3/4 UNC GR5 PL				
10	16	250452	NUT, HEX - 7/8 UNC PL				
11	82	250552	WASHER, FLAT 3/4IN GR8 PL				
12	16	250553	WASHER, FLAT 7/8IN GR8 PL				
13	6	A400663	PLATE, BASE 3/4 IN - U-BOLT - BLK				
14	1	A404324	ASSY, MAIN FRAME HOSE HOLDER - M-FOLD				
15	1	A405991	ASSY, REAR AXLE - SXG555 - DUAL 710/70R38 - BLK				
16	2	A408490	ASSY, RAIL - HEAVY MAIN FRM - SXG550 - BLK				
17	1	A414350	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK				
18	1	A414360	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK				
19	1	A418071	WELD, UPII 530 - CT - SUBRAIL RH				
20	1	A418072	WELD, UPII 530 - CT - SUBRAIL LH				

UltraPro II 530 BU Tank Subrail Mounts
Part No. 418000



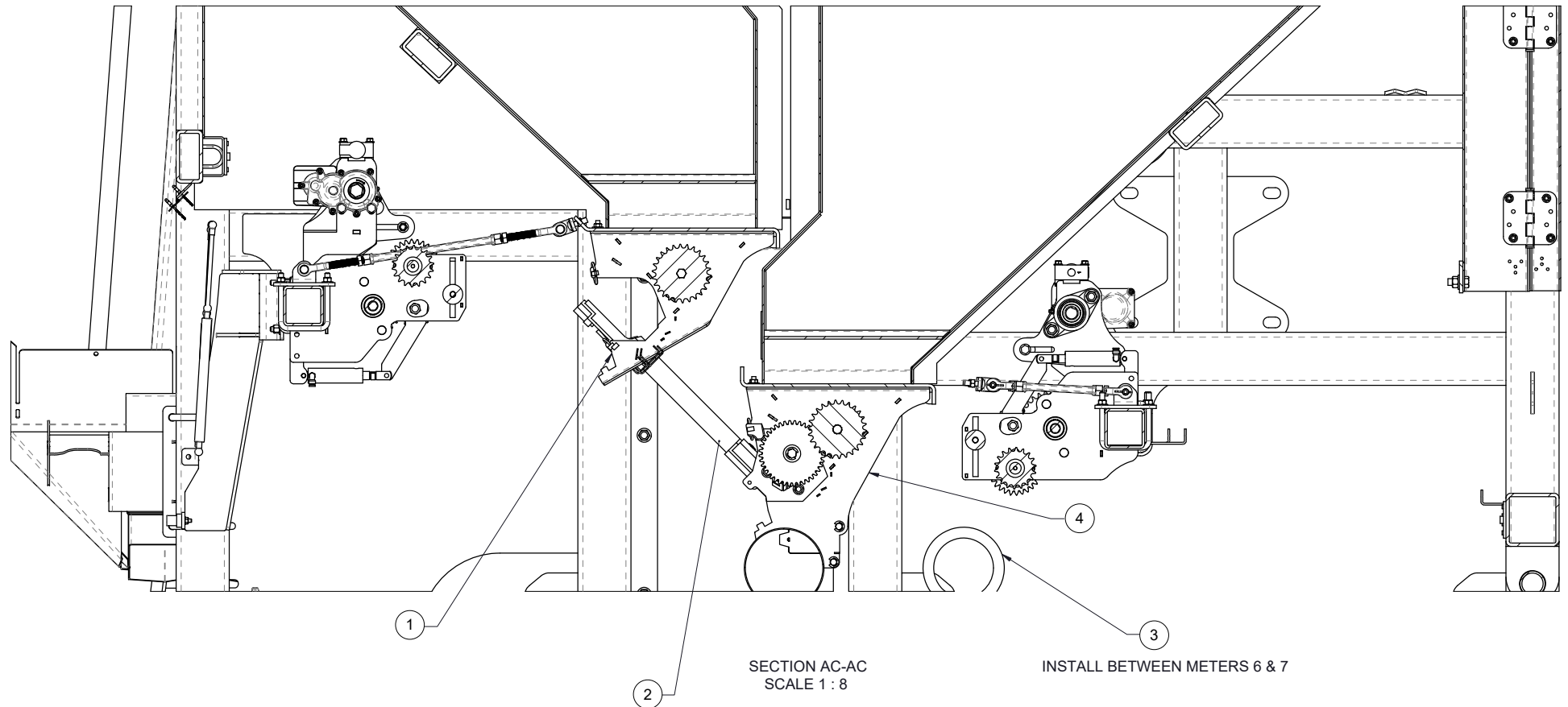
UltraPro II 530 BU Tank Meter Sections

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
2	1	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
3	1	A412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II				
4	1	412010	BDL, MAIN METER SECTION - ULTRAPRO II				

UltraPro II 530 BU Tank Meter Sections
Part No. 418000

SEED TANK

FERTILIZER TANK

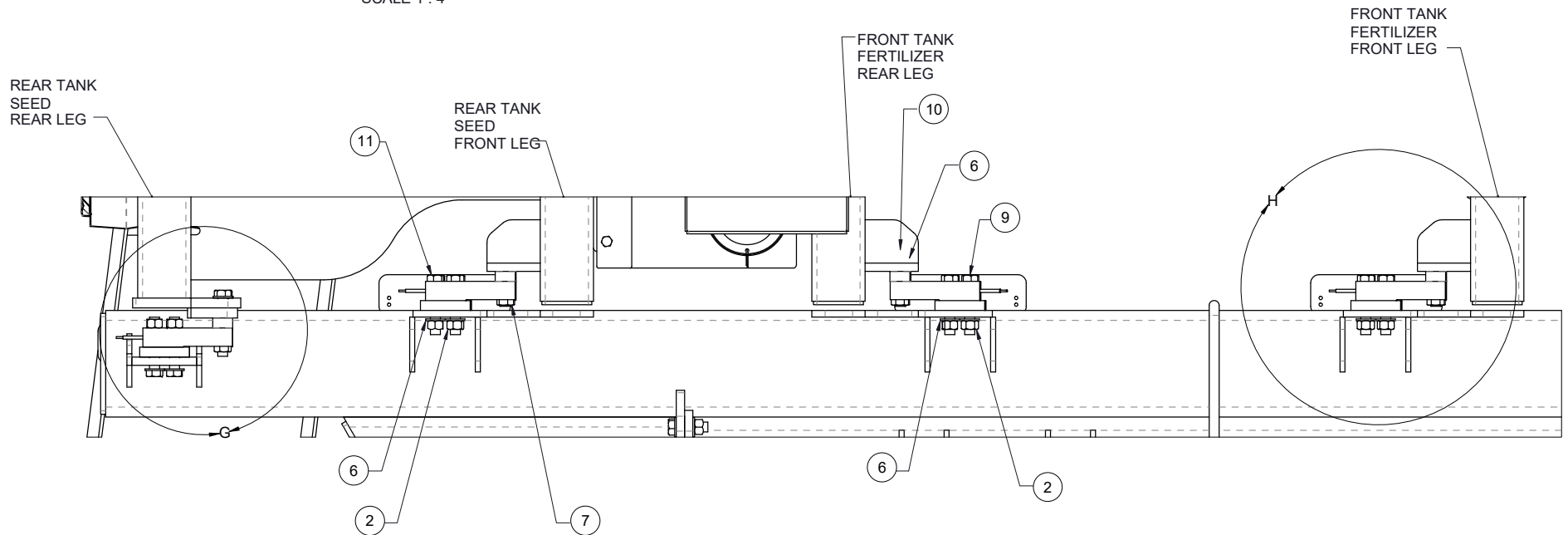
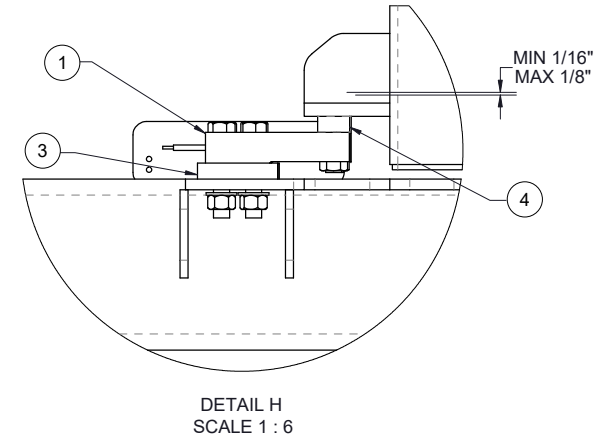
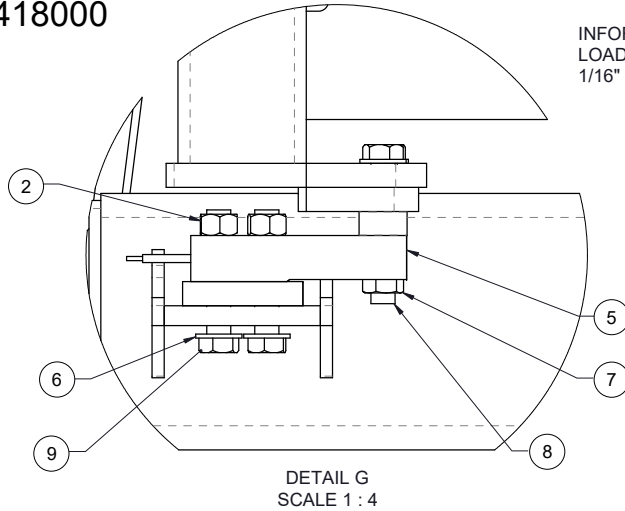


UltraPro II 530 BU Tank Load Cell Detail

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
2	1	250451	NUT, HEX 3/4 UNC GR5 PL				
3	1	403848	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
4	1	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
5	6	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
5	2	270234	LOAD CELL - 25FT LEAD - 1.5 SB SS 10K DT-06				
6	1	250552	WASHER, FLAT 3/4IN GR8 PL				
7	1	250468	NUT, JAM - 3/4-16 UNF - PL				
8	1	250126	BOLT, HEX 3/4 X 4 1/2 UNF GR5 PL				
9	1	250025	BOLT, HEX 3/4 X 4 UNC GR5 PL				
10	1	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL				
11	1	250025	BOLT, HEX 3/4 X 4 UNC GR5 PL				

UltraPro II 530 BU Tank Load Cell Detail Part No. 418000

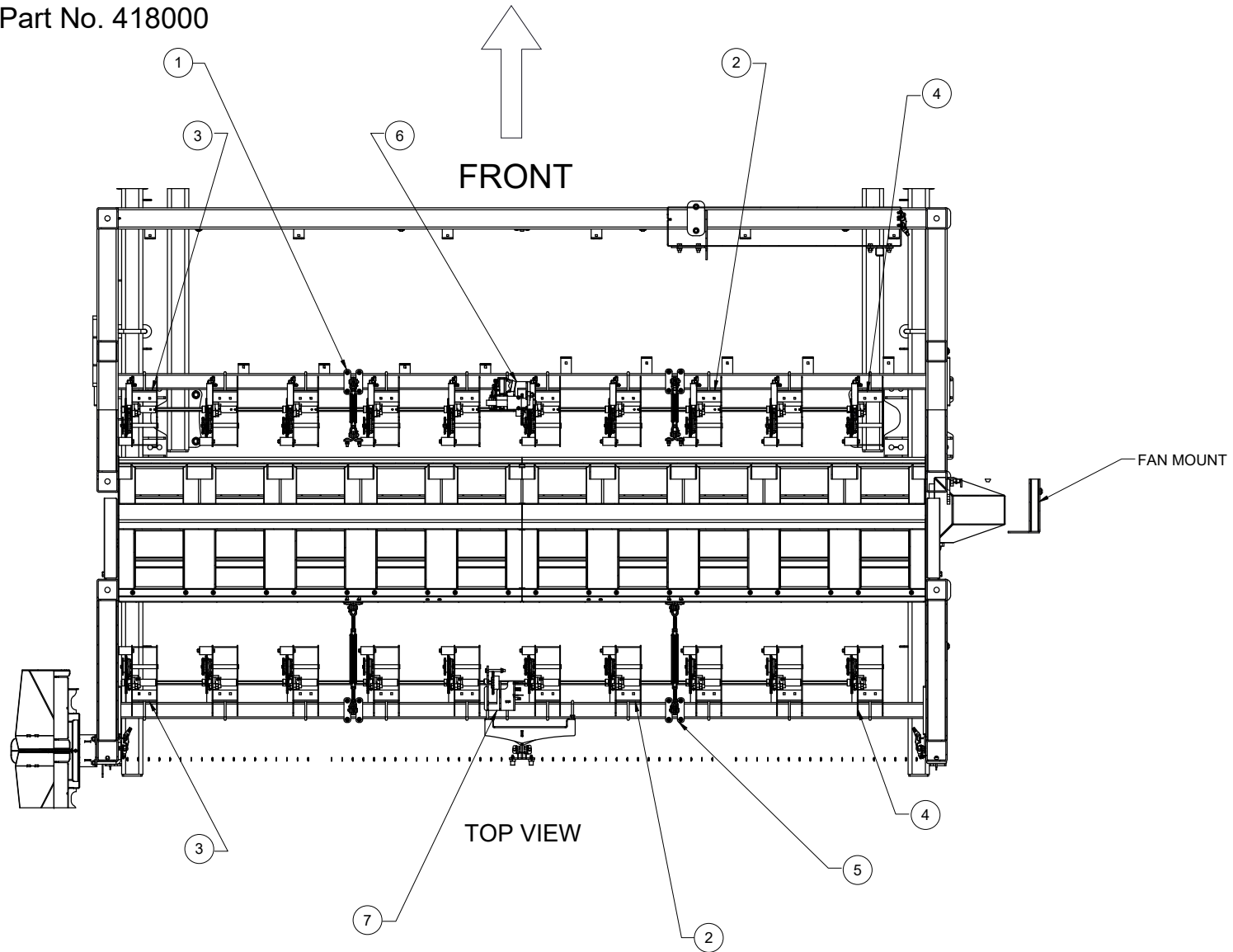
INFORMATION:
LOAD CELL BOLTS SHOULD BE SLIGHTLY LOOSE TO TANK FOOT.
1/16" TO 1/8" GAP IS ACCEPTABLE.



UltraPro II 530 BU Tank Drive Clusters

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
2	1	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
3	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
4	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
5	1	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
6	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
7	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				

UltraPro II 530 BU Tank Drive Clusters
Part No. 418000

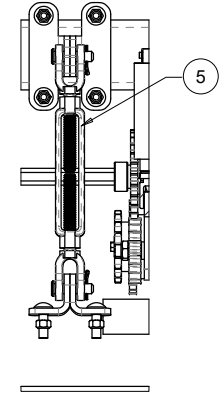


UltraPro II 530 BU Tank Drive Cluster Locations

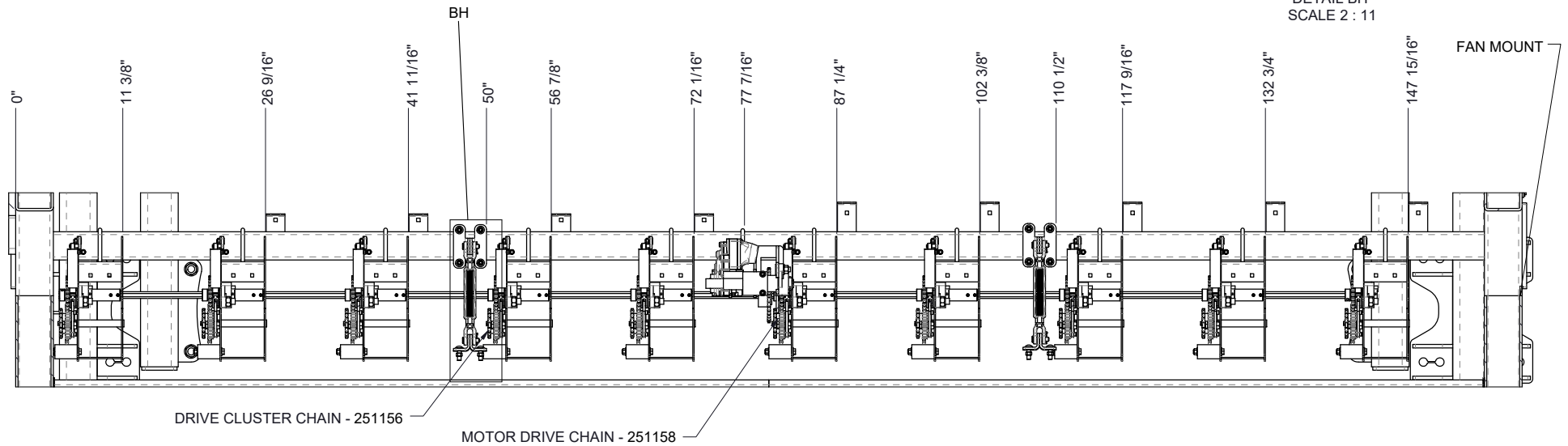
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
2	1	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
3	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
4	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
5	1	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
6	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
7	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
-	0	251156	DRIVE CLUSTER CHAIN				
-	0	251158	MOTOR DRIVE CHAIN				

UltraPro II 530 BU Tank Drive Cluster Locations Part No. 418000

↑
FRONT



DETAIL BH
SCALE 2 : 11

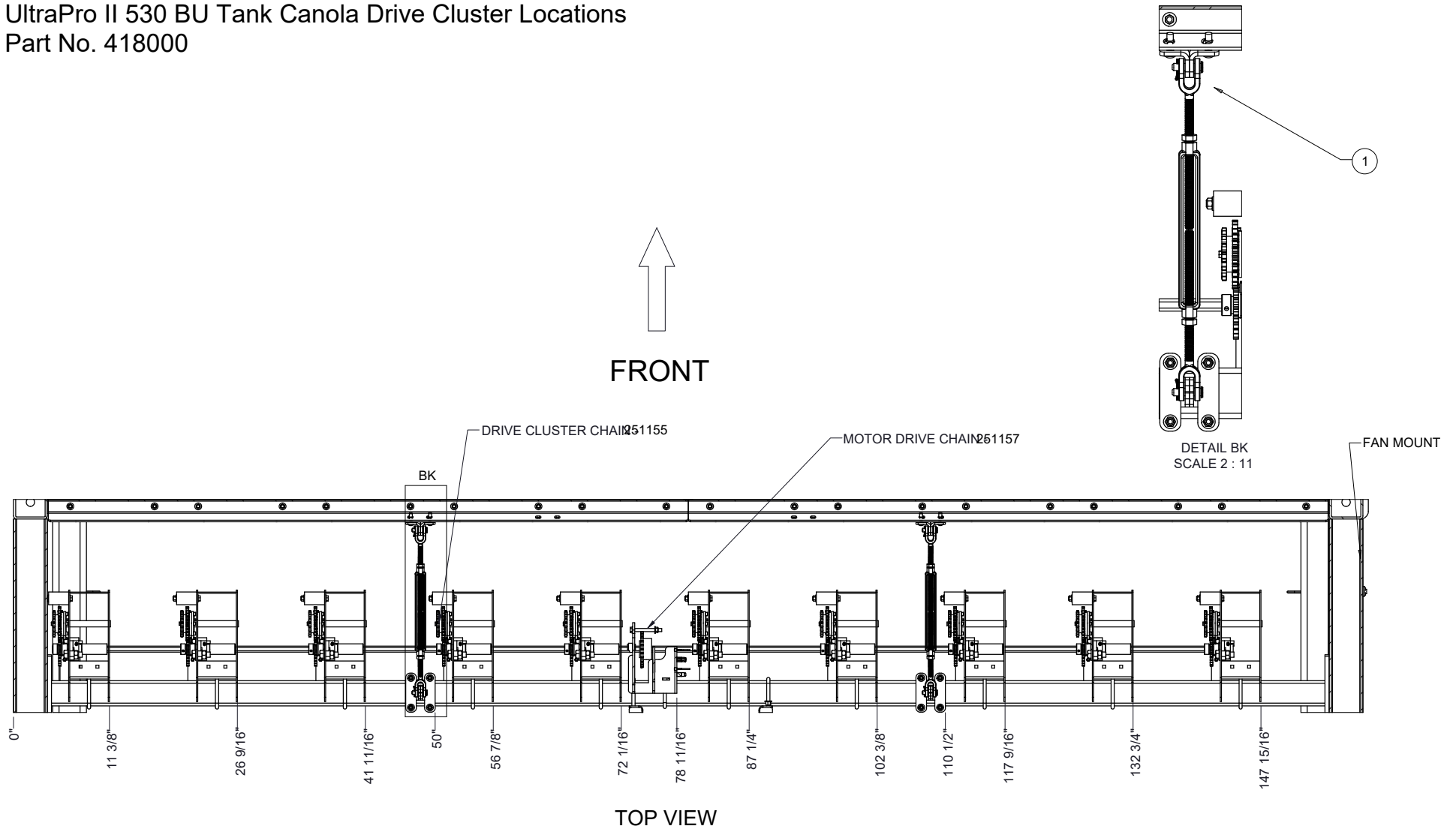


TOP VIEW

UltraPro II 530 BU Tank Canola Drive Cluster Locations

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
2	1	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
3	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
4	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
5	1	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
6	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
7	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
-	0	251155	DRIVE CLUSTER CHAIN				
-	0	251157	MOTOR DRIVE CHAIN				

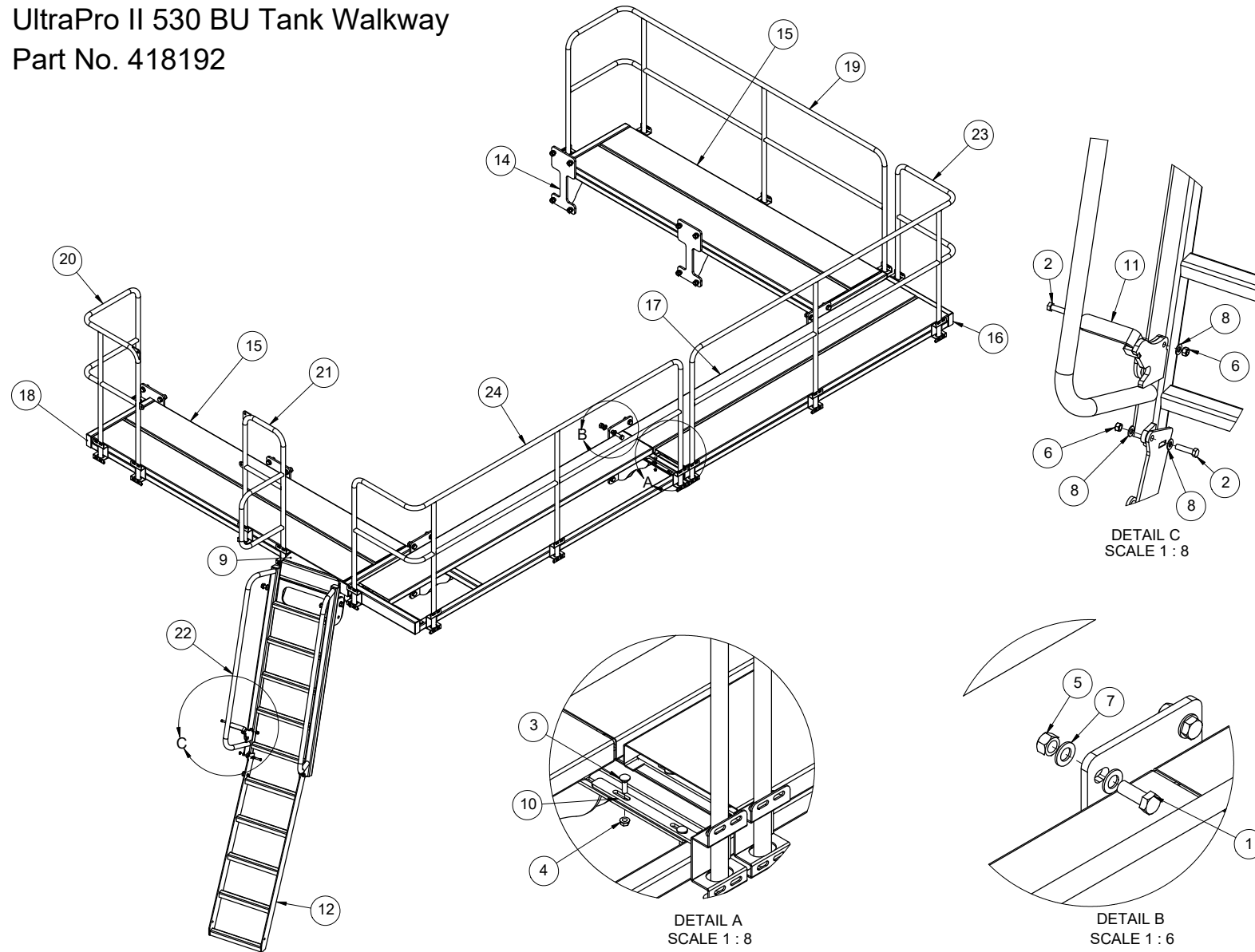
UltraPro II 530 BU Tank Canola Drive Cluster Locations
Part No. 418000



UltraPro II 530 BU Tank Walkway

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	32	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL				
2	3	250071	BOLT, HEX 3/8 X 1 1/2 IN GR5 PL				
3	32	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL				
4	32	250400	NUT, FLANGE - 3/8 UNC PL				
5	32	250451	NUT, HEX 3/4 UNC GR5 PL				
6	3	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
7	64	250552	WASHER, FLAT 3/4IN GR8 PL				
8	6	250557	WASHER, FLAT - 3/8 IN GR8 PL				
9	1	406532	Anti-Slip Tape - 4" x 60', Black - ULINE				
10	8	417352-1	PLATE, 1/4 IN - PLATFORM HOLD DOWN - BLK				
11	1	A402164	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK				
12	1	A402535	ASSY, LADDER - FLIP - PRODUCT TANK - BLK				
13	8	A417352	PLATE, 1/4 IN - PLATFORM HOLD DOWN - BLK				
14	1	A418083	WELD, PLATFORM RIGHT - UPII 528 - BLK				
15	4	A418085	GRATING, 2 X 12 IN - 98 1/4" IN STR				
16	1	A418087	WELD, PLATFORM REAR - UPII 528 - BLK				
17	4	A418089	GRATING, 2 X 12 IN - 103 3/8" IN STR				
18	1	A418104	WELD, PLATFORM LEFT - UPII 528 - BLK				
19	1	A418107	WELD, RAILING FRONT RIGHT - UPII 528 - BLK				
20	1	A418115	WELD, RAILING FRONT LEFT - UPII 528 - BLK				
21	1	A418122	WELD, RAILING MIDDLE LEFT - UPII 528 - BLK				
22	1	A418125	ASSY, LADDER - WALKWAY - UPII 528 TANK - BLK				
23	1	A418167	WELD, RAILING REAR RIGHT - UPII 528 - BLK				
24	1	A418169	WELD, RAILING REAR LEFT - UPII 528 - BLK				

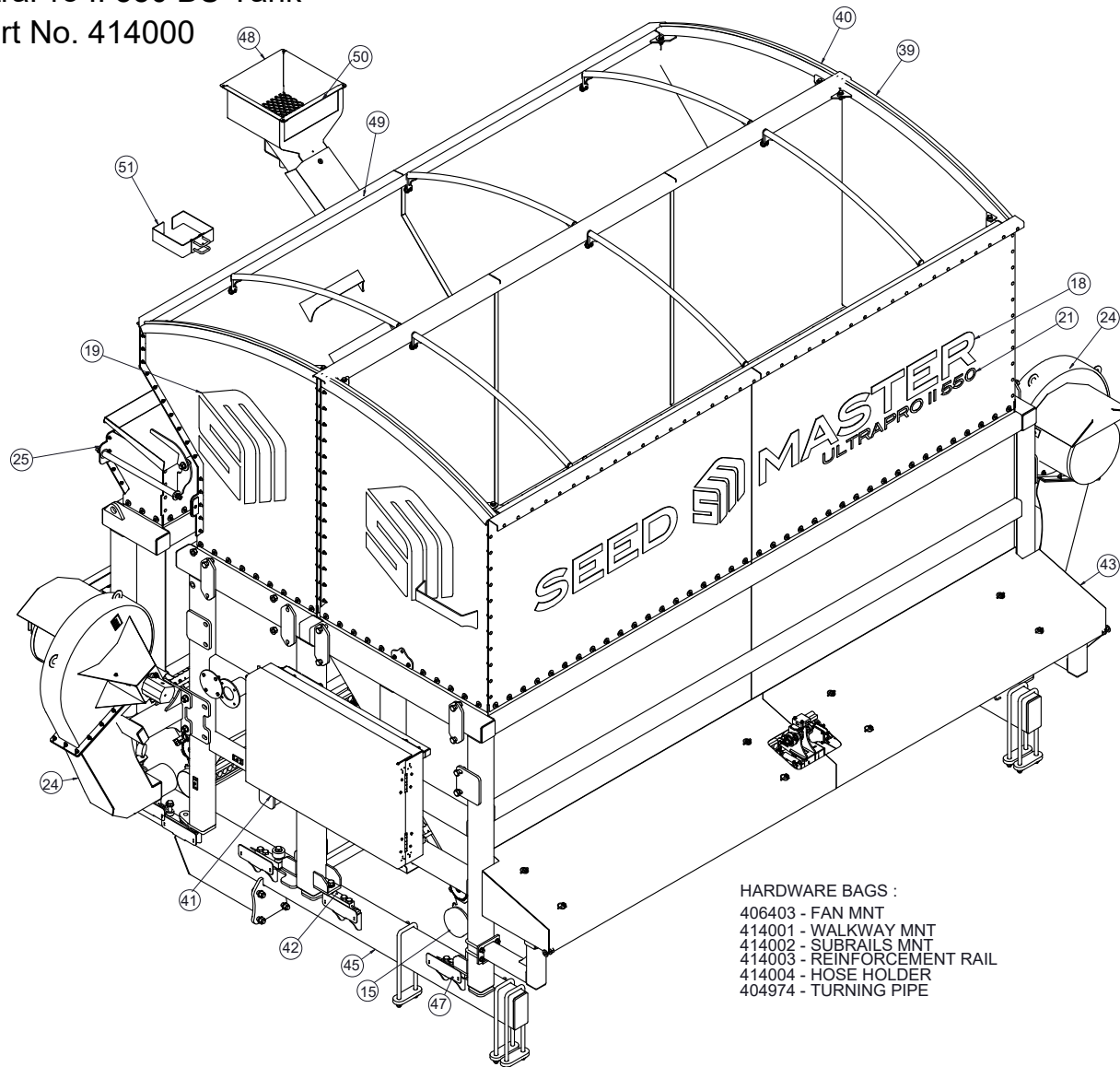
UltraPro II 530 BU Tank Walkway
Part No. 418192



UltraPro II 550 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	6	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	40	1	414100-1	BDL, TANK - MIDDLE - ULTRAPRO II - 540 BU
2	1	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	41	1	414300-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK
3	28	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	42	1	414410-1	BDL, LOAD CELL ADD ON - ULTRAPRO II - 540 BU TANK
4	20	250036	BOLT, HEX 3/8 X 1 IN GR5 PL	43	1	414544	ASSY, FRONT DRIVE MOUNT - UPII 550
5	6	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	44	2	A412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
6	2	250236	BOLT, U-SQ - 3/8 UNC X 2 ID X 3 IN - 2 IN THD - GR8 PL	45	1	A414170	ASSY, ULTRAPRO II - SUBRAIL RH 540 BU TANK
7	20	250400	NUT, FLANGE - 3/8 UNC PL	46	1	A414180	ASSY, ULTRAPRO II - SUBRAIL LH 540 BU TANK
8	12	250450	NUT, HEX 1/2 UNC GR5 PL	47	10	E406474	LC SHIELD - ULTRAPRO II - 360 BU TANK - GRY
9	50	250451	NUT, HEX 3/4 UNC GR5 PL	48	1	E406706	HOPPER - ULTRAPRO II - 360 BU TANK - GRY
10	4	250453	NUT, HEX - 3/8 UNC PL	49	1	E406715	QUICK DISCONNECT - HOPPER - GRY
11	68	250552	WASHER, FLAT 3/4IN GR8 PL	50	1	E406720	GATE - HOPPER - ULTRAPRO II - 360 BU - GRY
12	8	250555	WASHER, FLAT - 1/2 IN - GR8 - PL	51	2	E406721	HOLDER PLATE - HOPPER - ULTRAPRO II - 360 BU - GRY
13	2	250556	WASHER, FLAT - 1/2 IN - PL	52	2	E720206	TANK SPACER SMALL - DSR/UPII - GRY
14	4	250557	WASHER, FLAT - 3/8 IN GR8 PL				
15	2	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC				
16	20	250591	PIN, QUICK/LINCH - 1/4 X 1 1/2 IN EFF.				
17	1	259016	DECAL, SERIAL NUMBER 3M				
18	1	259226	DECAL, FULL LOGO - WHITE/YELLOW - 127" LONG				
19	4	259228	DECAL, ICON - WHITE/YELLOW - 25" WIDE				
20	1	259232	DECAL, SEEDMASTER - WHITE/YELLOW - 76" LONG				
21	1	259233	DECAL, TANK NAME - UP II - 550 BU				
22	6	400663-1	PLATE, BASE 3/4 IN - U-BOLT				
23	6	404973-1	SHEET, 10 GA - ROTATOR COVER				
24	2	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				
25	1	406480-2	BDL, TANK - REAR - ULTRAPRO II - 360 BU				
26	2	406631	ASSY, LINKAGE - ULTRAPRO II - 360 BU TANK				
27	4	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
28	2	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
29	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II				
30	20	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
31	10	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
32	10	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
33	2	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
34	24	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
35	3	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
36	3	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
37	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
38	1	412597-1	WELD, SEED TUBE HOLD DOWN SINGLE - 8 RUN - SS				
39	1	414010	BDL, TANK - FRONT - ULTRAPRO II - 540 BU				

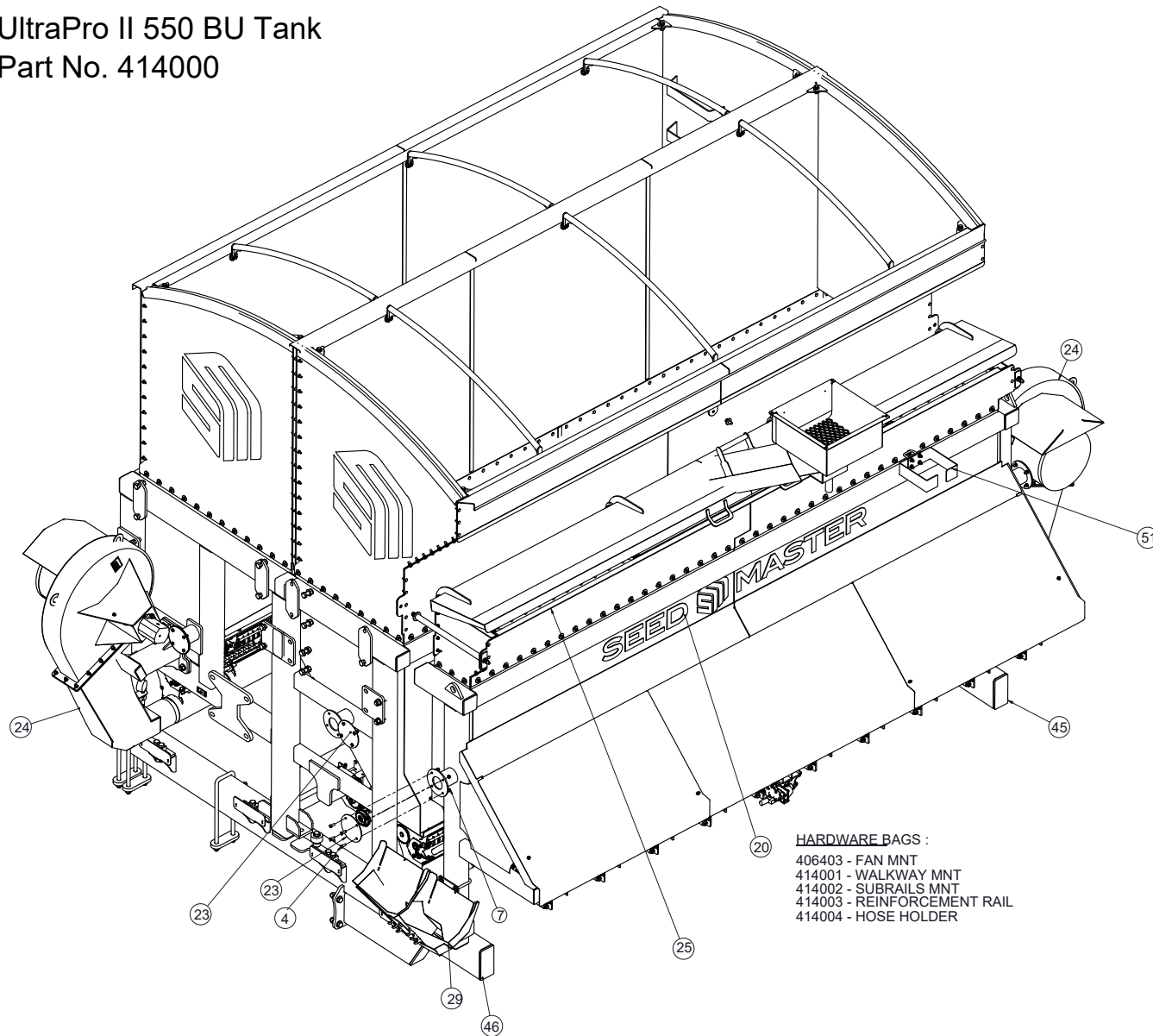
UltraPro II 550 BU Tank
Part No. 414000



UltraPro II 550 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	6	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	40	1	414100-1	BDL, TANK - MIDDLE - ULTRAPRO II - 540 BU
2	1	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	41	1	414300-1	BDL, AIR/ELEC CONTROL HOUSING - ULTRAPRO II - 540 BU TANK
3	28	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	42	1	414410-1	BDL, LOAD CELL ADD ON - ULTRAPRO II - 540 BU TANK
4	20	250036	BOLT, HEX 3/8 X 1 IN GR5 PL	43	1	414544	ASSY, FRONT DRIVE MOUNT - UPII 550
5	6	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL	44	2	A412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
6	2	250236	BOLT, U-SQ - 3/8 UNC X 2 ID X 3 IN - 2 IN THD - GR8 PL	45	1	A414170	ASSY, ULTRAPRO II - SUBRAIL RH 540 BU TANK
7	20	250400	NUT, FLANGE - 3/8 UNC PL	46	1	A414180	ASSY, ULTRAPRO II - SUBRAIL LH 540 BU TANK
8	12	250450	NUT, HEX 1/2 UNC GR5 PL	47	10	E406474	LC SHIELD - ULTRAPRO II - 360 BU TANK - GRY
9	50	250451	NUT, HEX 3/4 UNC GR5 PL	48	1	E406706	HOPPER - ULTRAPRO II - 360 BU TANK - GRY
10	4	250453	NUT, HEX - 3/8 UNC PL	49	1	E406715	QUICK DISCONNECT - HOPPER - GRY
11	68	250552	WASHER, FLAT 3/4IN GR8 PL	50	1	E406720	GATE - HOPPER - ULTRAPRO II - 360 BU - GRY
12	8	250555	WASHER, FLAT - 1/2 IN - GR8 - PL	51	2	E406721	HOLDER PLATE - HOPPER - ULTRAPRO II - 360 BU - GRY
13	2	250556	WASHER, FLAT - 1/2 IN - PL	52	2	E720206	TANK SPACER SMALL - DSR/UPII - GRY
14	4	250557	WASHER, FLAT - 3/8 IN GR8 PL				
15	2	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC				
16	20	250591	PIN, QUICK/LINCH - 1/4 X 1 1/2 IN EFF.				
17	1	259016	DECAL, SERIAL NUMBER 3M				
18	1	259226	DECAL, FULL LOGO - WHITE/YELLOW - 127" LONG				
19	4	259228	DECAL, ICON - WHITE/YELLOW - 25" WIDE				
20	1	259232	DECAL, SEEDMASTER - WHITE/YELLOW - 76" LONG				
21	1	259233	DECAL, TANK NAME - UP II - 550 BU				
22	6	400663-1	PLATE, BASE 3/4 IN - U-BOLT				
23	6	404973-1	SHEET, 10 GA - ROTATOR COVER				
24	2	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				
25	1	406480-2	BDL, TANK - REAR - ULTRAPRO II - 360 BU				
26	2	406631	ASSY, LINKAGE - ULTRAPRO II - 360 BU TANK				
27	4	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
28	2	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
29	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II				
30	20	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
31	10	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
32	10	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
33	2	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
34	24	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				
35	3	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
36	3	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
37	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
38	1	412597-1	WELD, SEED TUBE HOLD DOWN SINGLE - 8 RUN - SS				
39	1	414010	BDL, TANK - FRONT - ULTRAPRO II - 540 BU				

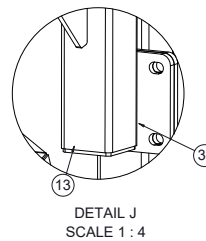
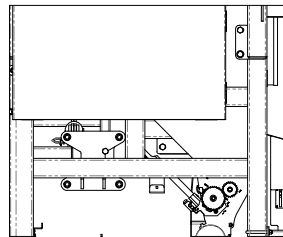
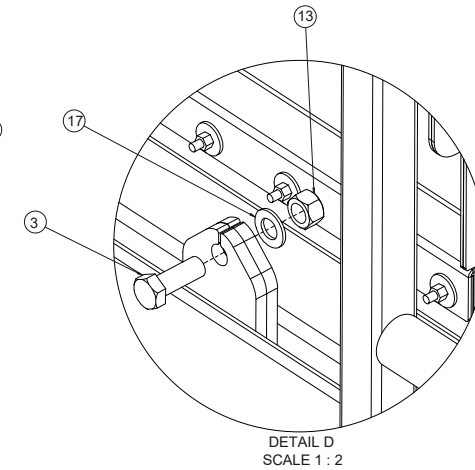
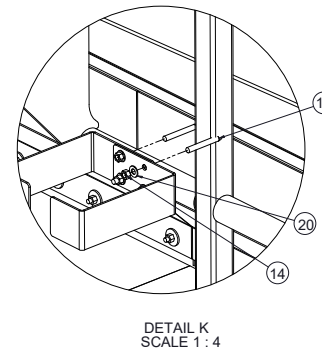
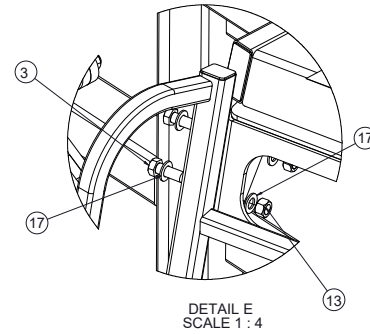
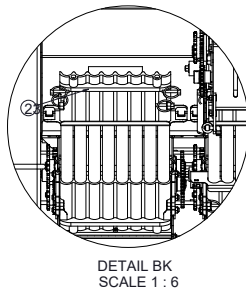
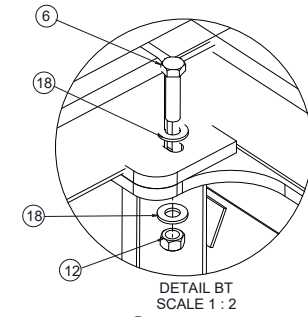
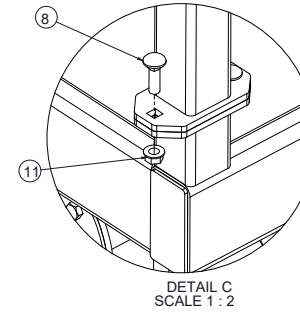
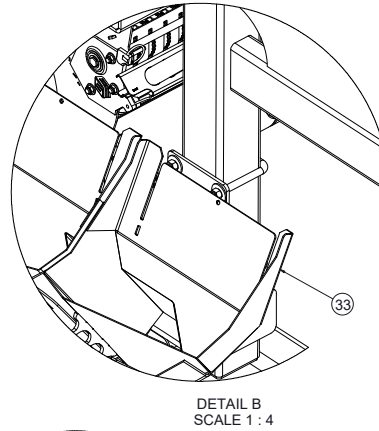
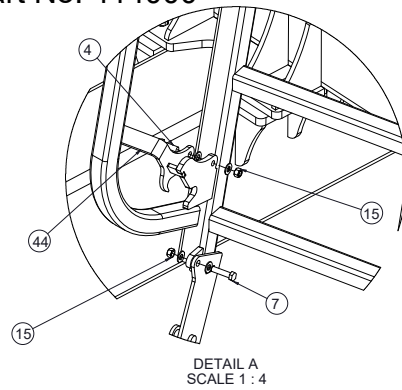
UltraPro II 550 BU Tank
Part No. 414000



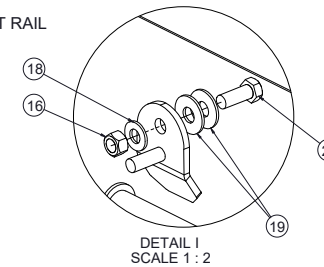
UltraPro II 550 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	6	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	40	3	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
2	1	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	41	3	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
3	36	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	42	1	412597-1	WELD, SEED TUBE HOLD DOWN SINGLE - 8 RUN - SS
4	1	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	43	1	414410-1	BDL, LOAD CELL ADD ON - ULTRAPRO II - 540 BU TANK
5	20	250036	BOLT, HEX 3/8 X 1 IN GR5 PL	44	1	A402164	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK
6	4	250048	BOLT, HEX 1/2 X 2 IN GR5 PL	45	1	A405991	ASSY, REAR AXLE - SXG555 - DUAL 710/70R38 - BLK
7	2	250071	BOLT, HEX 3/8 X 1 1/2 IN GR5 PL	46	2	A408490	ASSY, RAIL - HEAVY MAIN FRM - SXG550 - BLK
8	30	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	47	2	A412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
9	18	250209	BOLT, U-SQ - 3/4 UNC X 8 ID X 6 IN - 2 IN THD - GR8 PL	48	1	E406720	GATE - HOPPER - ULTRAPRO II - 360 BU - GRY
10	2	250236	BOLT, U-SQ - 3/8 UNC X 2 ID X 3 IN - 2 IN THD - GR8 PL	49	2	E720206	TANK SPACER SMALL - DSR/UPII - GRY
11	50	250400	NUT, FLANGE - 3/8 UNC PL	50	1	A404324	ASSY, MAIN FRAME HOSE HOLDER - M-FOLD
12	24	250450	NUT, HEX 1/2 UNC GR5 PL	51	1	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL
13	101	250451	NUT, HEX 3/4 UNC GR5 PL				
14	4	250453	NUT, HEX - 3/8 UNC PL				
15	3	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
16	1	250504	NUT, LOCK - 1/2 UNC - STOVER - PL				
17	127	250552	WASHER, FLAT 3/4IN GR8 PL				
18	25	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
19	2	250556	WASHER, FLAT - 1/2 IN - PL				
20	10	250557	WASHER, FLAT - 3/8 IN GR8 PL				
21	2	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC				
22	20	250591	PIN, QUICK/LINCH - 1/4 X 1 1/2 IN EFF.				
23	1	259016	DECAL, SERIAL NUMBER 3M				
24	1	259226	DECAL, FULL LOGO - WHITE/YELLOW - 127" LONG				
25	1	259232	DECAL, SEEDMASTER - WHITE/YELLOW - 76" LONG				
26	1	259233	DECAL, TANK NAME - UP II - 550 BU				
27	6	404973-1	SHEET, 10 GA - ROTATOR COVER				
28	2	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				
29	1	406532	Anti-Slip Tape - 4" x 60', Black - ULINE				
30	1	406631	ASSY, LINKAGE - ULTRAPRO II - 360 BU TANK				
31	4	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
32	2	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
33	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II				
34	1	410103	BDL, BAGLIFTER - UPII350/360 - 530 BASE LEVEL				
35	19	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
36	10	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
37	10	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
38	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
39	24	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				

UltraPro II 550 BU Tank
Part No. 414000



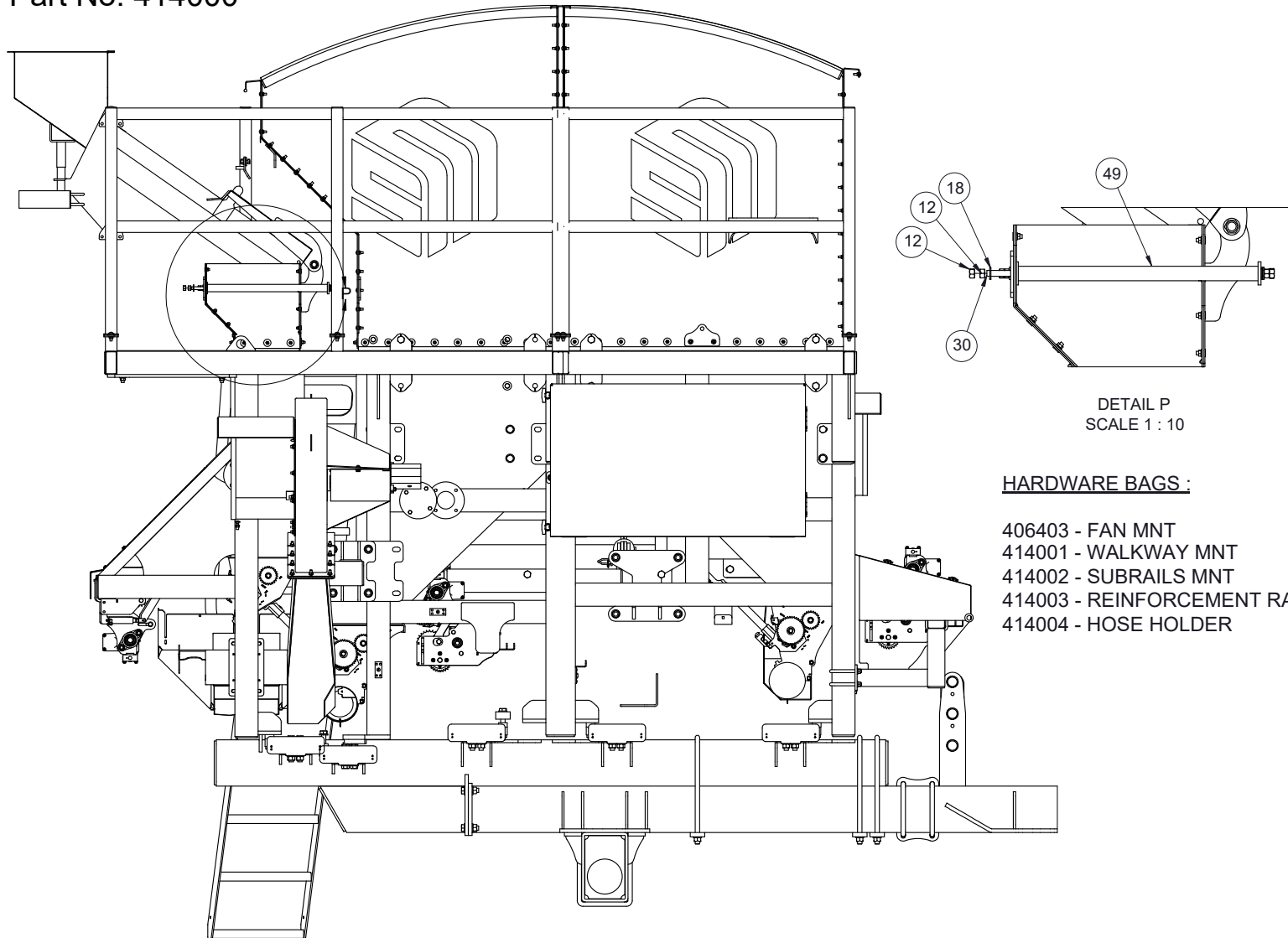
HARDWARE BAGS :
406403 - FAN MNT
414001 - WALKWAY MNT
414002 - SUBRAILS MNT
414003 - REINFORCEMENT RAIL
414004 - HOSE HOLDER



UltraPro II 550 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	6	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL	40	3	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT
2	1	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	41	3	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT
3	36	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL	42	1	412597-1	WELD, SEED TUBE HOLD DOWN SINGLE - 8 RUN - SS
4	1	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL	43	1	414410-1	BDL, LOAD CELL ADD ON - ULTRAPRO II - 540 BU TANK
5	20	250036	BOLT, HEX 3/8 X 1 IN GR5 PL	44	1	A402164	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK
6	4	250048	BOLT, HEX 1/2 X 2 IN GR5 PL	45	1	A405991	ASSY, REAR AXLE - SXG555 - DUAL 710/70R38 - BLK
7	2	250071	BOLT, HEX 3/8 X 1 1/2 IN GR5 PL	46	2	A408490	ASSY, RAIL - HEAVY MAIN FRM - SXG550 - BLK
8	30	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL	47	2	A412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II
9	18	250209	BOLT, U-SQ - 3/4 UNC X 8 ID X 6 IN - 2 IN THD - GR8 PL	48	1	E406720	GATE - HOPPER - ULTRAPRO II - 360 BU - GRY
10	2	250236	BOLT, U-SQ - 3/8 UNC X 2 ID X 3 IN - 2 IN THD - GR8 PL	49	2	E720206	TANK SPACER SMALL - DSR/UPII - GRY
11	50	250400	NUT, FLANGE - 3/8 UNC PL	50	1	A404324	ASSY, MAIN FRAME HOSE HOLDER - M-FOLD
12	24	250450	NUT, HEX 1/2 UNC GR5 PL	51	1	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL
13	101	250451	NUT, HEX 3/4 UNC GR5 PL				
14	4	250453	NUT, HEX - 3/8 UNC PL				
15	3	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
16	1	250504	NUT, LOCK - 1/2 UNC - STOVER - PL				
17	127	250552	WASHER, FLAT 3/4IN GR8 PL				
18	25	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
19	2	250556	WASHER, FLAT - 1/2 IN - PL				
20	10	250557	WASHER, FLAT - 3/8 IN GR8 PL				
21	2	250582	CAP, AIR CHAMBER - 6 IN - BLACK PVC				
22	20	250591	PIN, QUICK/LINCH - 1/4 X 1 1/2 IN EFF.				
23	1	259016	DECAL, SERIAL NUMBER 3M				
24	1	259226	DECAL, FULL LOGO - WHITE/YELLOW - 127" LONG				
25	1	259232	DECAL, SEEDMASTER - WHITE/YELLOW - 76" LONG				
26	1	259233	DECAL, TANK NAME - UP II - 550 BU				
27	6	404973-1	SHEET, 10 GA - ROTATOR COVER				
28	2	406404	BDL, FAN MOUNT - ULTRAPRO II - 360 BU TANK				
29	1	406532	Anti-Slip Tape - 4" x 60', Black - ULINE				
30	1	406631	ASSY, LINKAGE - ULTRAPRO II - 360 BU TANK				
31	4	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
32	2	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
33	1	406930	BDL, CLEANOUT TRAY AND GATE HOLDER UP-II				
34	1	410103	BDL, BAGLIFTER - UPII350/360 - 530 BASE LEVEL				
35	19	412010	BDL, MAIN METER SECTION - ULTRAPRO II				
36	10	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
37	10	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
38	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
39	24	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				

UltraPro II 550 BU Tank
Part No. 414000



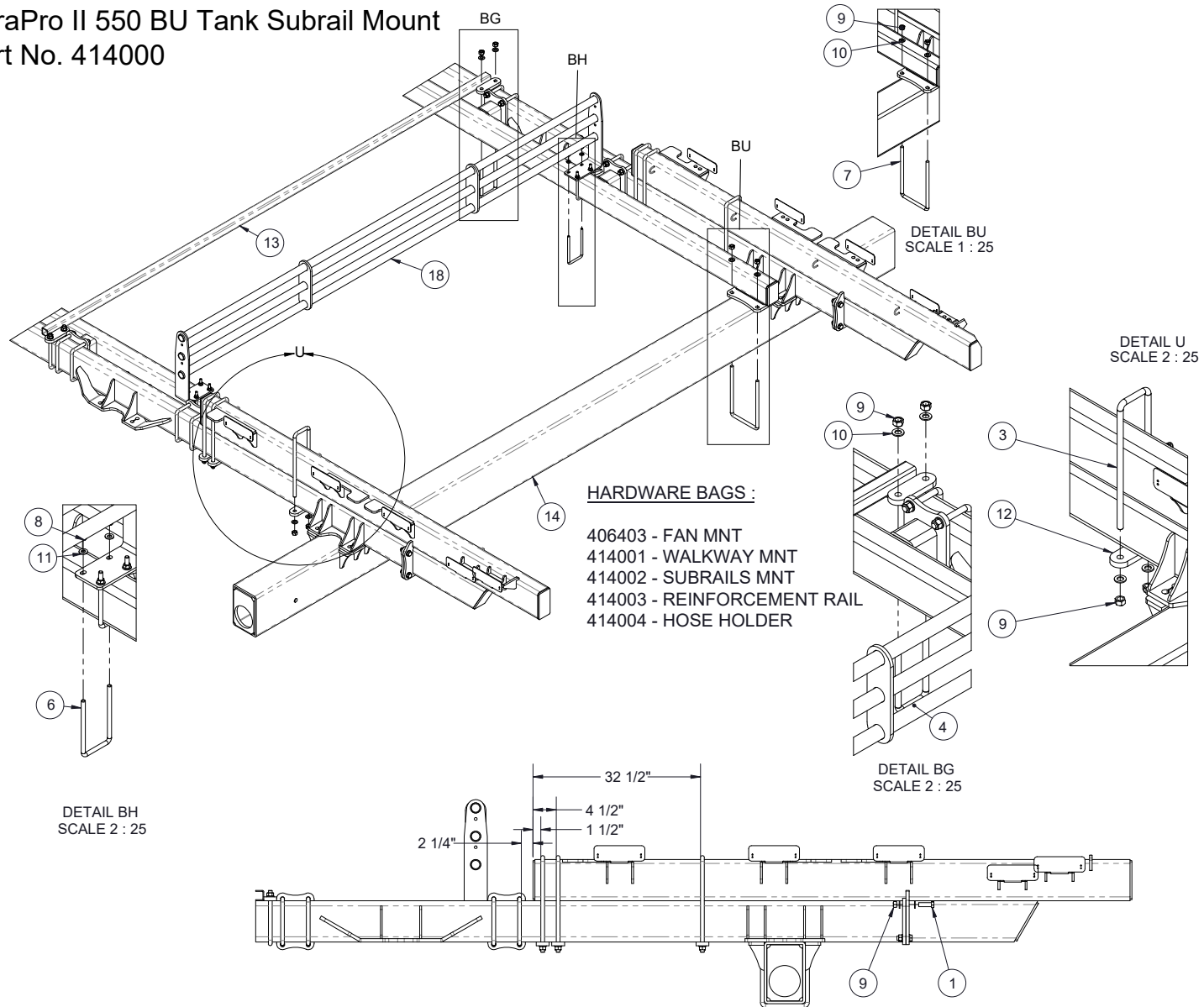
HARDWARE BAGS :

- 406403 - FAN MNT
- 414001 - WALKWAY MNT
- 414002 - SUBRAILS MNT
- 414003 - REINFORCEMENT RAIL
- 414004 - HOSE HOLDER

UltraPro II 550 BU Tank Subrail Mount

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	8	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL				
2	2	250202	BOLT, U-SQ - 3/4 UNC X 8 ID X 8 IN - 2 IN THD - GR8 PL				
3	6	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL				
4	2	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL				
5	20	250209	BOLT, U-SQ - 3/4 UNC X 8 ID X 6 IN - 2 IN THD - GR8 PL				
6	4	250753	BOLT, U-SQ - 1/2 UNC X 4ID X 7 1/4 IN - 2 IN THD - GR5				
7	2	250231	BOLT, U-SQ - 3/4 UNC X 8 ID X 14 IN - 2 IN THD - GR8 PL				
8	8	250450	NUT, HEX 1/2 UNC GR5 PL				
9	72	250451	NUT, HEX 3/4 UNC GR5 PL				
10	80	250552	WASHER, FLAT 3/4IN GR8 PL				
11	8	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
12	6	400663-1	PLATE, BASE 3/4 IN - U-BOLT				
13	1	A404324	ASSY, MAIN FRAME HOSE HOLDER - M-FOLD				
14	1	A405991	ASSY, REAR AXLE - SXG555 - DUAL 710/70R38 - BLK				
15	2	A408490	ASSY, RAIL - HEAVY MAIN FRM - SXG550 - BLK				
16	1	A414170	ASSY, ULTRAPRO II - SUBRAIL RH 540 BU TANK				
17	1	A414180	ASSY, ULTRAPRO II - SUBRAIL LH 540 BU TANK				
18	1	A414280	HOSES HOLDER - ULTRAPRO II - 540 BU TANK - BLK				
19	1	A414350	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK				
20	1	A414360	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK				
21	5	E406474	LC SHIELD - ULTRAPRO II - 360 BU TANK - GRY				

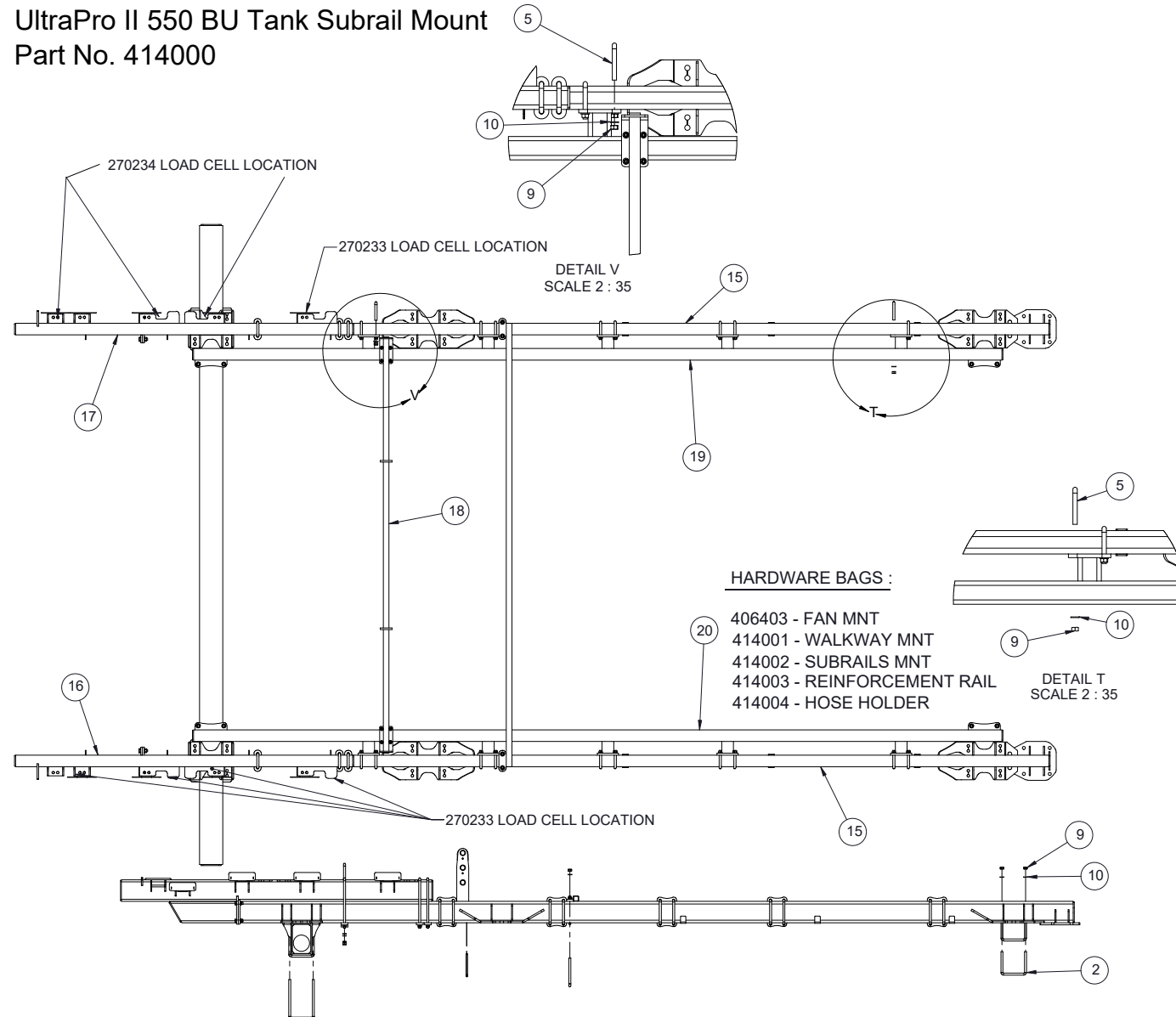
UltraPro II 550 BU Tank Subrail Mount
Part No. 414000



UltraPro II 550 BU Tank Subrail Mount

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	8	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL				
2	2	250202	BOLT, U-SQ - 3/4 UNC X 8 ID X 8 IN - 2 IN THD - GR8 PL				
3	6	250203	BOLT, U-SQ - 3/4 UNC X 4 ID X 18 IN -2 IN THD - GR8 PL				
4	2	250206	BOLT, U-SQ - 3/4 UNC X 4 ID X 10 IN - 2 IN THD - GR8 PL				
5	20	250209	BOLT, U-SQ - 3/4 UNC X 8 ID X 6 IN - 2 IN THD - GR8 PL				
6	4	250753	BOLT, U-SQ - 1/2 UNC X 4ID X 7 1/4 IN - 2 IN THD - GR5				
7	2	250231	BOLT, U-SQ - 3/4 UNC X 8 ID X 14 IN - 2 IN THD - GR8 PL				
8	8	250450	NUT, HEX 1/2 UNC GR5 PL				
9	72	250451	NUT, HEX 3/4 UNC GR5 PL				
10	80	250552	WASHER, FLAT 3/4IN GR8 PL				
11	8	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
12	6	400663-1	PLATE, BASE 3/4 IN - U-BOLT				
13	1	A404324	ASSY, MAIN FRAME HOSE HOLDER - M-FOLD				
14	1	A405991	ASSY, REAR AXLE - SXG555 - DUAL 710/70R38 - BLK				
15	2	A408490	ASSY, RAIL - HEAVY MAIN FRM - SXG550 - BLK				
16	1	A414170	ASSY, ULTRAPRO II - SUBRAIL RH 540 BU TANK				
17	1	A414180	ASSY, ULTRAPRO II - SUBRAIL LH 540 BU TANK				
18	1	A414280	HOSES HOLDER - ULTRAPRO II - 540 BU TANK - BLK				
19	1	A414350	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK				
20	1	A414360	ASSY, RAIL - REINFORCEMENT FRM - SSG540 - BLK				
21	5	E406474	LC SHIELD - ULTRAPRO II - 360 BU TANK - GRY				

UltraPro II 550 BU Tank Subrail Mount
Part No. 414000



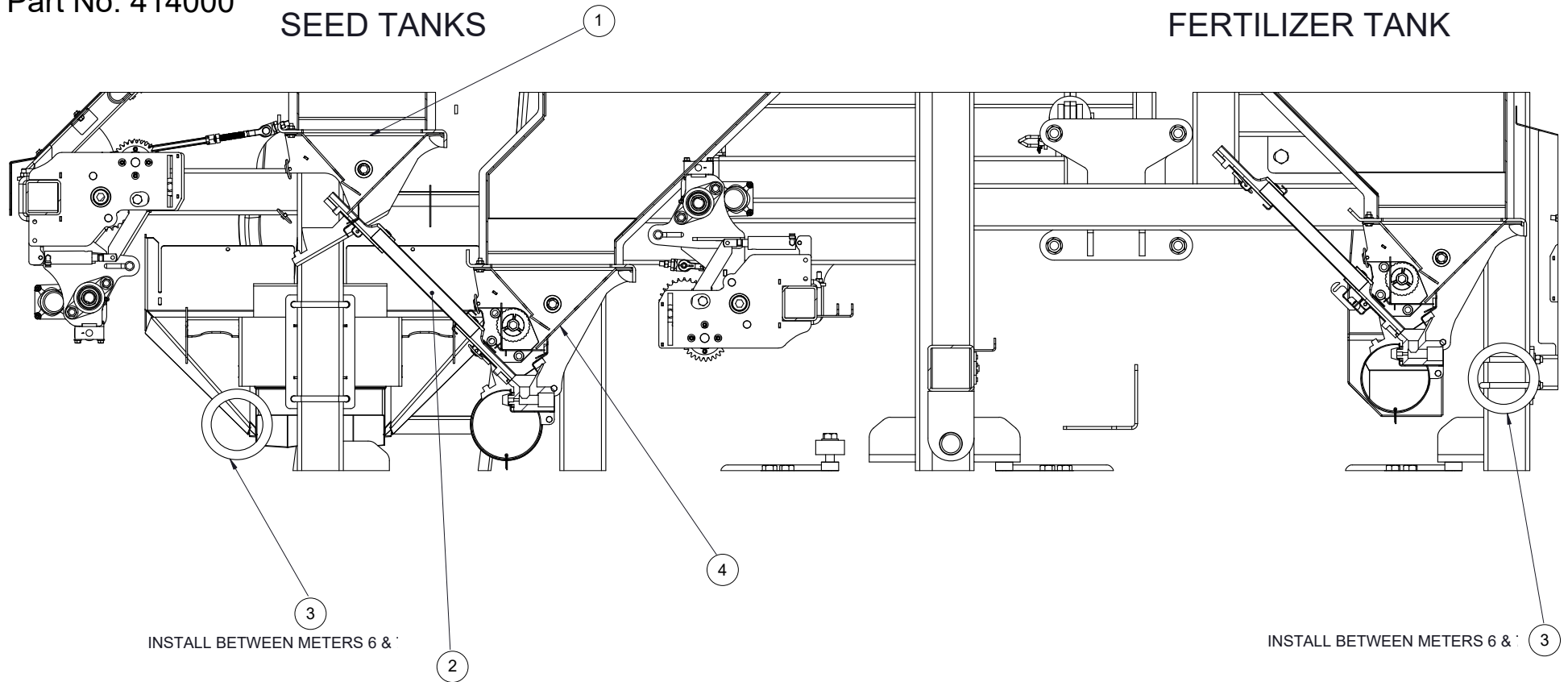
UltraPro II 550 BU Tank Meter Sections

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	412050	BDL, UPPER METER SECTION - ULTRAPRO II				
2	1	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
3	2	A412130	SHEET, 10 GA - AIR CHAMBER ORIFICE - ULTRAPRO II				
4	1	412010	BDL, MAIN METER SECTION - ULTRAPRO II				

**UltraPro II 550 BU Meter Sections
Part No. 414000**

SEED TANKS

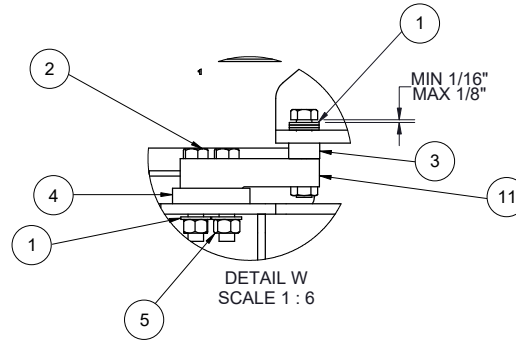
FERTILIZER TANK



UltraPro II 550 BU Tank Load Cell Detail

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	250552	WASHER, FLAT 3/4IN GR8 PL				
2	1	250025	BOLT, HEX 3/4 X 4 UNC GR5 PL				
3	1	403849	BUSH, 1.500 OD X .75 ID X 3/4 IN				
4	1	403848	PLATE, SPACER 3/4 IN - AIR CART CRADLE MOUNT				
5	1	250451	NUT, HEX 3/4 UNC GR5 PL				
6	1	222503	BOLT, HEX 3/4 X 3 3/4 UNF GR8 PL				
7	1	250126	BOLT, HEX 3/4 X 4 1/2 UNF GR5 PL				
8	1	250127	BOLT, HEX 3/4 X 5 UNF GR5 PL				
9	1	406780	ISOLATOR - LOAD CELL- POLYURETHANE 70D				
10	1	250468	NUT, JAM - 3/4-16 UNF - PL				
11	7	270233	LOAD CELL - 19FT LEAD - 1.5 SB SS 10K DT-06				
11	3	270234	LOAD CELL - 25FT LEAD - 1.5 SB SS 10K DT-06				

UltraPro II 550 BU Tank Load Cell Detail Part No. 414000

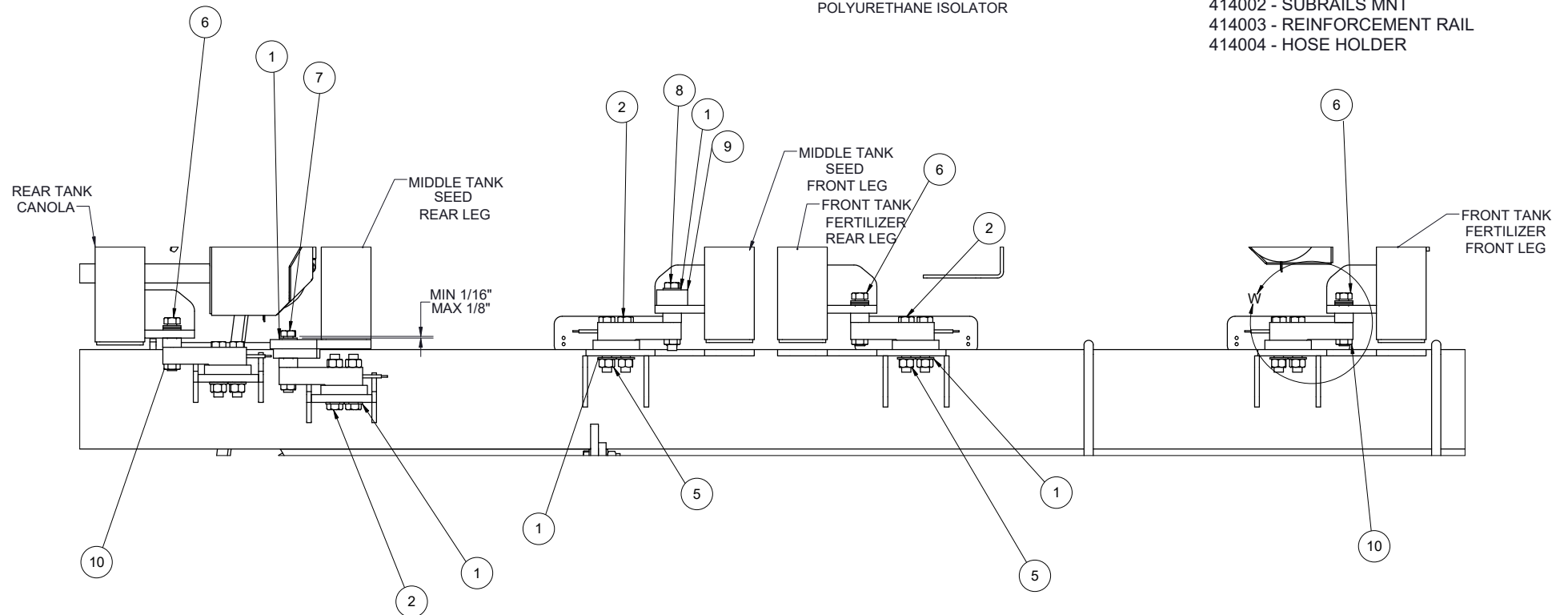


INFORMATION :
LOAD CELL BOLTS SHOULD BE SLIGHTLY LOOSE TO TANK FOOT.
1/16 TO 1/8" OF GAP IS ACCEPTABLE

MIDDLE TANK - FRONT LEG :
BOLT SHOULD BE TIGHT TO
POLYURETHANE ISOLATOR

HARDWARE BAGS :

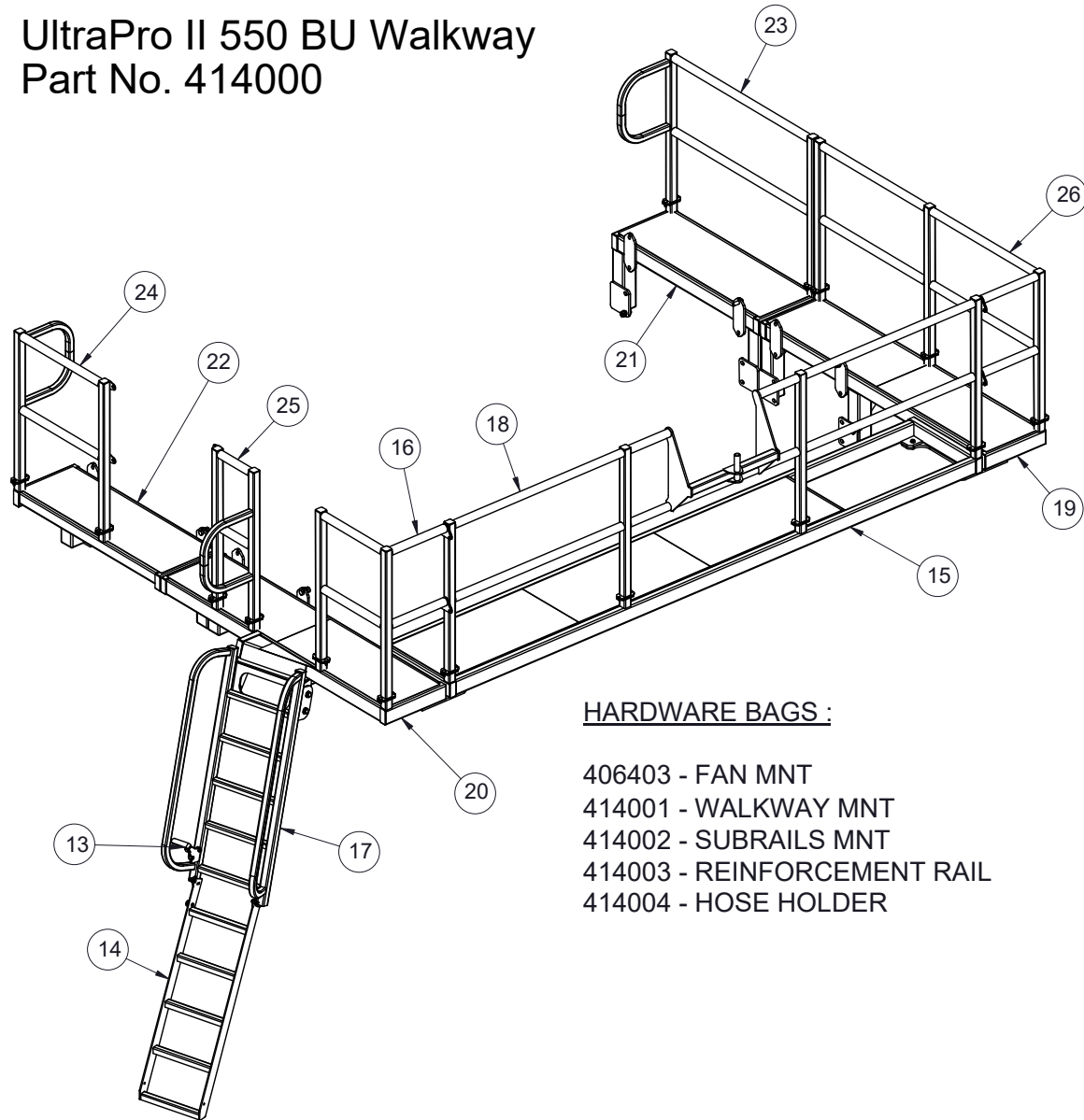
406403 - FAN MNT
414001 - WALKWAY MNT
414002 - SUBRAILS MNT
414003 - REINFORCEMENT RAIL
414004 - HOSE HOLDER



UltraPro II 550 BU Tank Walkway

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	7	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL				
2	3	250048	BOLT, HEX 1/2 X 2 IN GR5 PL				
3	1	250071	BOLT, HEX 3/8 X 1 1/2 IN GR5 PL				
4	23	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL				
5	23	250400	NUT, FLANGE - 3/8 UNC PL				
6	3	250450	NUT, HEX 1/2 UNC GR5 PL				
7	5	250451	NUT, HEX 3/4 UNC GR5 PL				
8	1	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
9	9	250552	WASHER, FLAT 3/4IN GR8 PL				
10	6	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
11	2	250557	WASHER, FLAT - 3/8 IN GR8 PL				
12	1	406532	Anti-Slip Tape - 4" x 60', Black - ULINE				
13	1	A402164	PLATE, 1/4 - LADDER LOCK - WALKWAY - SXX345 - BLK				
14	1	A402535	ASSY, LADDER - FLIP - PRODUCT TANK - BLK				
15	1	A406554	ASSY, MIDDLE WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
16	1	A406566	ASSY, SIDE HANDRAIL LH WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
17	1	A406603	ASSY, LADDER - WALKWAY - UPII 360 TANK - BLK				
18	1	A406705	ASSY, HAND RAIL MID WALKWAY - ULTRAPRO II - 360 BU TANK - BLK				
19	1	A414200	ASSY, WALKWAY RIGHT - BACK - ULTRAPRO II - 540 BU TANK - BLK				
20	1	A414210	ASSY, WALKWAY LEFT - BACK - ULTRAPRO II - 540 BU TANK - BLK				
21	1	A414220	ASSY, WALKWAY RIGHT - FRONT - ULTRAPRO II - 540 BU TANK - BLK				
22	1	A414230	ASSY, WALKWAY LEFT - FRONT - ULTRAPRO II - 540 BU TANK - BLK				
23	1	A414240	ASSY, HAND RAIL FRONT RH WALKWAY - ULTRAPRO II - 540 BU TANK - BL				
24	1	A414250	ASSY, HAND RAIL MID WALKWAY - ULTRAPRO II - 540 BU TANK - BLK				
25	1	A414260	ASSY, HAND RAIL MID L.H. WALKWAY - ULTRAPRO II - 540 BU TANK - BLK				
26	1	A414270	ASSY, HAND RAIL BACK RH WALKWAY - ULTRAPRO II - 540 BU TANK - BLK				

UltraPro II 550 BU Walkway Part No. 414000



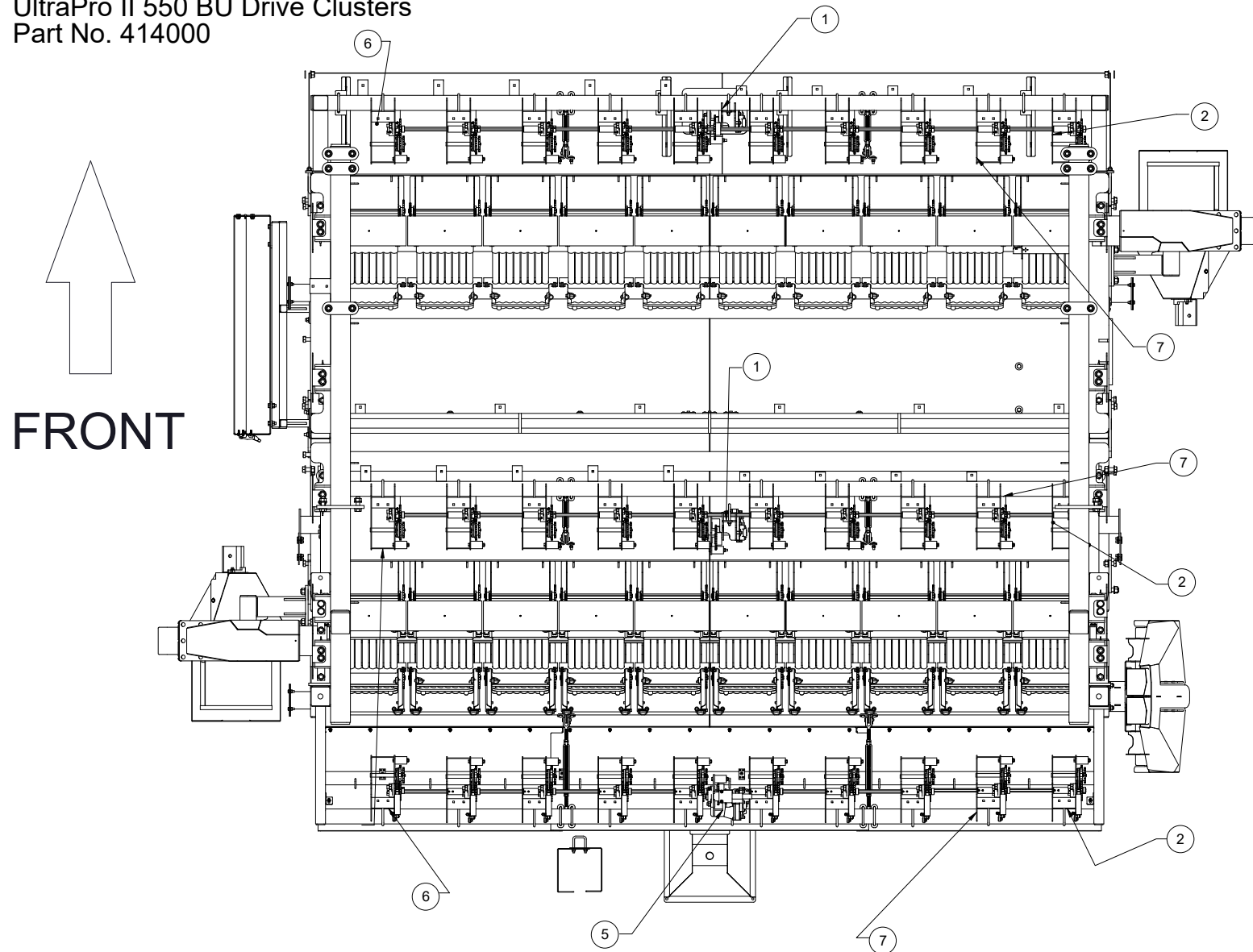
HARDWARE BAGS :

- 406403 - FAN MNT
- 414001 - WALKWAY MNT
- 414002 - SUBRAILS MNT
- 414003 - REINFORCEMENT RAIL
- 414004 - HOSE HOLDER

UltraPro II 550 BU Tank Drive Clusters

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	412320-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
2	1	412352	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - LEFT				
3	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
4	1	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
5	1	412380-1	BDL, DRIVE MOTOR MOUNT - ULTRAPRO II				
6	1	412353	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS - RIGHT				
7	1	412351	BDL, DRIVE CLUSTER - ULTRAPRO II - BEARINGS				

UltraPro II 550 BU Drive Clusters
Part No. 414000

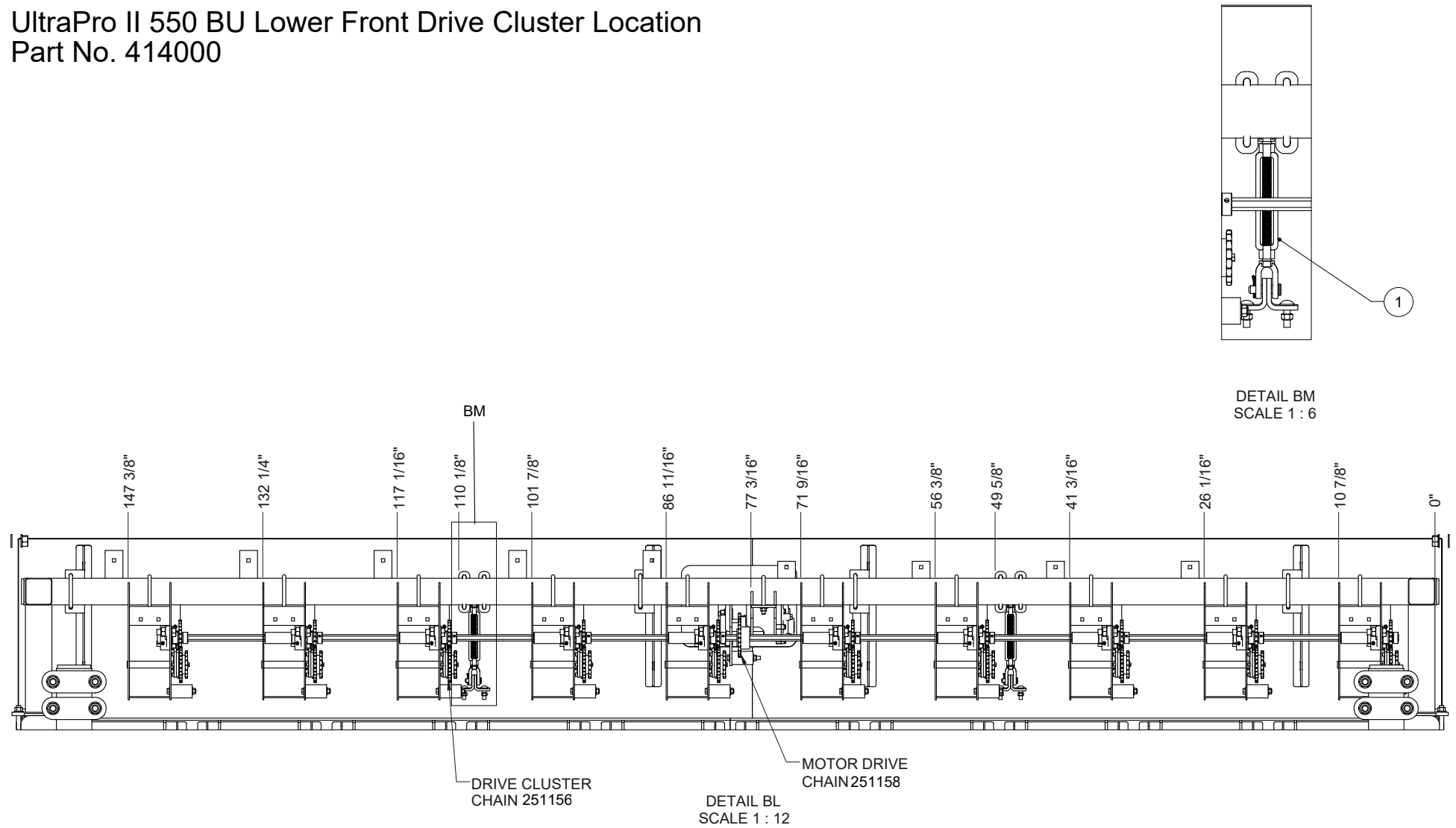


UltraPro II 550 BU Tank Drive Clusters

UltraPro II 550 BU Tank Lower Front Drive Cluster Locations

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
-	0	251156	DRIVE CLUSTER CHAIN				
-	0	251158	MOTOR DRIVE CHAIN				

UltraPro II 550 BU Lower Front Drive Cluster Location Part No. 414000

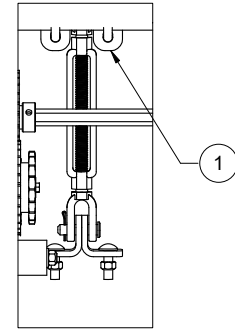


UltraPro II 550 BU Tank Lower Front Drive Cluster Locations

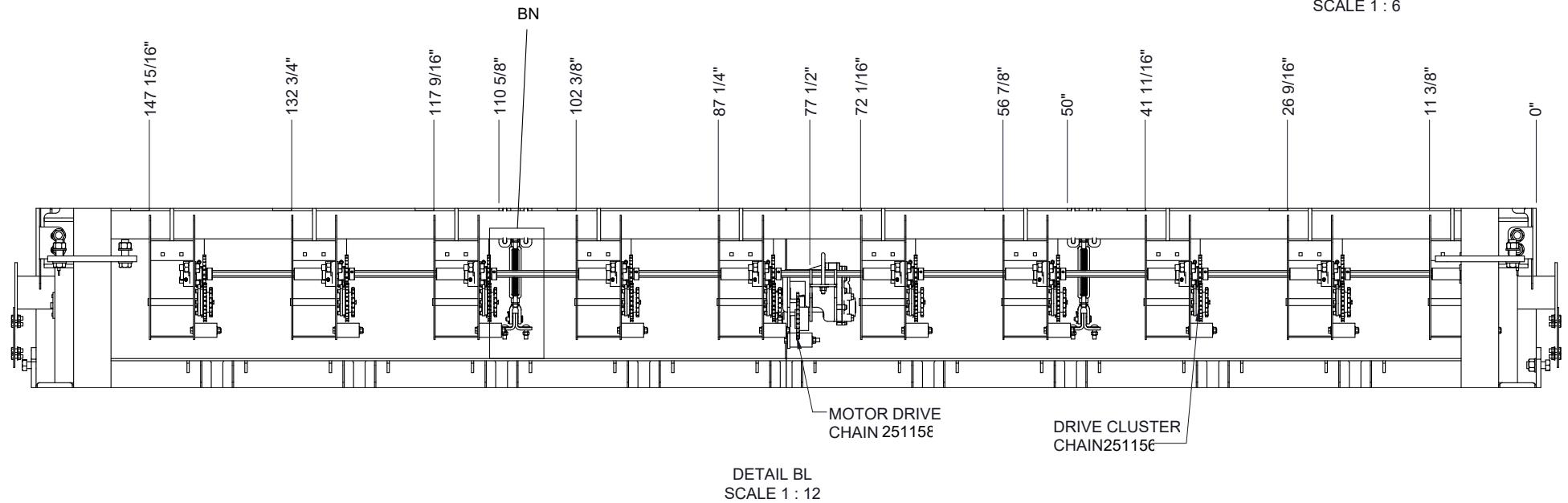
UltraPro II 550 BU Tank Lower Rear Drive Cluster Locations

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406807	BDL, TANK - LOWER BRACE - METER DRIVE				
-	0	251156	DRIVE CLUSTER CHAIN				
-	0	251158	MOTOR DRIVE CHAIN				

UltraPro II 550 BU Lower Rear Drive Cluster Location Part No. 414000



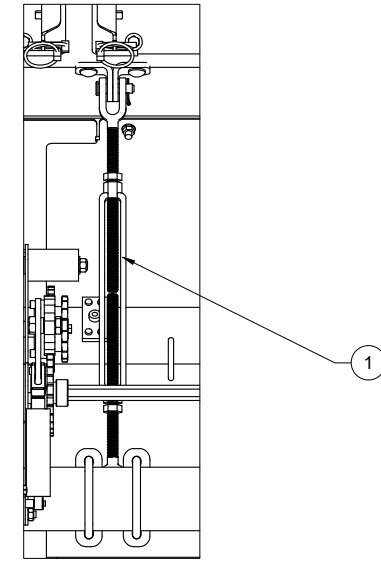
DETAIL BN
SCALE 1 : 6



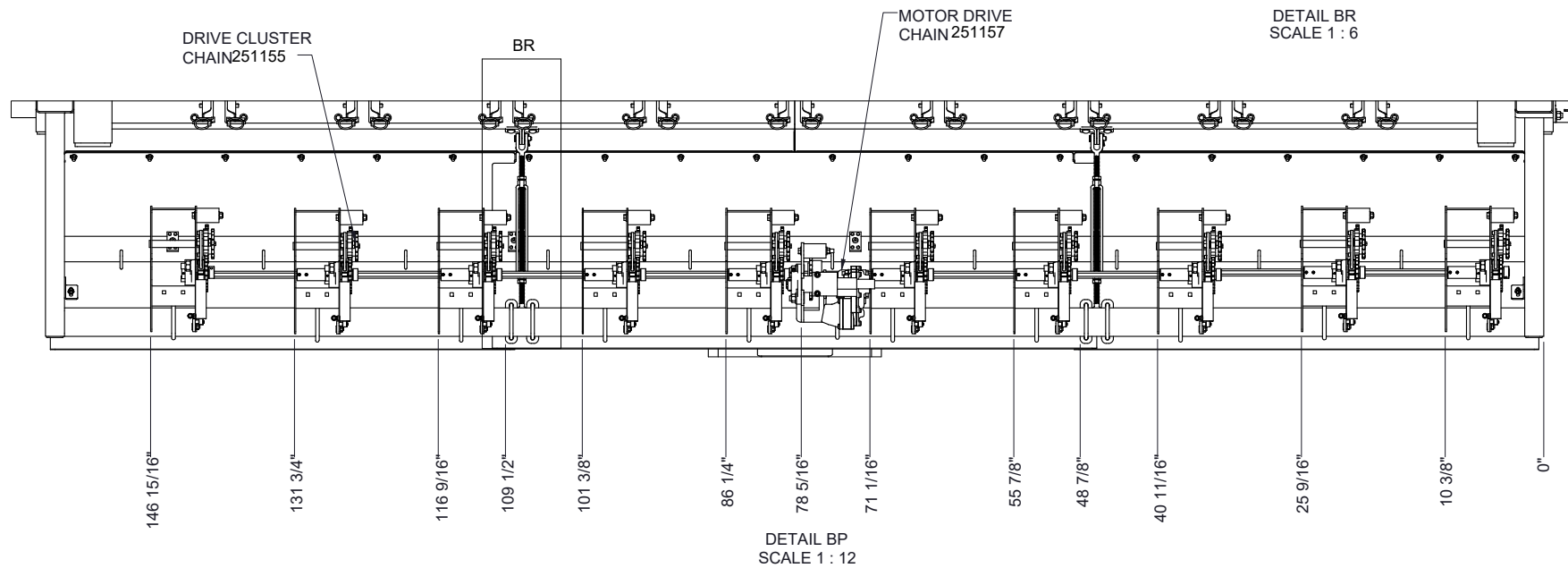
UltraPro II 550 BU Tank Canola Drive Cluster Locations

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	406808	BDL, TANK - UPPER BRACE - METER DRIVE				
-	0	251155	DRIVE CLUSTER CHAIN				
-	0	251157	MOTOR DRIVE CHAIN				

UltraPro II 550 BU Canola Drive Cluster Location Part No. 414000



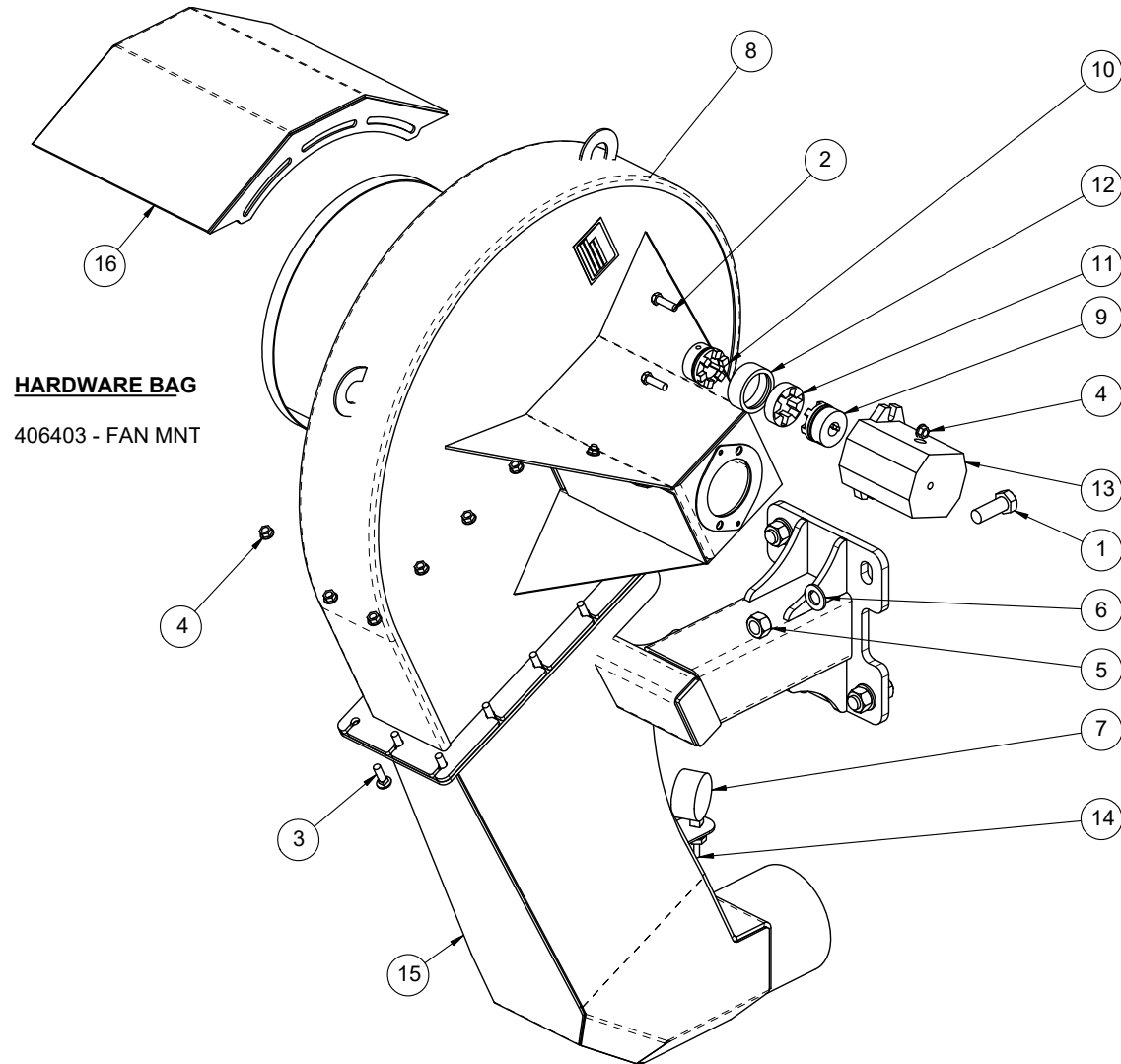
DETAIL BR
SCALE 1 : 6



Fan - UltraPro II 350/360 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	4	250014	BOLT, HEX 3/4 X 2 UNC GR5 PL				
2	3	250019	BOLT, HEX 3/8 X 1 1/4 IN GR5 PL				
3	9	250101	BOLT, CARRIAGE - 3/8 X 1 1/4 IN UNC GR5 PL				
4	11	250400	NUT, FLANGE - 3/8 UNC PL				
5	4	250451	NUT, HEX 3/4 UNC GR5 PL				
6	4	250552	WASHER, FLAT 3/4IN GR8 PL				
7	1	255910	GAUGE, PRESSURE - AIR - P734 2.5 0-36 OUNCES 1/4LM BRASS				
8	1	255920	FAN - S3 - RT-176 C/W MOTOR MNT				
9	1	255930	COUPLER, JAW - QUICKFLEX - S3 FAN - 3/4 SHAFT				
10	1	255931	COUPLER, JAW - QUICKFLEX - S3 FAN - 1-1/8 SHAFT				
11	1	255932	COUPLER, INSERT - QUICKFLEX - WHITE - S3 FAN				
12	1	255933	COUPLER, COVER - QUICKFLEX - S3 FAN				
13	1	258404	MOTOR, HYD - 6 IN FAN - SAUER-DANFOSS - 11CC - 3/4 OUTPUT				
14	1	260090	HOSE BARB, 1/4 FPT X 1/4 HB				
15	1	406575-4	ASSY, FAN BOX - ULTRAPRO II - 360 BU TANK - YEL				
16	1	417756-2	WELD, RAIN GUARD				

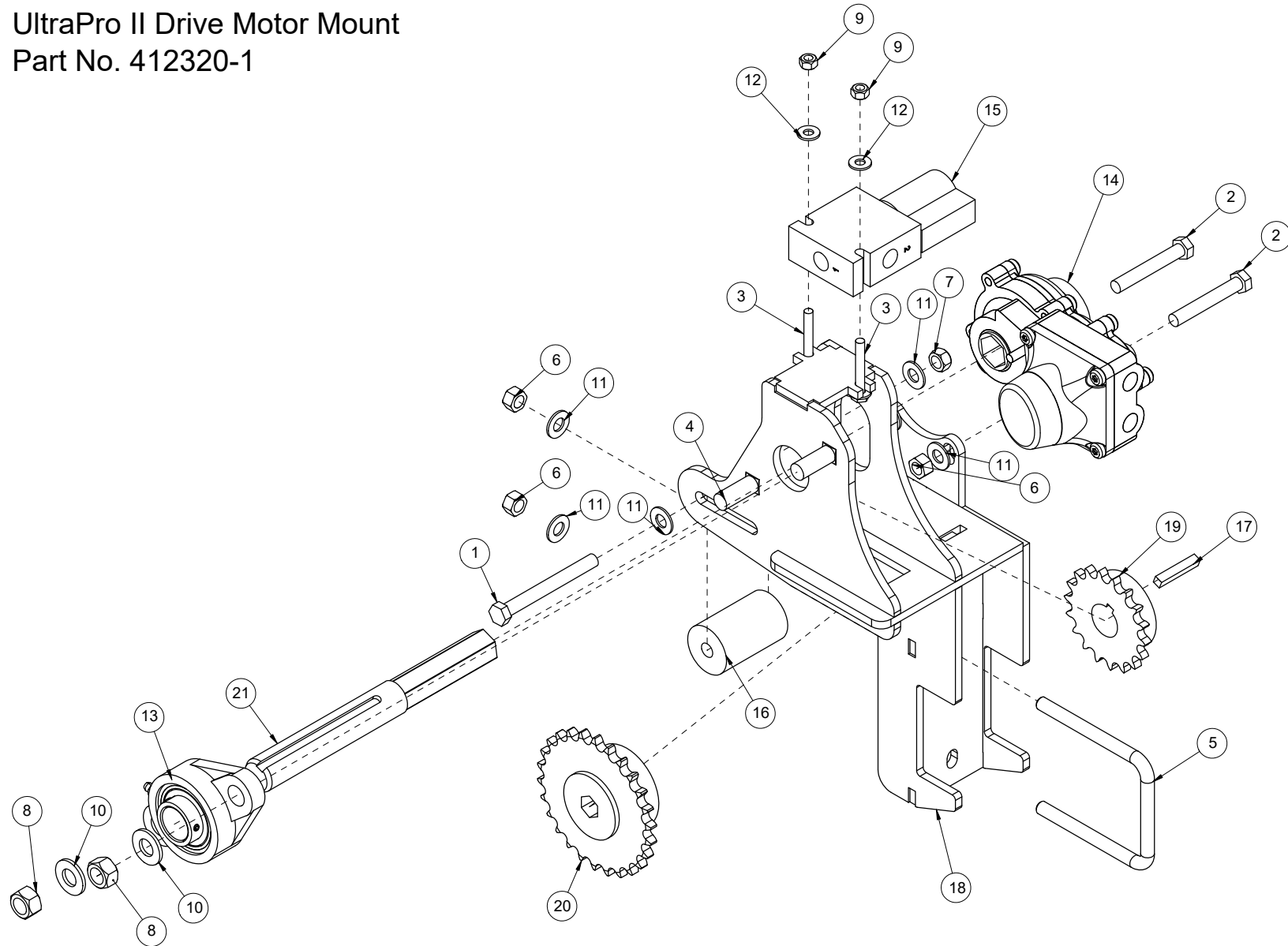
UltraPro II 350/360 Fan
Part No. 406404



UltraPro II Drive Motor Mount

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	250053	BOLT, HEX - 3/8 X 3 1/2 UNC GR5 PL				
2	2	250077	BOLT, HEX 3/8 X 2 1/2 IN GR5 PL				
3	2	250081	BOLT, HEX 1/4 X 1 3/4 IN - GR5 PL				
4	2	250104	BOLT, CARRIAGE - 1/2 X 1 1/2IN UNC GR5 PL				
5	1	250241	BOLT, U-SQ - 3/8 UNC X 3 ID X 4 IN - 1 1/2 IN THD - GR5 PL				
6	4	250453	NUT, HEX - 3/8 UNC PL				
7	1	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
8	2	250504	NUT, LOCK - 1/2 UNC - STOVER - PL				
9	2	250507	NUT, LOCK - 1/4 UNC - STOVER - PL				
10	2	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
11	6	250557	WASHER, FLAT - 3/8 IN GR8 PL				
12	4	250559	WASHER, FLAT - 1/4 IN PL				
13	1	250872	BEARING, FLANGE - NOVA SERIES II - 1" SFT - UCFL205-100D1				
14	1	260717	MOTOR, HYD - OMNISEED - 7/8 HEX - RAVEN				
15	12	260718	VALVE, PWM - OMNISEED - C/W MANIFOLD - RAVEN				
16	1	400965	IDLER, BUSHING - CHAIN - 75D - 1 1/2OD X 7/16 ID X 2				
17	1	402948	KEY, 1/4 X 1/4 X 1 1/2 IN				
18	1	E412327	DRIVE MOTOR MOUNT - GRY				
19	1	X251003	SPROCKET, B-SERIES - 40B18 - 1 IN BORE				
20	1	X501696	ASSY, SPROCKET - 40T26 - 5/8 HEX BORE - PLATE - (SOLD SEPARATELY)				
21	1	X503861	SHAFT, 1IN - PRIMARY - METER DRIVE - NOVA SERIES II - PLATED				

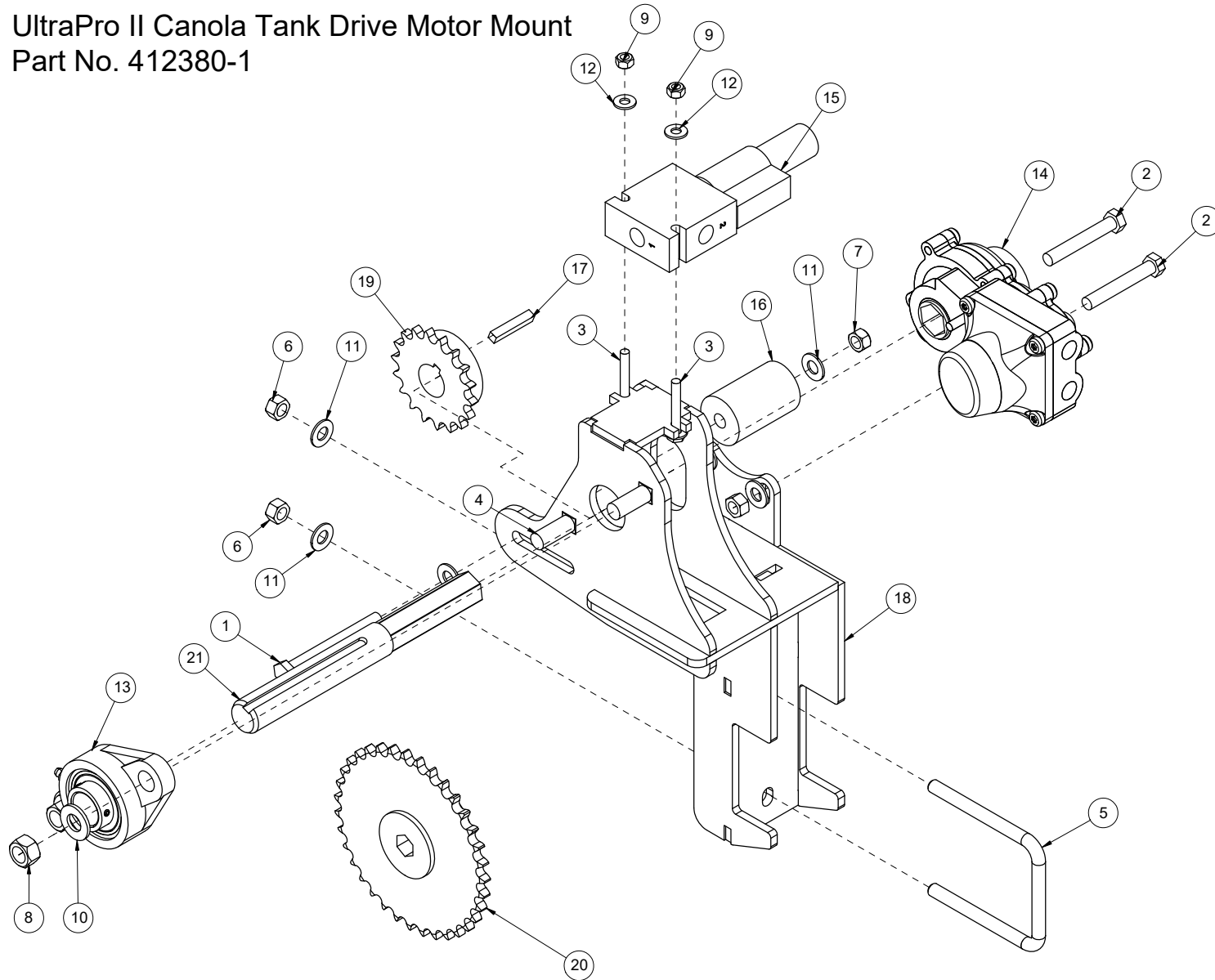
UltraPro II Drive Motor Mount
Part No. 412320-1



UltraPro II Canola Tank Drive Motor Mount

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	250053	BOLT, HEX - 3/8 X 3 1/2 UNC GR5 PL				
2	2	250077	BOLT, HEX 3/8 X 2 1/2 IN GR5 PL				
3	2	250081	BOLT, HEX 1/4 X 1 3/4 IN - GR5 PL				
4	2	250104	BOLT, CARRIAGE - 1/2 X 1 1/2IN UNC GR5 PL				
5	1	250241	BOLT, U-SQ - 3/8 UNC X 3 ID X 4 IN - 1 1/2 IN THD - GR5 PL				
6	4	250453	NUT, HEX - 3/8 UNC PL				
7	1	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
8	2	250504	NUT, LOCK - 1/2 UNC - STOVER - PL				
9	2	250507	NUT, LOCK - 1/4 UNC - STOVER - PL				
10	2	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
11	6	250557	WASHER, FLAT - 3/8 IN GR8 PL				
12	4	250559	WASHER, FLAT - 1/4 IN PL				
13	1	250872	BEARING, FLANGE - NOVA SERIES II - 1" SFT - UCFL205-100D1				
14	1	260717	MOTOR, HYD - OMNISEED - 7/8 HEX - RAVEN				
15	12	260874	VALVE, PWM - OMNISEED - C/W MANIFOLD - MAN. O/R				
16	1	400965	IDLER, BUSHING - CHAIN - 75D - 1 1/2OD X 7/16 ID X 2				
17	1	402948	KEY, 1/4 X 1/4 X 1 1/2 IN				
18	1	E412327	DRIVE MOTOR MOUNT - GRY				
19	1	X251003	SPROCKET, B-SERIES - 40B18 - 1 IN BORE				
20	1	X501689	ASSY, SPROCKET - 40T35 - X SERIES HUB - 5/8 HEX BORE - PLATE				
21	1	X503861	SHAFT, 1IN - PRIMARY - METER DRIVE - NOVA SERIES II - PLATED				

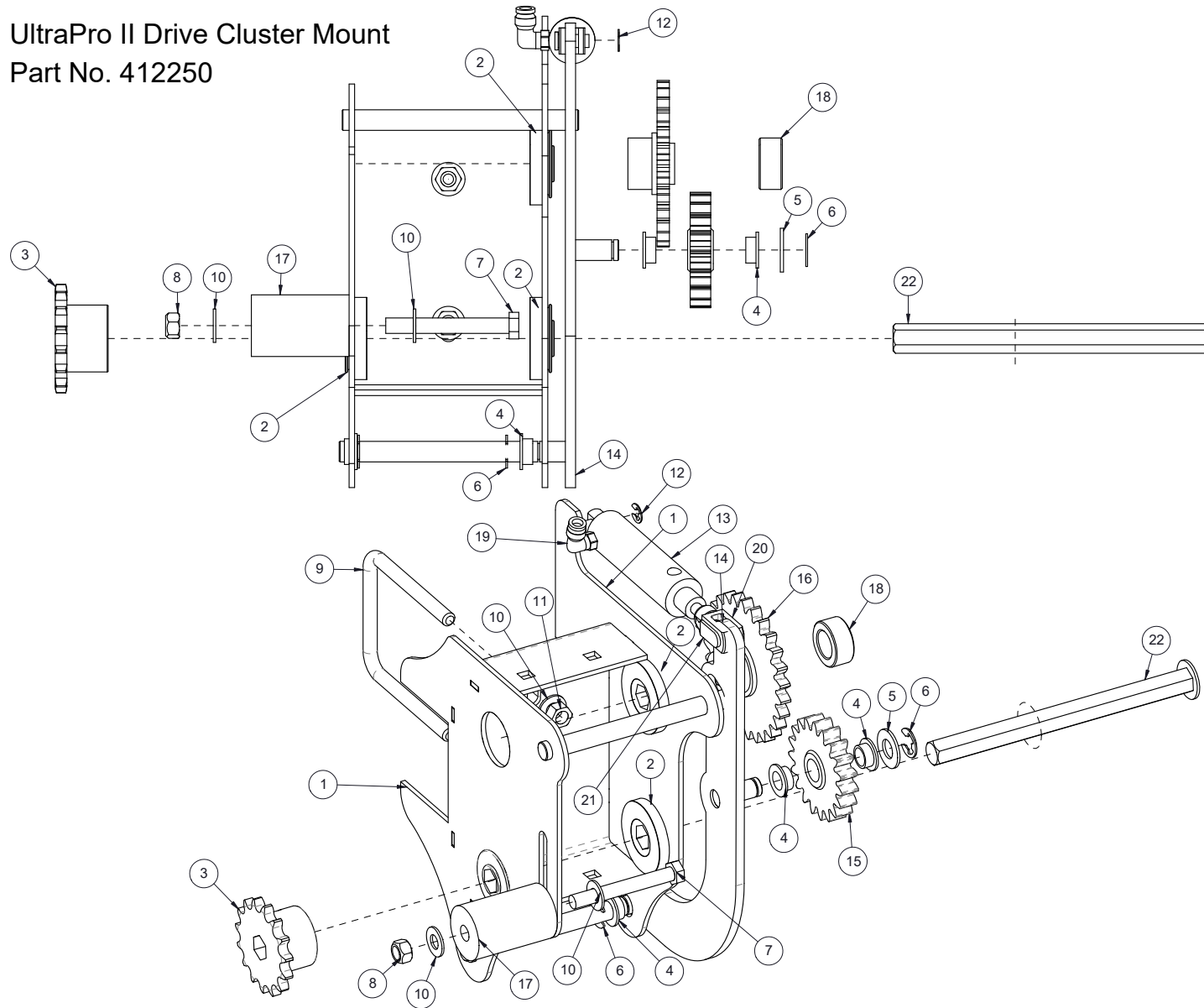
**UltraPro II Canola Tank Drive Motor Mount
Part No. 412380-1**



UltraPro II Drive Cluster Mount

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	412260	ASSY, DRIVE CLUSTER - ULTRAPRO II				
2	2	250708	5/8 HEX BEARING FLUSH MOUNT - LUTCO				
3	1	501693	SPROCKET - 40T15 - W SERIES HUB - 5/8 HEX BORE				
4	4	250618	BUSH, SHOULDER - PLASTIC - 1/2ID X 5/8OD - IGUS M				
5	1	250576	WASHER, FLAT - 1/2 IN SS				
6	3	250649	RETAINING RING, E-TYPE 1/2 IN - STAINLESS STEEL				
7	1	250072	BOLT, HEX 3/8 X 3 IN GR5 PL				
8	1	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
9	1	250241	BOLT, U-SQ - 3/8 UNC X 3 ID X 4 IN - 1 1/2 IN THD - GR5 PL				
10	4	250557	WASHER, FLAT - 3/8 IN GR8 PL				
11	2	250453	NUT, HEX - 3/8 UNC PL				
12	1	250680	RETAINING RING, E-TYPE 1/4 IN - STAINLESS STEEL				
13	1	260509	CYL, AIR - 1 X 1 - PARKER - 1.06DPSRS X 1.00				
14	1	412270-2	ASSY, PIVOT ARM - ULTRAPRO II - SS				
15	1	250675-1	GEAR, IDLER - STEEL - NOVA METER				
16	2	501891-1	GEAR, METER ROLLER - 27T - 5/8 IN HEX BORE				
17	1	400965	IDLER, BUSHING - CHAIN - 75D - 1 1/2OD X 7/16 ID X 2				
18	1	250682	COLLAR, SFT 3/4 IN - SET SCREW - PL				
19	1	260521	ELBOW, 90D - 1/8 NPT M X 1/4IN PUSH ON - AIR - STAINLESS				
20	1	260506	CLEVIS, ROD - AIR CYLINDER - IGUS GERI-05				
21	1	260507	CLEVIS PIN, AIR CYLINDER - IGUS GEFM-08				
22	1	412275	ASSY, DRIVE CLUSTER SHAFT - ULTRAPRO II - SS				

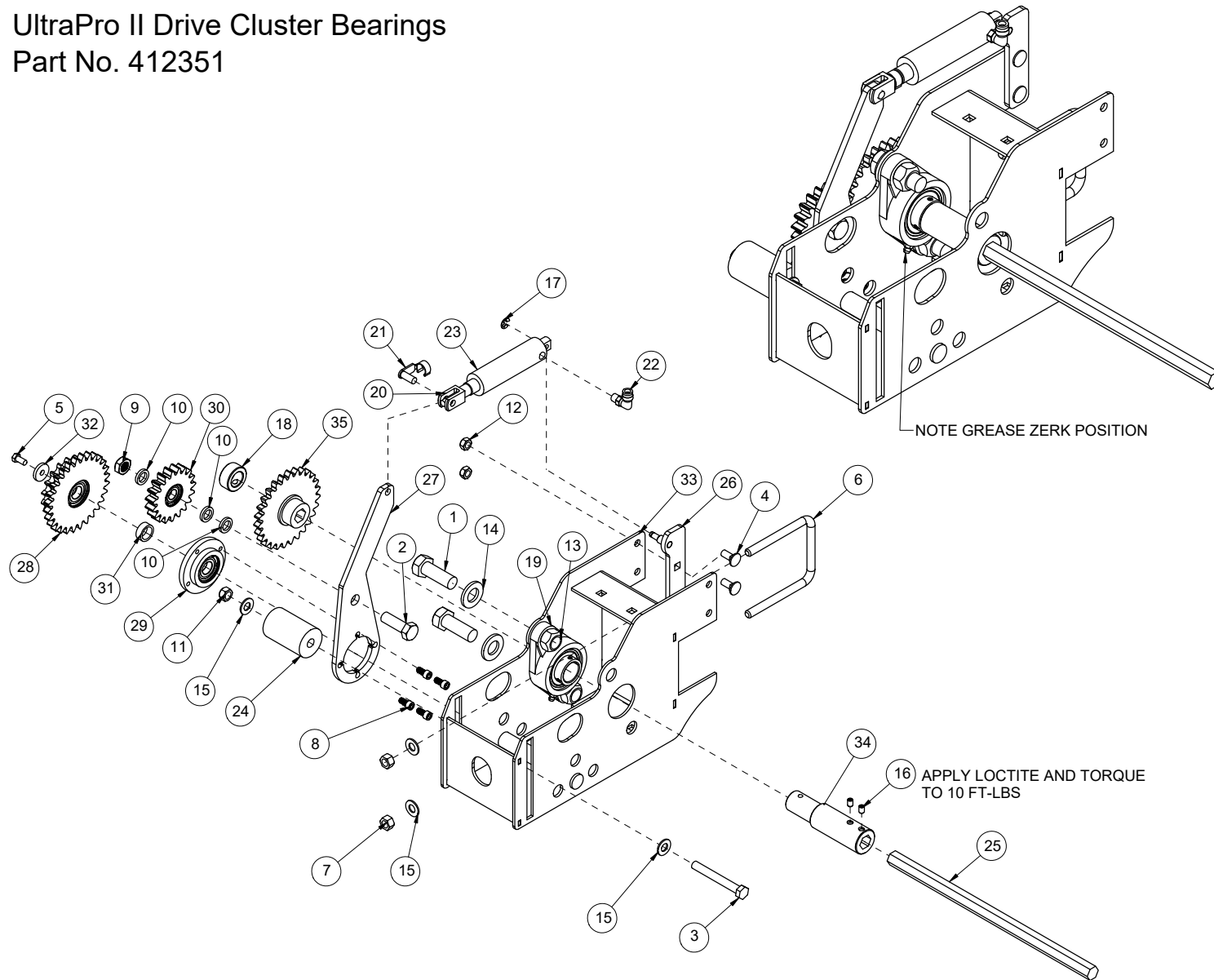
UltraPro II Drive Cluster Mount
Part No. 412250



UltraPro II Drive Cluster Bearings

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	222514	BOLT, HEX - 5/8 X 1 3/4 IN UNF GR8 PL				
2	1	250001	BOLT, HEX 1/2 X 1 1/2 IN GR5 PL				
3	1	250072	BOLT, HEX 3/8 X 3 IN GR5 PL				
4	2	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL				
5	1	250170	BOLT, HEX 1/4 X 1/2 IN UNC 18.8 SS				
6	1	250241	BOLT, U-SQ - 3/8 UNC X 3 ID X 4 IN - 1 1/2 IN THD - GR5 PL				
7	2	250453	NUT, HEX - 3/8 UNC PL				
8	4	250474	BOLT, SHCS - 1/4 - 20 X 1/2 - PL				
9	1	250477	NUT, LOCK - 1/2 UNC - THIN - PL				
10	3	250478	SHIM, 1/2" ID X 3/4 OD X 0.125 THICK - SS				
11	1	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
12	2	250506	NUT, LOCK - 5/16 UNC - STOVER - PL				
13	2	250511	NUT, LOCK 5/8 UNC - STOVER - GR8 PL				
14	2	250550	WASHER, FLAT 5/8 IN GR8 PL				
15	4	250557	WASHER, FLAT - 3/8 IN GR8 PL				
16	2	250961	SCREW, SQ HEAD - 1/4-20 X 1/2 IN - SS				
17	1	250680	RETAINING RING, E-TYPE 1/4 IN - STAINLESS STEEL				
18	1	250682	COLLAR, SFT 3/4 IN - SET SCREW - PL				
19	1	250872	BEARING, FLANGE - NOVA SERIES II - 1" SFT - UCFL205-100D1				
20	1	260506	CLEVIS, ROD - AIR CYLINDER - IGUS GERI-05				
21	1	260507	CLEVIS PIN, AIR CYLINDER - IGUS GEFM-08				
22	12	260521	ELBOW, 90D - 1/8 NPT M X 1/4IN PUSH ON - AIR - STAINLESS				
23	1	260572	CYL, AIR - 1 X 1 - PARKER - 1.06DPSRS X 1.00 - C/W WIPER				
24	1	400965	IDLER, BUSHING - CHAIN - 75D - 1 1/2OD X 7/16 ID X 2				
25	1	412355	SFT, 5/8 HEX - DRIVE CLUSTER SHAFT - ULTRAPRO II				
26	1	412362	WELD, CYLINDER MOUNT - ULTRAPRO II - SS				
27	1	412367	PLATE, 1/4 IN - GEAR CONTROL ARM				
28	1	501911	ASSY, GEAR - INTERMEDIATE - NOVA METER				
29	1	501913	ASSY, HOUSING - PIVOT ARM BEARING - NOVA METER				
30	1	501916	ASSY, GEAR - IDLER - NOVA METER				
31	1	501919	SPACER, PIVOT ARM - NOVA METER - SS				
32	1	501930	SHEET, 10 GA - RETAINER WASHER - INTERMEDIATE GEAR - SS				
33	1	E412361	DRIVE CLUSTER - ULTRAPRO II - BEARINGS - GRY				
34	1	X412354	COUPLER, HEX SHAFT - 5/8IN - PLATED				
35	1	X501891	GEAR, METER ROLLER - 27T - 5/8 IN HEX BORE - PLATED				

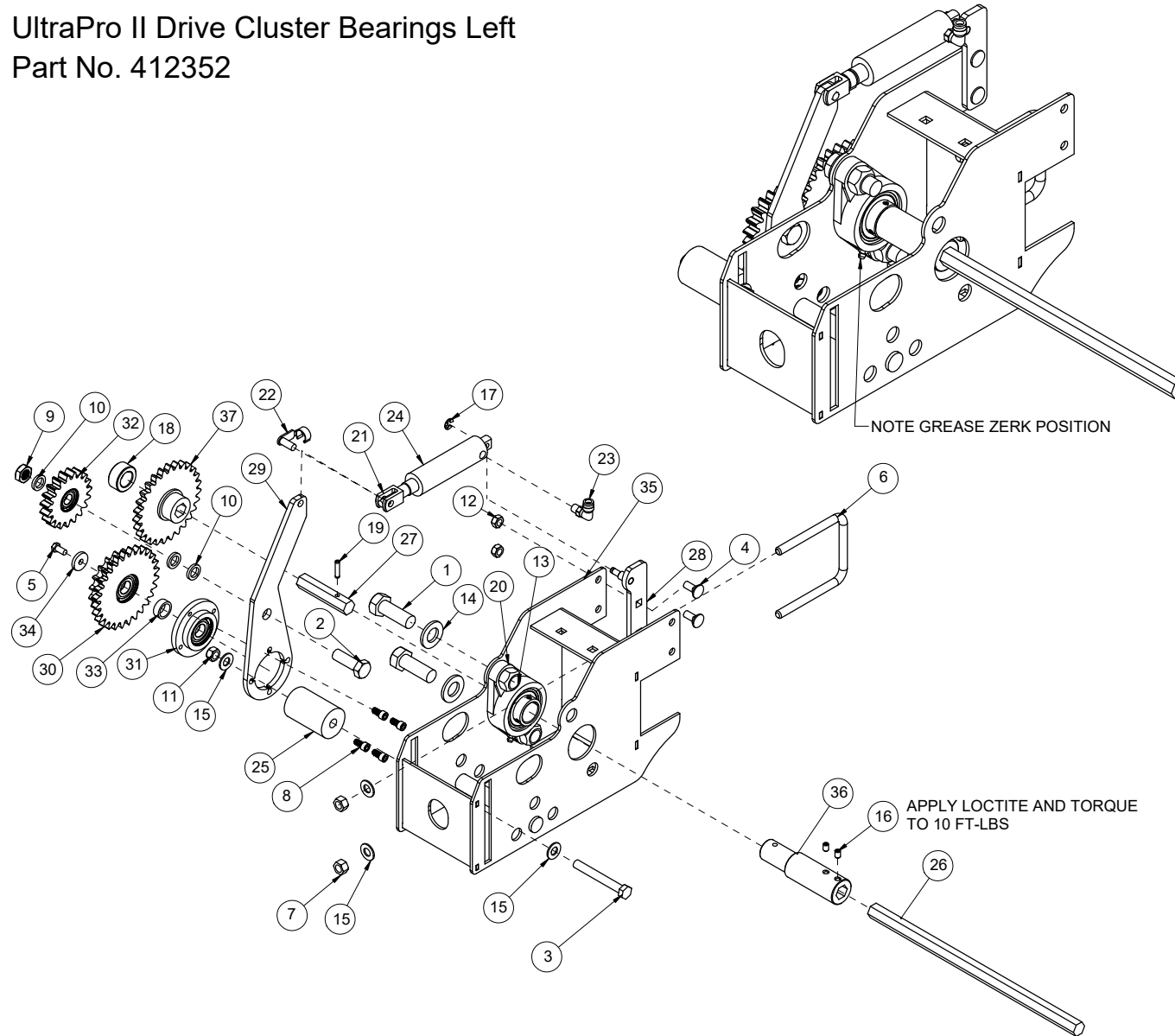
UltraPro II Drive Cluster Bearings Part No. 412351



UltraPro II Drive Cluster Bearings Left

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	222514	BOLT, HEX - 5/8 X 1 3/4 IN UNF GR8 PL				
2	1	250001	BOLT, HEX 1/2 X 1 1/2 IN GR5 PL				
3	1	250072	BOLT, HEX 3/8 X 3 IN GR5 PL				
4	2	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL				
5	1	250170	BOLT, HEX 1/4 X 1/2 IN UNC 18.8 SS				
6	1	250241	BOLT, U-SQ - 3/8 UNC X 3 ID X 4 IN - 1 1/2 IN THD - GR5 PL				
7	2	250453	NUT, HEX - 3/8 UNC PL				
8	4	250474	BOLT, SHCS - 1/4 - 20 X 1/2 - PL				
9	1	250477	NUT, LOCK - 1/2 UNC - THIN - PL				
10	3	250478	SHIM, 1/2" ID X 3/4 OD X 0.125 THICK - SS				
11	1	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
12	2	250506	NUT, LOCK - 5/16 UNC - STOVER - PL				
13	2	250511	NUT, LOCK 5/8 UNC - STOVER - GR8 PL				
14	2	250550	WASHER, FLAT 5/8 IN GR8 PL				
15	4	250557	WASHER, FLAT - 3/8 IN GR8 PL				
16	2	250961	SCREW, SQ HEAD - 1/4-20 X 1/2 IN - SS				
17	1	250680	RETAINING RING, E-TYPE 1/4 IN - STAINLESS STEEL				
18	1	250682	COLLAR, SFT 3/4 IN - SET SCREW - PL				
19	1	250744	Zinc-Plated 1050-1095 Steel Slotted Spring Pins				
20	1	250872	BEARING, FLANGE - NOVA SERIES II - 1" SFT - UCFL205-100D1				
21	1	260506	CLEVIS, ROD - AIR CYLINDER - IGUS GERI-05				
22	1	260507	CLEVIS PIN, AIR CYLINDER - IGUS GEFM-08				
23	12	260521	ELBOW, 90D - 1/8 NPT M X 1/4IN PUSH ON - AIR - STAINLESS				
24	1	260572	CYL, AIR - 1 X 1 - PARKER - 1.06DPSRS X 1.00 - C/W WIPER				
25	1	400965	IDLER, BUSHING - CHAIN - 75D - 1 1/2OD X 7/16 ID X 2				
26	1	412355	SFT, 5/8 HEX - DRIVE CLUSTER SHAFT - ULTRAPRO II				
27	1	412356	SFT, 5/8 HEX - DRIVE CLUSTER SHAFT - UPII - LEFT				
28	1	412362	WELD, CYLINDER MOUNT - ULTRAPRO II - SS				
29	1	412367	PLATE, 1/4 IN - GEAR CONTROL ARM				
30	1	501911	ASSY, GEAR - INTERMEDIATE - NOVA METER				
31	1	501913	ASSY, HOUSING - PIVOT ARM BEARING - NOVA METER				
32	1	501916	ASSY, GEAR - IDLER - NOVA METER				
33	1	501919	SPACER, PIVOT ARM - NOVA METER - SS				
34	1	501930	SHEET, 10 GA - RETAINER WASHER - INTERMEDIATE GEAR - SS				
35	1	E412361	DRIVE CLUSTER - ULTRAPRO II - BEARINGS - GRY				
36	1	X412354	COUPLER, HEX SHAFT - 5/8IN - PLATED				
37	1	X501891	GEAR, METER ROLLER - 27T - 5/8 IN HEX BORE - PLATED				

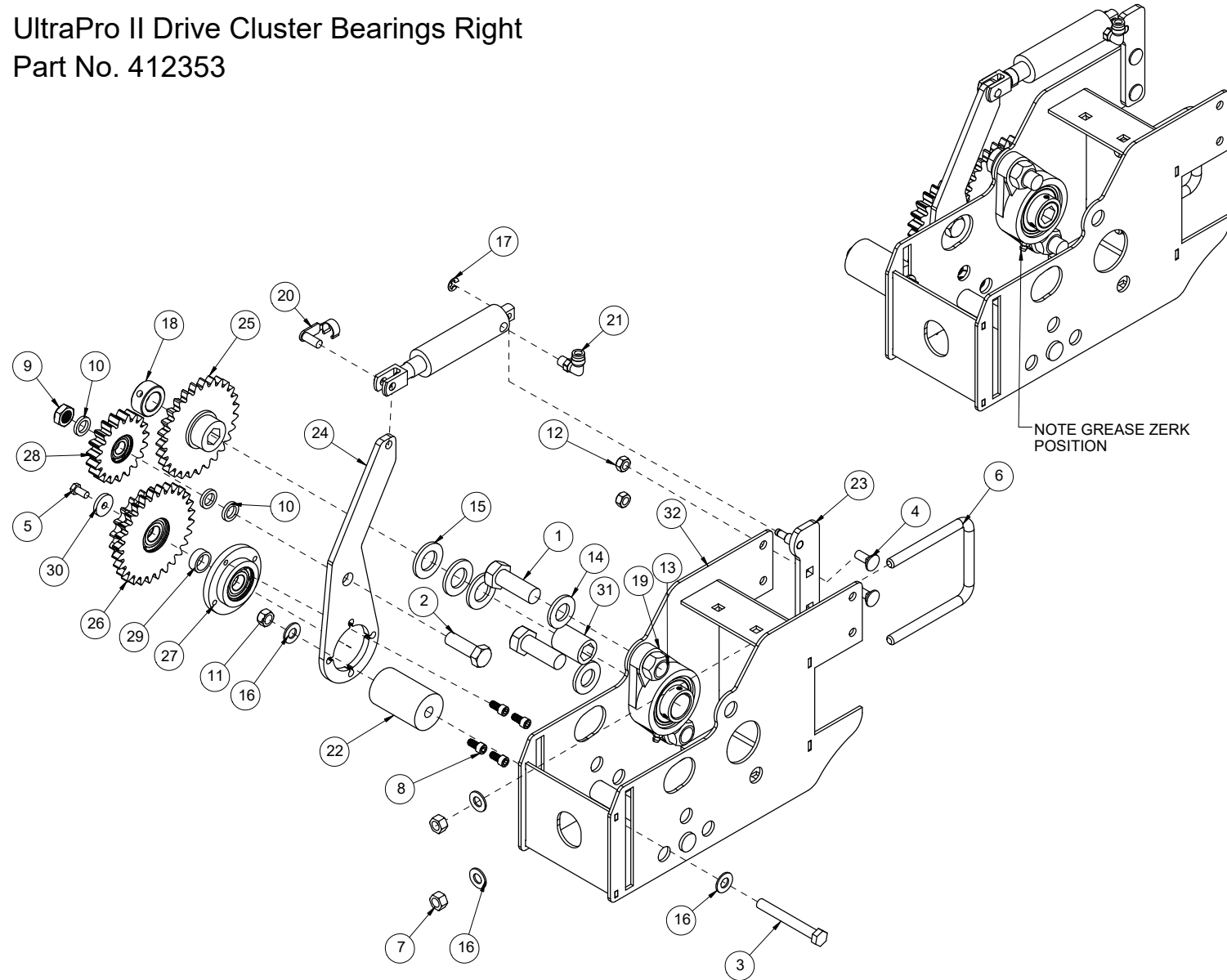
UltraPro II Drive Cluster Bearings Left
Part No. 412352



Canola Roller Cartridge - 8 Run

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	222514	BOLT, HEX - 5/8 X 1 3/4 IN UNF GR8 PL				
2	1	250001	BOLT, HEX 1/2 X 1 1/2 IN GR5 PL				
3	1	250072	BOLT, HEX 3/8 X 3 IN GR5 PL				
4	2	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL				
5	1	250170	BOLT, HEX 1/4 X 1/2 IN UNC 18.8 SS				
6	1	250241	BOLT, U-SQ - 3/8 UNC X 3 ID X 4 IN - 1 1/2 IN THD - GR5 PL				
7	2	250453	NUT, HEX - 3/8 UNC PL				
8	4	250474	BOLT, SHCS - 1/4 - 20 X 1/2 - PL				
9	1	250477	NUT, LOCK - 1/2 UNC - THIN - PL				
10	3	250478	SHIM, 1/2" ID X 3/4 OD X 0.125 THICK - SS				
11	1	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
12	2	250506	NUT, LOCK - 5/16 UNC - STOVER - PL				
13	2	250511	NUT, LOCK 5/8 UNC - STOVER - GR8 PL				
14	2	250550	WASHER, FLAT 5/8 IN GR8 PL				
15	3	250552	WASHER, FLAT 3/4IN GR8 PL				
16	4	250557	WASHER, FLAT - 3/8 IN GR8 PL				
17	1	250680	RETAINING RING, E-TYPE 1/4 IN - STAINLESS STEEL				
18	1	250682	COLLAR, SFT 3/4 IN - SET SCREW - PL				
19	1	250872	BEARING, FLANGE - NOVA SERIES II - 1" SFT - UCFL205-100D1				
20	1	260507	CLEVIS PIN, AIR CYLINDER - IGUS GEFM-08				
21	12	260521	ELBOW, 90D - 1/8 NPT M X 1/4IN PUSH ON - AIR - STAINLESS				
22	1	400965	IDLER, BUSHING - CHAIN - 75D - 1 1/2OD X 7/16 ID X 2				
23	1	412362	WELD, CYLINDER MOUNT - ULTRAPRO II - SS				
24	1	412367	PLATE, 1/4 IN - GEAR CONTROL ARM				
25	1	501891-1	GEAR, METER ROLLER - 27T - 5/8 IN HEX BORE				
26	1	501911	ASSY, GEAR - INTERMEDIATE - NOVA METER				
27	1	501913	ASSY, HOUSING - PIVOT ARM BEARING - NOVA METER				
28	1	501916	ASSY, GEAR - IDLER - NOVA METER				
29	1	501919	SPACER, PIVOT ARM - NOVA METER - SS				
30	1	501930	SHEET, 10 GA - RETAINER WASHER - INTERMEDIATE GEAR - SS				
31	1	503959	ADAPTOR, 5/8 IN HEX TO 1 IN BORE - CHAIN REDUCTION				
32	1	E412361	DRIVE CLUSTER - ULTRAPRO II - BEARINGS - GRY				

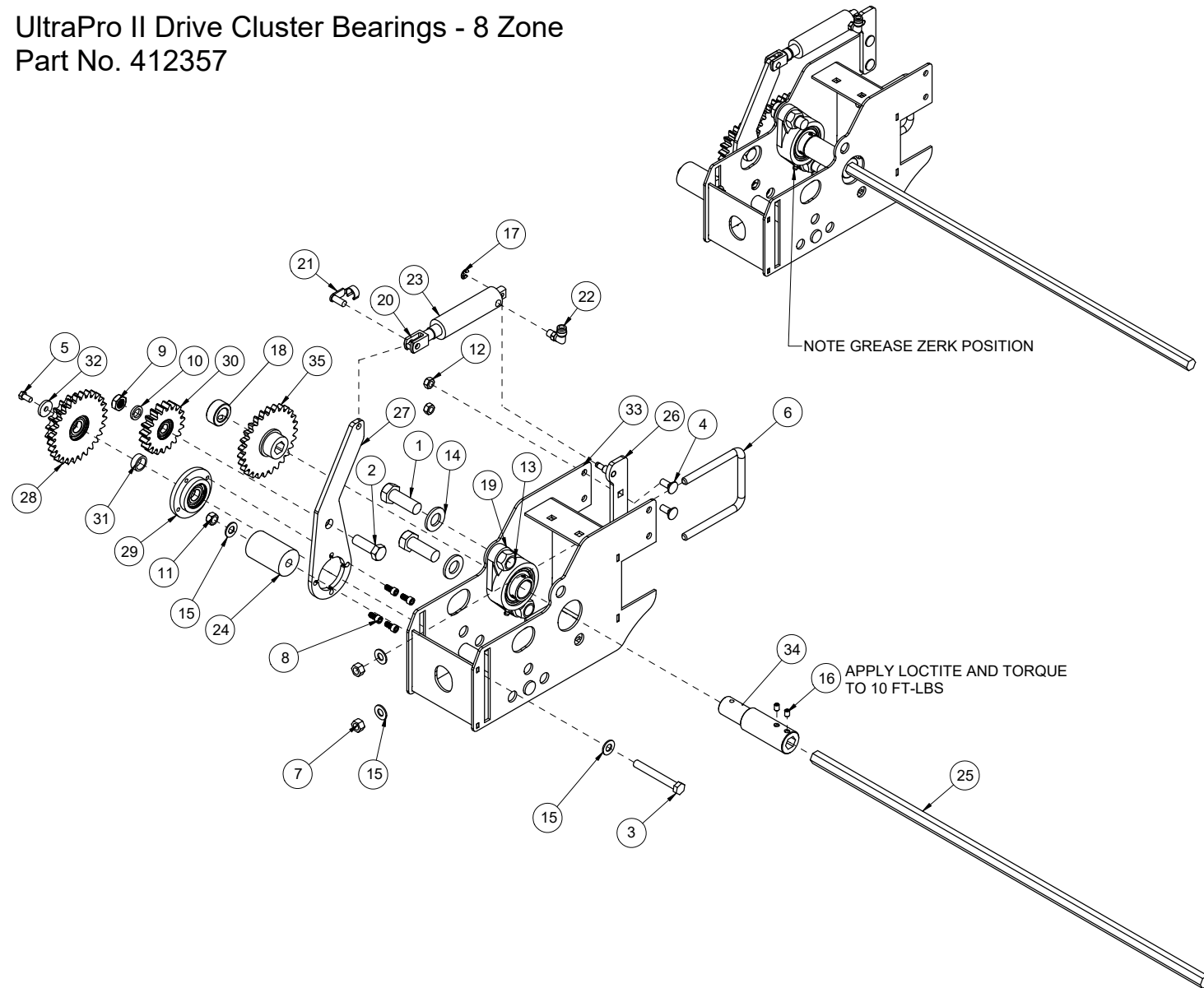
UltraPro II Drive Cluster Bearings Right
Part No. 412353



UltraPro II Drive Cluster Bearings - 8 Zone

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	222514	BOLT, HEX - 5/8 X 1 3/4 IN UNF GR8 PL				
2	1	250001	BOLT, HEX 1/2 X 1 1/2 IN GR5 PL				
3	1	250072	BOLT, HEX 3/8 X 3 IN GR5 PL				
4	2	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL				
5	1	250170	BOLT, HEX 1/4 X 1/2 IN UNC 18.8 SS				
6	1	250241	BOLT, U-SQ - 3/8 UNC X 3 ID X 4 IN - 1 1/2 IN THD - GR5 PL				
7	2	250453	NUT, HEX - 3/8 UNC PL				
8	4	250474	BOLT, SHCS - 1/4 - 20 X 1/2 - PL				
9	1	250477	NUT, LOCK - 1/2 UNC - THIN - PL				
10	3	250478	SHIM, 1/2" ID X 3/4 OD X 0.125 THICK - SS				
11	1	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
12	2	250506	NUT, LOCK - 5/16 UNC - STOVER - PL				
13	2	250511	NUT, LOCK 5/8 UNC - STOVER - GR8 PL				
14	2	250550	WASHER, FLAT 5/8 IN GR8 PL				
15	4	250557	WASHER, FLAT - 3/8 IN GR8 PL				
16	2	250961	SCREW, SQ HEAD - 1/4-20 X 1/2 IN - SS				
17	1	250680	RETAINING RING, E-TYPE 1/4 IN - STAINLESS STEEL				
18	1	250682	COLLAR, SFT 3/4 IN - SET SCREW - PL				
19	1	250872	BEARING, FLANGE - NOVA SERIES II - 1" SFT - UCFL205-100D1				
20	1	260506	CLEVIS, ROD - AIR CYLINDER - IGUS GERI-05				
21	1	260507	CLEVIS PIN, AIR CYLINDER - IGUS GEFM-08				
22	12	260521	ELBOW, 90D - 1/8 NPT M X 1/4IN PUSH ON - AIR - STAINLESS				
23	1	260572	CYL, AIR - 1 X 1 - PARKER - 1.06DPSRS X 1.00 - C/W WIPER				
24	1	400965	IDLER, BUSHING - CHAIN - 75D - 1 1/2OD X 7/16 ID X 2				
25	1	412358	SFT, 5/8 HEX - DRIVE CLUSTER SHAFT - UPII - 8Z				
26	1	412362	WELD, CYLINDER MOUNT - ULTRAPRO II - SS				
27	1	412367	PLATE, 1/4 IN - GEAR CONTROL ARM				
28	1	501911	ASSY, GEAR - INTERMEDIATE - NOVA METER				
29	1	501913	ASSY, HOUSING - PIVOT ARM BEARING - NOVA METER				
30	1	501916	ASSY, GEAR - IDLER - NOVA METER				
31	1	501919	SPACER, PIVOT ARM - NOVA METER - SS				
32	1	501930	SHEET, 10 GA - RETAINER WASHER - INTERMEDIATE GEAR - SS				
33	1	E412361	DRIVE CLUSTER - ULTRAPRO II - BEARINGS - GRY				
34	1	X412354	COUPLER, HEX SHAFT - 5/8IN - PLATED				
35	1	X501891	GEAR, METER ROLLER - 27T - 5/8 IN HEX BORE - PLATED				

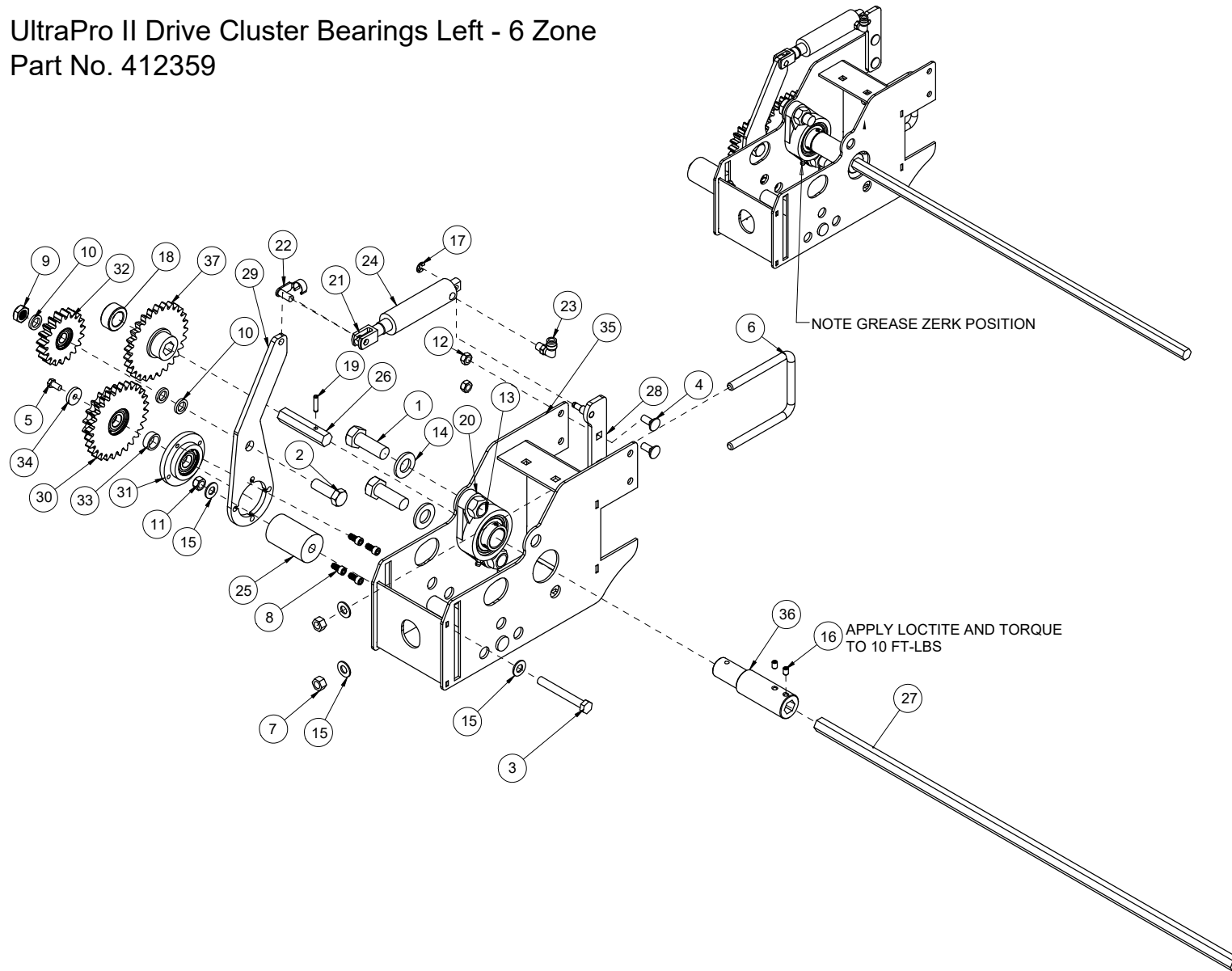
UltraPro II Drive Cluster Bearings - 8 Zone Part No. 412357



UltraPro II Drive Cluster Bearings Left - 6 Zone

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	222514	BOLT, HEX - 5/8 X 1 3/4 IN UNF GR8 PL				
2	1	250001	BOLT, HEX 1/2 X 1 1/2 IN GR5 PL				
3	1	250072	BOLT, HEX 3/8 X 3 IN GR5 PL				
4	2	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL				
5	1	250170	BOLT, HEX 1/4 X 1/2 IN UNC 18.8 SS				
6	1	250241	BOLT, U-SQ - 3/8 UNC X 3 ID X 4 IN - 1 1/2 IN THD - GR5 PL				
7	2	250453	NUT, HEX - 3/8 UNC PL				
8	4	250474	BOLT, SHCS - 1/4 - 20 X 1/2 - PL				
9	1	250477	NUT, LOCK - 1/2 UNC - THIN - PL				
10	3	250478	SHIM, 1/2" ID X 3/4 OD X 0.125 THICK - SS				
11	1	250503	NUT, LOCK - 3/8 UNC - STOVER - PL				
12	2	250506	NUT, LOCK - 5/16 UNC - STOVER - PL				
13	2	250511	NUT, LOCK 5/8 UNC - STOVER - GR8 PL				
14	2	250550	WASHER, FLAT 5/8 IN GR8 PL				
15	4	250557	WASHER, FLAT - 3/8 IN GR8 PL				
16	2	250961	SCREW, SQ HEAD - 1/4-20 X 1/2 IN - SS				
17	1	250680	RETAINING RING, E-TYPE 1/4 IN - STAINLESS STEEL				
18	1	250682	COLLAR, SFT 3/4 IN - SET SCREW - PL				
19	1	250744	Zinc-Plated 1050-1095 Steel Slotted Spring Pins				
20	1	250872	BEARING, FLANGE - NOVA SERIES II - 1" SFT - UCFL205-100D1				
21	1	260506	CLEVIS, ROD - AIR CYLINDER - IGUS GERI-05				
22	1	260507	CLEVIS PIN, AIR CYLINDER - IGUS GEFM-08				
23	12	260521	ELBOW, 90D - 1/8 NPT M X 1/4IN PUSH ON - AIR - STAINLESS				
24	1	260572	CYL, AIR - 1 X 1 - PARKER - 1.06DPSRS X 1.00 - C/W WIPER				
25	1	400965	IDLER, BUSHING - CHAIN - 75D - 1 1/2OD X 7/16 ID X 2				
26	1	412356	SFT, 5/8 HEX - DRIVE CLUSTER SHAFT - UPII - LEFT				
27	1	412358	SFT, 5/8 HEX - DRIVE CLUSTER SHAFT - UPII - 8Z				
28	1	412362	WELD, CYLINDER MOUNT - ULTRAPRO II - SS				
29	1	412367	PLATE, 1/4 IN - GEAR CONTROL ARM				
30	1	501911	ASSY, GEAR - INTERMEDIATE - NOVA METER				
31	1	501913	ASSY, HOUSING - PIVOT ARM BEARING - NOVA METER				
32	1	501916	ASSY, GEAR - IDLER - NOVA METER				
33	1	501919	SPACER, PIVOT ARM - NOVA METER - SS				
34	1	501930	SHEET, 10 GA - RETAINER WASHER - INTERMEDIATE GEAR - SS				
35	1	E412361	DRIVE CLUSTER - ULTRAPRO II - BEARINGS - GRY				
36	1	X412354	COUPLER, HEX SHAFT - 5/8IN - PLATED				
37	1	X501891	GEAR, METER ROLLER - 27T - 5/8 IN HEX BORE - PLATED				

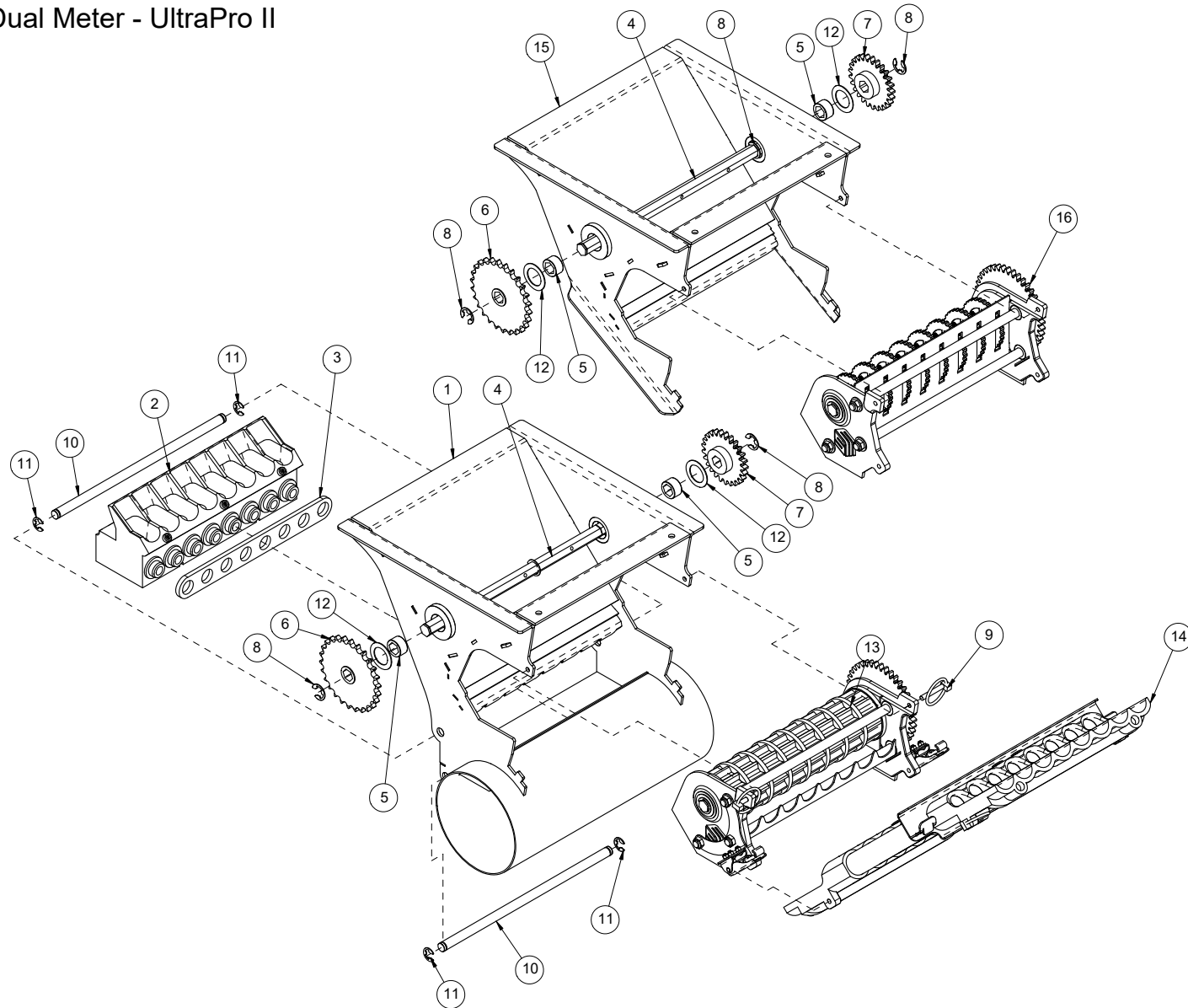
UltraPro II Drive Cluster Bearings Left - 6 Zone
Part No. 412359



UltraPro II Dual Meter

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	412025-3	ASSY, MAIN METER HOUSING - ULTRAPRO II - SS				
2	1	412674	ASSY, MANIFOLD - VENTURI - 8 RUN UPII				
3	1	412012	GASKET, VENTURI - ULTRAPRO II - PVC FOAM				
4	2	412014	SHAFT, DRIVE - ULTRAPRO II - 5/8 HEX - SS				
5	4	250643-1	BUSHING, NOVA METER - 5/8 HEX - J4				
6	2	412015	SPROCKET, ULTRAPRO II - 26T - 5/8 HEX BORE - PLATED				
7	2	412016	GEAR, ULTRAPRO II - 25T - 5/8 HEX BORE - PLATED				
8	8	250645	RETAINING RING, E-TYPE 5/8 IN - STAINLESS STEEL				
9	2	250591	PIN, QUICK/LINCH - 1/4 X 1 1/2 IN EFF.				
10	2	412013	SHAFT, RETAINING - 1/2 IN - ULTRAPRO II - SS				
11	4	250649	RETAINING RING, E-TYPE 1/2 IN - STAINLESS STEEL				
12	4	250665	WASHER, THRUST 1.57 OD X 1.03 ID X 0.038 T - SHIM IGUS M250				
13	1	412103-1	BDL, STANDARD ROLLER CARTRIDGE - UPII - 8 RUN - W/ CLAMPS				
14	1	412080-1	BDL, TRAY - TUBE SEED GUIDE - ULTRAPRO II				
15	1	412065-1	ASSY, UPPER METER HOUSING - ULTRAPRO II - SS				
16	1	412140-1	BDL, CANOLA ROLLER CARTRIDGE - UPII - 8 RUN				

Dual Meter - UltraPro II



Standard Roller Cartridge - 8 Run

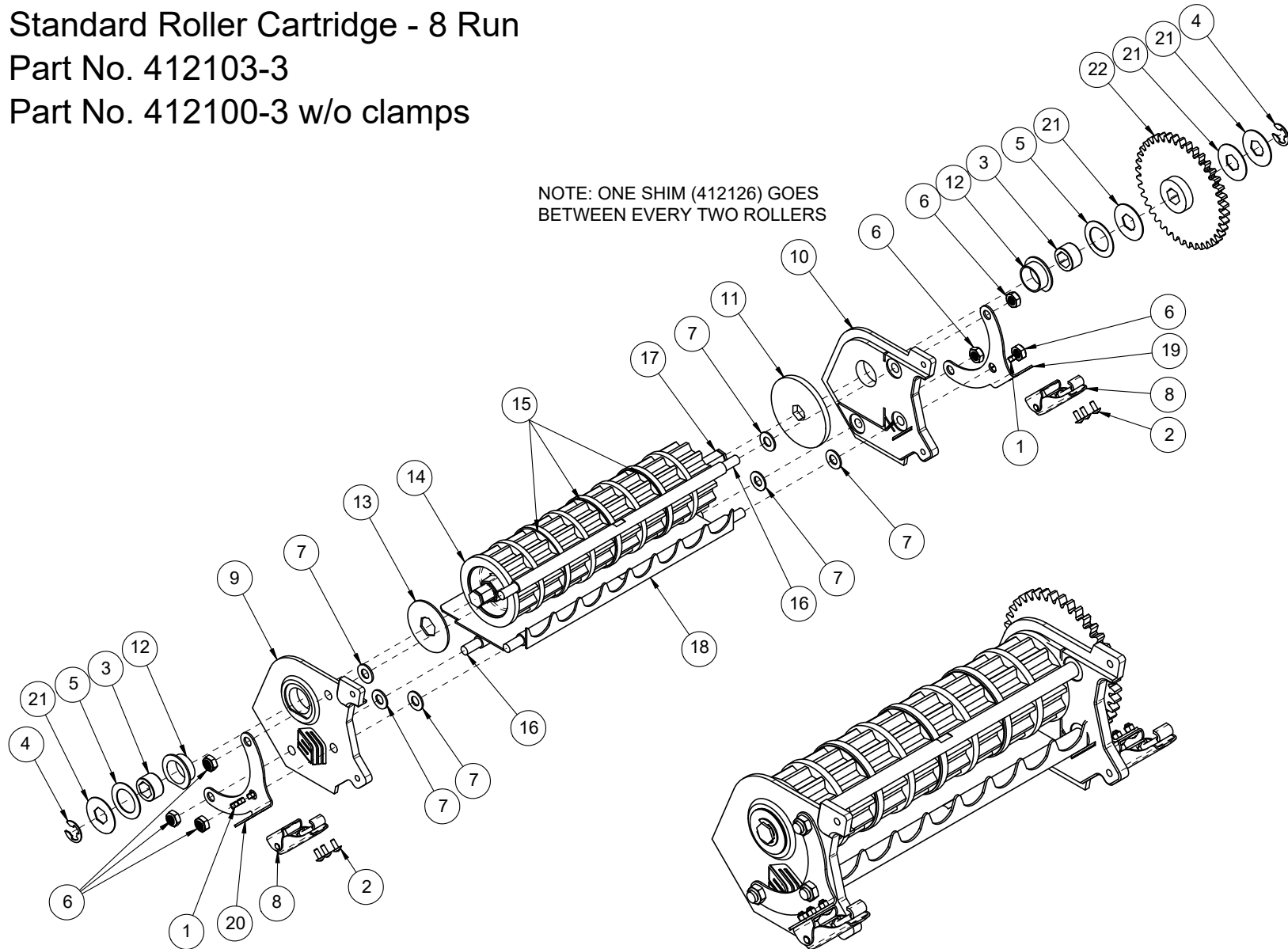
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	6	222555	NUT, LOCK - M4 X 0.7 NYLOC				
2	6	250515	SCREW, PAN HEAD - #4 x 10 mm				
3	2	250643-1	BUSHING, NOVA METER - 5/8 HEX - J4				
4	2	250645	RETAINING RING, E-TYPE 5/8 IN - STAINLESS STEEL				
5	2	250665	WASHER, THRUST 1.57 OD X 1.03 ID X 0.038 T - SHIM IGUS M250				
6	6	250747	NUT, LOCK - 3/8 UNC - NYLOC - S.S.				
7	6	250748	WASHER, FLAT - 3/8 IN 0.812" OD SAE				
8	2	256626	CLAMP - UNDER CENTER DRAW LATCH UPII - SS				
9	1	412101	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - LEFT - 70D				
10	1	412102	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - RIGHT - 70D				
11	1	412109	PLATE, 1/4 IN - STANDARD ROLLER END - ULTRAPRO II - SS				
12	2	412111	HOUSING, ROLLER END BUSHING - UPII 1 IN ID - SS				
13	1	412113	SHEET, 14 GA - STANDARD ROLLER INSERT - ULTRAPRO II - SS				
14	8	412120	ROLLER, METER - ULTRAPRO2 - BLK				
15	3	412126	SHEET, 20 GA - SHIM -STANDARD ROLLER - STAINLESS				
16	2	412153	TIE ROD, 1/2 IN - UP II - 3/8				
17	1	412155	SHAFT, ROLLER - ULTRAPRO II - 5/8 HEX - SS				
18	1	412171	WELD, CARTRIDGE BASE PAN - ULTRAPRO II - SS				
19	1	412593	SHEET, FRMD 14 GA - SEED TUBE CLAMP MOUNT RH - SS				
20	1	412594	SHEET, FRMD 14 GA - SEED TUBE CLAMP MOUNT LH - SS				
21	4	412691	SHEET, 20GA - METER HEX SHIM - SS				
22	1	X412125	GEAR, ULTRAPRO II - 40T - 5/8 HEX BORE - PLATED				

Standard Roller Cartridge - 8 Run

Part No. 412103-3

Part No. 412100-3 w/o clamps

NOTE: ONE SHIM (412126) GOES
BETWEEN EVERY TWO ROLLERS



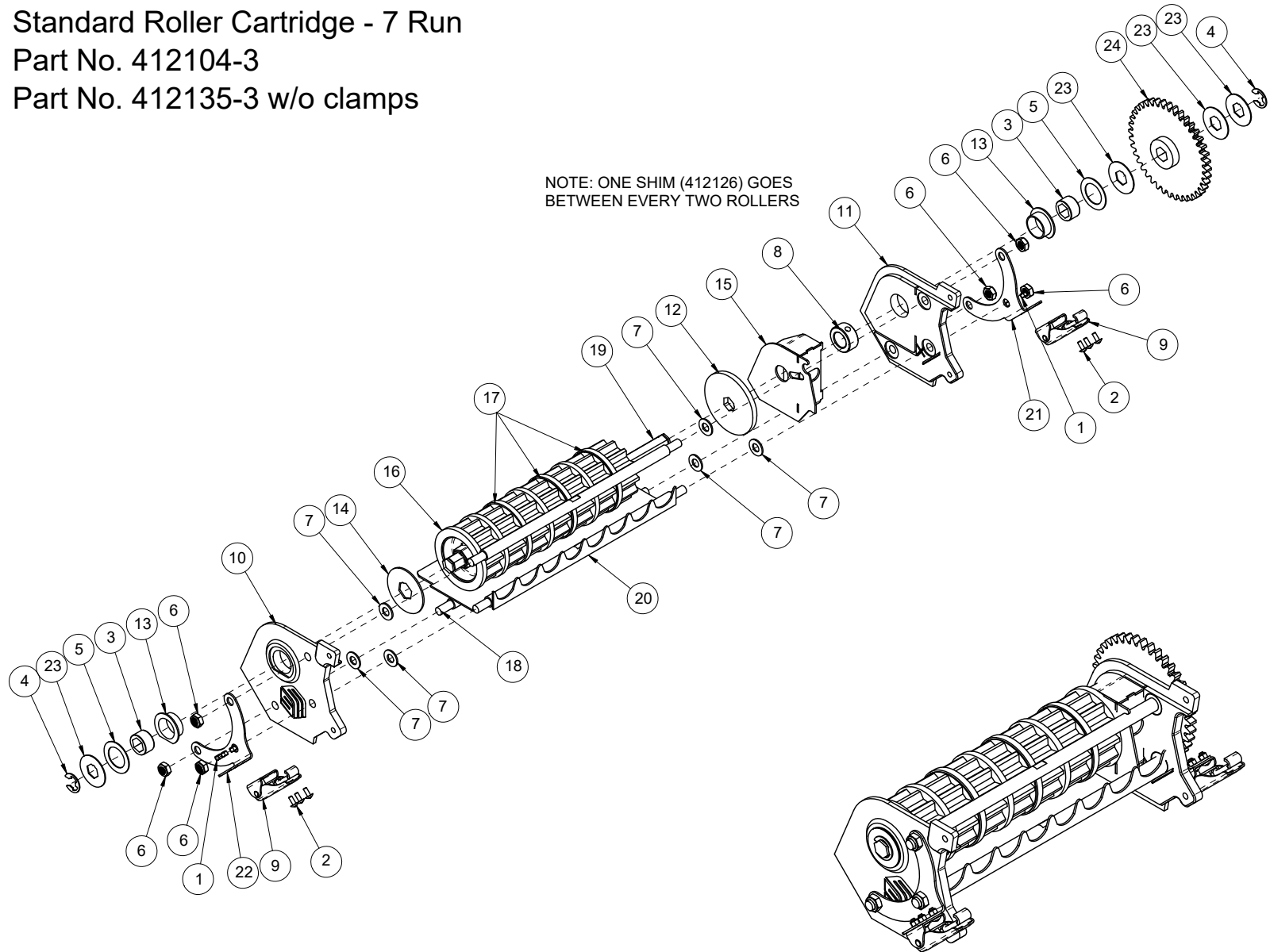
Standard Roller Cartridge - 7 Run

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	6	222555	NUT, LOCK - M4 X 0.7 NYLOC				
2	6	250515	SCREW, PAN HEAD - #4 x 10 mm				
3	2	250643-1	BUSHING, NOVA METER - 5/8 HEX - J4				
4	2	250645	RETAINING RING, E-TYPE 5/8 IN - STAINLESS STEEL				
5	2	250665	WASHER, THRUST 1.57 OD X 1.03 ID X 0.038 T - SHIM IGUS M250				
6	6	250747	NUT, LOCK - 3/8 UNC - NYLOC - S.S.				
7	6	250748	WASHER, FLAT - 3/8 IN 0.812" OD SAE				
8	1	250754	COLLAR, SFT 3/4 IN - SET SCREW - SS				
9	2	256626	CLAMP - UNDER CENTER DRAW LATCH UPII - SS				
10	1	412101	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - LEFT - 70D				
11	1	412102	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - RIGHT - 70D				
12	1	412109	PLATE, 1/4 IN - STANDARD ROLLER END - ULTRAPRO II - SS				
13	2	412111	HOUSING, ROLLER END BUSHING - UPII 1 IN ID - SS				
14	1	412113	SHEET, 14 GA - STANDARD ROLLER INSERT - ULTRAPRO II - SS				
15	1	412115-2	ASSY, ULTRAPRO II 6 RUN BLOCKER - RIGHT - SS				
16	7	412120	ROLLER, METER - ULTRAPRO2 - BLK				
17	3	412126	SHEET, 20 GA - SHIM -STANDARD ROLLER - STAINLESS				
18	2	412153	TIE ROD, 1/2 IN - UP II - 3/8				
19	1	412155	SHAFT, ROLLER - ULTRAPRO II - 5/8 HEX - SS				
20	1	412171	WELD, CARTRIDGE BASE PAN - ULTRAPRO II - SS				
21	1	412593	SHEET, FRMD 14 GA - SEED TUBE CLAMP MOUNT RH - SS				
22	1	412594	SHEET, FRMD 14 GA - SEED TUBE CLAMP MOUNT LH - SS				
23	4	412691	SHEET, 20GA - METER HEX SHIM - SS				
24	1	X412125	GEAR, ULTRAPRO II - 40T - 5/8 HEX BORE - PLATED				

Standard Roller Cartridge - 7 Run

Part No. 412104-3

Part No. 412135-3 w/o clamps



Standard Roller Cartridge - 6 Run

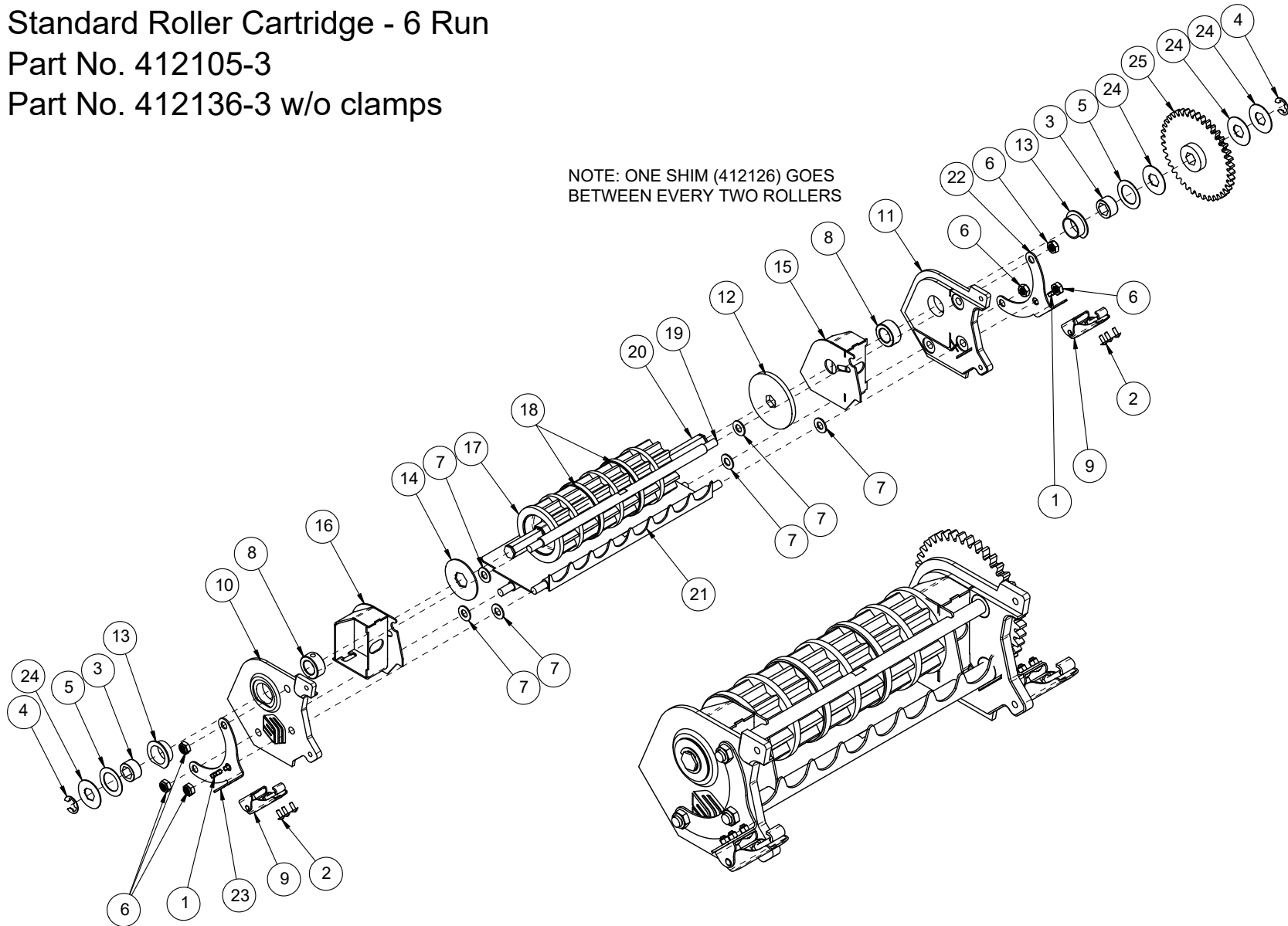
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	6	222555	NUT, LOCK - M4 X 0.7 NYLOC				
2	6	250515	SCREW, PAN HEAD - #4 x 10 mm				
3	2	250643-1	BUSHING, NOVA METER - 5/8 HEX - J4				
4	2	250645	RETAINING RING, E-TYPE 5/8 IN - STAINLESS STEEL				
5	2	250665	WASHER, THRUST 1.57 OD X 1.03 ID X 0.038 T - SHIM IGUS M250				
6	6	250747	NUT, LOCK - 3/8 UNC - NYLOC - S.S.				
7	6	250748	WASHER, FLAT - 3/8 IN 0.812" OD SAE				
8	2	250754	COLLAR, SFT 3/4 IN - SET SCREW - SS				
9	2	256626	CLAMP - UNDER CENTER DRAW LATCH UPII - SS				
10	1	412101	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - LEFT - 70D				
11	1	412102	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - RIGHT - 70D				
12	1	412109	PLATE, 1/4 IN - STANDARD ROLLER END - ULTRAPRO II - SS				
13	2	412111	HOUSING, ROLLER END BUSHING - UPII 1 IN ID - SS				
14	1	412113	SHEET, 14 GA - STANDARD ROLLER INSERT - ULTRAPRO II - SS				
15	1	412115-2	ASSY, ULTRAPRO II 6 RUN BLOCKER - RIGHT - SS				
16	1	412116-2	ASSY, ULTRAPRO II 6 RUN BLOCKER - LEFT - SS				
17	6	412120	ROLLER, METER - ULTRAPRO2 - BLK				
18	2	412126	SHEET, 20 GA - SHIM -STANDARD ROLLER - STAINLESS				
19	2	412153	TIE ROD, 1/2 IN - UP II - 3/8				
20	1	412155	SHAFT, ROLLER - ULTRAPRO II - 5/8 HEX - SS				
21	1	412171	WELD, CARTRIDGE BASE PAN - ULTRAPRO II - SS				
22	1	412593	SHEET, FRMD 14 GA - SEED TUBE CLAMP MOUNT RH - SS				
23	1	412594	SHEET, FRMD 14 GA - SEED TUBE CLAMP MOUNT LH - SS				
24	4	412691	SHEET, 20GA - METER HEX SHIM - SS				
25	1	X412125	GEAR, ULTRAPRO II - 40T - 5/8 HEX BORE - PLATED				

Standard Roller Cartridge - 6 Run

Part No. 412105-3

Part No. 412136-3 w/o clamps

NOTE: ONE SHIM (412126) GOES
BETWEEN EVERY TWO ROLLERS



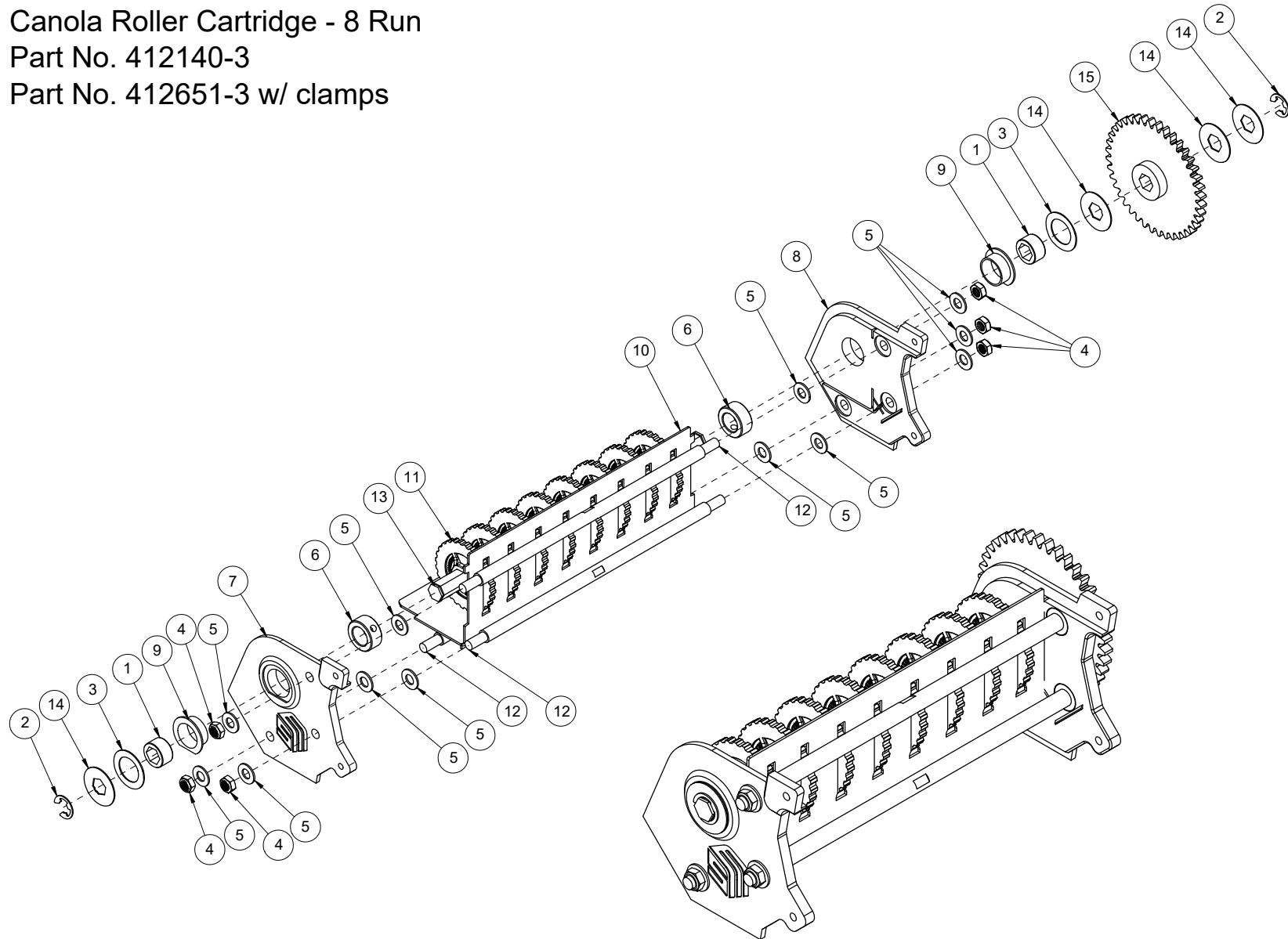
Canola Roller Cartridge - 8 Run

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	250643-1	BUSHING, NOVA METER - 5/8 HEX - J4				
2	2	250645	RETAINING RING, E-TYPE 5/8 IN - STAINLESS STEEL				
3	2	250665	WASHER, THRUST 1.57 OD X 1.03 ID X 0.038 T - SHIM IGUS M250				
4	6	250747	NUT, LOCK - 3/8 UNC - NYLOC - S.S.				
5	12	250748	WASHER, FLAT - 3/8 IN 0.812" OD SAE				
6	2	250754	COLLAR, SFT 3/4 IN - SET SCREW - SS				
7	1	412101	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - LEFT - 70D				
8	1	412102	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - RIGHT - 70D				
9	2	412111	HOUSING, ROLLER END BUSHING - UPII 1 IN ID - SS				
10	1	412149-3	WELD, CARTRIDGE BASE PAN - CANOLA - ULTRAPRO II - SS				
11	8	412150	PLATE, ROLLER - ULTRA PRO - 1/4 IN - UHMW				
12	3	412153	TIE ROD, 1/2 IN - UP II - 3/8				
13	1	412155	SHAFT, ROLLER - ULTRAPRO II - 5/8 HEX - SS				
14	4	412691	SHEET, 20GA - METER HEX SHIM - SS				
15	1	X412125	GEAR, ULTRAPRO II - 40T - 5/8 HEX BORE - PLATED				

Canola Roller Cartridge - 8 Run

Part No. 412140-3

Part No. 412651-3 w/ clamps



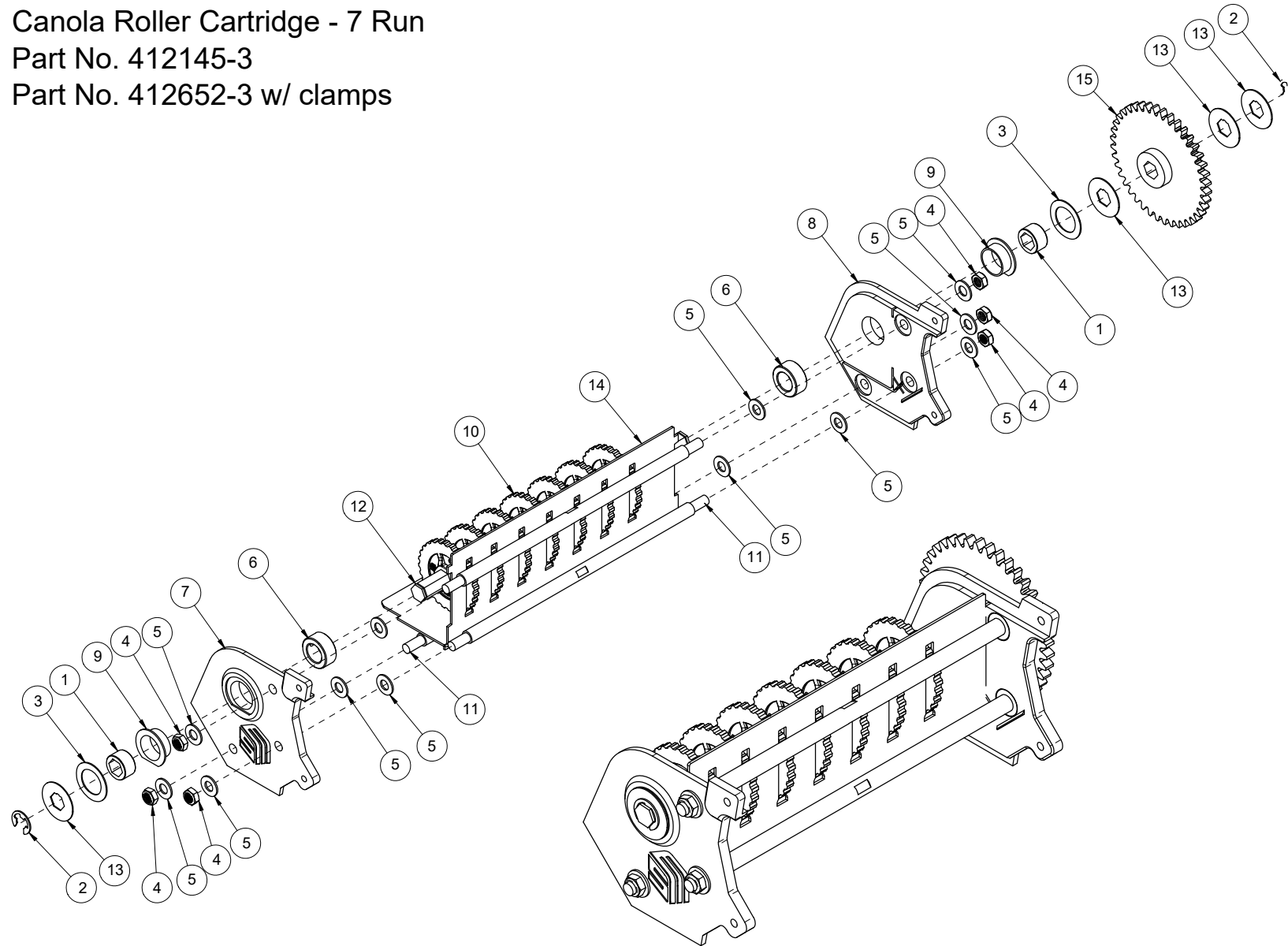
Canola Roller Cartridge - 7 Run

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	250643-1	BUSHING, NOVA METER - 5/8 HEX - J4				
2	2	250645	RETAINING RING, E-TYPE 5/8 IN - STAINLESS STEEL				
3	2	250665	WASHER, THRUST 1.57 OD X 1.03 ID X 0.038 T - SHIM IGUS M250				
4	6	250747	NUT, LOCK - 3/8 UNC - NYLOC - S.S.				
5	12	250748	WASHER, FLAT - 3/8 IN 0.812" OD SAE				
6	2	250754	COLLAR, SFT 3/4 IN - SET SCREW - SS				
7	1	412101	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - LEFT - 70D				
8	1	412102	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - RIGHT - 70D				
9	2	412111	HOUSING, ROLLER END BUSHING - UPII 1 IN ID - SS				
10	7	412150	PLATE, ROLLER - ULTRA PRO - 1/4 IN - UHMW				
11	3	412153	TIE ROD, 1/2 IN - UP II - 3/8				
12	1	412155	SHAFT, ROLLER - ULTRAPRO II - 5/8 HEX - SS				
13	4	412691	SHEET, 20GA - METER HEX SHIM - SS				
14	1	412692	WELD, CARTRIDGE BASE PAN - CANOLA 7 RUN - UP II - SS				
15	1	X412125	GEAR, ULTRAPRO II - 40T - 5/8 HEX BORE - PLATED				

Canola Roller Cartridge - 7 Run

Part No. 412145-3

Part No. 412652-3 w/ clamps



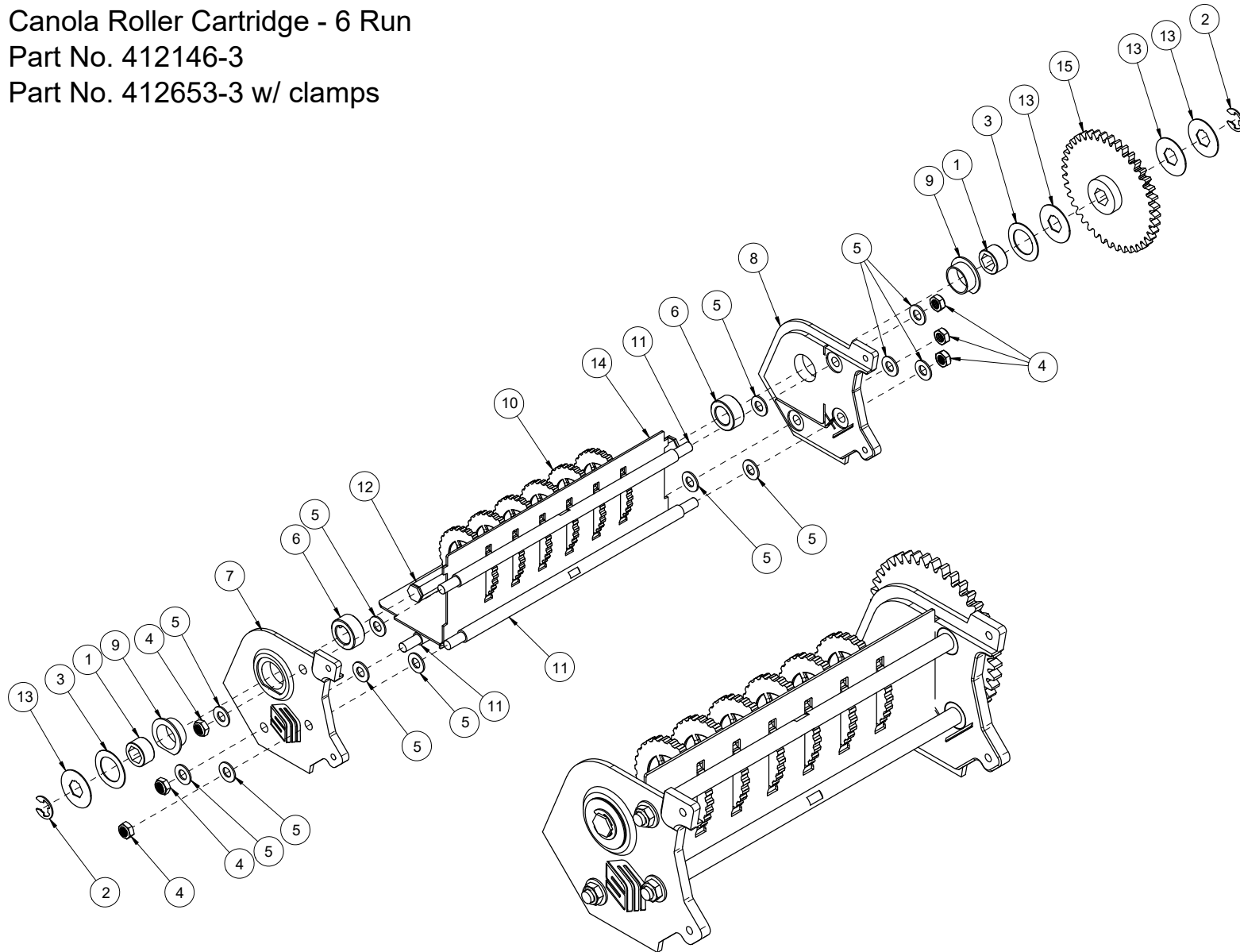
Canola Roller Cartridge - 6 Run

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	250643-1	BUSHING, NOVA METER - 5/8 HEX - J4				
2	2	250645	RETAINING RING, E-TYPE 5/8 IN - STAINLESS STEEL				
3	2	250665	WASHER, THRUST 1.57 OD X 1.03 ID X 0.038 T - SHIM IGUS M250				
4	6	250747	NUT, LOCK - 3/8 UNC - NYLOC - S.S.				
5	12	250748	WASHER, FLAT - 3/8 IN 0.812" OD SAE				
6	2	250754	COLLAR, SFT 3/4 IN - SET SCREW - SS				
7	1	412101	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - LEFT - 70D				
8	1	412102	ENDPLATE, ULTRAPRO II ROLLER CARTRIDGE - RIGHT - 70D				
9	2	412111	HOUSING, ROLLER END BUSHING - UPII 1 IN ID - SS				
10	6	412150	PLATE, ROLLER - ULTRA PRO - 1/4 IN - UHMW				
11	3	412153	TIE ROD, 1/2 IN - UP II - 3/8				
12	1	412155	SHAFT, ROLLER - ULTRAPRO II - 5/8 HEX - SS				
13	4	412691	SHEET, 20GA - METER HEX SHIM - SS				
14	1	412694	WELD, CARTRIDGE BASE PAN - CANOLA 6 RUN - UP II - SS				
15	1	X412125	GEAR, ULTRAPRO II - 40T - 5/8 HEX BORE - PLATED				

Canola Roller Cartridge - 6 Run

Part No. 412146-3

Part No. 412653-3 w/ clamps



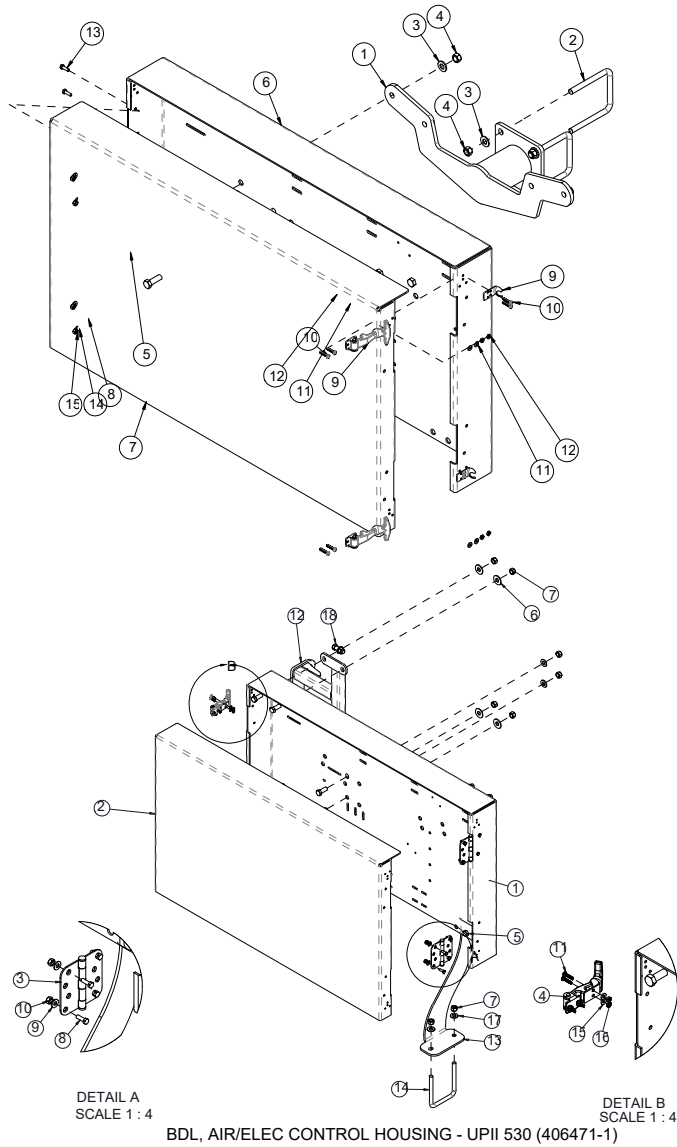
UltraPro II Compressed Air System

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	402137-1	ASSY, COMPRESSOR MOUNT - PACBRAKE - BLK	40	1	257106	PRESSURE SWITCH - 85/105 PSI ON/OFF - 1/8 NPT - VIAIR #90101
2	1	402118-3	PLATE, FRMD 10 GA IN - COVER - COMPRESSOR RELAY				
3	1	402115-8	PLATE, FRMD 1/4 IN - AIR TANK MOUNT - ZONE COMMAND				
4	8	250036	BOLT, HEX 3/8 X 1 IN GR5 PL				
5	2	250106	BOLT, CARRIAGE - 5/16 X 3/4 IN UNC GR5 PL				
6	2	250403	NUT, FLANGE - 5/16 UNC PL				
7	12	250453	NUT, HEX - 3/8 UNC PL				
8	16	250557	WASHER, FLAT - 3/8 IN GR8 PL				
9	2	250213	BOLT, U-SQ - 1/2 UNC X 6ID X 5 1/2 IN - 2 IN THD - GR5 PL				
10	4	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
11	4	250450	NUT, HEX 1/2 UNC GR5 PL				
12	6	250033	BOLT, HEX 1/4 X 1 IN GR5 PL				
13	10	250559	WASHER, FLAT - 1/4 IN PL				
14	4	250458	NUT, HEX - 1/4 UNC PL				
15	1	257112	COMPRESSOR, KIT - 12VDC - PACBRAKE #HP10626				
16	1	257109	FILTER, COMPRESSOR INTAKE - HOUSING W/FILTER				
17	1	260570	ADAPTOR, BRASS - REDUCER - 3/8 MPT X 1/2 FPT				
18	1	260571	ADAPTOR, BRASS - 1/2 MPT X 3/4 HB				
19	1	256527	HOSE, RUBBER 3/4 IN (200 PSI)				
20	1	260490	SCREEN, PRE-FILTER, COMPRESSOR INTAKE				
21	1	260520	CONNECTOR, 3/8 NPT M X 3/8 PUSH ON - AIR				
22	1	260535	ADAPTOR, BRASS - CROSS - 3/8 MPT - FEMALE				
23	1	260574	FILTER, PARTICULATE - 14F15BB				
24	1	260573	DRYER, AIR - DESICCANT - WILKERSON - X06-02-000				
25	1	402132	SHEET, FRMD 10 GA - MOUNT PLATE - FRT - BLK				
26	1	402129	SHEET, FRMD 10 GA - MOUNT PLATE - REAR - BLK				
27	1	260503	REGULATOR/FILTER, AIR - PARKER - ZONE COMMAND				
28	1	260551	GAUGE, AIR - 1/8 NPT M - 0 - 160 PSI				
29	1	260516	CONNECTOR - 1/4 NPT M X 3/8 PUSH ON - AIR				
30	4	260576	ADAPTOR, BRASS - NIPPLE - 1/4 NPT				
31	1	260575	FILTER, COALESCING - 10F15ED				
32	1	260526	ADAPTOR, BRASS - HEX NIPPLE - 3/8 MPT x 1/4 MPT				
33	2	250573	BOLT, HEX - 1/4 X 4 1/2 UNC - GR5 - PL				
34	4	250507	NUT, LOCK - 1/4 UNC - STOVER - PL				
35	1	257108	TANK, AIR - 5 GAL				
36	1	260513	AUTOMATIC DRIP LEG DRAIN - 1/4 IN - 06D1NA - PARKER				
37	1	402159	PLATE, FRMD 1/4 IN - MOUNT - AIR TANK - BLK				
38	2	250251	BOLT, U-SQ - 3/8 UNC X 8 ID X 5 1/2 IN - 2 IN THD - GR8 PL				
39	1	260504	VALVE, RELIEF - AIR - PARKER				

Air/Electric Housing

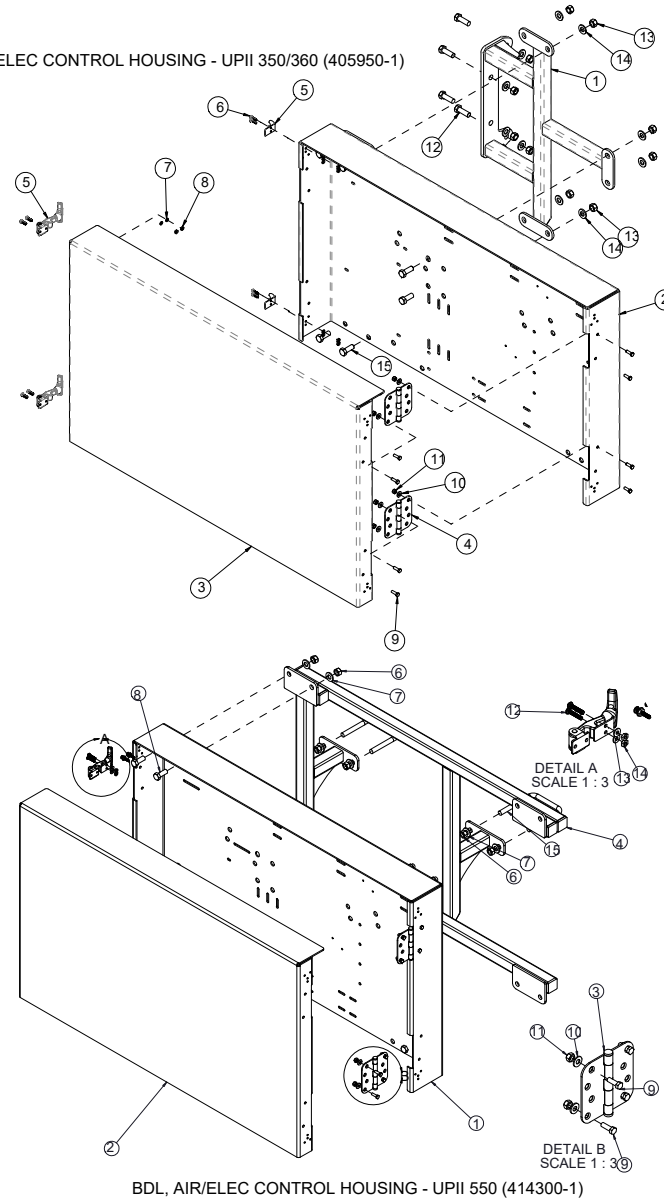
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	405955-1	ASSY, BRACKET - HYD ELEC HOUSING - SXX345/SX	10	8	250633	SCREW, MACHINE 10-32 X 1 IN - PLATED
1	1	500597-3	PLATE, FRMD 10GA - AIR/ELEC HOUSING	11	8	250129	MACHINE SCREW - #8-32
1	1	500597-3	PLATE, FRMD 10GA - AIR/ELEC HOUSING	11	8	250507	NUT, LOCK - 1/4 UNC - STOVER - PL
1	1	502500-1	ASSY, TANK PANEL MOUNT - YEL	11	8	250507	NUT, LOCK - 1/4 UNC - STOVER - PL
2	2	250208	BOLT, U-SQ - 1/2 UNC X 4 ID X 5 IN - 2 IN THD - GR8 PL	11	8	250679	WASHER, 10-32 PL
2	1	500597-3	PLATE, FRMD 10GA - AIR/ELEC HOUSING	12	4	250001	BOLT, HEX 1/2 X 1 1/2 IN GR5 PL
2	1	500602-4	PLATE, FRMD 10GA - PANEL COVER - AIR/ELEC HOUSING	12	8	250633	SCREW, MACHINE 10-32 X 1 IN - PLATED
2	1	500602-4	PLATE, FRMD 10GA - PANEL COVER - AIR/ELEC HOUSING	12	8	250634	NUT, MACHINE 10-32 - PLATED
3	8	250555	WASHER, FLAT - 1/2 IN - GR8 - PL	12	1	405955-1	ASSY, BRACKET - HYD ELEC HOUSING - SXX345/SX
3	2	250694	PURCH. - STANLEY 4X4 IN SS HINGE	13	8	250122	BOLT, HEX 1/4 X 3/4 IN GR5 PL
3	2	250694	PURCH. - STANLEY 4X4 IN SS HINGE	13	10	250450	NUT, HEX 1/2 UNC GR5 PL
3	1	500602-4	PLATE, FRMD 10GA - PANEL COVER - AIR/ELEC HOUSING	13	8	250679	WASHER, 10-32 PL
4	8	250450	NUT, HEX 1/2 UNC GR5 PL	13	1	406624	PLATE, FRMD 1/4 IN - SUPPORT BRKT - ULTRAPRO II - 360 BU TANK - YEL
4	2	250693	LATCH, PULL T-HANDLE DRAW AND KEEPER	14	1	250208	BOLT, U-SQ - 1/2 UNC X 4 ID X 5 IN - 2 IN THD - GR8 PL
4	2	250694	PURCH. - STANLEY 4X4 IN SS HINGE	14	10	250555	WASHER, FLAT - 1/2 IN - GR8 - PL
4	1	414310-1	FRAME ELECTRICAL PANEL ULTRAPRO II	14	8	250559	WASHER, FLAT - 1/4 IN PL
5	4	250001	BOLT, HEX 1/2 X 1 1/2 IN GR5 PL	14	8	250634	NUT, MACHINE 10-32 - PLATED
5	10	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL	15	6	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL
5	4	250693	LATCH, PULL T-HANDLE DRAW AND KEEPER	15	2	250208	BOLT, U-SQ - 1/2 UNC X 4 ID X 5 IN - 2 IN THD - GR8 PL
5	2	250693	LATCH, PULL T-HANDLE DRAW AND KEEPER	15	8	250507	NUT, LOCK - 1/4 UNC - STOVER - PL
6	8	250129	MACHINE SCREW - #8-32	15	8	250572	WASHER, FLAT - #8 MACHINE SCREW - PL
6	12	250450	NUT, HEX 1/2 UNC GR5 PL	16	8	250636	NUT, HEX - 8-32 - MACHINE SCREW - PL
6	4	250556	WASHER, FLAT - 1/2 IN - PL	17	12	250555	WASHER, FLAT - 1/2 IN - GR8 - PL
6	1	500597-3	PLATE, FRMD 10GA - AIR/ELEC HOUSING	18	4	250001	BOLT, HEX 1/2 X 1 1/2 IN GR5 PL
7	8	250182	WASHER, FLAT - M8				
7	16	250450	NUT, HEX 1/2 UNC GR5 PL				
7	12	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
7	1	500602-4	PLATE, FRMD 10GA - PANEL COVER - AIR/ELEC HOUSING				
8	8	250013	BOLT, HEX 1/2 X 1 1/4 IN GR5 PL				
8	8	250122	BOLT, HEX 1/4 X 3/4 IN GR5 PL				
8	8	250634	NUT, MACHINE 10-32 - PLATED				
8	2	250694	PURCH. - STANLEY 4X4 IN SS HINGE				
9	8	250122	BOLT, HEX 1/4 X 3/4 IN GR5 PL				
9	8	250122	BOLT, HEX 1/4 X 3/4 IN GR5 PL				
9	8	250559	WASHER, FLAT - 1/4 IN PL				
9	2	250693	LATCH, PULL T-HANDLE DRAW AND KEEPER				
10	8	250507	NUT, LOCK - 1/4 UNC - STOVER - PL				
10	8	250559	WASHER, FLAT - 1/4 IN PL				
10	8	250559	WASHER, FLAT - 1/4 IN PL				

BDL, AIR/ELEC CONTROL HOUSING - UPII 20 (502502-2)



BDL, AIR/ELEC CONTROL HOUSING - UPII 530 (406471-1)

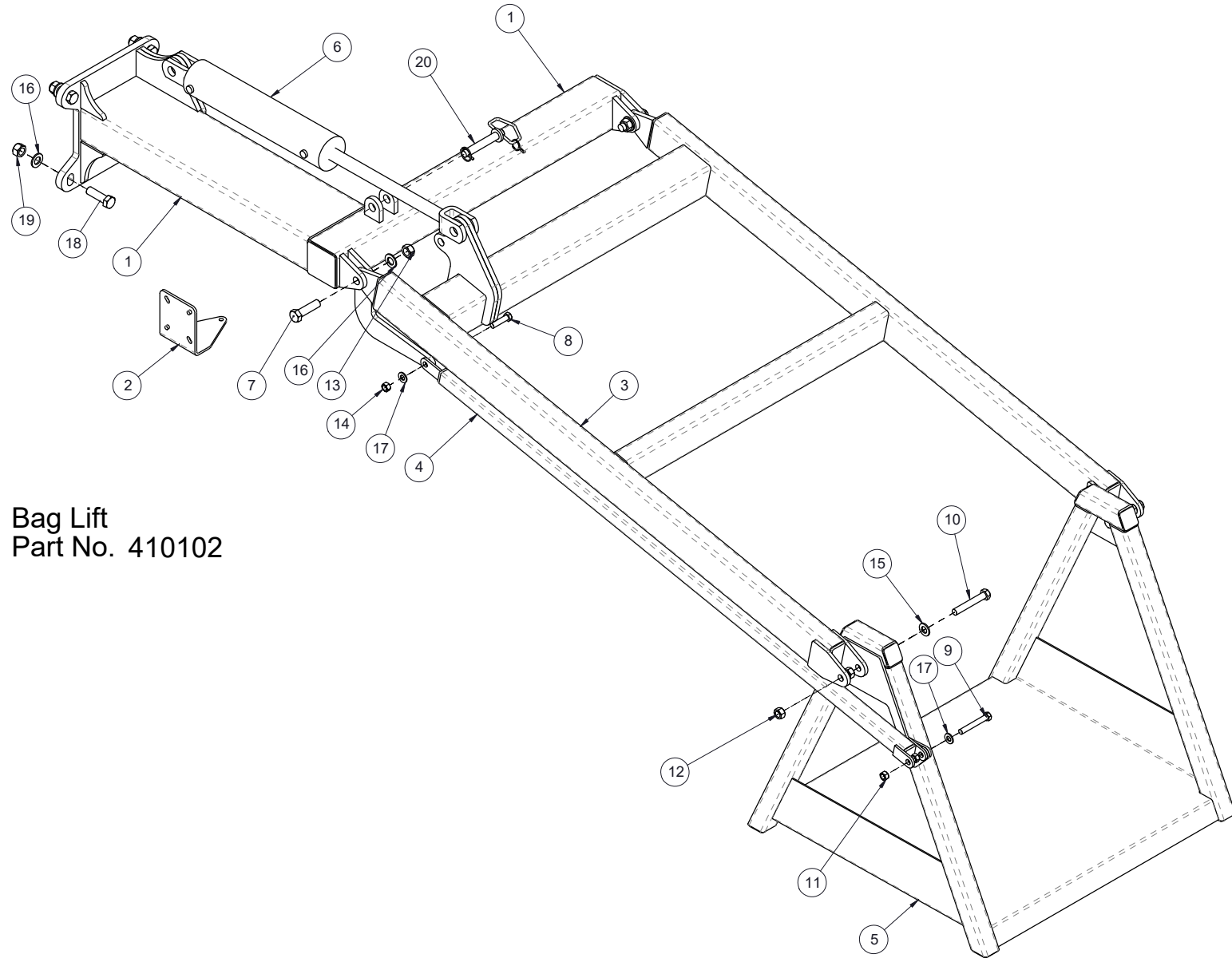
BDL, AIR/ELEC CONTROL HOUSING - UPII 350/360 (405950-1)



BDL, AIR/ELEC CONTROL HOUSING - UPII 550 (414300-1)

Bag Lift

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	410111-1	ASSY, BAGLIFTER BASE MOUNT - SXX305				
2	1	410145-1	SHEET, FRMD 1/4 IN - VALVE MOUNT - BAG LIFT - BLK				
3	1	410151-1	ASSY, BAGLIFTER LINK - SXX305				
4	1	410170	ASSY, BAGLIFTER PARALLEL ARM				
5	1	410180	ASSY, BAGLIFTER BASKET				
6	1	258532	CYL, HYD - 3 IN BORE X 14 IN STROKE				
7	2	250004	BOLT, HEX 3/4 X 2 3/4 UNC GR5 PL				
8	1	250048	BOLT, HEX 1/2 X 2 IN GR5 PL				
9	1	250050	BOLT, HEX 1/2 X 3 1/2 IN UNC GR5 PL				
10	2	250062	BOLT, HEX 5/8 X 4 UNC GR5 PL				
11	2	250450	NUT, HEX 1/2 UNC GR5 PL				
12	4	250455	NUT, HEX 5/8 UNC GR5 PL				
13	2	250501	NUT, LOCK - 3/4 UNC - STOVER - GR.C - PL				
14	1	250504	NUT, LOCK - 1/2 UNC - STOVER - PL				
15	2	250550	WASHER, FLAT 5/8 IN GR8 PL				
16	6	250552	WASHER, FLAT 3/4IN GR8 PL				
17	2	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
18	4	250003	BOLT, HEX 3/4 X 2 1/2 UNC GR5 PL				
19	4	250451	NUT, HEX 3/4 UNC GR5 PL				
20	1	250719	PIN, HITCH - 3/4 X 4-1/4 IN				



Bag Lift
Part No. 410102

UltraPro II 20 BU Tank Meter Drive

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	258293	HOSE, 3/8-2WB X 132 LOA - 08 JIC F-SW X 06 JIC F-SW				
2	1	258186	HOSE, 3/8-2WB X 24 LOA - 06 JIC F-SW X 06 JIC F-SW				
3	1	258002	EL, 90D - 06 JIC M X 06 ORB M				
4	2	258051	CONNECTOR, 06 ORB M X 06 JIC M				
5	2	258005	EL, 90D - 06 JIC M X 06 JIC F-SW				
6	1	258053	CONNECTOR, 08 ORB M X 06 JIC M				
7	1	258041	PLUG, 06 ORB M				
8	1	221570	TEE, GAUGE - 06 JIC F-SW X 06 JIC M X 04 ORB F - RUN				
10	1	258385	CONNECTOR, 06 ORB M X 08 JIC M				
11	1	257993	CONNECTOR, 06 ORB M X 08 JIC F-SW				
12	2	258020	TEE, 08 JIC F-SW X 08 JIC M X 08 JIC M - RUN				
A	1	258092	GAUGE, PRESSURE - SPG-63-1500-S-U - GLYCERINE FILLED				
B	1	258611	FILTER, INLINE-ARROW 9152V-25 VITON SEAL-06 ORB				
C	1	260717	MOTOR, HYD - OMNISEED - 7/8 HEX - RAVEN				
D	1	260874	VALVE, PWM - OMNISEED - C/W MANIFOLD - MAN. O/R				

Fan Schematic - UltraPro II - 20 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
A	1	257999	VALVE, CHECK - INLINE - 08 JIC M X F - VONBERG				
B	1	258404	MOTOR, HYD - 6 IN FAN - SAUER-DANFOSS - 11CC - 3/4 OUTPUT				
1	2	258312-1	HOSE, 3/4 - 2WB X 376LOA - 12 JIC F-SW X 10 ORB M				
2	2	258079	COUPLER, MALE - PIONEER - 10 ORB F				
3	2	258003	EL, 90D - 12 JIC M X 10 ORB M				
4	1	258006	EL, 90D - 06 ORB M X 08 JIC M				
5	1	258211	HOSE, CASE DRAIN - G102R-08 X 168 LOA - 08 JIC F-S				
6	1	258020	TEE, 08 JIC F-SW X 08 JIC M X 08 JIC M - RUN				

Meter Drive Schematic UltraPro II 360 BU Tank

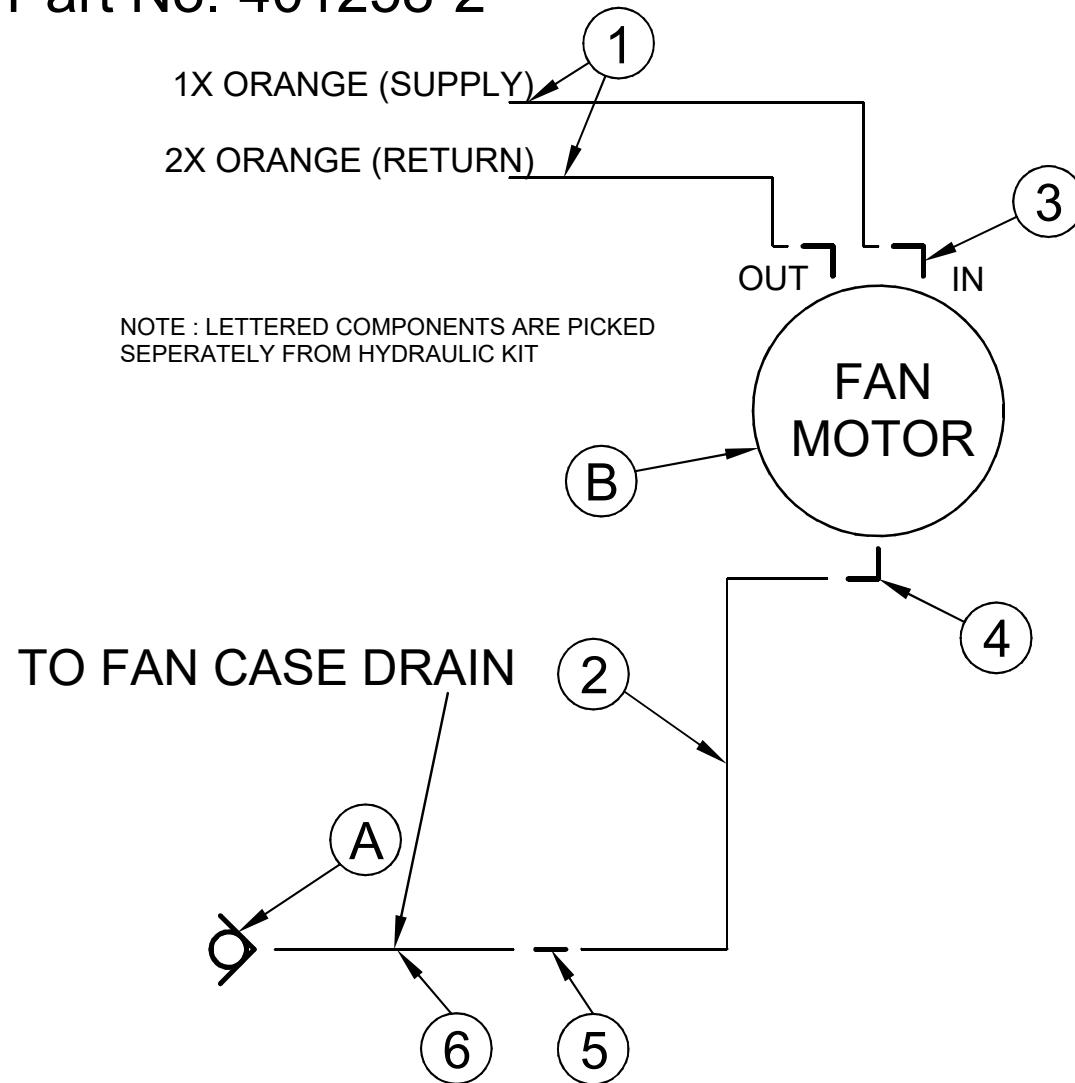
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	257993	CONNECTOR, 06 ORB M X 08 JIC F-SW				
2	1	258028	TEE, 08 JIC M X M X M				
3	2	258051	CONNECTOR, 06 ORB M X 06 JIC M				
4	1	258050	CONNECTOR, 08 ORB M X 08 JIC M				
5	3	258005	EL, 90D - 06 JIC M X 06 JIC F-SW				
6	1	258053	CONNECTOR, 08 ORB M X 06 JIC M				
7	1	258020	TEE, 08 JIC F-SW X 08 JIC M X 08 JIC M - RUN				
8	2	258000	EL, 90D - 08 JIC M X 08 JIC F-SW				
9	3	258002	EL, 90D - 06 JIC M X 06 ORB M				
10	2	258446	HOSE, 1/2-2WB X 90LOA - 08 JIC F-SW X 08 JIC F-SW				
11	2	258568	HOSE, 3/8-2WB X 255 LOA - 06 JIC F-SW X 08 JIC F-SW				
12	2	258141	HOSE, 3/8-2WB X 30 1/2 LOA - 06 JIC F-SW X 06 JIC F-SW				
13	2	258041	PLUG, 06 ORB M				
14	2	221570	TEE, GAUGE - 06 JIC F-SW X 06 JIC M X 04 ORB F - RUN				
16	1	258385	CONNECTOR, 06 ORB M X 08 JIC M				
17	1	257993	CONNECTOR, 06 ORB M X 08 JIC F-SW				
A	2	258092	GAUGE, PRESSURE - SPG-63-1500-S-U - GLYCERINE FILLED				
B	1	258611	FILTER, INLINE-ARROW 9152V-25 VITON SEAL-06 ORB				
C	2	260717	MOTOR, HYD - OMNISEED - 7/8 HEX - RAVEN				
D	2	260874	VALVE, PWM - OMNISEED - C/W MANIFOLD - MAN. O/R				



Fan Schematic - UltraPro II 360 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	401080-2	ASSY, HOSE - 3/4-2WB X 624 LOA - C/W FITTINGS				
2	1	258313	HOSE, CASE DRAIN - G102R-08 X 60LOA - 08 JIC F-SW				
3	2	258003	EL, 90D - 12 JIC M X 10 ORB M				
4	1	258006	EL, 90D - 06 ORB M X 08 JIC M				
5	1	257984	UNION, 08 JIC M X 08 JIC M				
6	1	258493-1	HOSE, 1/2-2WB X 180LOA - 08JIC F-SW X 08JIC F-SW				
A	1	257999	VALVE, CHECK - INLINE - 08 JIC M X F - VONBERG				
B	1	260717	MOTOR, HYD - OMNISEED - 7/8 HEX - RAVEN				

Fan - UltraPro II 360 BU Tank Part No. 401258-2



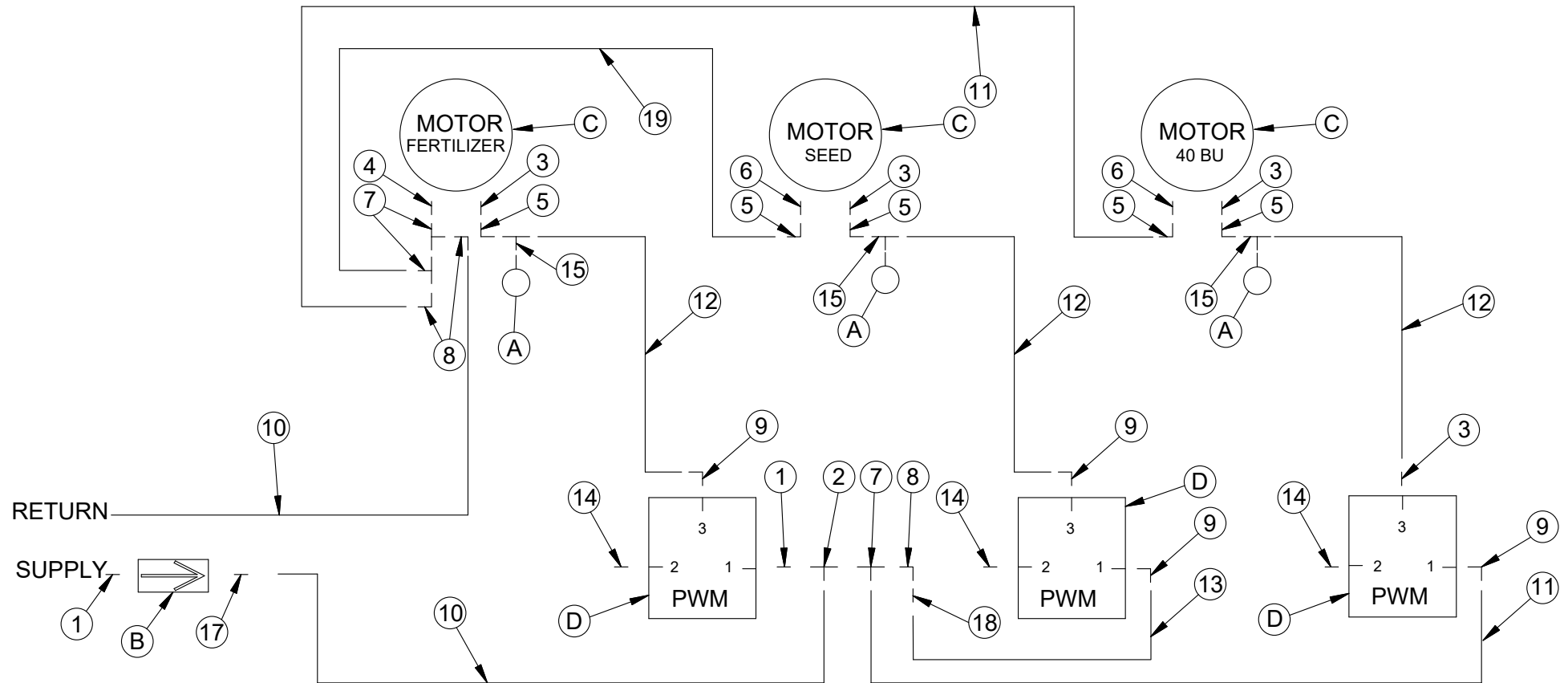
Meter Drive Schematic UltraPro II 550 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	2	257993	CONNECTOR, 06 ORB M X 08 JIC F-SW				
2	2	258028	TEE, 08 JIC M X M X M				
3	4	258051	CONNECTOR, 06 ORB M X 06 JIC M				
4	1	258050	CONNECTOR, 08 ORB M X 08 JIC M				
5	5	258005	EL, 90D - 06 JIC M X 06 JIC F-SW				
6	2	258053	CONNECTOR, 08 ORB M X 06 JIC M				
7	2	258020	TEE, 08 JIC F-SW X 08 JIC M X 08 JIC M - RUN				
8	3	258000	EL, 90D - 08 JIC M X 08 JIC F-SW				
9	4	258002	EL, 90D - 06 JIC M X 06 ORB M				
10	2	258623	HOSE, 1/2-2WB X 100LOA - 08 JIC F-SW X 08 JIC F-SW				
11	2	258622	HOSE, 3/8-2WB X 285 LOA - 06 JIC F-SW X 08 JIC F-SW				
12	3	258141	HOSE, 3/8-2WB X 30 1/2 LOA - 06 JIC F-SW X 06 JIC F-SW				
13	1	258144	HOSE, 3/8-2WB X 141 IN - 06 JIC F-SW X 06 JIC F-SW				
14	3	258041	PLUG, 06 ORB M				
15	3	221570	TEE, GAUGE - 06 JIC F-SW X 06 JIC M X 04 ORB F - RUN				
17	1	258385	CONNECTOR, 06 ORB M X 08 JIC M				
18	1	258049	CONNECTOR, 08 JIC F X 06 JIC M				
19	1	259947	HOSE, 3/8-2WB X 148 IN - 06 JIC F-SW X 06 JIC F-SW				
A	3	258092	GAUGE, PRESSURE - SPG-63-1500-S-U - GLYCERINE FILLED				
B	1	258611	FILTER, INLINE-ARROW 9152V-25 VITON SEAL-06 ORB				
C	3	260717	MOTOR, HYD - OMNISEED - 7/8 HEX - RAVEN				
D	3	260874	VALVE, PWM - OMNISEED - C/W MANIFOLD - MAN. O/R				

Meter Drive UltraPro II 550 BU Tank

Part No. 414390-4

NOTE: LETTERED COMPONENTS ARE PICKED SEPARATELY FROM HYDRAULIC KIT



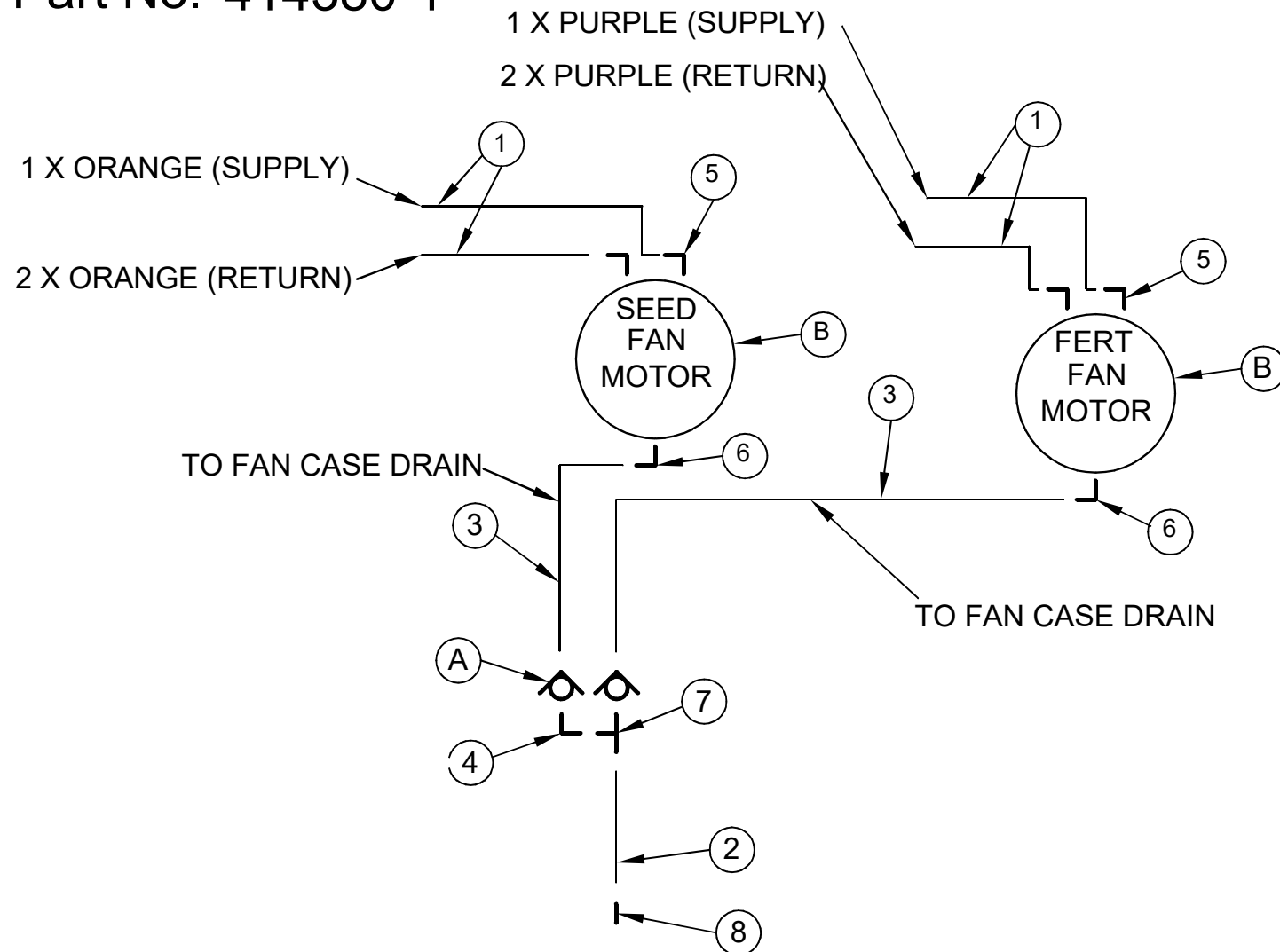
Meter Drive Schematic UltraPro II 550 BU Tank

Fan Schematic - UltraPro II - 550 BU Tank

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	4	401748-1	ASSY, HOSE - 3/4-2WB X 700 LOA - C/W FITTINGS				
2	1	258624	HOSE, 1/2-2WB X 57LOA - 08 JIC F-SW X 08 JIC F-SW				
3	2	258211	HOSE, CASE DRAIN - G102R-08 X 168 LOA - 08 JIC F-S				
4	1	258000	EL, 90D - 08 JIC M X 08 JIC F-SW				
5	4	258003	EL, 90D - 12 JIC M X 10 ORB M				
6	2	258006	EL, 90D - 06 ORB M X 08 JIC M				
7	1	258028	TEE, 08 JIC M X M X M				
8	1	257984	UNION, 08 JIC M X 08 JIC M				
A	2	257999	VALVE, CHECK - INLINE - 08 JIC M X F - VONBERG				
B	2	260717	MOTOR, HYD - OMNISEED - 7/8 HEX - RAVEN				

Fan - UltraPro II - 550 BU Tank

Part No. 414380-1

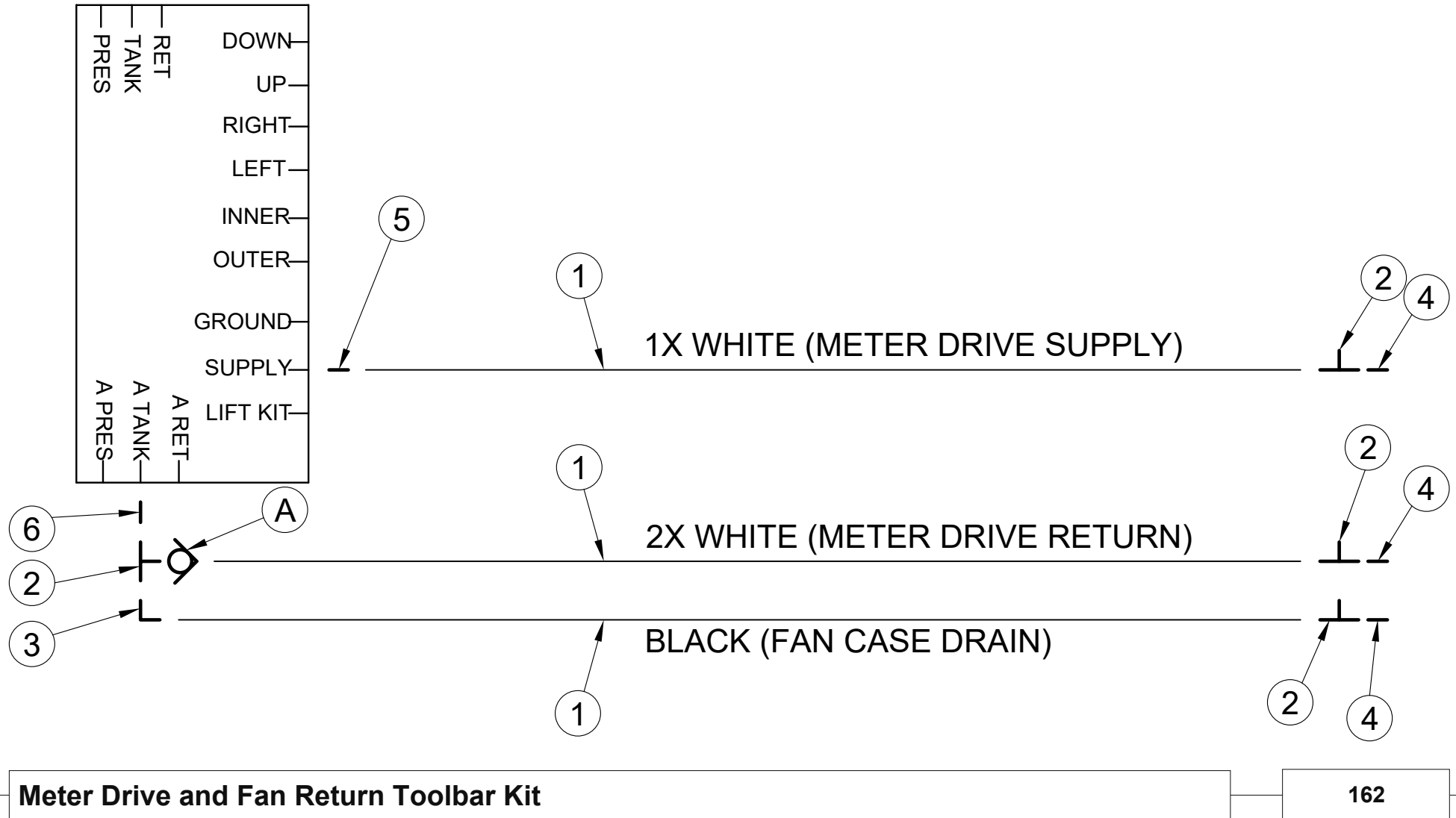


Meter Drive and Fan Return Toolbar Kit

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	3	258219	HOSE, 1/2-2WB X 210LOA - 08JIC F-SW X 08JIC F-SW				
2	4	258020	TEE, 08 JIC F-SW X 08 JIC M X 08 JIC M - RUN				
3	1	258000	EL, 90D - 08 JIC M X 08 JIC F-SW				
4	3	257984	UNION, 08 JIC M X 08 JIC M				
5	1	258385	CONNECTOR, 06 ORB M X 08 JIC M				
6	1	258050	CONNECTOR, 08 ORB M X 08 JIC M				
A	2	257999	VALVE, CHECK - INLINE - 08 JIC M X F - VONBERG				

Meter Drive and Fan Return Toolbar Kit

Part No. 401225-6

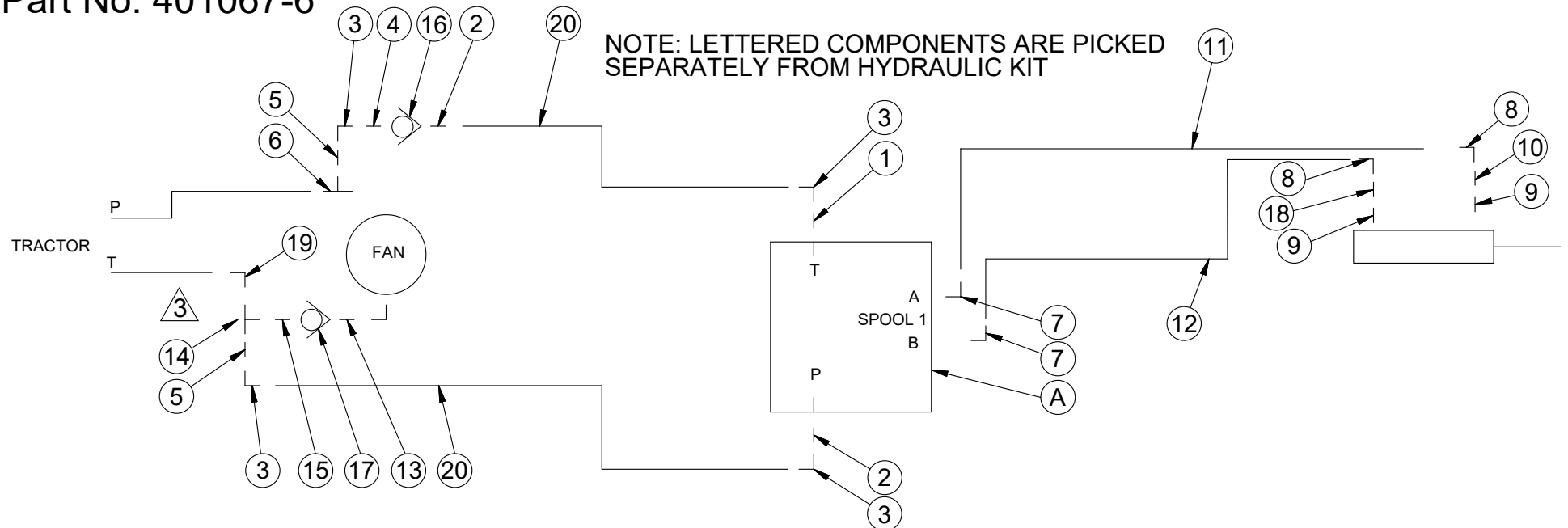


Bag Lift Hydraulic Schematic

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
A	1	258304	VALVE,CONTROL-2 WAY-3 POS-CLOSED CENTER				
1	1	258058	CONNECTOR, 10 ORB M X 08 JIC M				
2	2	258050	CONNECTOR, 08 ORB M X 08 JIC M				
3	4	258000	EL, 90D - 08 JIC M X 08 JIC F-SW				
4	1	258055	CONNECTOR, 08 ORB M X 08 JIC F-SW				
5	2	258084	CONNECTOR - 12 JIC F-SW X 08 JIC M				
6	1	258033	TEE, 12 JIC F-SW X 12 JIC M X 12 JIC M - RUN				
7	2	258014	EL, 90D - 08 ORB M X 06 JIC M				
8	2	258005	EL, 90D - 06 JIC M X 06 JIC F-SW				
9	2	258051	CONNECTOR, 06 ORB M X 06 JIC M				
10	1	258037	CONNECTOR, 06 JIC M X 06 JIC F - .078 ORIFICE				
11	1	258180	HOSE, 3/8-2WB X 114 LOA-06 JIC F-SW X 06 JIC F-SW				
12	1	258584	HOSE, 3/8-2WB X 100 LOA - 06 JIC F-SW X 06 JIC F-SW				
13	1	257996	CONNECTOR, 12 ORB M X 12 JIC F-SW				
14	1	258019	TEE, 12 JIC M X 12 JIC M X 12 JIC F-SW - BRANCH				
15	1	258052	CONNECTOR, 12 ORBM X 12 JIC M				
16	1	258086	VALVE, CHECK - 08 ORB F				
17	1	258087	VALVE, CHECK - 12 ORB F				
18	1	257978	CONNECTOR, 06 JIC M X 06 JIC F - .047 ORIFICE				
19	1	257987	EL, 90D - 12 JIC M X 12 JIC F-SW				
20	2	258341	HOSE, 1/2-2WB X 114 LOA - 08 JIC F-SW X 08 JIC F-SW				

Bag Lift Hydraulic Schematic

Part No. 401067-6



Auto Zone Command Air Hardware - UltraPro II

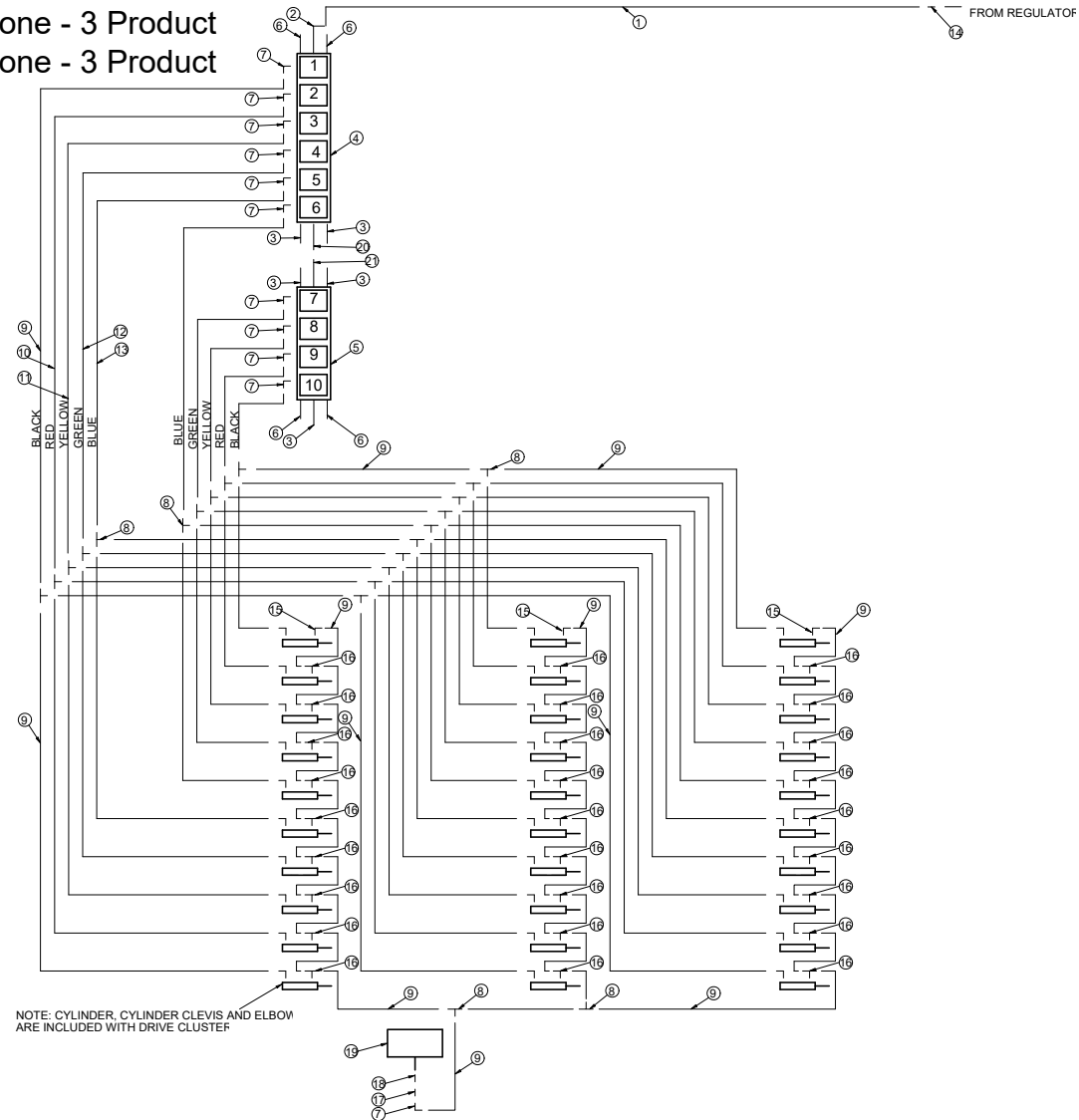
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	17	260541	TUBE, AIR - 3/8 IN - BLACK				
2	1	260650	ELBOW, 90D - 1/4 NPT M X 3/8IN PUSH ON - AIR SWIVEL				
3	5	258755	PLUG, SOCKET - 1/4 NPT M				
4	1	408015	ASSY, ZONE CONTROL AIR VALVE - 6 STATION				
5	1	408016	ASSY, ZONE CONTROL AIR VALVE - 4 STATION				
6	4	258754	MUFFLER - FILTER - TOPRING - 86.151-0				
7	11	260522	ELBOW, 90D - 1/4 NPT M X 1/4IN PUSH ON - AIR-SWIVEL				
8	22	260517	ADAPTOR, UNION TEE - 1/4 PUSH ON - AIR				
9	116	260540	TUBE, AIR - 1/4 IN - BLACK				
10	62	260546-1	TUBE, AIR - 1/4 IN - RED				
11	62	260547-1	TUBE, AIR - 1/4 IN - YELLOW				
12	62	260548-1	TUBE, AIR - 1/4 IN - GREEN				
13	62	260549-1	TUBE, AIR - 1/4 IN - BLUE				
14	1	260514	ADAPTOR, UNION 3/8 PUSH ON				
15	3	260521	ELBOW, 90D - 1/8 NPT M X 1/4IN PUSH ON - AIR - STAINLESS				
16	27	260561	TEE, 1/8 NPT M X 1/4 PUSH ON - BRANCH - AIR - LEGRIS				
17	1	260562	ADAPTOR, BRASS - BUSHING - 1/2 MPT X 1/4 FPT				
18	1	260544	ADAPTOR, BRASS - BULKHEAD - 1/2 NPT				
19	1	257109	FILTER, COMPRESSOR INTAKE - HOUSING W/FILTER				
20	1	258756	CONNECTOR, 1/4 NPT M X 06 JIC F-SW				
21	1	258757	CONNECTOR, 1/4 NPT M X 06 JIC M				

Auto Zone Command Air Hardware - UltraPro II

Part No. 414400-1 - 10 Zone - 3 Product

414401-2 - 08 Zone - 3 Product

414402-2 - 06 Zone - 3 Product



Auto Zone Command Air Hardware - UltraPro II

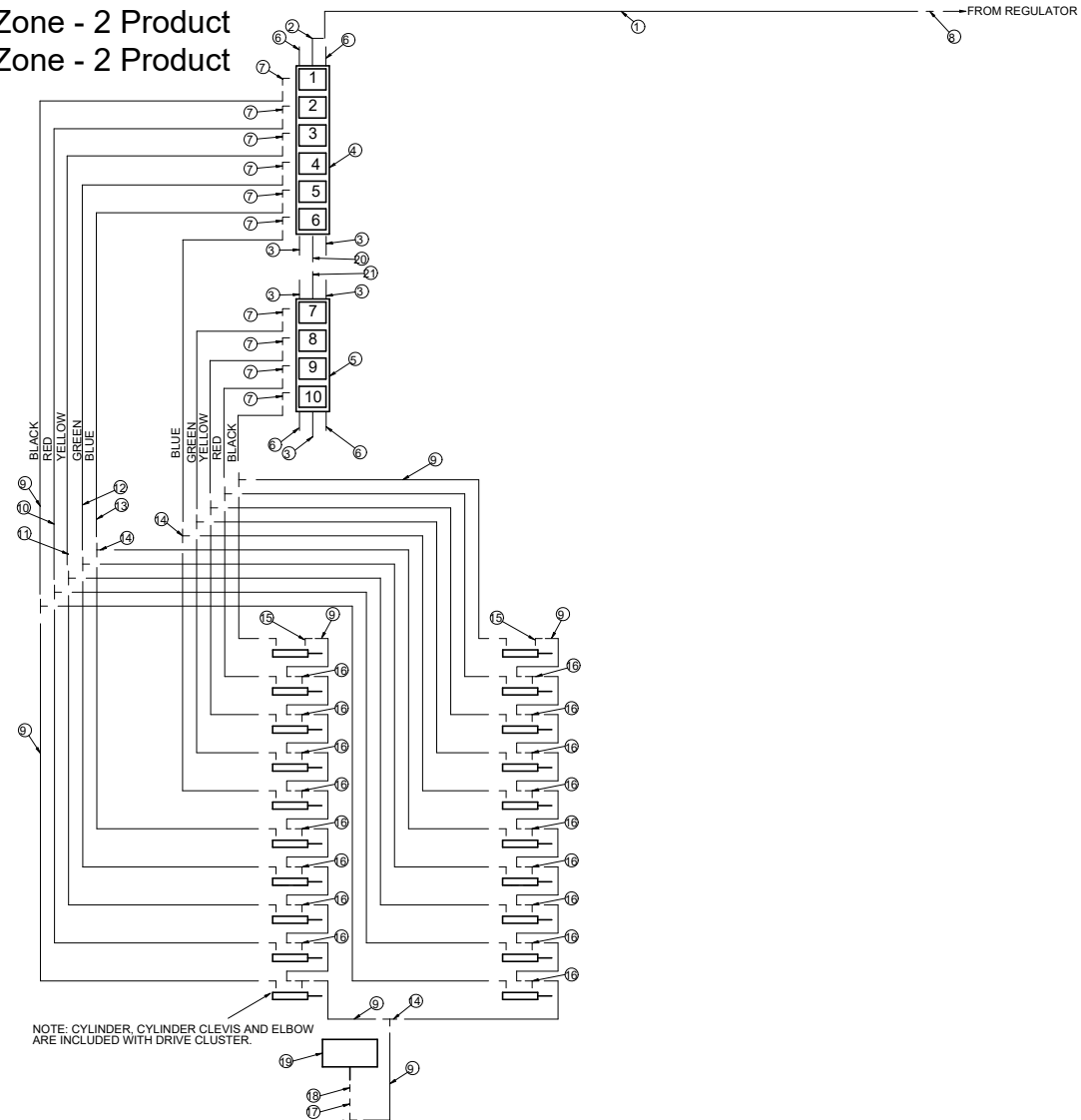
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	15	260541	TUBE, AIR - 3/8 IN - BLACK				
2	1	260650	ELBOW, 90D - 1/4 NPT M X 3/8IN PUSH ON - AIR SWIVEL				
3	5	258755	PLUG, SOCKET - 1/4 NPT M				
4	1	408015	ASSY, ZONE CONTROL AIR VALVE - 6 STATION				
5	1	408016	ASSY, ZONE CONTROL AIR VALVE - 4 STATION				
6	4	258754	MUFFLER - FILTER - TOPRING - 86.151-0				
7	11	260522	ELBOW, 90D - 1/4 NPT M X 1/4IN PUSH ON - AIR-SWIVEL				
8	1	260514	ADAPTOR, UNION 3/8 PUSH ON				
9	120	260540	TUBE, AIR - 1/4 IN - BLACK				
10	76	260546-1	TUBE, AIR - 1/4 IN - RED				
11	76	260547-1	TUBE, AIR - 1/4 IN - YELLOW				
12	76	260548-1	TUBE, AIR - 1/4 IN - GREEN				
13	76	260549-1	TUBE, AIR - 1/4 IN - BLUE				
14	11	260517	ADAPTOR, UNION TEE - 1/4 PUSH ON - AIR				
15	2	260521	ELBOW, 90D - 1/8 NPT M X 1/4IN PUSH ON - AIR - STAINLESS				
16	18	260561	TEE, 1/8 NPT M X 1/4 PUSH ON - BRANCH - AIR - LEGRIS				
17	1	260562	ADAPTOR, BRASS - BUSHING - 1/2 MPT X 1/4 FPT				
18	1	260544	ADAPTOR, BRASS - BULKHEAD - 1/2 NPT				
19	1	257109	FILTER, COMPRESSOR INTAKE - HOUSING W/FILTER				
20	1	258756	CONNECTOR, 1/4 NPT M X 06 JIC F-SW				
21	1	258757	CONNECTOR, 1/4 NPT M X 06 JIC M				

Auto Zone Command Air Hardware - UltraPro II

Part No. 408864-3 - 10 Zone - 2 Product

408867-4 - 08 Zone - 2 Product

408883-1 - 06 Zone - 2 Product



Auto Zone Command Air Hardware - UltraPro II

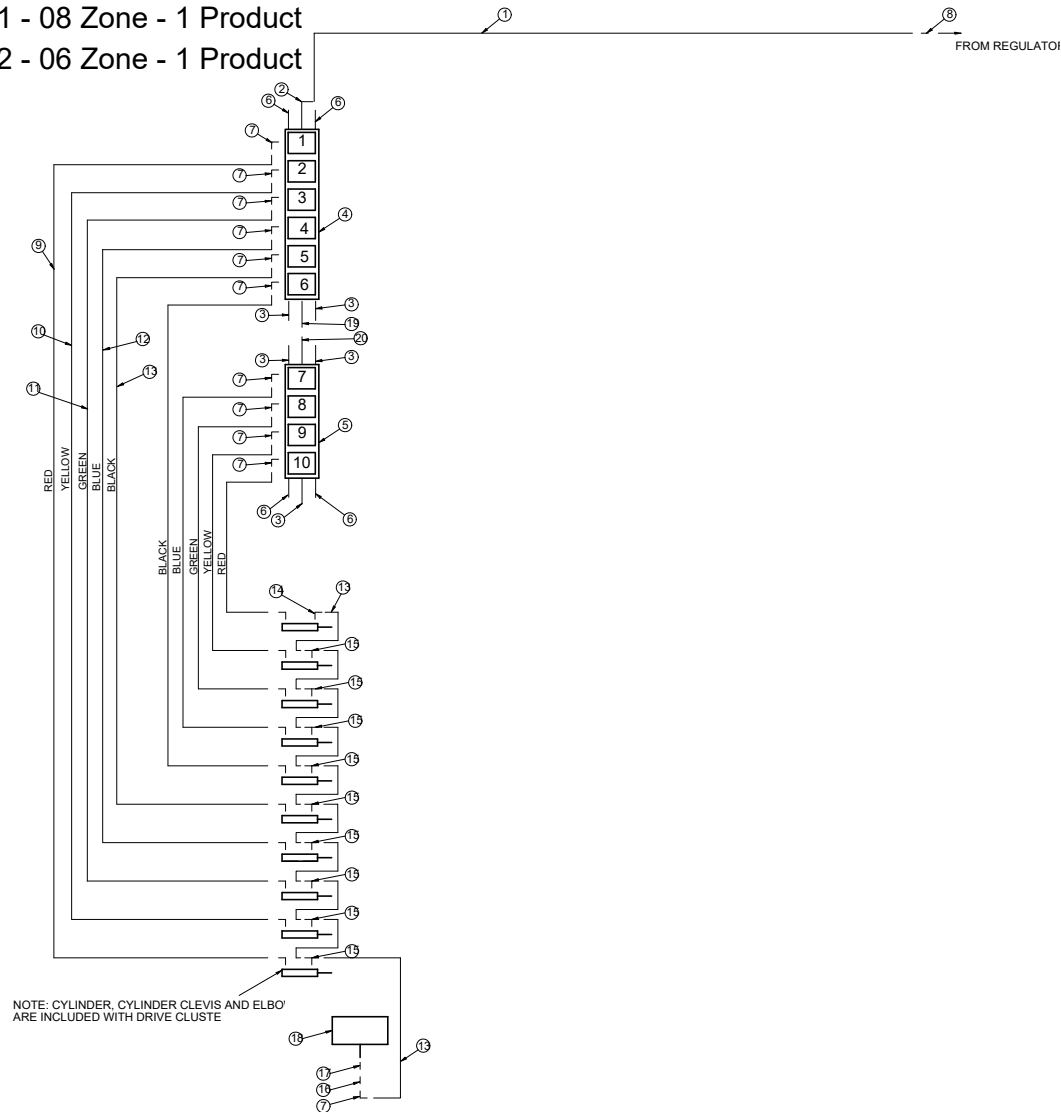
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	50	260541	TUBE, AIR - 3/8 IN - BLACK				
2	1	260650	ELBOW, 90D - 1/4 NPT M X 3/8IN PUSH ON - AIR SWIVEL				
3	5	258755	PLUG, SOCKET - 1/4 NPT M				
4	1	408015	ASSY, ZONE CONTROL AIR VALVE - 6 STATION				
5	1	408016	ASSY, ZONE CONTROL AIR VALVE - 4 STATION				
6	4	258754	MUFFLER - FILTER - TOPRING - 86.151-0				
7	11	260522	ELBOW, 90D - 1/4 NPT M X 1/4IN PUSH ON - AIR-SWIVEL				
8	1	260514	ADAPTOR, UNION 3/8 PUSH ON				
9	38	260546-1	TUBE, AIR - 1/4 IN - RED				
10	38	260547-1	TUBE, AIR - 1/4 IN - YELLOW				
11	38	260548-1	TUBE, AIR - 1/4 IN - GREEN				
12	38	260549-1	TUBE, AIR - 1/4 IN - BLUE				
13	65	260540	TUBE, AIR - 1/4 IN - BLACK				
14	1	260521	ELBOW, 90D - 1/8 NPT M X 1/4IN PUSH ON - AIR - STAINLESS				
15	9	260561	TEE, 1/8 NPT M X 1/4 PUSH ON - BRANCH - AIR - LEGRIS				
16	1	260562	ADAPTOR, BRASS - BUSHING - 1/2 MPT X 1/4 FPT				
17	1	260544	ADAPTOR, BRASS - BULKHEAD - 1/2 NPT				
18	1	257109	FILTER, COMPRESSOR INTAKE - HOUSING W/FILTER				
19	1	258756	CONNECTOR, 1/4 NPT M X 06 JIC F-SW				
20	1	258757	CONNECTOR, 1/4 NPT M X 06 JIC M				

Auto Zone Command Air Hardware - UltraPro II

Part No. 408868-3 - 10 Zone - 1 Product

408893-1 - 08 Zone - 1 Product

408891-2 - 06 Zone - 1 Product

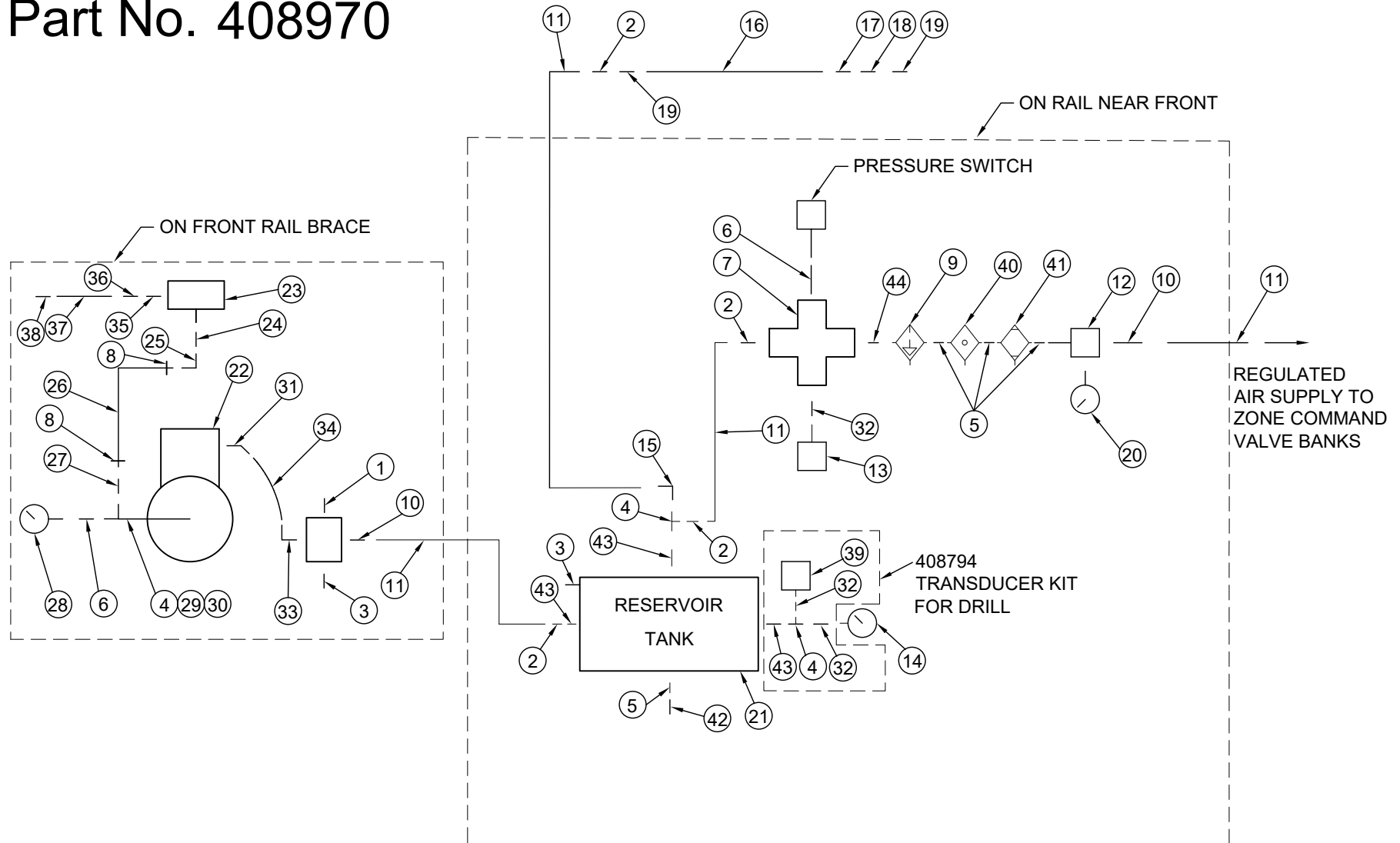


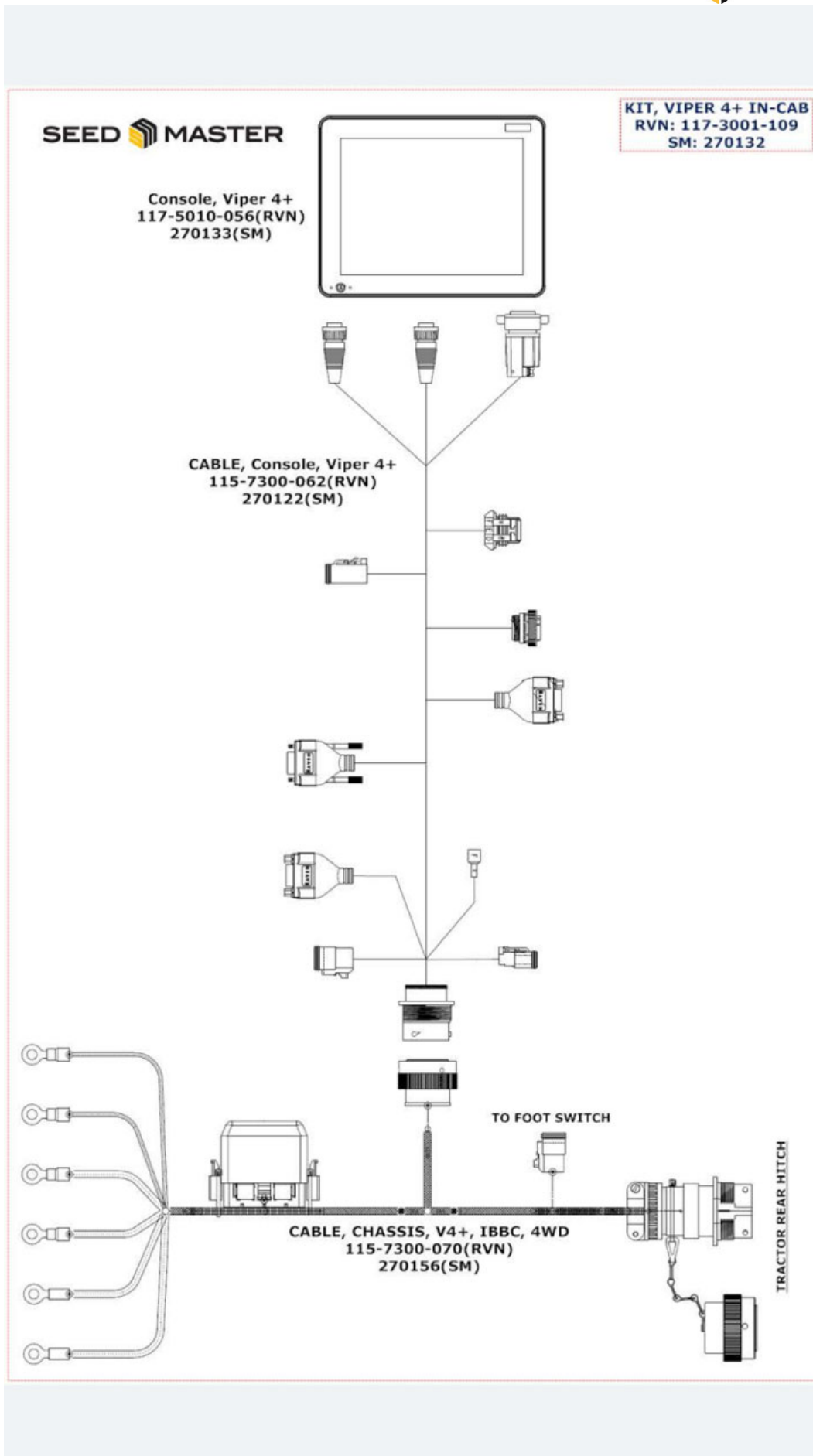
Auto Zone Command Air Compressor/Tank

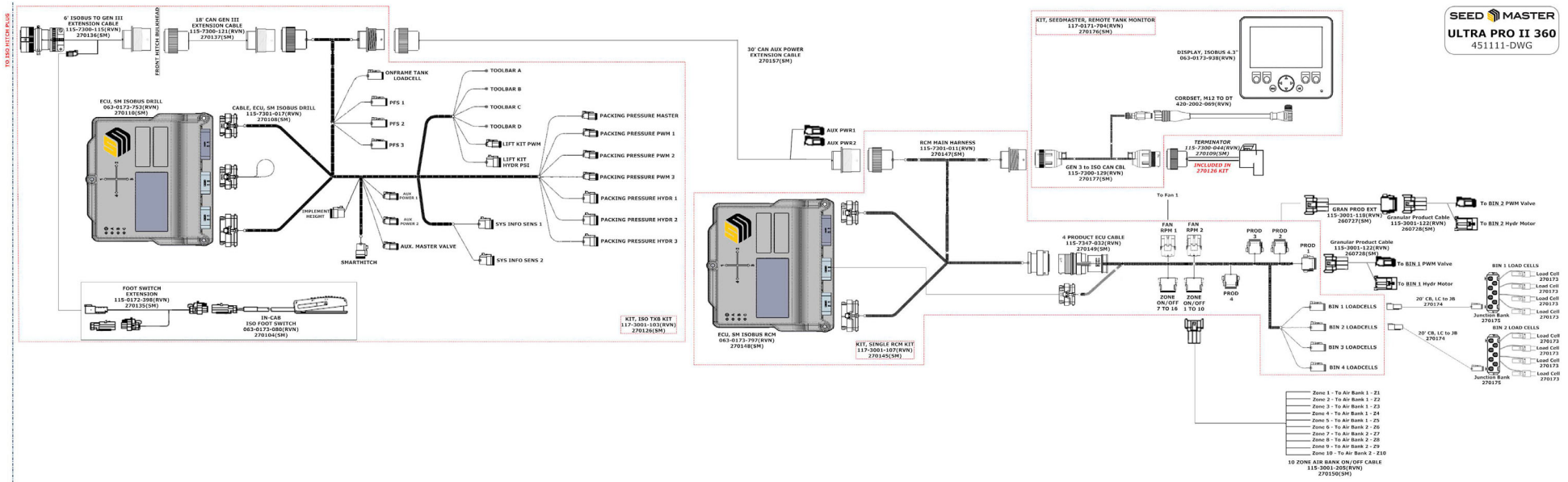
Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	258602	PLUG, 1/8 NPT M	40	1	260575	FILTER, COALESCING - 10F15ED
2	4	260520	CONNECTOR, 3/8 NPT M X 3/8 PUSH ON - AIR	41	1	260573	DRYER, AIR - DESICCANT - WILKERSON - X06-02-000
3	2	258601	PLUG, 1/4 NPT M	42	1	260513	AUTOMATIC DRIP LEG DRAIN - 1/4 IN - 06D1NA - PARKER
4	3	260534	ADAPTOR, BRASS - STREET TEE - 3/8 NPT	43	3	260565	ADAPTOR, BRASS - REDUCER - 1/4 MPT X 3/8 FPT
5	4	260576	ADAPTOR, BRASS - NIPPLE - 1/4 NPT	44	1	260526	ADAPTOR, BRASS - HEX NIPPLE - 3/8 MPT x 1/4 MPT
6	2	260542	ADAPTOR, BRASS - BUSHING - 3/8 MPT X 1/8 FPT				
7	1	260535	ADAPTOR, BRASS - CROSS - 3/8 MPT - FEMALE				
8	2	250837	CLAMP, HOSE - WHITE 3/4 IN - 7/8 IN - SHC-50				
9	1	260574	FILTER, PARTICULATE - 14F15BB				
10	2	260516	CONNECTOR - 1/4 NPT M X 3/8 PUSH ON - AIR				
11	100	260541	TUBE, AIR - 3/8 IN - BLACK				
12	1	260503	REGULATOR/FILTER, AIR - PARKER - ZONE COMMAND				
13	1	260504	VALVE, RELIEF - AIR - PARKER				
14	1	260545	GAUGE, AIR - 1/4 NPT M - 0 - 150 PSI				
15	1	260524	ELBOW, 90D - 3/8 NPT M X 3/8 IN PUSH ON - AIR				
16	1	260543-1	HOSE ASSY, AIR - 3/8 IN X 72 IN - 3/8 NPT MXM				
17	1	260532	VALVE, PLUG - 3/8 NPT M X F - BRASS				
18	1	260527	COUPLER, QUICK - AIR - FEMALE BODY - 3/8 NPT F				
19	1	260539	ADAPTOR, BRASS - COUPLER - 3/8 NPT				
20	1	260551	GAUGE, AIR - 1/8 NPT M - 0 - 160 PSI				
21	1	257108	TANK, AIR - 5 GAL				
22	1	257112	COMPRESSOR, KIT - 12VDC - PACBRAKE #HP10626				
23	1	257109	FILTER, COMPRESSOR INTAKE - HOUSING W/FILTER				
24	1	260544	ADAPTOR, BRASS - BULKHEAD - 1/2 NPT				
25	1	260556	ADAPTOR, BRASS - 90 MALE 1/2 NPT HOSE BARB				
26	1.2	256526	HOSE, RUBBER - 1/2IN - G221				
27	1	260553	ADAPTOR, BRASS - MALE 3/8 NPT HOSE BARB 1/2 IN				
28	1	258328	GAUGE, VACUUM - STEM MOUNT 1/8" NPT				
29	1	260554	LOCKNUT, BRASS - 3/8 NPT				
30	1	250648	O-RING, 2-113 - NITRILE 70 DUROMETER				
31	1	260567	ADAPTOR, BRASS - 45D 3/8 MPT X 3/8 AIR BRAKE				
32	1	260536	ADAPTOR, BRASS - BUSHING - 3/8 MPT X 1/4 FPT				
33	1	260566	ADAPTOR, BRASS - 90D 3/8 MPT X 3/8 AIR BRAKE				
34	1	260569	TUBE, AIR - 3/8 IN - 7 1/4 IN L - TEFLON PTFE				
35	1	260570	ADAPTOR, BRASS - REDUCER - 3/8 MPT X 1/2 FPT				
36	1	260571	ADAPTOR, BRASS - 1/2 MPT X 3/4 HB				
37	1	256527	HOSE, RUBBER 3/4 IN (200 PSI)				
38	1	260490	SCREEN, PRE-FILTER, COMPRESSOR INTAKE				
39	1	260807	TRANSDUCER, PRESSURE - AIR - RAVEN - 250PSI				

Auto Zone Command Air Compressor/Tank

Part No. 408970





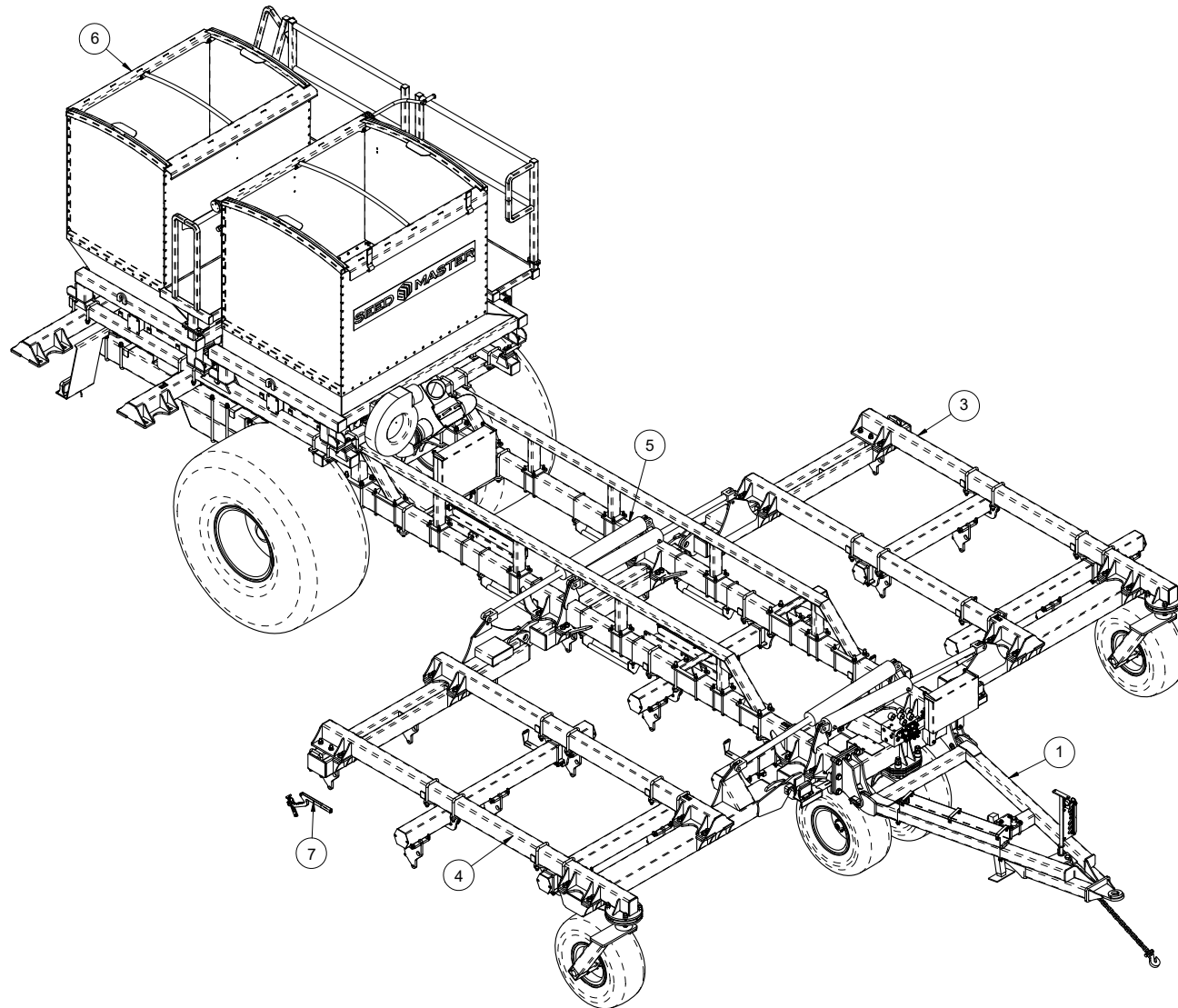




2412-UPII-220 Drill and Tank Combination

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	416052	BDL, MAIN FRAME - 3M 3 PLEX				
2	4	510438	BDL - DISTRIBUTION PIPES RAIL GUIDE 25 IN- NOVA				
3	1	416055	BDL, LEFT WING - 3M 3 PLEX				
4	1	416056	BDL, RIGHT WING - 3M 3 PLEX				
5	4	258554	CYL, HYD 4 1/2 X 32 - 2" ROD WING LIFT				
6	1	416571	ASSY, UPII 260 TANK				
7	1	400146	BDL, QUICK DEPTH ADJUSTMENT TOOL - SM				
8	2	257303	LAMP - CLEARANCE - AMBER LED				
9	1	257302	LAMP - CLEARANCE - DUAL LED - RH				
10	1	257301	LAMP - CLEARANCE - DUAL LED - LH				
11	16	250559	WASHER, FLAT - 1/4 IN PL				
12	16	250033	BOLT, HEX 1/4 X 1 IN GR5 PL				
13	16	250507	NUT, LOCK - 1/4 UNC - STOVER - PL				
14	1	416817-1	SHEET, FRMD - 10 GA - LIGHT ELECTRICAL BOX MOUNT - 3M 2412				
15	4	412666-1	PLATE, 10 GA - FRMD - DELIVERY HOSE STRAP HOOK				
16	4	412667-1	WELD, DELIVERY WING HOSE HOLDER - SHORT				
17	3	250218	BOLT, U-SQ - 1/2 UNC X 4 ID X 8 IN - 2 IN THD - GR5 PL				
18	6	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
19	6	250450	NUT, HEX 1/2 UNC GR5 PL				
20	1	258521	MANIFOLD, HYD - MAIN - DEUTSCH - EATON				
21	1	416840	BDL, HYDRAULIC - WING LOCK - 3M 3 PLEX				
22	2	258001	EL, 90D - 08 JIC M X 08 ORB M				

UltraPro II 220 BU Tank and Drill Combination
Part No. 416000



2412-UPII-220 Drill and Tank Combination

Item	Qty.	Part No.	Description	Item	Qty.	Part No.	Description
1	1	416052	BDL, MAIN FRAME - 3M 3 PLEX				
2	4	510438	BDL - DISTRIBUTION PIPES RAIL GUIDE 25 IN- NOVA				
3	1	416055	BDL, LEFT WING - 3M 3 PLEX				
4	1	416056	BDL, RIGHT WING - 3M 3 PLEX				
5	4	258554	CYL, HYD 4 1/2 X 32 - 2" ROD WING LIFT				
6	1	416571	ASSY, UPII 260 TANK				
7	1	400146	BDL, QUICK DEPTH ADJUSTMENT TOOL - SM				
8	2	257303	LAMP - CLEARANCE - AMBER LED				
9	1	257302	LAMP - CLEARANCE - DUAL LED - RH				
10	1	257301	LAMP - CLEARANCE - DUAL LED - LH				
11	16	250559	WASHER, FLAT - 1/4 IN PL				
12	16	250033	BOLT, HEX 1/4 X 1 IN GR5 PL				
13	16	250507	NUT, LOCK - 1/4 UNC - STOVER - PL				
14	1	416817-1	SHEET, FRMD - 10 GA - LIGHT ELECTRICAL BOX MOUNT - 3M 2412				
15	4	412666-1	PLATE, 10 GA - FRMD - DELIVERY HOSE STRAP HOOK				
16	4	412667-1	WELD, DELIVERY WING HOSE HOLDER - SHORT				
17	3	250218	BOLT, U-SQ - 1/2 UNC X 4 ID X 8 IN - 2 IN THD - GR5 PL				
18	6	250555	WASHER, FLAT - 1/2 IN - GR8 - PL				
19	6	250450	NUT, HEX 1/2 UNC GR5 PL				
20	1	258521	MANIFOLD, HYD - MAIN - DEUTSCH - EATON				
21	1	416840	BDL, HYDRAULIC - WING LOCK - 3M 3 PLEX				
22	2	258001	EL, 90D - 08 JIC M X 08 ORB M				

UltraPro II 220 BU Tank and Drill Combination
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