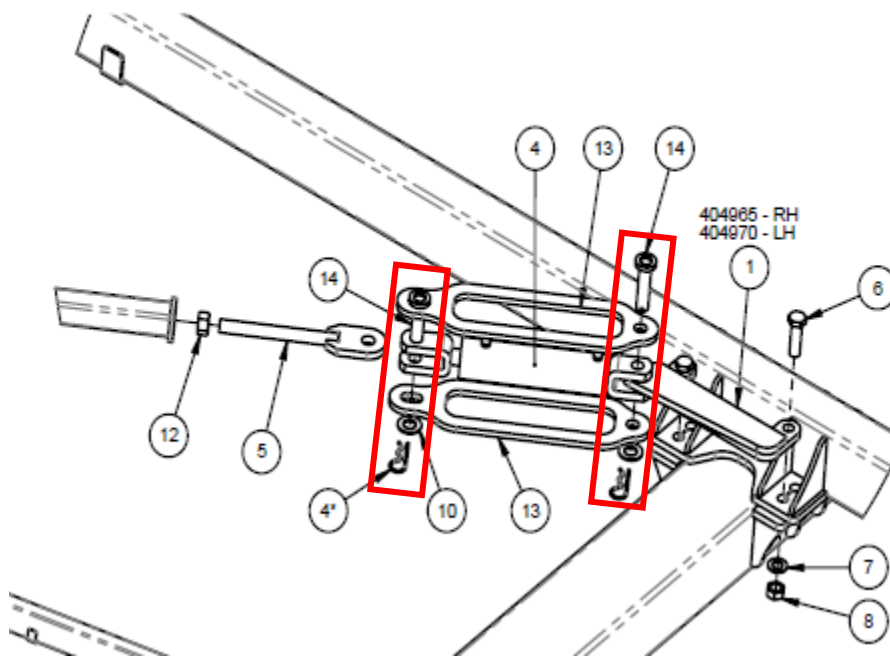


SEEDMASTER ACTIVE WING BRACE

SeedMaster is sending this notice out to all dealers and customers regarding 2018 SM drills with Active Wing Braces. SeedMaster implemented a change for the 2019 production year to manage the risk of the R-clip (#4' in the drawing below) in the cylinder connecting pins (#14) becoming dislodged. If the R-clip is removed or missing, the pins that connect the cylinder to the bracing tube can potentially uncouple. If the Active Wing Brace is non-operational, frame damage is possible. This bulletin is intended to notify SeedMaster dealers, owners, and operators of this change so that existing units can be updated by replacing the R-clips with roll pins. Please follow the procedure below to ensure the update is performed properly.

Procedure: Start by unfolding the SeedMaster drill and then releasing the system pressure. Next, relieve the pressure on the openers by placing the tractor's opener hydraulic circuit into the "float" position. With the opener pressure relieved, remove the current R-clip from the cylinder connecting pins. Ensure you keep the 1" flat washer for reinstallation. With the flat washer in place, install a 7/32" by 1 3/4" roll pin in the bottom of the connecting pins.



We thank you for maintaining your SeedMaster equipment. If you have any questions, please contact your SeedMaster Certified Dealer directly.