



SM21 Operator's Manual

www.seedmaster.ca

Date

SeedMaster unit Serial # Size / Spacing /

Primary Owner _____
Last First

Farm name / Corporation _____

Land Location

Mailing Address _____
City P.O. Box

Province / Territory / State Postal / Zip Code

Phone Cell Phone Fax

Email

Dealer purchased from _____

Dealers for part pick-up _____

Shipping method to be used:

Please include a description to your farm from nearest town:

I hereby accept the terms and conditions of the SeedMaster Warranty listed on page 11:

Signature Date

To ensure prompt and organized warranty service, fill out and please submit to:

SeedMaster

#1 South Plains Road West, Emerald Park, SK S4L 1C6

E-MAIL: warranty@seedmaster.ca

CUSTOMER WARRANTY REGISTRATION COPY

TABLE OF CONTENTS

INTRODUCTION	8
SAFETY	9
TIRE TORQUE AND PSI SPECS	11
CAMSO TRACKS	11
IN-CAB ELECTRICAL HOOKUP	12
RAVEN VIPER 4+ IN-CAB HOOK UP	12
SEEDMASTER TOOLBOX AND MANUALS	13
TRACTOR HYDRAULIC HOOKUPS	14
SEEDMASTER MACHINE HYDRAULIC HOSES	14
HYDRAULIC CONNECTION REFERENCE CARDS	15
MAIN HYDRAULIC BLOCK DETAILS	16
HYDRAULIC BLOCK GAUGES	16
MAIN BLOCK GAUGES	17
MAIN BLOCK CARTRIDGES AND SOLENOIDS	17
PRESSURE SETTING PROCEDURES	18
LIFT KIT	19
SMART OPENERS HYDRAULIC BLOCK DETAILS AND OPERATION	20
SMART OPENER OPERATION	20
OPENER DETAILS	21
ISOBUS TOOLBAR FUNCTIONS	22
HOME SCREEN LAYOUT	22
ISO TXB QUICK START PROCEDURE	23
UNFOLD OPERATION, FOLDING OPERATION, & WING LOCKS	24
MASTER SWITCH CONFIGURATION	26
PACKING PRESSURE SETUP & OPERATION	26
PACKING PRESSURE OPERATION ON HOME PAGE	28
LIFT KIT PRESSURE SETUP AND OPERATION	29
SYSTEM INFORMATION HOME PAGE SETUP	30
SYSTEM ALARMS	32
SYSTEM DIAGNOSTICS PAGE	33
ACTIVE ALARM PAGE	33
ULTRAPRO II ONFRAME TANKS (UPII)	34
ULTRAPRO II ZONE COMMAND METER BOX (UPII)	34
ULTRAPRO II CALIBRATION PROCEDURE PRE-SETUP (UPII)	35
ULTRAPRO II FAN PRESSURE GUIDELINES (UPII)	37
ZONE COMMAND AIR COMPRESSOR	38
ZONE COMMAND AIR SYSTEM	39
NOVA TANK	40

NOVA ZONE COMMAND / METER BOX	41
TUNABLE TOWER	42
NOVA PRODUCT SELECTION	43
NOVA PRESSURE AND TOP-UP AIR	45
NOVA FAN PRESSURE GUIDELINES.....	46
INDIVIDUAL METER INSPECTION.....	47
WORK LIGHTS	48
LID OPERATION	49
NOVA CONVEYOR OVERVIEW	50
NOVA CONVEYOR CONTROLS.....	50
MANUAL CAN SWITCH BOX.....	51
CONVEYOR CONTROLS APP.....	51
PAIRING THE TABLET TO THE CART ECU.....	52
CONVEYOR OPERATION.....	52
SEEDMASTER APP.....	53
ISOBUS RCM FUNCTIONS	56
HOME SCREEN LAYOUT.....	56
ISO RCM QUICK START PROCEDURE.....	58
RCM MAIN (HOME) PAGE.....	59
CATCH TEST CALIBRATION PROCEDURE (ISO SCREEN).....	62
APPLIED PRODUCT CALIBRATION PROCEDURE (SMARTCAL)	66
RCM SETUP PAGE.....	69
CONTROL VALVE SETUP PAGE.....	71
SCALE CALIBRATION.....	72
RCM TOTALS PAGE	74
RCM DIAGNOSTICS PAGE.....	76
GENERAL TROUBLESHOOTING.....	79
PRODUCT CONTROL SETUP WIZARD (Dealer or SeedMaster assisted only).....	80
REMOTE TANK MONITOR.....	83
SELECT ACTIVE RCM (ECU)	83
VIEWING RCM SERIAL NUMBER.....	83
TOGGLING BETWEEN RCMs (UPII RCM, NOVA RCM)	83
READ AND ZERO TANK WEIGHT FROM REMOTE MONITOR VIA TANK/BIN INFO	84
READ AND ZERO TANK WEIGHT FROM REMOTE MONITOR VIA SCALE.....	85
RATE CALIBRATION VIA THE REMOTE TANK MONITOR.....	86
REMOTE TANK MONITOR TROUBLESHOOTING.....	90
VIPER 4+.....	91
POWER BUTTON AND STATUS.....	91
VIPER 4+ BUILT-IN SELF TEST.....	91
DEVICE SHUT DOWN.....	91
VIPER 4+ MAIN SCREEN NAVIGATION	92
JOB PROFILE PANEL	93
UT (Universal Terminal) PANEL.....	93
ADMINISTRATOR OR USER PANEL.....	94
MACHINE CONFIGURATION PANEL	95
PRODUCT CONFIGURATION PANEL.....	95

CREATING JOB PROFILES.....	96
CREATING PRODUCT PROFILES.....	97
AUTO ZONE COMMAND LOOK AHEAD TIME SETUP.....	98
VIPER 4+ JOB QUICK START PROCEDURE	99
VIPER 4+ RUN SCREENS.....	100
CREATING A FLIP MAP AND BOUNDARY FOR ENTIRE FIELD.....	102
CREATING AN INSIDE FLIP MAP.....	104
SEEDING THE VIRTUAL PASS.....	104
LOADING A PREVIOUSLY CREATED BOUNDARY & FLIP MAP.....	105
VIPER 4+ FILE MAINTENANCE.....	106
3 RD PARTY GPS.....	107
SETTING THE TRACTOR MEASUREMENTS	108
IMPORTING PRESCRIPTION MAPS.....	109
LOADING RX MAPS WITH JOB.....	110
UPDATING ECUs VIA VIPER 4+	112
WIFI OR TETHERED REMOTE SUPPORT.....	113
SYSTEM ELECTRICAL DRAWINGS.....	114
IN-CAB VIPER 4+	114
ISO TXB ONLY.....	115
REMOTE TANK MONITOR.....	115
NOTES.....	116

INTRODUCTION

Thank you for purchasing a new SeedMaster unit. This manual will assist you in becoming a safe and efficient operator. The crops you grow because of the proper use of the unit will be your reward for spending some time studying this manual.

If you encounter any problems, contact your dealer for clarification or correction. It is important to us and to you that all SeedMaster units maintain a solid reputation.

We are building our company's reputation not only on a quality product, but also on providing quality advice and fast response to service requirements. Our objective is to keep a high resale value on used units, so the positive image you pass on to your neighbors is as important to you as it is to us in the long term.

SAFETY

Please be SAFE! Carefully read and understand all safety alerts and warnings in this manual and all safety decals on the SeedMaster drill and tank. Ensure that anyone who is going to use the SeedMaster drill and tank reads and understands the Operator's Manual. We recommend that only mature and well-trained or experienced persons operate this product. We advise that periodic visual checks continue as a mandatory part of the implement operating procedure. Conduct regular maintenance checks on fasteners, hydraulic connections, etc. Always follow safety precautions. Serious INJURY or DEATH can result from improper operating practices

Safety notices are one of the primary ways to call attention to potential hazards.



This Safety Alert Symbol identifies important safety messages in this manual. When you see this symbol, carefully read the message that follows. Be alert to the possibility of personal injury or death.

- Read and understand the Operator's Manual and all safety signs before operation or maintenance.
- Do not allow riders on any part of the equipment.
- Install and properly secure all shields and guards before operating the seeder.
- Keep hands, feet, clothing, and hair away from moving and/or rotating parts.
- Beware of all power lines and other overhead obstructions. Know the transport height and width of your SeedMaster drill and tanks. Ensure that minimum safe working distances are maintained from any obstruction at all times.
- Before servicing, adjusting, repairing, refilling, or unplugging: stop the engine, remove the engine key, set the park brake, disengage the hydraulics and wait for all moving parts to stop.
- Ensure your seeder is properly marked as required by the local highway and transport authorities. Make sure the "Slow Moving Vehicle" sign, lights, and all reflectors are in place, clean, and visible to overtaking or oncoming traffic.
- Store a fully stocked first-aid kit in a visible, accessible place for use in case of an accident.
- Keep a fire extinguisher in an accessible location.
- Be sure that the area is clear of people before starting or moving your machine.
- Do not work around or under the raised wings, unless the wings are securely chained in the transport position.
- In the event that wheel and tire assemblies must be raised off the ground for maintenance, block the implement up securely.
- Use extreme caution when working around or with high-pressure hydraulic systems. Depressurize the system when connecting or disconnecting the hose couplers.
- Wear heavy gloves and eye protection when searching for suspected hydraulic leaks. If an injury occurs, seek immediate medical attention as infection and toxic reaction could develop. Use a piece of cardboard or wood (instead of hands) when searching for such leaks.

- Never wear baggy or frayed clothing or hanging jewelry when working around or on any of the drive system components.
- When performing a product catch for meter calibration, keep hands and clothes well clear of rotating components. Be aware that when the hydraulics are activated, rotation may start unexpectedly at any time.
- We recommend that all maintenance and adjustments on the seeder be made when the implement wings are lowered.
- Store and transfer gasoline, solvents, cleaners, or any flammable liquids only in safety standard (i.e. CSA) approved containers.
- Clean and inspect all components in the hydraulic system on a regular basis.
- Replace all worn, cut, abraded, flattened, damaged, or crimped hoses and metal lines. Do not repair hydraulic components with tape, clamps, or cements. The system operates under extremely high pressure; such repairs will fail and create hazardous and unsafe conditions.
- Before applying pressure to the hydraulic system, make sure all connections are tight. Ensure lines, hoses, and couplings are not damaged.
- Ensure that the seeder is properly and safely connected to the tractor.
- Transport per local regulations for width and height.
- Follow all road safety regulations for your state or province.
- Store the seeder on a firm, level surface.
- Store with wings down.
- Have a qualified tire dealer or service person perform tire maintenance. Failure to follow proper procedures when mounting a tire on a wheel or rim can cause an explosion that may result in serious injury or death.
- Keep safety decals and signs clean and legible at all times. Replace safety decals and signs that are missing or have become illegible.
- Ensure proper use of wing lock-up chains in transport.
- Always use hitch safety chain.
- Do not transport at high speeds on loose gravel behind a truck or a tractor.
- Do not transport with product in tanks.
- Ensure proper hook-up of safety lights.
- Maneuver machine to ensure castors are moving freely before going onto roads.
- Do not transport at speeds higher than that recommended on tires (25 mph or 40 kph).
- Check all transport wheel nuts after 100 miles and periodically thereafter. (See PAGE 12).
- Use proper tire inflation pressures (SEE TIRE TORQUE AND PSI SPECS, PAGE 12).

TIRE TORQUE AND PSI SPECS

TIRE SIZE	TORQUE REQUIREMENTS (FT. LBS.)	MAXIMUM PRESSURE RATING (PSI)
12.5L15 (10 PLY)	200	44
12.5L15 (Hwy)	200	90
380/55-16.5	200	72
750/65R26	450	35
800/65R32	450	35
1050/50R32	450	35
Dual 710/70R38	750	23

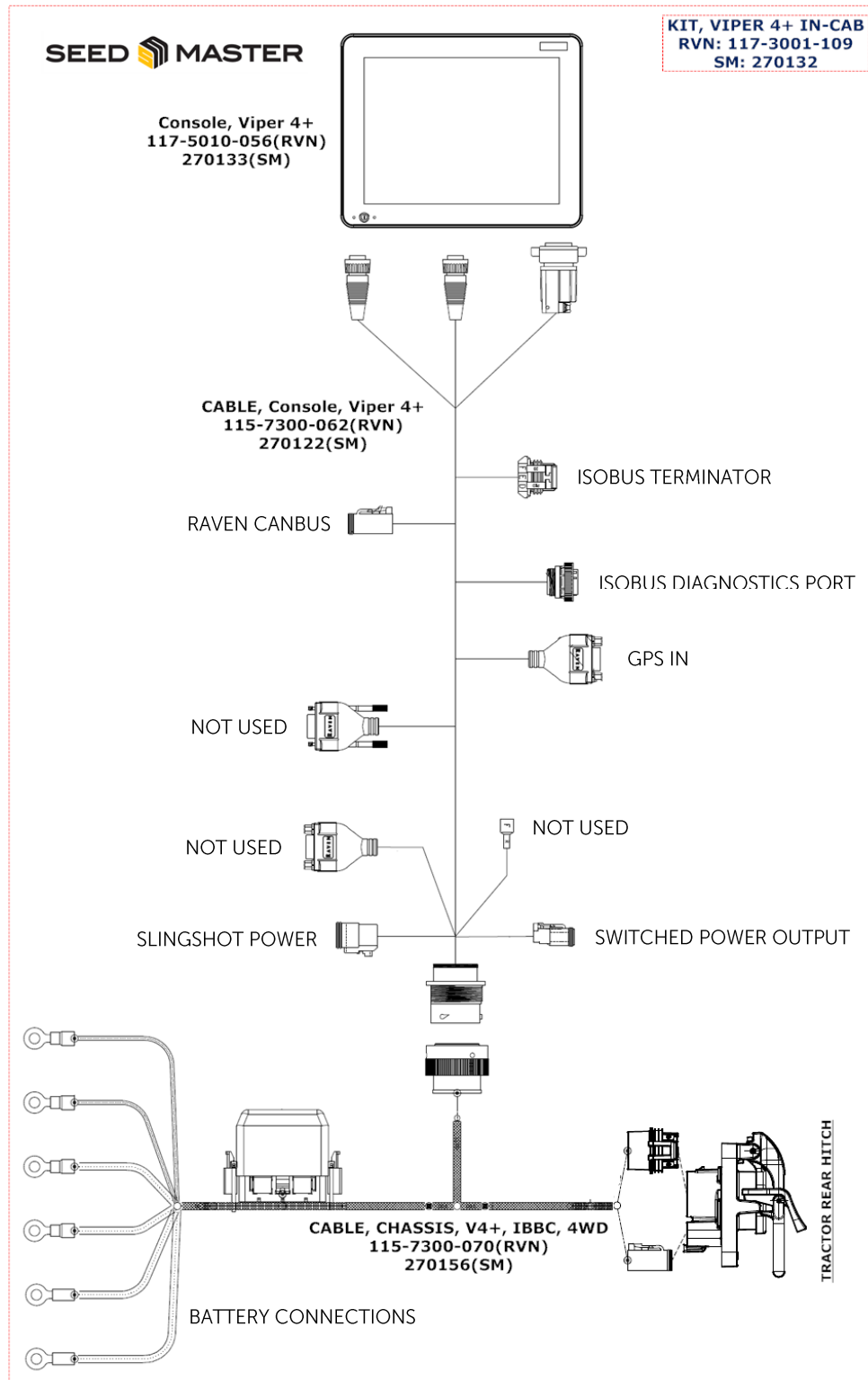
CAMSO TRACKS

Camso tracks are optional for your SeedMaster Machine. Please visit www.seedmaster.ca/service.php to reference and download the information provided within the TTS 70 Series Camso Track Maintenance Manual.



IN-CAB ELECTRICAL HOOKUP

RAVEN VIPER 4+ IN-CAB HOOK UP



SEEDMASTER TOOLBOX AND MANUALS

SeedMaster now offers a factory option toolbox to hold any spare parts, tools, or accessories to keep your seeding operation moving. It is located on the “A-Frame” support beam in the middle of the hitch. The toolbox has a seal to help reduce the amount of dust and foreign material from contaminating or soiling the contents. Beside the toolbox is a container that contains your machine-specific manuals. This container is dust and water tight to ensure that your manuals stay intact in any weather or field conditions.

For machines with tow-between distribution, or a front-mounted tank, the toolbox will be located at the top of the “A-frame” beside the main-frame castor.



NOTE: Do not stand or walk on the toolbox!



TRACTOR HYDRAULIC HOOKUPS

SEEDMASTER MACHINE HYDRAULIC HOSES

HOSE MARKING CONVENTION: Each hose pair has been assigned a unique colour. The hose with 1 colour band is pressure, and the hose with 2 colour bands is return.

OPENER RAISE/LOWER HOSES: Direct Opener Lift & Lower Lines - The two 1/2" hydraulic lines with red colour bands are the opener lift and lower lines. The hose with 1 red band is opener down pressure. The hose with 2 red bands and the manual valve attached is the hose that is pressurized to raise the openers. The manual valve is used to lock the openers up for long transport and to facilitate unhooking under lift pressure. Open the valve after hooking hydraulics to tractor. **NOTE:** *Leave pressure engaged when using Smart Openers. See page 20 for operation instructions.*

SYSTEM PRESSURE HOSES: Green Tagged Lines - The two 1/2" hydraulic lines with the green colour bands are used to activate the block and raise and lower the wings. These lines are connected to one tractor remote. In the field, operating position for this remote is locked-on to provide continuous pressure to the block via the line with 1 green band. Pressure should be adjusted and set between 2600-3000 psi by using the tractor remote flow control.

SEED AND FERT FAN HOSES ONFRAME: There may be one or two 3/4" fan pairs. If you are running an UltraPro II 350 or 360 machine, the single fan hoses will be tagged with 1x orange (pressure) and 2x orange (return). If you are running an UltraPro II 540 machine, the seed fan hoses will be tagged with 1x orange (pressure) and 2x orange (return) and the fertilizer fan will be tagged with 1x purple (pressure) and 2x purple (return).

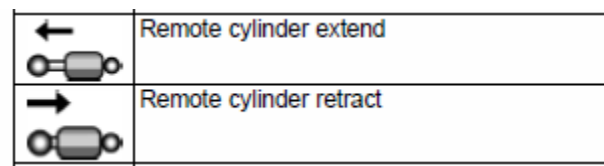
SEED AND FERT FAN HOSES NOVA: If you are running a NOVA Cart the seed fan hoses will be tagged with 1x yellow (pressure) and 2x yellow (return) and the fertilizer fan will be tagged with 1x blue (pressure) and 2x blue (return).

Ensure that you connect the right pair of hoses together on your tractor.

CASE DRAIN HOSE: Drills and tanks are set up with ONE 1/2" case drain/return line (zero back pressure). This line has a 1/2" NPT full open return coupler without any restriction or back pressure. Ensure this return line is routed to your tractor properly without any possibility of back pressure. Improper connection or undersized return lines on the tractor may cause inaccuracies in operation and the possibility for severe damage to the drill's hydraulic system. **SeedMaster Manufacturing recommends using the factory connections provided with the drill and tank.**

HYDRAULIC CONNECTION REFERENCE CARDS

SeedMaster machines come in several different configurations. Please refer to your configuration below. Ensure that you are hooking the pressure and return hoses to the appropriate remotes on your tractor: Pressure to Retract, Return to Extend.



ToolBar (TXB ONLY) Hydraulic Hookup			
TRACTOR REMOTE	HOSE PAIR		HYDRAULIC FUNCTION
PRESSURE	RETURN		
SCV 1 SEEDMASTER	1 RED ½" Line	2 RED ½" Line	OPENER PRESSURE
SCV 2 SEEDMASTER	1 GREEN ½" Line	2 GREEN ½" Line	SYSTEM PRESSURE
SCV 3 UNUSED			
SCV 4 UNUSED			
SCV 5 UNUSED			
CASE DRAIN SEEDMASTER		½" CASE DRAIN LINE	

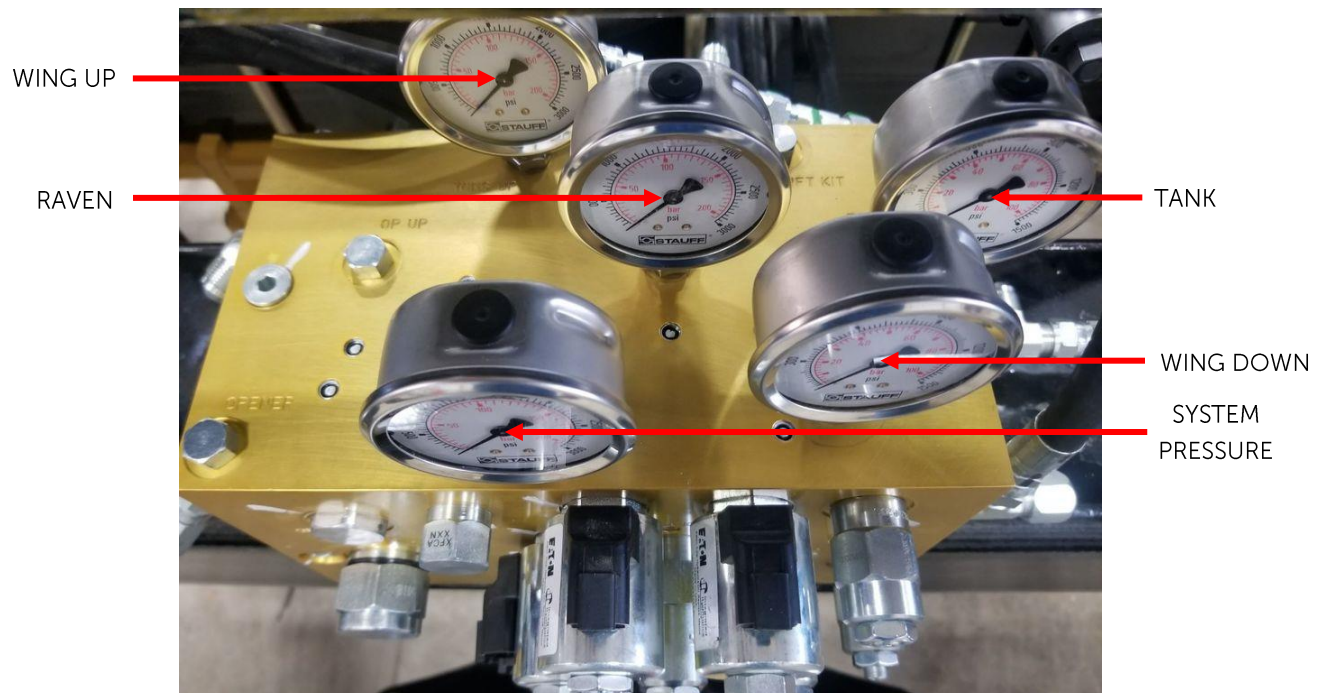
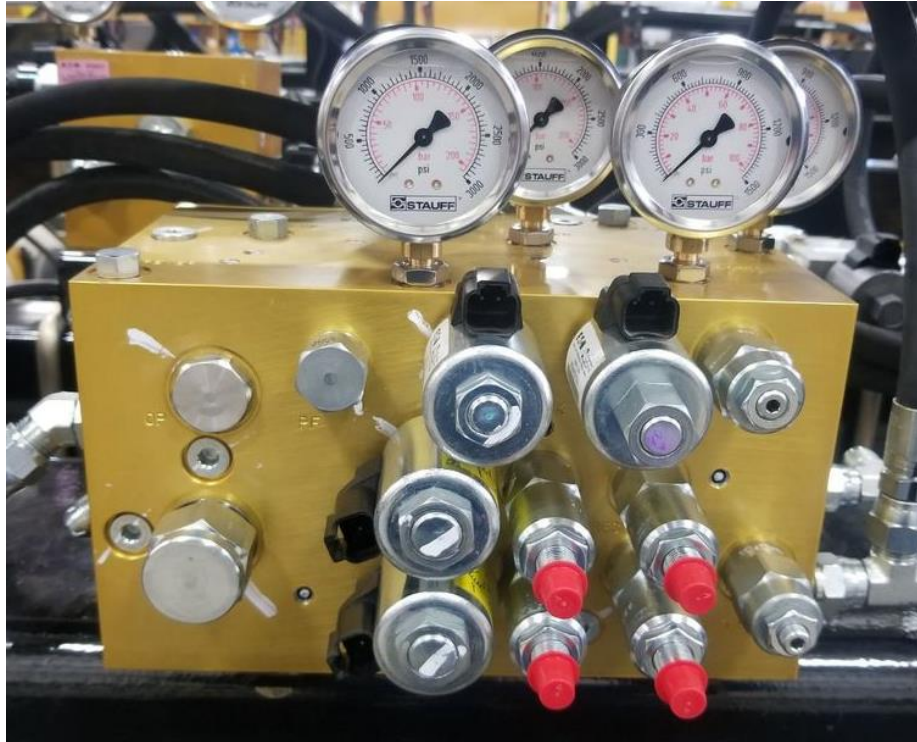
OnFrame UPII 350/360/540 Only Hydraulic			
TRACTOR REMOTE	HOSE PAIR		HYDRAULIC FUNCTION
PRESSURE	RETURN		
SCV 1 SEEDMASTER	1 RED ½" Line	2 RED ½" Line	OPENER PRESSURE
SCV 2 SEEDMASTER	1 GREEN ½" Line	2 GREEN ½" Line	SYSTEM PRESSURE
SCV 3 SEEDMASTER	1 ORANGE ¾" LINE	2 ORANGE ¾" LINE	SEED FAN ONFRAME
SCV 4 SEEDMASTER	1 PURPLE ¾" LINE	2 PURPLE ¾" LINE	FERT FAN ONFRAME
SCV 5 UNUSED			
CASE DRAIN SEEDMASTER		½" CASE DRAIN LINE	

NOVA Only Hydraulic Hookup			
TRACTOR REMOTE	HOSE PAIR		HYDRAULIC FUNCTION
PRESSURE	RETURN		
SCV 1 SEEDMASTER	1 RED ½" Line	2 RED ½" Line	OPENER PRESSURE
SCV 2 SEEDMASTER	1 GREEN ½" Line	2 GREEN ½" Line	SYSTEM PRESSURE
SCV 3 SEEDMASTER	1 YELLOW ¾" LINE	2 YELLOW ¾" LINE	SEED FAN NOVA
SCV 4 SEEDMASTER	1 BLUE ¾" LINE	2 BLUE ¾" LINE	FERT FAN NOVA
SCV 5 UNUSED			
CASE DRAIN SEEDMASTER		½" CASE DRAIN LINE	

OnFrame UPII 350/360 and Nova Hydraulic			
TRACTOR REMOTE	HOSE PAIR		HYDRAULIC FUNCTION
PRESSURE	RETURN		
SCV 1 SEEDMASTER	1 RED ½" Line	2 RED ½" Line	OPENER PRESSURE
SCV 2 SEEDMASTER	1 GREEN ½" Line	2 GREEN ½" Line	SYSTEM PRESSURE
SCV 3 SEEDMASTER	1 ORANGE ¾" LINE	2 ORANGE ¾" LINE	SEED FAN ONFRAME
SCV 4 SEEDMASTER	1 YELLOW ¾" LINE	2 YELLOW ¾" LINE	SEED FAN NOVA
SCV 5 SEEDMASTER	1 BLUE ¾" LINE	2 BLUE ¾" LINE	FERT FAN NOVA
CASE DRAIN SEEDMASTER		½" CASE DRAIN LINE	

MAIN HYDRAULIC BLOCK DETAILS

HYDRAULIC BLOCK GAUGES



MAIN BLOCK GAUGES

WING UP: The WING UP gauge reads the amount of pressure applied and required for lifting and should read 0 psi until folding up. A positive reading during field operation is an indication of back pressure on the system.

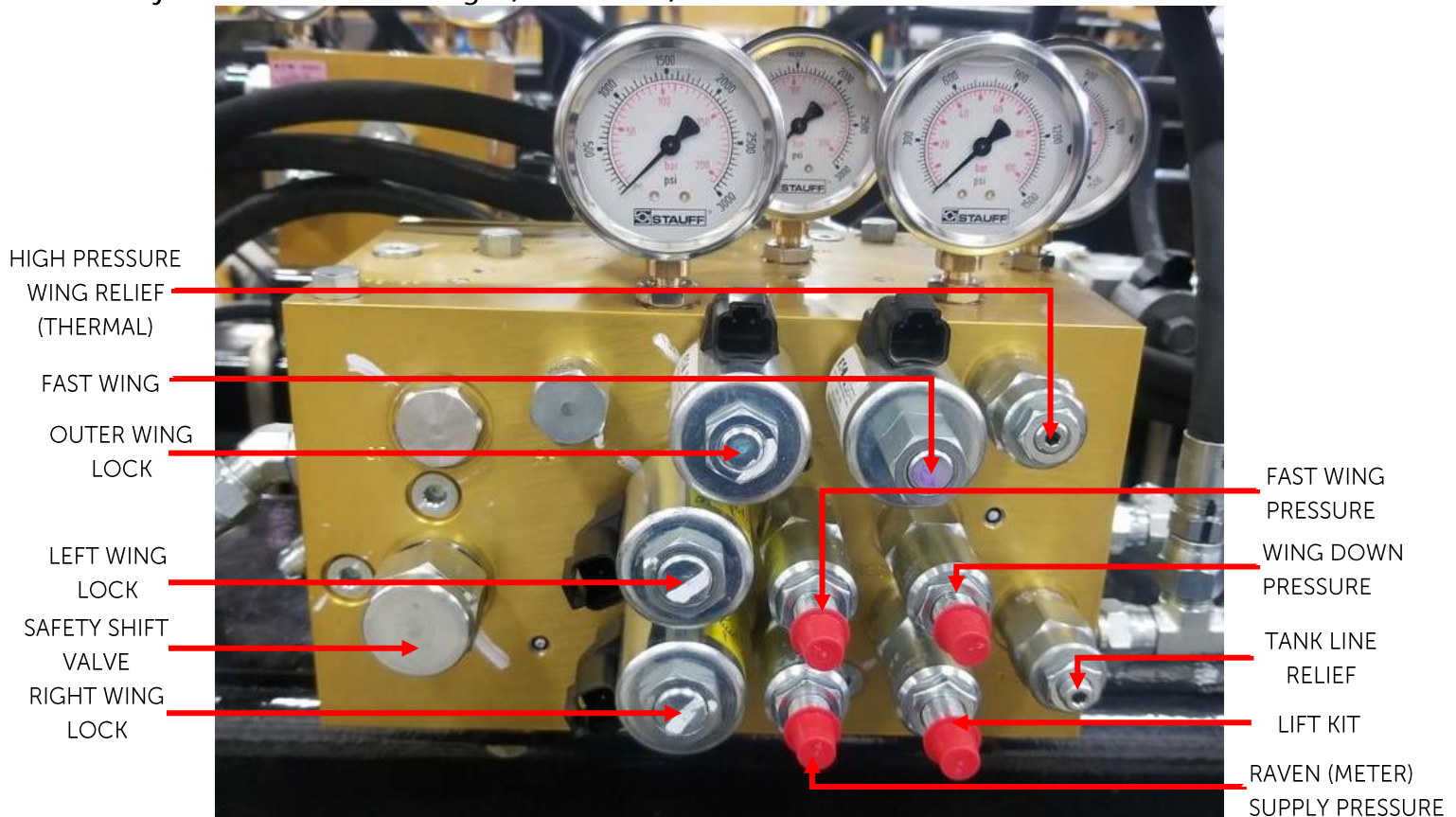
RAVEN: The RAVEN gauge reads the amount of pressure being supplied to the hydraulic metering motors.

TANK: The TANK gauge reads the amount of pressure being returned to tank.

WING DOWN: The WING DOWN gauge reads the amount psi being applied to the wings while they are down and in field operation.

SYS: The SYS gauge reads the amount of system pressure being applied to the system. System Pressure is the main pressure supply for the WING UP/DN, LIFT KIT, RAVEN (METERING) circuits. 2600-3000 psi indicates tractor working pressure to block. Pressure fluctuation can indicate back pressure or lack of flow to the circuit. Adjust tractor flow as necessary to hold within range.

Hydraulic Block Cartridges, Solenoids, and PWMs



MAIN BLOCK CARTRIDGES AND SOLENOIDS

LEFT WING LOCK: This on/off solenoid turns the oil flow on/off to the left wing cylinders.

RIGHT WING LOCK: This on/off solenoid turns the oil flow on/off to the right wing cylinders.

OUTER WING LOCK: This on/off solenoid turns the oil flow on/off to the outer wing cylinders.

FAST WING: This on/off solenoid turns the oil flow on/off to the inner wing cylinders.

HIGH PRESSURE WING RELIEF (THERMAL): High tank pressure cut off cartridge is preset set at 3500 psi

TANK LINE RELIEF: The tank line relief cartridge is preset at 450 psi. If the cartridge exceeds 450 psi it will relieve to the atmosphere.

WING-DOWN PRESSURE: 180 psi (*NOTE: REQUIRED PRESSURE SETTING MAY VARY FROM FACTORY PRESET TO SPECIFIC TRACTOR AND DRILL COMBINATIONS*).

- ★ Wing-Down pressure may need to be increased if the wings start to float and not contour correctly while in the seeding position or if a positive Wing-Up pressure is detected.
- ★ Wing-Down pressure may need to be decreased if the wings become too rigid while in the seeding position.

RAVEN (METER) SUPPLY PRESSURE: 2000 psi

LIFT KIT: 200 psi

FAST WING PRESSURE: 1500 psi

SAFETY SHIFT VALVE: The safety shift valve will shut the hydraulic flow off to the block if back pressure reaches 240 psi on tank line to prevent system damage.

PRESSURE SETTING PROCEDURES

Setting Wing-Down Procedure (WING-DOWN PRESSURE)

The Wing-Down pressure is the amount of hydraulic pressure being applied to the inner and outer wing circuits; the oil supply is supplied from the system pressure. The Wing-Down Pressure is required so the wings will contour while travelling through the field. SeedMaster requires Net Wing-Down Pressure. To determine your net value, subtract your wing-up pressure from your current wing-down pressure (ie. 380 PSI wing-down – 200 PSI wing-up = 180 PSI net wing-down).

- To adjust the **WING-DOWN PRESSURE**, loosen the jam nut on the cartridge in port **WD** on the main block. Turn the cartridge in to increase the pressure, and out to decrease the pressure. When the desired pressure is set, re-tighten the jam nut.

Setting Wing Unfold Procedure (FAST WING PRESSURE)

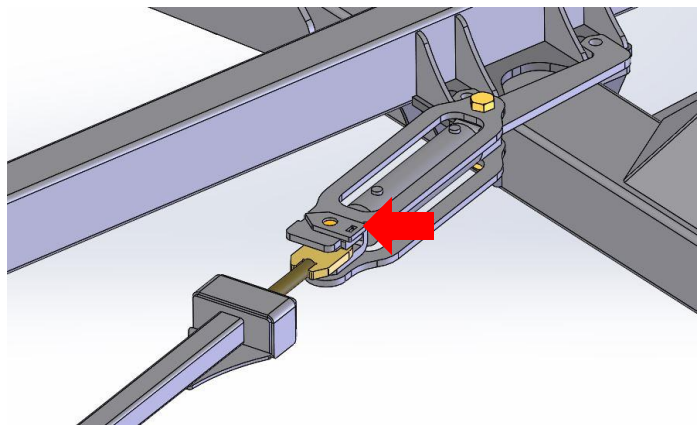
The wing unfold pressure is the amount of hydraulic pressure being applied to the inner and outer wing circuits while the tool bar is unfolding. This is also known as the Fast Wing Pressure. If the wings are not unfolding the pressure will need to be increased. The oil supply is supplied from the system pressure.

- To adjust the **FAST WING PRESSURE**, loosen the jam nut on the cartridge in port **FW PRESS** on the main block. Turn the cartridge in to increase the pressure and out to decrease the pressure. When the desired pressure is set, re-tighten the jam nut.

Active Wing Brace Check

The Active Wing Brace supports the wing sections of the frame. While in the field, a hydraulic cylinder pulls the rear of the wing section forward counteracting draft while seeding. The hydraulic pressure comes from the opener cylinder hydraulic circuit. The higher the pressure is set to the active wing brace circuit, the more it will pull the rear wing square. When the packing pressure is increased, so is the amount of pull on the brace to a set maximum.

- **Adjusting the wing brace:** Start by unfolding the SM drill and activating the system pressure. Next, pressure the openers down with the opener pressure switch and adjust the shank down hydraulic pressure to 1000psi, activating the active wing braces. After the system has been completely pressurized, inspect each wing brace cylinder indicator. They should be fully retracted against the plate limiter. If not, please adjust the length of the active wing brace using the threaded link. The braces should be periodically checked to ensure proper adjustment. This will ensure your frame integrity remains true and helps increase the longevity of your machine.



Meter Drive Pressure Setting Procedure (RAVEN METER SUPPLY PRESSURE)

The Meter Drive Pressure is the amount of hydraulic pressure allowed to the hydraulic metering drives. The torque to the metering drives increases as the pressure increases. Do not exceed 2200 psi. The oil supply for **RAVEN METER SUPPLY PRESSURE** is supplied from the system pressure.

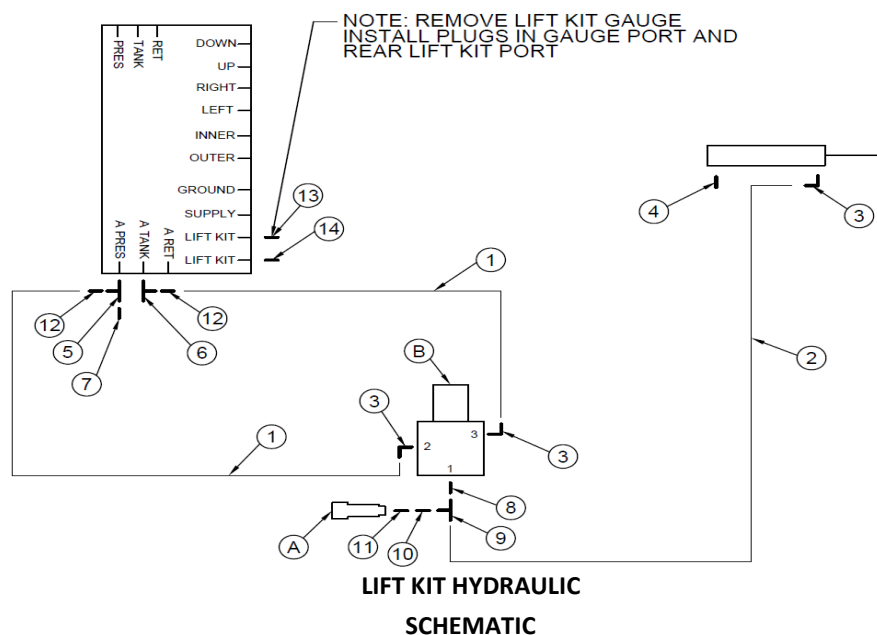
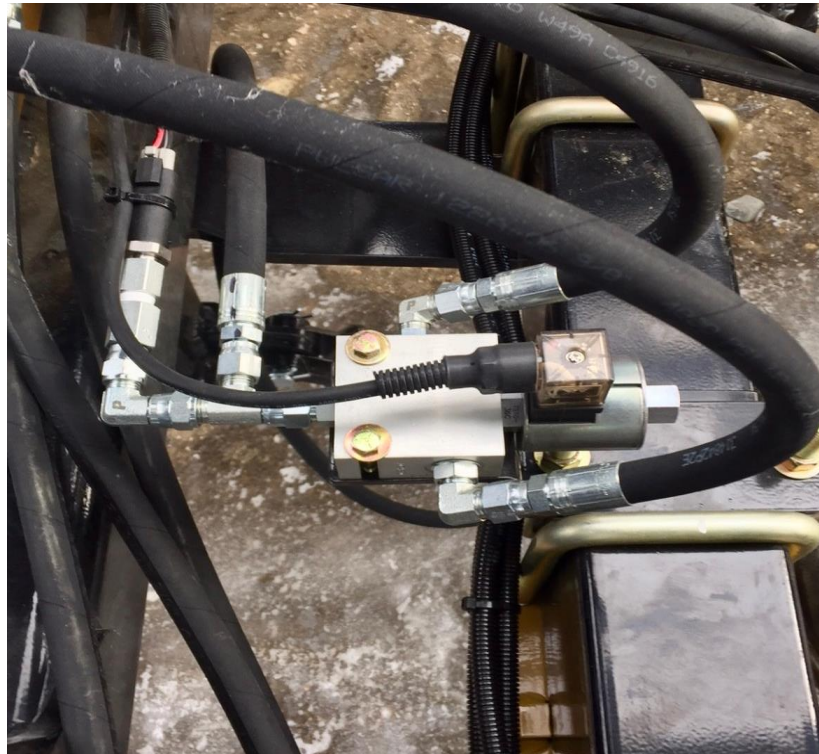
- To adjust the **RAVEN METER SUPPLY PRESSURE**, loosen the jam nut on the cartridge in port **RAVEN** on the main block. Turn the cartridge in to increase the pressure and out to decrease the pressure. When the desired pressure is set, re-tighten the jam nut.

LIFT KIT

LIFT KIT: The Lift Kit is designed to decrease the weight on the main frame front caster wheels during field operation. It is hydraulically operated utilizing supply oil from the main hydraulic block's system pressure. The Lift Kit increases floatation by redistributing weight from the front caster wheels of the drill forward to the tractor hitch and backwards to the rear of the drill. The reduced weight and draft on the drill then adds weight and traction to the rear of the tractor. It also reduces stress on the hitch and frame of the drill when seeding in wet conditions.

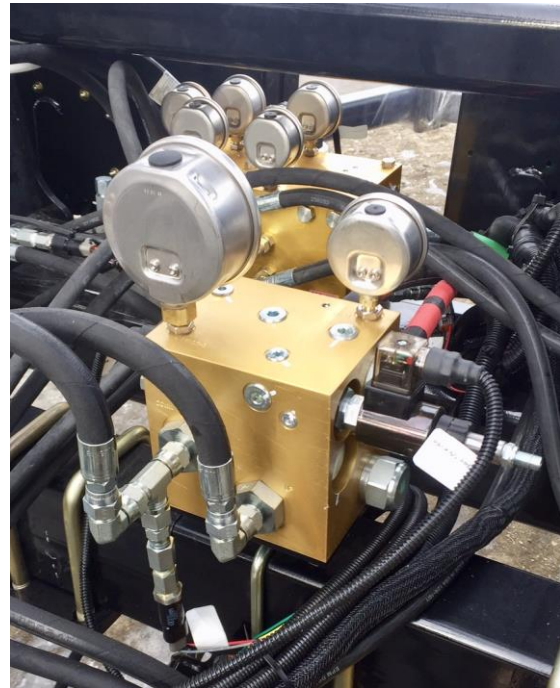
Setting Lift Kit Procedure (Auto-PWM)

- See page 29 for in cab pressure readout, pressure adjustment, and operating modes for this feature.



SMART OPENERS HYDRAULIC BLOCK DETAILS AND OPERATION

SMART OPENERS HYDRAULIC BLOCK



The Smart Openers block contains the main functions of your SeedMaster openers: raising, lowering, and down-pressure. These functions are controlled by a Master ON/OFF solenoid and coil to raise and lower, and a PWM valve for down-pressure. The Smart Openers block is located on the first rank behind the main block. For it to operate, you will leave the connected tractor hydraulic remote engaged during field operation. Recommended maximum flow for this remote is 75%.

SMART OPENER OPERATION

LOWER, LIFTING, THEN LOWERING THE OPENERS

LOWER:

1. LOCK ON REMOTE TO SUPPLY OPENERS WITH HYDRAULIC PRESSURE.
2. CYCLE MASTER FOOT SWITCH FROM OFF TO ON AND LEAVE THE MASTER SWITCH "ON". OPENERS WILL LOWER AND BUILD PRESSURE TO YOUR PRESET VALUE.

LIFT:

3. AFTER THE TOOLBAR IS COMPLETELY OVERLAPPED INTO AN APPLIED AREA, SHUT THE MASTER FOOT SWITCH OFF. OPENERS WILL LIFT.
4. COMPLETE THE TURN.

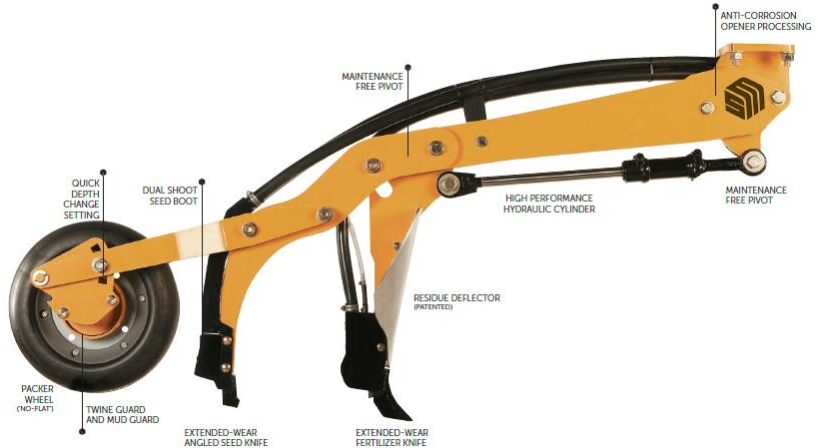
LOWER:

5. CYCLE MASTER FOOT SWITCH FROM OFF TO ON AND LEAVE THE MASTER SWITCH "ON". OPENERS WILL LOWER AND BUILD PRESSURE TO YOUR PRESET VALUE.

OPENER DETAILS

The opener is preset for seed and fertilizer depth. The seed depth is factory set at 3/4" below the packed surface and the fertilizer depth is factory set approximately 3/4" below and 1 1/2" to the side of the seed.

In varying field conditions, soil types, and moisture conditions, it may be required to adjust the openers from the pre-set depths. We recommend seeding cereals, oil seeds, and all other products at the determined seed and fertilizer depths desired by the owner/operator. The notches on the hub plate correspond to 1/4" changes in depth, with the inverted notch being the factory pre-set depth of 3/4".



To change depth using the SeedMaster Quick Depth Adjusting Tool, simply loosen the nut on the slotted portion of the hub plate and rotate packer tire upwards to increase depth, or downwards to decrease depth.

Semi-pneumatic packer tires are a standard feature on all SeedMaster drills. There is no internal air pressure that needs to be checked.

The resulting dent the packer wheel leaves behind is dependent on soil type and hardness. The variation in dent depth does not affect the crop since the seed depth is always monitored from the packed surface.

*Avoid the temptation to harrow after seeding, as harrowing will reduce the uniformity of crop emergence and reduce yield potential. The dent left by the packer wheel and the loose soil tossed to the side as the openers move through the soil may appear rough at first glance, but you will find the residue and soil settles over time leaving just the ripple of the packer wheel. This dent provides several agronomic benefits.



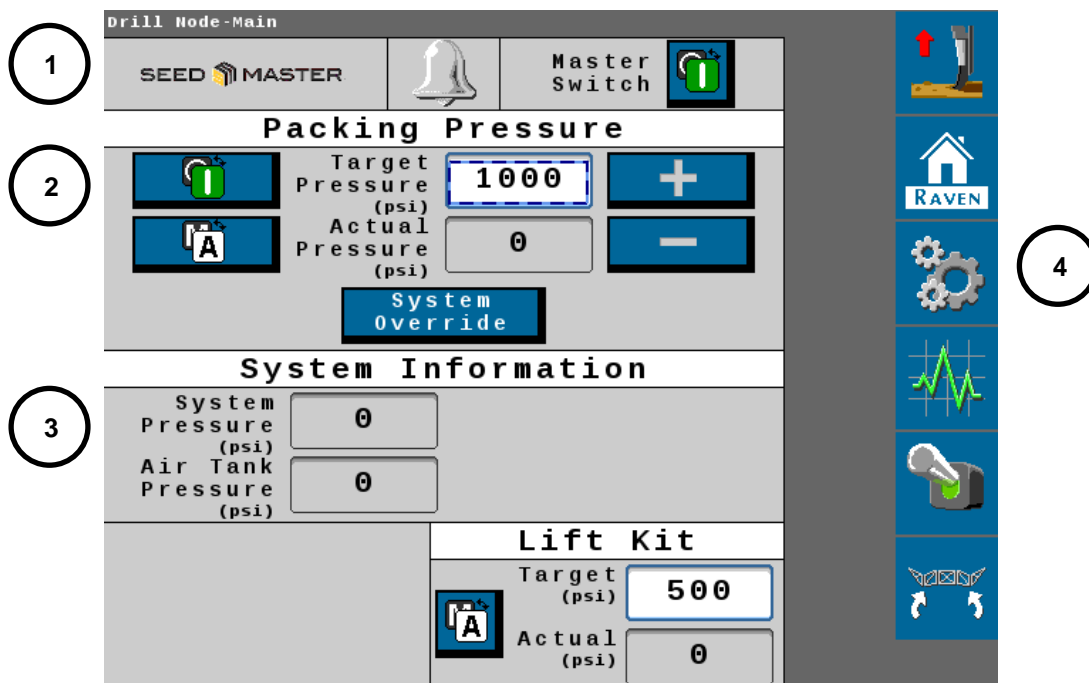
Warning: Avoid turning your drill very short. The opener is designed to seed primarily in straight lines. A sharp turn will cause the openers to be dragged sideways, resulting in an improper seeding job and undue stress on the openers. Never turn so short that the inside openers move straight sideways or backwards.

Always store the drill for extended periods of time in the unfolded wing position. This is to avoid water getting into the packer tire and wing wheel bearings. This is very important for winter storage.

ISOBUS TOOLBAR FUNCTIONS

HOME SCREEN LAYOUT

The Drill ECU will monitor and control your SeedMaster Toolbar via the installed Virtual Terminal. To access the ISO Toolbar Functions, touch the ISOBUS TXB soft key on your VT display. See your VT's operator's manual for more information on locating VT soft keys.



1. **Status Area:** This area shows the current status of the Master Switch and System Alarms.
2. **Packing Pressure Area:** This area will allow you to toggle the packing pressure safety switch from OFF to ON and the function between **Manual** or **Auto**. The Packing pressure can also be quickly changed by using the PLUS arrow to increase and MINUS arrow to decrease in 50psi increments. The System Override will dump the opener pressure. This target override pressure and override time can be adjusted in the settings page. See packing pressure setup and operation section on page 26.
3. **System Information Area:** This area will allow for a quick view of different pressures and Lift Kit status.
4. **Soft Key Area:** Touch soft keys to access different settings and functions.

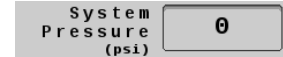
ISO TXB QUICK START PROCEDURE

Before you go to the field please review the steps below to ensure your ISO Toolbar is field ready.

1. **Turn safety switch ON:** Before turning the safety switch on, please ensure the toolbar is free of any persons, animals, or objects that could damage your equipment. Touch the RED safety switch in the Soft Key Area. The Safety Switch will turn green indicating that the system is ready.



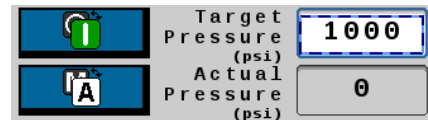
2. **Engage System Pressure:** Engage the tractor's hydraulic remote for system pressure. The System Pressure will display in the System Information Area. *NOTE: System Pressure must operate with a pressure greater than 2600psi and less than 3000psi. Ensure tractor remote is set to constant flow. Adjust flow as necessary to avoid fluctuation.*



3. **Unfold Drill:** Start unfolding the drill by touching the Drill Unfold Soft Key. **BEFORE UNFOLDING MAKE SURE THE WING TRANSPORT SAFETY CHAINS ARE REMOVED AND THAT WINGS ARE FREE AND CLEAR OF ANY OBJECTS THAT COULD CAUSE HARM TO YOU OR ANYONE ELSE.** Start by unfolding the Inner Wings first then the Outer Wings. *NOTE: The buttons need to be held down during the unfold process.*



4. **Set Packing Pressure:** Ensure that the packing pressure is set to your desired mode. Recommended mode is AUTO, but field conditions may require Manual mode. After setting the mode to Auto, the desired packing pressure must be set. The recommended starting point is 1000psi. ***NOTE: PACKING PRESSURE NEEDS TO CHANGE WITH FIELD CONDITIONS.***

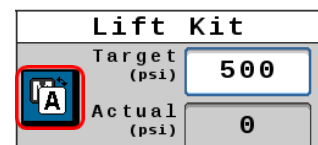


5. **Engage Opener Pressure:** Engage the tractor's hydraulic remote for Opener Pressure. ***NOTE: Ensure tractor remote is set to constant flow for Smart Openers. Recommended flow is 75%.***

6. **Test Openers Function UP/DWN:** You will need to note what your master switch configuration is. The machine comes from factory with a foot switch, so the system is set on foot switch. **BEFORE ENGAGING THE OPENERS MAKE SURE THE OPENERS ARE FREE AND CLEAR OF ANY OBJECTS THAT COULD CAUSE HARM TO YOU OR ANYONE ELSE.** Begin with engaging the Master Switch by stepping on the foot pedal. After engaging the master, the openers will go to the ground and start building pressure. You will see the Master Switch Icon turn green. To lift the openers, step on the foot switch to disengage the packing pressure. ***NOTE: If the openers are not going up and down your hydraulic pressure on the tractor's remote could be reversed or a hose could have popped out of the tractor SCV. Also note that if the openers are not going down that the Opener transport shipping bolts may need to be removed.***



7. **Review Lift Kit Mode:** Touch the Settings button in the Soft Key Area to access the Lift Kit settings page. Touch the status button to toggle between "Auto" and "Manual". Factory default is set to 200psi.



UNFOLD OPERATION, FOLDING OPERATION, & WING LOCKS



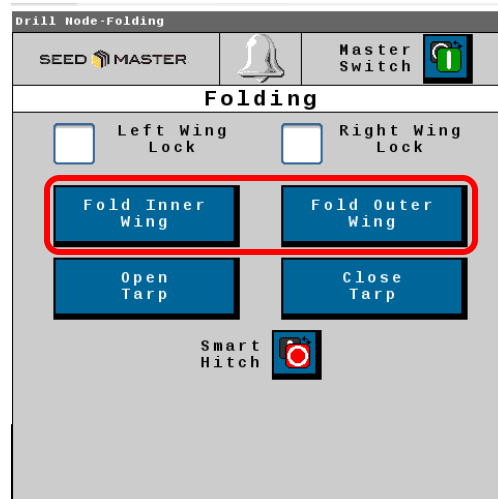
Touch the Fold button soft key located in the soft key area to access the Unfold Operation & Wing Locks. The machine's system pressure will need to be engaged before the unfold process can begin. The live pressure can be viewed in the System Information Area on the Home Page. System pressure must be 2600psi or greater to unfold.

System Pressure (psi) 0

Wing Unfold Buttons

Begin by unfolding the **INNER Wings first**. It is important to unfold the **INNER Wings first** as you can damage the **OUTER Wings** by unfolding them into each other if the **INNER wings** are not completely unfolded.

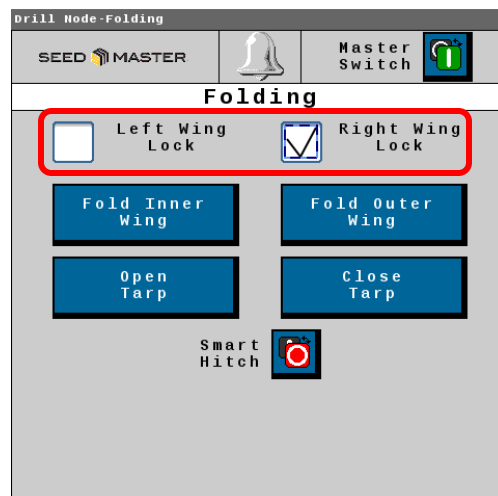
1. Touch and hold the **FOLD INNER WING** button to unfold the inner wings. Ensure that the wings have completely finished unfolding before moving to the next step.
2. Touch and hold the **FOLD OUTER WING** button to unfold the outer wings.
3. Once the wings are unfolded, touch the home button and touch **YES** to acknowledge that you are leaving the page to return to the Home screen.
4. **OPEN TARP** and **CLOSE TARP** are for future use. These do not function currently.





Wing Lock Buttons

Left Wing Lock Check Box: When the wings are unfolding, or folding up, use the check box to lock the left wing into its current position. Uncheck the check box to unlock the wing.

Right Wing Lock Check Box: When the wings are unfolding, or folding up, use the check box to lock the right wing into its current position. Uncheck the check box to unlock the wing.



Unfold Operation and Wing Lock Safety Page

After touching the Home soft key, a safety page will be displayed. You must acknowledge the fact that you will be leaving the page and the wing locks will be disabled. Before touching , make sure the machine is free and clear of any persons, animals, or objects. After touching yes, you will return to the home page and wing locks are disabled. If you are not ready to disable the wing locks, simply touch the  button and the wing locks will stay enabled.



Folding Operation

After completing the seeding operation for a field, the drill must be folded for transport to the next location. To prepare the drill for folding, ensure all jobs on the tank monitor(s) are either paused, or completed and closed.

1. Disengage the master switch by stepping on the foot pedal. This will ensure the openers are raised out of the ground.
2. Return the opener hydraulic circuit to neutral.
3. Return the system pressure remote to neutral and allow the gauge to return to “zero”.
4. To begin folding, reverse the flow on the system pressure remote and ensure that **“Wing Up”** pressure starts building. You may need to increase the SCV flow from field operation to get the wings to fold.
5. The outer wings will begin folding first, followed by the inner wings. Depending on certain physical and environmental conditions (such as temperature, uneven terrain, or excess soil buildup on the openers and tires), it is also completely normal for one side of the drill to complete folding first.
6. Normally, it is not necessary to use the **“FOLD INNER WING”** and **“FOLD OUTER WING”** buttons. Depending on the size of your machine, it may slightly speed up the folding process.
7. Once the drill has completed folding, return the tractor remote back to neutral. Then, exit the tractor and reinstall the wing transport safety chains before moving the machine in the folded position.

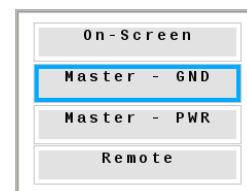


NOTE: OVER TIME, OR IF THE MONITOR IS POWERED OFF, IT IS NORMAL FOR THE OPENERS TO BEGIN TO “SAG”. IF TRANSPORTING OVER A LONGER PERIOD, OBSERVE THE OPENERS AND MANUALLY ENSURE THEY STAY IN THE RAISED POSITION PERIODICALLY. ENSURE WINGS ARE CLEAR OF ANY OBJECTS THAT COULD CAUSE HARM TO YOU OR ANYONE ELSE. DO NOT LEAVE CONSTANT PRESSURE ENGAGED TO WINGS AFTER THE FOLDING PROCESS HAS COMPLETED. DOING SO CAN RESULT IN SEVERE DAMAGE TO BOTH THE HYDRAULIC SYSTEM AND FRAME COMPONENTS. DAMAGE OF THIS NATURE IS NOT COVERED BY WARRANTY.



MASTER SWITCH CONFIGURATION

Packing pressure can be enabled by four different methods: On-Screen, Master – GND, Master – PWR, and Remote. Touch in the white box to choose the method of choice. The factory default setting is “**Master – GND**” to enable the In-cab Foot Switch.



On-Screen: This setting uses the Soft Key on the Home Page. Simply touch the soft key to enable or disable the packing pressure.



Master Switch – GND: Your SeedMaster machine comes standard with a Foot Switch to enable and disable the packing pressure. This is the factory default setting. Press the foot switch to enable/disable the packing pressure.



Master Switch – PWR: Your SeedMaster machine comes standard with a Foot Switch to enable and disable the packing pressure. Use this setting when the ISO Toolbar uses +12v to enable, these were only found on SM16 machines. Press the foot switch to enable/disable the packing pressure.

Remote Master: The Packing Pressure can be enabled or disabled by a third party +12v signal. The “Implement Height Connection” found on the Toolbar is used for this function. Pin C or the Black/White wire is the signal wire. This is also a power and ground wire supplied if the use of a relay is needed.

PACKING PRESSURE SETUP & OPERATION

Packing Pressure keeps the openers engaged in the ground while seeding. The “Packing Pressure ON/OFF” icon in the top left corner indicates whether Packing Pressure is engaged or disengaged. The Icon will be green if the packing pressure is ON. The Icon will be red when it is OFF.



Packing Pressure Setup



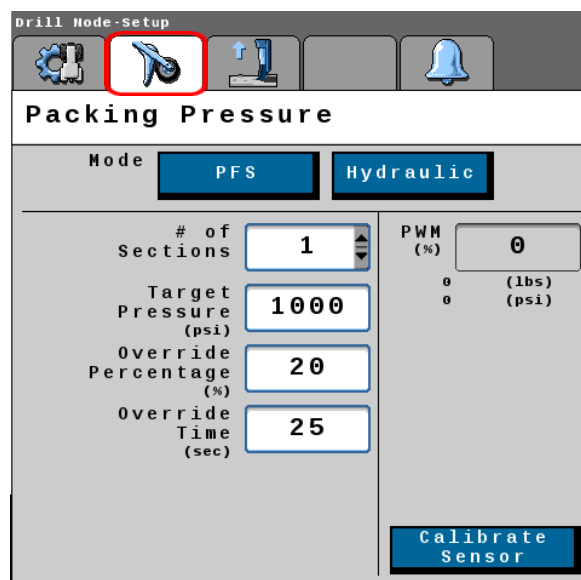
To access the packing pressure setup page, touch the Settings Soft Key found in the Soft Key Area, then touch the Packing Pressure tab.

Mode Area – There are two packing pressure options from which to choose. Currently, there is only one option available.

Hydraulic Mode: This is the option that should be chosen to run your machine. The transducer is plumbed into the opener down circuit to display the toolbar packing pressure.

PFS Mode: This option is not available at this time and should not be chosen. Packing pressure will not function correctly if this is chosen.

of Sections: All machines are equipped with 1 packing pressure section. Multiple packing pressure sections is for future use. Please set this to 1.



Target Pressure setting: The target pressure will be the desired amount of packing pressure in PSI of down force to the openers. For example, if the desired amount of packing pressure is 1200psi, touch the white box to the right of Target Pressure and enter 1200.

Pressure Override % setting: This setting will reduce the amount of packing pressure to the openers to a percentage of the set target pressure. Use the System Override button to turn the override function on/off/reset the override time. Use a lower percentage value to reduce the pressure significantly. For example, if the Target Pressure is set at 1000psi, the Override % is set at 10%, and the system override is tripped, it will drop the Target Pressure to 100psi. To set the Pressure Override %, enter the percentage in the white box to the right of Override.

# of Sections	<input type="text" value="1"/>
Target Pressure (psi)	<input type="text" value="1000"/>
Override Percentage (%)	<input type="text" value="20"/>
Override Time (sec)	<input type="text" value="25"/>

Pressure Override Time: This setting sets the amount of time that the system will override the packing pressure setting. Enter the desired amount of time in seconds in the white box to the right of Override Time. The factory default setting is 30 seconds.

Calibrate Sensor Button: With the openers raised and the hydraulic remotes disengaged, press the “Calibrate Sensor” button to zero out the hydraulic pressure transducer.



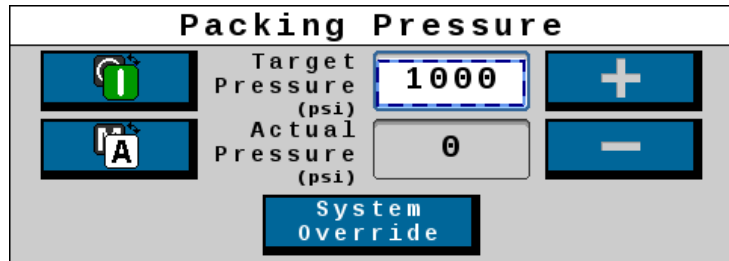
PWM Reading: This reading will display the current position in percentage of the PWM valve.

PWM (%)	<input type="text" value="0"/>
0	(lbs)
0	(psi)

PACKING PRESSURE OPERATION ON HOME PAGE

Touch the Home soft key to return to the home page to have access to the Packing Pressure operation settings.

Off/Manual/Auto settings: The system is equipped with a PWM valve for controlling the hydraulic pressure to the openers when they are in the down position.

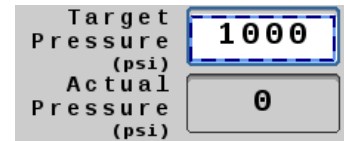


OFF: When the safety switch is "Off", the PWM will not control the packing pressure.

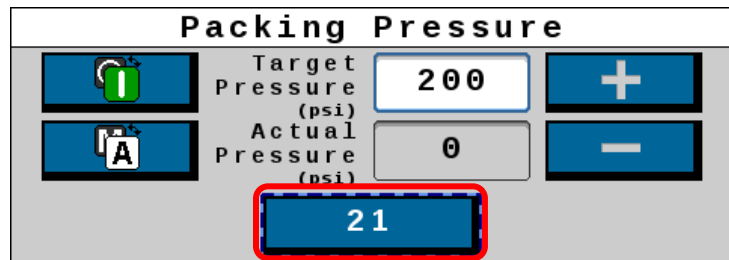
MANUAL: When "M" is selected, this puts the packing pressure into manual mode. Use the plus and minus arrows to increase or decrease the amount of down pressure to the openers.

AUTO: When the button is in the "A" position, this puts the packing pressure into an automatic mode. In automatic mode, the system will automatically adjust the packing pressure to keep it at the desired "Target Pressure". **This is the recommended setting.**

Target and Actual Packing Pressure: The Target Pressure and Actual Pressure are displayed in the middle of the Packing Pressure area. Touch in the white area to easily change the target on the fly.



System Override: Touch the System Override button to reduce the amount of packing pressure to the openers to a percentage of the set target pressure. The System Override button will override the packing pressure for the set amount of time (set in the settings page). A timer will be displayed to show the remaining override time. To reset the timer, simply touch the System Override button again and it will start the timer from the top of the set amount of time.

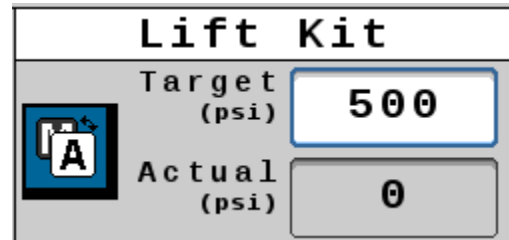


You can also touch the System Override Soft Key in the top right-hand corner of the page. Touching this soft key will initiate the System Override. Touching this icon again will cancel the timer and normal packing pressure will resume.

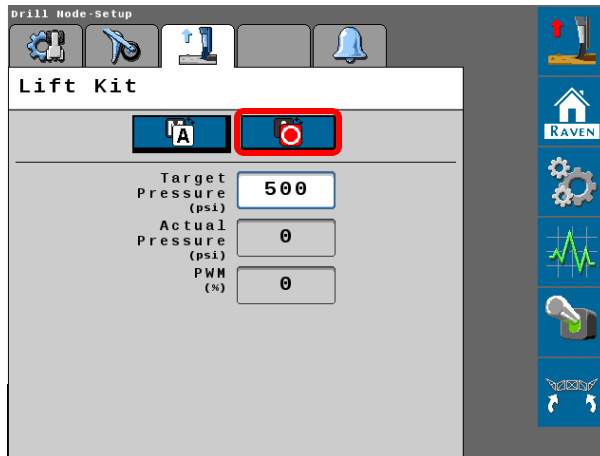
NOTE: When the packing pressure override is enabled it will increase the Lift Kit pressure to 1500psi.

LIFT KIT PRESSURE SETUP AND OPERATION

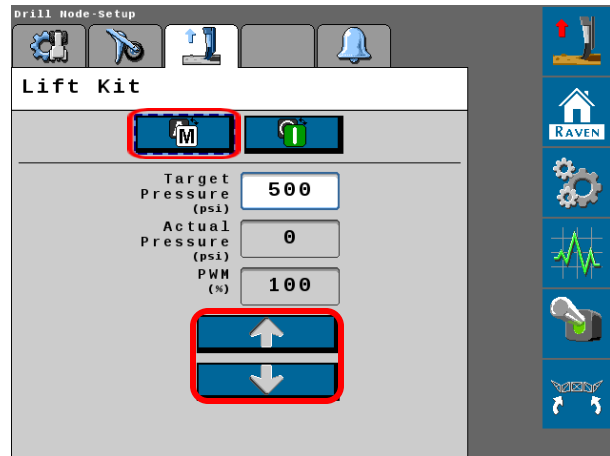
SeedMaster Toolbars are equipped with a hydraulic pressure transducer enabling in-cab viewing of the Lift Kit hydraulic pressure. The Toolbar is also equipped with a PWM valve for controlling the Lift Kit pressure. The Lift Kit's hydraulic pressure can be controlled automatically or manually from the comfort of the cab.



Touch the Settings soft key to access the Lift Kit Settings. Use this menu to change the modes of operation.



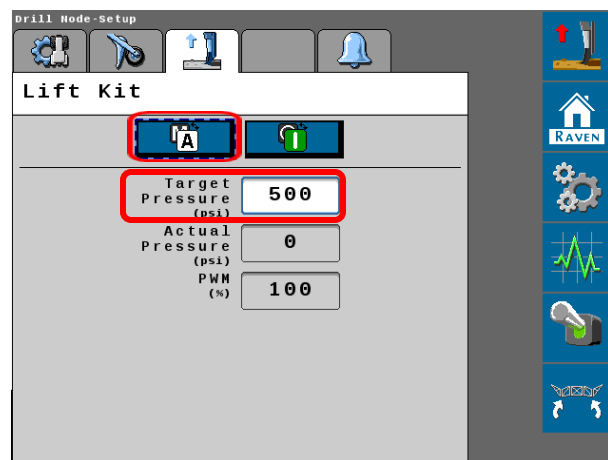
OFF MODE



MANUAL MODE

LIFT KIT MODES

1. **OFF MODE:** When set on OFF mode, the lift kit functions are disabled.
2. **MANUAL MODE:** When set on MANUAL mode, the lift kit will display the Lift Kit's pressure and is adjusted manually from cab by touching the up or down arrow.
3. **AUTO MODE:** When set on AUTO mode, the Lift Kit pressure will be adjusted automatically to the users set target pressure. Enter the psi value into the Target Pressure area. Auto mode also features an alarm. If the actual pressure is not on target an alarm will sound. The factory setting is 200 psi.



AUTOMATIC MODE

SYSTEM INFORMATION HOME PAGE SETUP

The System Information area on the home page displays the System Pressure and the Air Tank Pressure (if equipped with SeedMaster Zone Command).

Follow the steps below to set up the parameters for your pressure sensors. Please note that your SeedMaster machine will need to be equipped with the corresponding pressure transducer in order to monitor the pressure.



1. Touch the Settings Soft Key to access the System Alarms page.

The screenshot shows the 'Drill Node-Main' interface. At the top, there's a 'SEED MASTER' logo, a bell icon, and a 'Master Switch' button. Below this is the 'Packing Pressure' section with 'Target Pressure (psi)' set to 1000 and 'Actual Pressure (psi)' at 0. A 'System Override' button is below that. The 'System Information' section is highlighted with a red box; it shows 'System Pressure (psi)' at 0 and 'Air Tank Pressure (psi)' at 0. To the right of this is the 'Lift Kit' section with 'Target (psi)' at 500 and 'Actual (psi)' at 0. On the far right is a vertical toolbar with icons for a drill, a house labeled 'RAVEN', a gear (Settings), a line graph, a lock, and a double arrow.

2. Touch the System Alarms tab at the top right of the page and choose Pressure Setup at the bottom of the page to access the sensors required and their corresponding pressures.

The screenshot shows the 'Drill Node-Setup' interface. At the top, there are icons for a gear, a wrench, a drill, and a bell (highlighted with a red box). Below this is the 'System Alarms' section. It has two sensor slots, '1' and '2', each with a gauge icon. 'Sensor Type' is set to '1-3000 PSI'. 'System Pressure Alarm 1' is checked. 'Packing Pressure Alarm' is also checked. To the right, 'System Minimum (psi)' is 2000, 'Actual Pressure (psi)' is 0, and 'Maximum Pressure (psi)' is 3000. Below these are 'Trash Wheel Speed Alarm' (unchecked) and 'Out Of Range (%)' set to 95. At the bottom, the 'Pressure Setup' button is highlighted with a red box. The right sidebar is identical to the previous screen.

- For Sensors 1 and 2, a checkmark box is available to enable the sensor on the System Information area. Touch the "Type" drop-down menu to change the sensor to the appropriate style for the sensor display.

The image shows a "Pressure Sensor Setup" screen. It has a blue header with the title. Below the header, there are two columns: "Enable" and "Type". Under "Enable", there are two rows: "Pressure Sensor 1" and "Pressure Sensor 2". Each row has a checkbox with a checkmark. Under "Type", there are two dropdown menus. The first dropdown is set to "1 - 3000 PSI" and the second is set to "1 - 150 PSI". At the bottom of the screen, there is a "RAVEN" logo and a blue checkmark icon.

- For System Pressure, choose the "1-3000 PSI" sensor.
- For Air Tank Pressure, choose the "1-150 PSI" sensor.

The image shows a list of four pressure sensor options. The first option, "1 - 3000 PSI", is highlighted with a blue border. The other options are "1 - 250 PSI", "1 - 150 PSI", and "- 2 - 2 PSI".

SYSTEM ALARMS



The system is equipped with alarms to warn the operator of any potential issues on the machine. To access the System Alarms settings, touch the Settings Soft Key. After touching the settings soft key, touch the Systems Alarm Tab to access the System Alarm settings.



Enabling or Disabling an alarm: To enable an alarm, touch the corresponding checkbox. To disable an alarm, remove the checkmark. If the alarm is enabled, the Min and Max values of the alarm range must be set.

Setting the Min and Max Range: To set the min alarm value, touch the white area to the right of System Minimum. If the installed sensor drops below this set value, the operator will be notified that a System Alarm has been tripped. To set the max value, touch the white area to the right of Maximum Pressure. The default is the maximum that the transducer can read. If the installed sensor rises above this value, the operator will be notified that a System Alarm has been tripped. The recommended minimum for System Pressure is 2500 PSI. For Air Tank Pressure, the minimum should be set to 30 PSI.

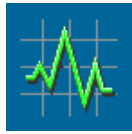
Drill Mode-Setup

System Alarms

1	2	System Minimum (psi)	2000
Sensor Type		Actual Pressure (psi)	0
1-3000 PSI		Maximum Pressure (psi)	3000
System Pressure Alarm 1		<input checked="" type="checkbox"/>	
Packing Pressure Alarm		<input checked="" type="checkbox"/>	
Trash Wheel Speed Alarm		Out Of Range (%)	95
Pressure Setup			

After the alarms have been set, touch the home button to return the operating home page.

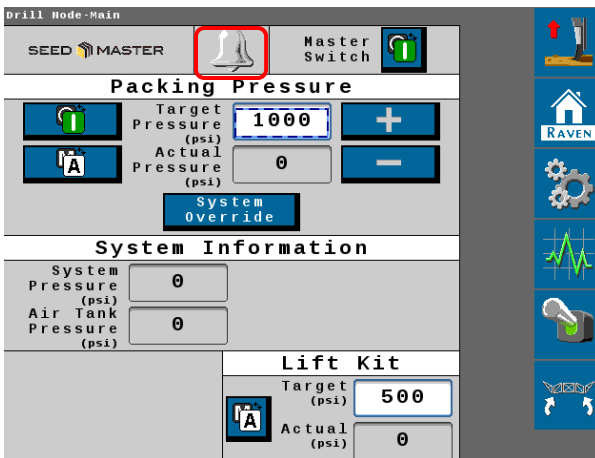
SYSTEM DIAGNOSTICS PAGE



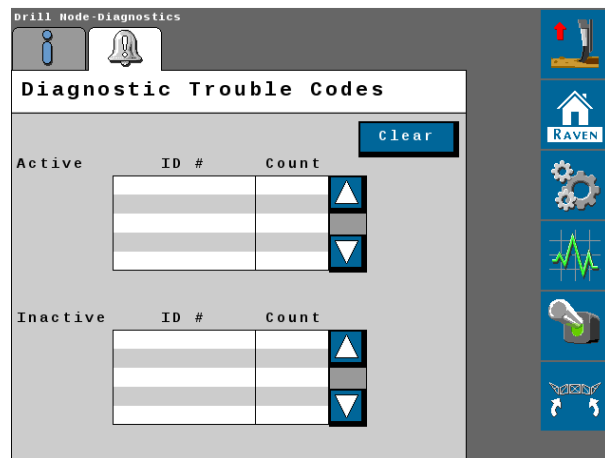
Touch the System Diagnostic Soft Key to access the Diagnostics page. From a drop-down menu, the Diagnostics page will display the ECU Firmware version and any installed load cell voltage for diagnosing any potential issues. This page also houses a Service Menu button for SeedMaster and Dealer use during a service call or visit.

ACTIVE ALARM PAGE

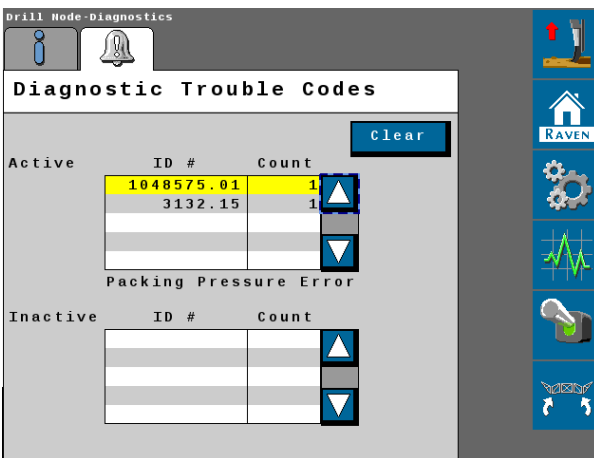
If the color around the bell changes to yellow, this means that there is an active alarm. If you touch in the bell it will display the Active Alarms Page. Touch the Home button to return to the home page after the alarm has been observed.



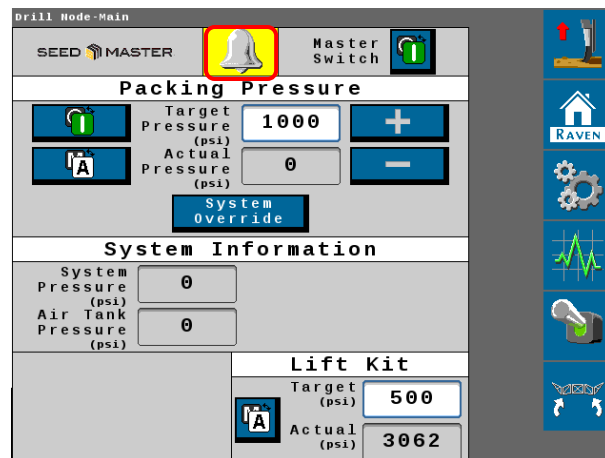
NO ALARM ON HOME PAGE



NO ACTIVE ALARMS ON ALARM PAGE



PACKING PRESSURE ALARM IS TRIPPED



ACTIVE ALARM PRESENT ON HOME PAGE

ULTRAPRO II ONFRAME TANKS (UPII)

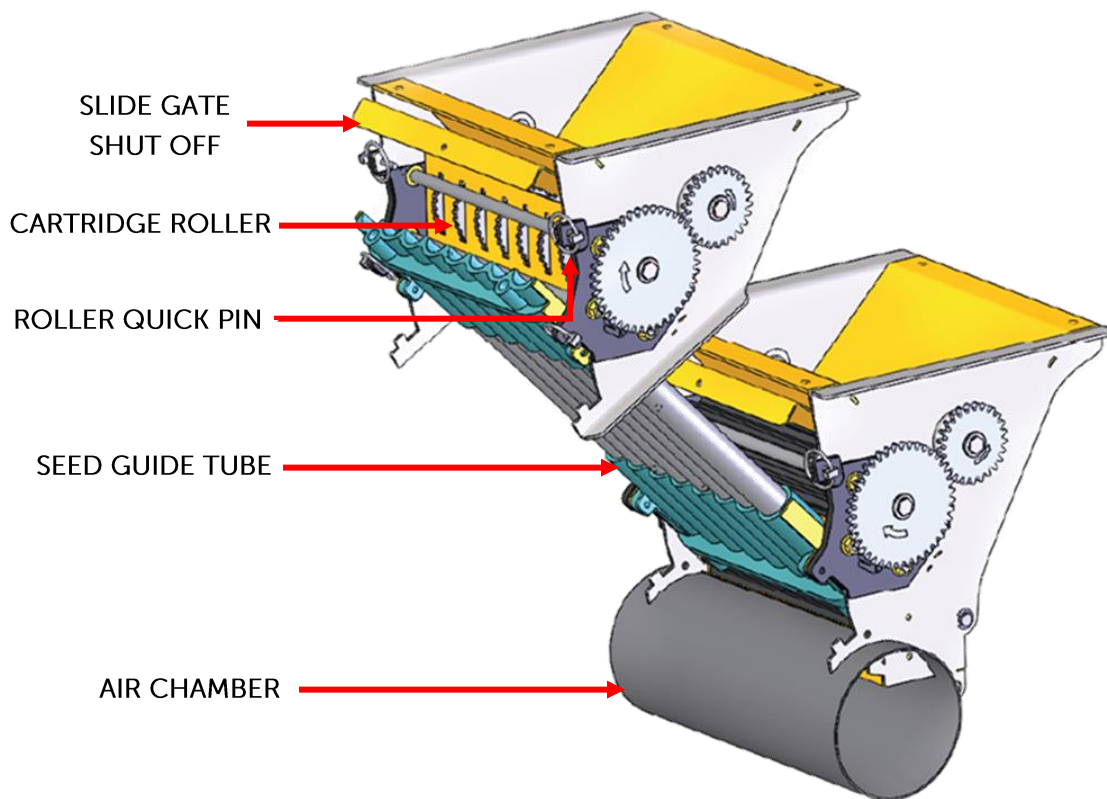
ULTRAPRO II ZONE COMMAND METER BOX (UPII)

The UltraPro II Meter is the next generation in SeedMaster metering. The mechanical adjustments of the Zone Command Meter Box will be pre-set at the factory.

It is the owner's responsibility to ensure that Zone Command is functioning properly. SeedMaster is not responsible for misses or skips in product application.

Periodic checks of moving components are necessary to ensure long term trouble-free operation. Please follow the instructions below:

UPII 360 Configuration

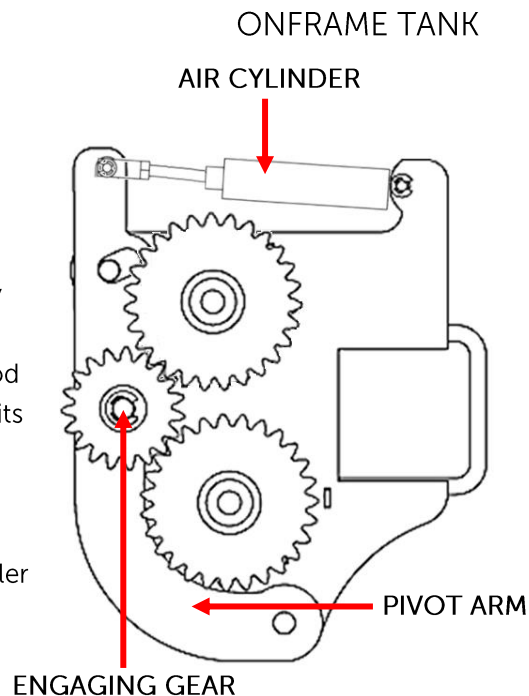


Note: Zone Command components also shown in the SeedMaster Tank Parts Manual.



Zone Command Check

1. Manually extend air cylinder rod so that engaging gear is disengaged. Ensure gear turns freely, and both the air cylinder and pivot arm pivot freely.
2. The pivot arm is designed with limits for engaging and disengaging. This will allow the gear to engage smoothly and prevent binding and excessive wear.
3. Test the Zone Command by pulling on the air cylinder rod and letting go of the rod. The cylinder should retract on its own to the seeding position. If it has tight pivot point, it may cause the pivot arm to not return to the seeding position.
4. Ensure that all quick keeper pins are installed into the roller cartridges and seed guide tube, this will keep the meter rollers retained and in the proper drive position.



ULTRAPRO II CALIBRATION PROCEDURE PRE-SETUP (UPII)

Check the metering rollers. Worn, encrusted, or dirty rollers will not meter accurately. Ensure that the metering ledge is free of buildup as product application rate can be affected by the gap between the metering rollers and metering ledge.

Note: It is crucial that all metering rollers are installed fully, ensuring that all retaining quick pins are placed into all pin locations.

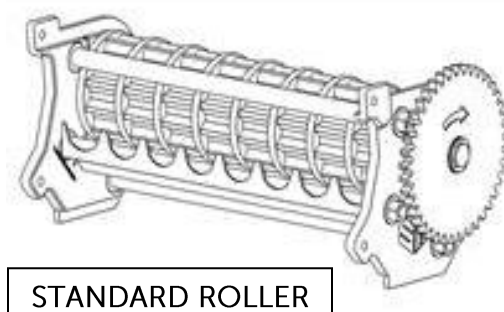
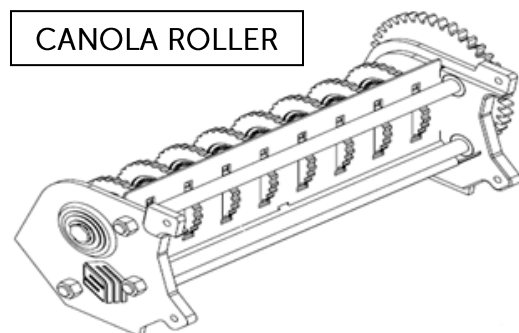


Hoppers must contain material. Use Zone Command controls to dispense product from the desired metering section. Be prepared to catch the material from one metering section in a container so it can be weighed at the end of the calibration.

ULTRAPRO II METER ROLLERS:

The UltraPro II Canola Roller can be used to meter Canola, Mustard, Granular Inoculant, and other fine products.

The UltraPro II Standard Roller can be used to meter Cereals, Lentils, Peas, Beans, and all other coarse products.

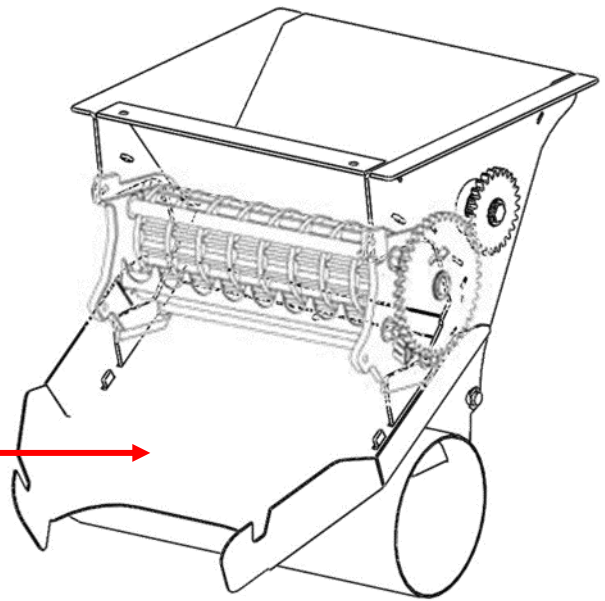


METER BOX WITH CATCH TRAY

To setup for calibration remove the Seed Guide Tube, and ensure that you have the correct roller for your product type. Then, install the catch tray on to the desired meter to complete a catch test and proceed to calibration procedure.

NOTE: See page 62 for the step-by-step calibration procedure.

CATCH TRAY →



ULTRAPRO II FAN PRESSURE GUIDELINES (UPII)

Before starting for the day, run the fan(s) for a minimum of 10 minutes to dry moisture out of the hoses and venturis.

Use the following table as a guide for setting on-board tank fan pressures.

Product	Application Rate Lbs/ac	Drill Size Range Feet	Air Pressure Ounces	FAN RPM
Fertilizer	50 to 100	30 to 48	10 to 12	3800 to 4000
Fertilizer	50 to 100	50 to 100	12 to 16	4000 to 4900
Wheat	80 to 130	30 to 48	12 to 14	4000 to 4800
Wheat	80 to 130	50 to 100	14 to 17	4800 to 5000
Barley	70 to 100	30 to 48	12 to 14	4000 to 4800
Barley	70 to 100	50 to 100	14 to 17	4500 to 5000
Canola	2 to 5	30 to 48	9 to 10	3000 to 3800
Canola	2 to 5	50 to 100	10 to 11	3800 to 3900
Flax	40 to 55	30 to 48	10 to 11	3800 to 3900
Flax	40 to 55	50 to 100	11 to 12	3900 to 4300
Peas	150 to 200	30 to 48	12 to 16	4000 to 5000
Peas	150 to 200	50 to 100	15 to 18	4900 to 5300

Pressure too LOW - causes potential plugging in lines

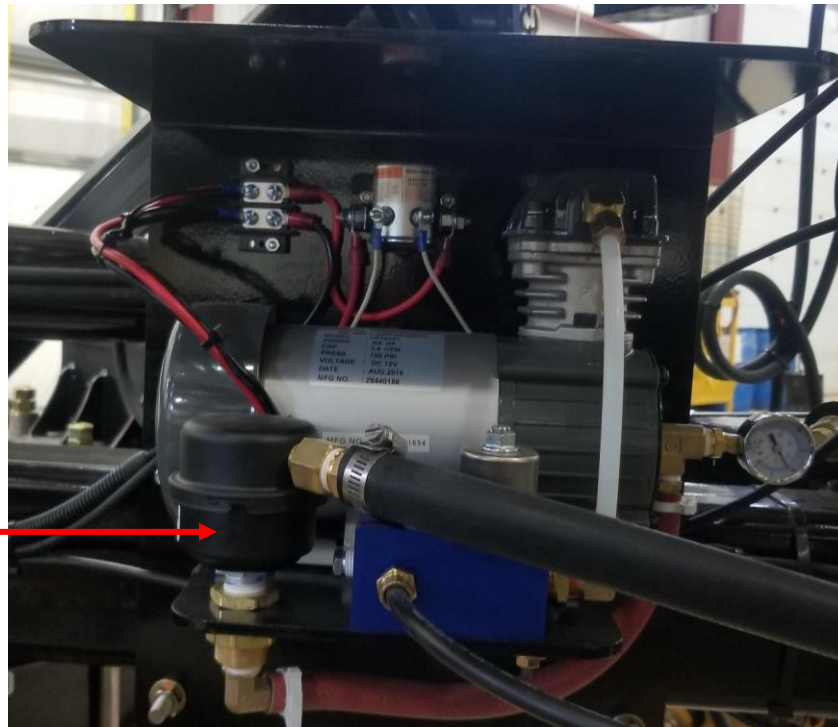
Pressure too HIGH - product bounces or blows out of furrow

ZONE COMMAND AIR COMPRESSOR

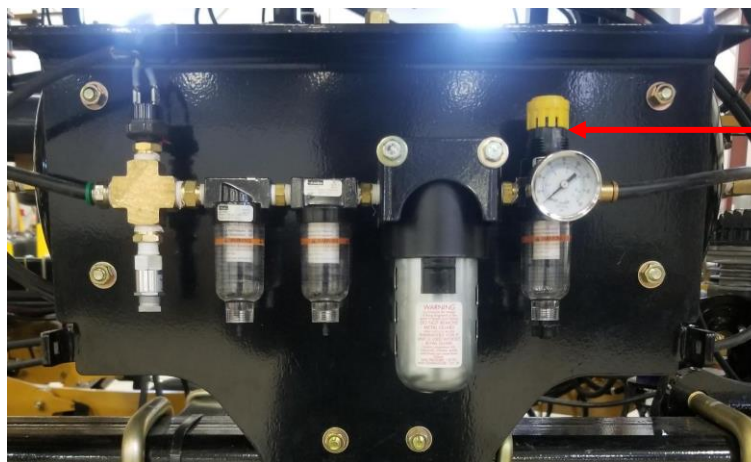
SeedMaster's Zone Command is controlled pneumatically. To provide an air supply, the drill is equipped with a compressor and air tank. The compressor is set to turn off when the pressure in the tank reaches 105 psi, and to turn on when the pressure falls below 85 psi. A regulator is used to reduce the tank pressure for the air cylinder. This regulator is factory set to 65 psi.

NOTE: The air compressor will only start when the monitor is powered on. Ensure that the compressor builds up to proper operating pressure and shuts off. If the compressor will not shut off, inspect the air system for leaks. Increased or infinite run times can damage and shorten the lifespan of the compressor.

AIR FILTER



Zone Command Air Compressor



AIR REGULATOR

NOTE: Check the air inlet filter on the compressor daily and replace as necessary. Ensure that the air filter is dry and not dirty, or damage to the compressor will result.

ZONE COMMAND AIR SYSTEM



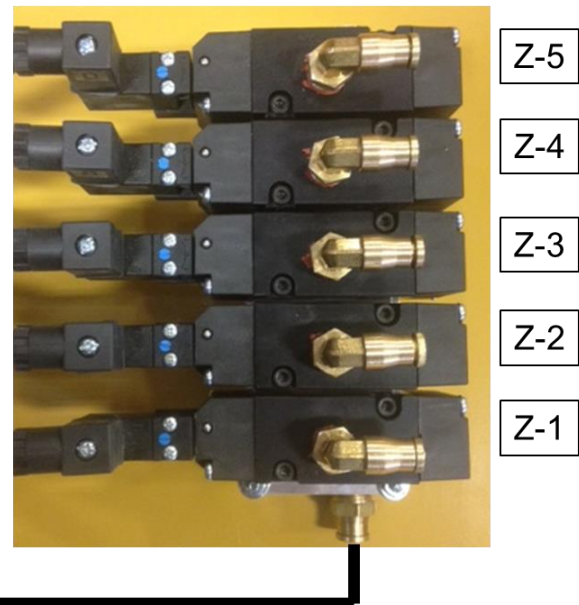
NOTE: Check and empty the water separator tank daily.

Air Regulator



Regulated Air Set to 65 PSI

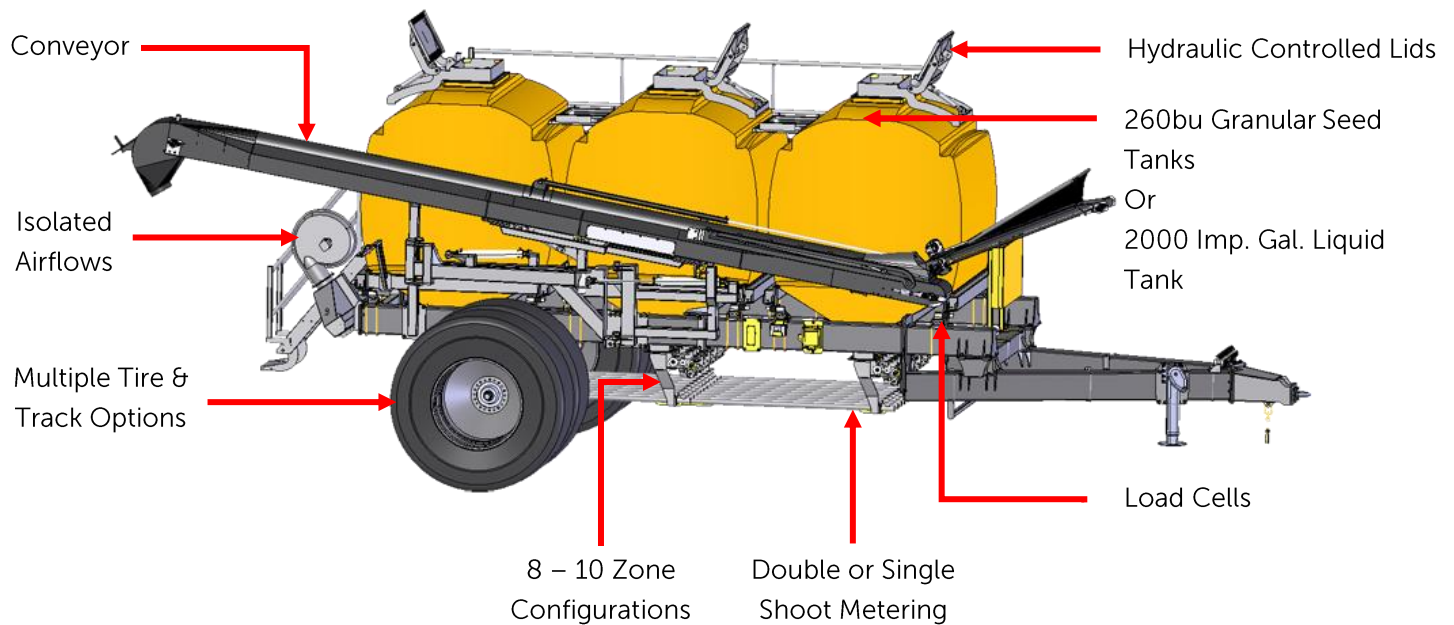
Solenoid Air Bank



Zone Command Air Components

NOVA TANK

There are many different configurations of the NOVA tank. The image below illustrates a 780 NOVA and some of the many options and features the NOVA has to offer. This section of the operator's manual will explain the key features and the settings for the NOVA tank.

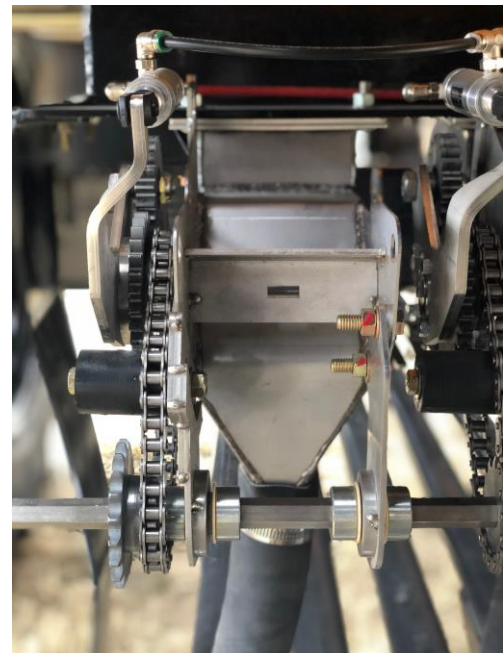
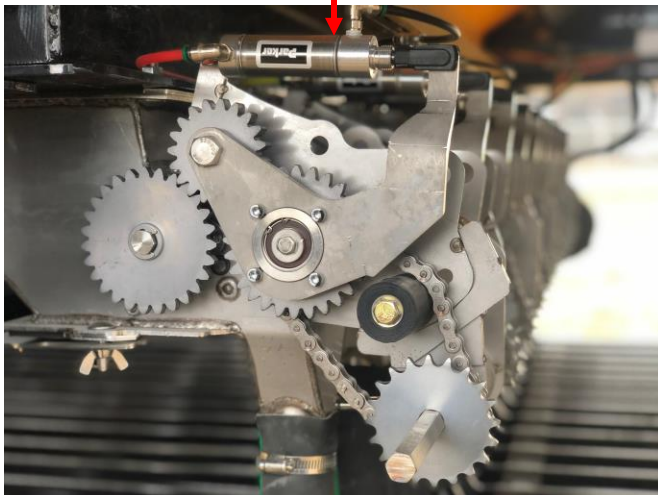


780 NOVA-10-SS

NOVA ZONE COMMAND / METER BOX

Nova carts are setup as either an 8 zone or 10 zones depending on drill size. The number of meter boxes is typically the number of zones being operated as each meter is expelling product to an individual air stream and tower. The meter boxes are engaged and disengaged with an air cylinder. If an air cylinder is to fail, it will fail to the engaged position. Each meter is setup with a sprocket selection to adjust the amount of product between 6, 7, 8, 9, and 10 run outlet towers. This selection is not used as a high/low range, but to reduce the percent of error between towers and each run. The 8 run manifold will be configured to the 15-20 tooth sprockets on the side of the meter box to the main shaft and the 6-run manifold will be configured to the 20-15 tooth sprockets on the side of the meter box to the main shaft. The 7-run manifold will be used when zones are all equal widths and will be configured to 20-15. Example: (70-12 with 10 zones nova).

Air Cylinder for engaging and disengaging the meter's zone command



In the image above, the meter box is configured for an 8 run manifold

Note: The meter box housing has a removable plate which encloses the roller ends. This roller clean-out plate can be removed to clean build up product from metering box and roller. The roller clean-out plate can be accessed through the bottom clean-out gate.

PNEUMATIC CONNECTIONS

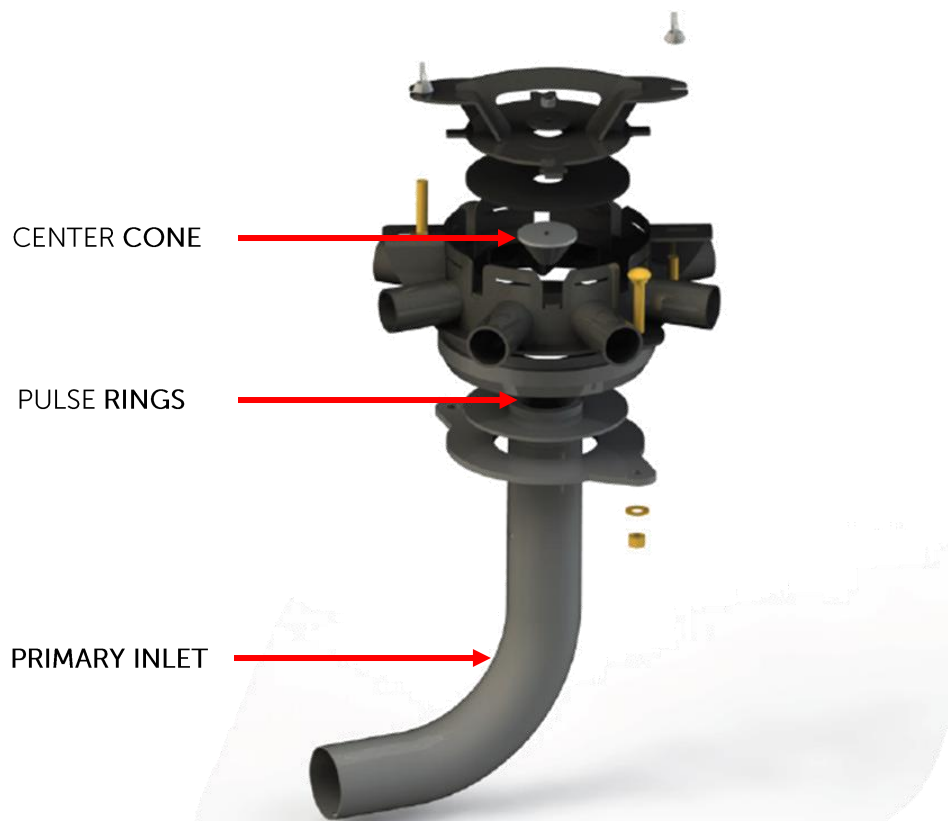
Connect the 3/8" air hose at the Nova hitch to the push-on fitting located on the drill. A minimum of 65 psi pressure from the on-frame air compressor is required to operate Zone Command. See "Zone Command Air Compressor" in On Frame section of manual for more information.

TUNABLE TOWER

The tunable tower is an industry leading stainless-steel manifold in product flow. Available in 6, 7, 8, 9 and 10-outlet configurations, the product flows unrestricted through 1-inch delivery lines from manifold to shank. The manifold is designed with a drain-back feature to limit plugged product delivery lines. To increase the manifold performance, it is combined with equal length primary delivery lines providing a more consistent backpressure for distribution.



The tunable top of the tower allows you to manipulate product flow to all the runs by adjusting the center-cone. To tune the tower manifold properly, it requires a highly sensitive, product-monitoring blockage system for optimum adjustment and distribution.



NOVA PRODUCT SELECTION

Under the dual-shoot, 10 zone Nova, there are 10 metering boxes per tank and 20 hoses. 10 **black** hoses lead to the fertilizer towers and 10 **green** hoses lead to the seed towers.

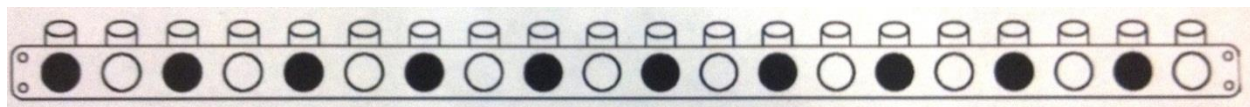
Other Nova configurations per tank are:

- Single-shoot, 10 zone (10 meters, 10 hoses)
- Dual-shoot, 8 zone (8 meters, 16 hoses)
- Single-shoot, 8 zone (8 meters, 8 hoses)



SEED AND FERTILIZER RUNS, DUAL SHOOT, 10 RUN NOVA

Under each tank in a dual-shoot configuration, you will be able to choose to connect the meter to either fertilizer or seed runs. The seed runs start on the left side of the cart (looking from behind) and alternate between seed and fertilizer. Likewise, the fertilizer runs start on the right and alternate with seed runs.



SEED



FERTILIZER

SEED AND FERTILIZER RUNS LOOKING FORWARD FROM BACK OF CART

The 3 large tanks can be adjusted to provide product to either seed or fertilizer knives in a dual-shoot configuration. If you would like to dispense product from a tank to the seed runs, connect the far-left run to the far-left meter, and then work your way across, connecting meters to every second run. If you would like to dispense product from a tank to the fertilizer runs, connect the far-right run to the far-right meter, and work your way across, connecting meters to every second run. Ensure that the runs that are not connected have a plug firmly installed with an airtight seal. Failure to create an airtight seal may cause an uneven seeding condition.

Always meter a small amount of product in a stationary position to ensure that each product is delivered in the desired seed or fertilizer knives.

To change from seed to fertilizer or from fertilizer to seed, take all the yellow or black plugs out and replace them with the corresponding meter's flexible tube. Insert the yellow or black plugs where you disconnected flexible tubes.



PRODUCT RUN SELECTION

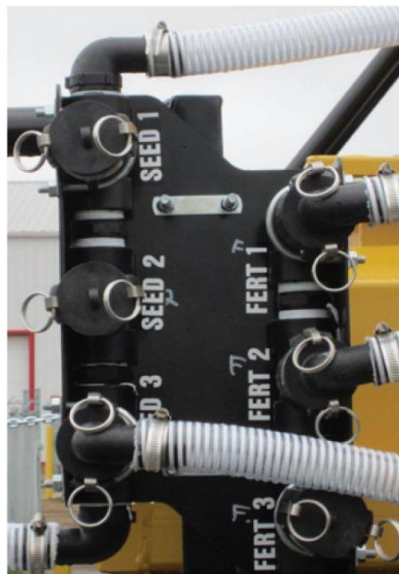


FANS ON AIR SPLITTER

NOTE: The fan connected to the top of air splitter is the seed fan and the lower fan is the fertilizer fan.

NOVA PRESSURE AND TOP-UP AIR

When a tank is selected to meter to the seed or fertilizer knives, the top-up air must be set to match the proper fan to ensure that tank pressures are balanced. When the tank is metering to the seed knife, the top-up air must come from the seed fan. When the tank is metering to the fertilizer knife, the top-up air must come from the fertilizer fan.



NOTE: When you change the product selection at the tank, do not forget to switch the top-up air at the same time.

NOVA FAN PRESSURE GUIDELINES

Before starting for the day, run fans for a minimum of 10 minutes to dry moisture out of the hoses and venturis.

Use the following table as a guide for setting Nova fan pressures.

NOTE: AIR PRESSURES AND RPM'S ARE INDICATED WITH NO PRODUCT FLOWING				
Product	Application Rate Lbs/ac	Drill Size Range Feet	Air Pressure Ounces	RPM (HIGH FLOW) BLACK FAN
Fertilizer	50 to 100	50 to 100	9 to 11	3350 to 3600
Fertilizer	100 to 200	50 to 100	11 to 13	3600 to 3950
Fertilizer	200+	50 to 100	13 +	4000 +
Wheat	80 to 130	50 to 100	12 to 14	3775 to 4075
Barley	70 to 100	50 to 100	11 to 13	3600 to 3950
Canola	2 to 5	50 to 100	7	3000
Flax	40 to 55	50 to 100	9 to 11	3350 to 3600
Peas	150 to 200	50 to 100	15 to 17	4100 to 4400

Pressure too LOW - causes potential plugging in lines

Pressure too HIGH – product bounces or blows out of furrow

INDIVIDUAL METER INSPECTION

It is possible to inspect meter parts while the tank is full of product.

1. Shut off hydraulics to fans and metering.
2. Remove slide-gate cover.

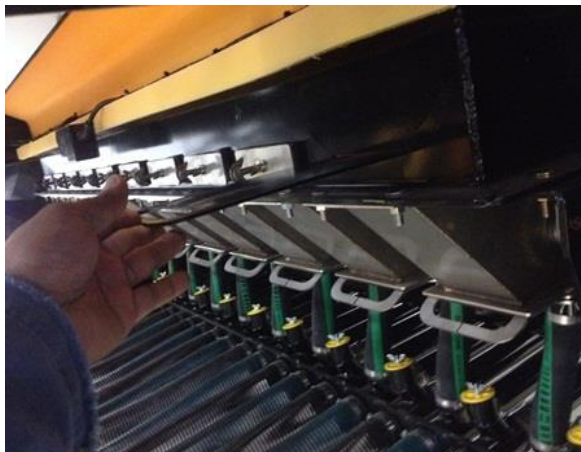


SLOT

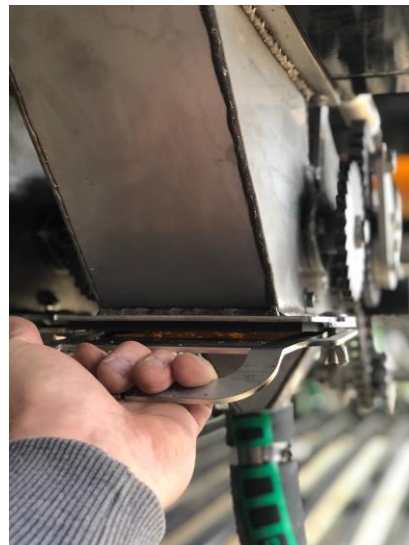


SLOT COVER

3. Note internal wings are aligned with external wings for ease of assembly.
4. Loosen wing nut and turn exterior wings until parallel with the slot.



SLIDE-IN GATE



BOTTOM COVER

5. Insert slide-gate and open meter bottom cover (approximately 1 gal. of product will fall out).
6. Inspect metering.
7. Close bottom meter cover (ensure a good seal) and remove slide-gate.
8. Reinstall slot cover, tightening wing nut while holding external wings in vertical position

NOTE: *Poor quality fertilizer or other foreign materials may cause uneven metering or damage to meter components. Screening of all products going into the Nova is highly recommended.*

WORK LIGHTS

There are three work lights on a Nova cart. One is located at the walkway, another is located at the signal light bracket, and one is installed at the conveyor. The switch for the work light is mounted on the driver side of the Nova below the catwalk. **NOTE:** Monitor must be turned on for lights to operate.



WORK LIGHT SWITCH

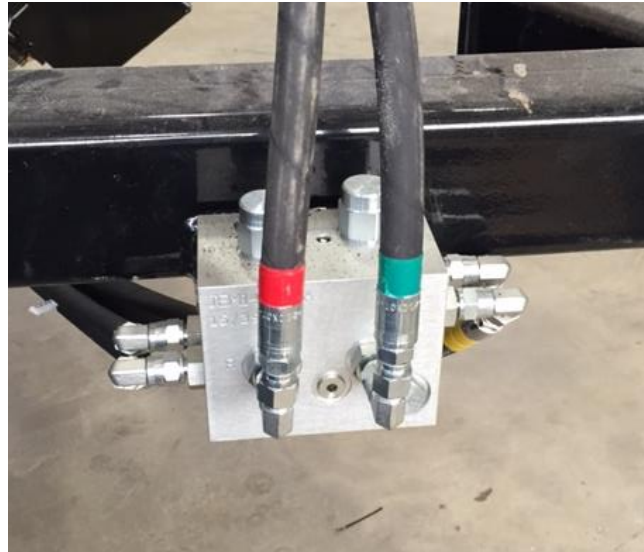
Note: *Protected by 10-amp fuse found on the main cable that plugs to the tractor at the front of the machine.*

LID OPERATION

The lids are designed to be held closed with hydraulic pressure when fans are in use (lid cylinders are being supplied with oil pressure to keep the lids closed).

Near the back of the cart (under the walkway), there is a selector valve. This valve will automatically select the fan that is running at a higher RPM. For example, if you are seeding canola, you should have the fan RPM turned down on the seed fan. This valve will automatically select the fertilizer fan to ensure there is sufficient force to keep a tight seal on the lids.

Note: *Ensuring maximum seal is maintained on lids is extremely important for accurate metering rates. Periodically inspect and replace the seals.*



Lid Selection Valve

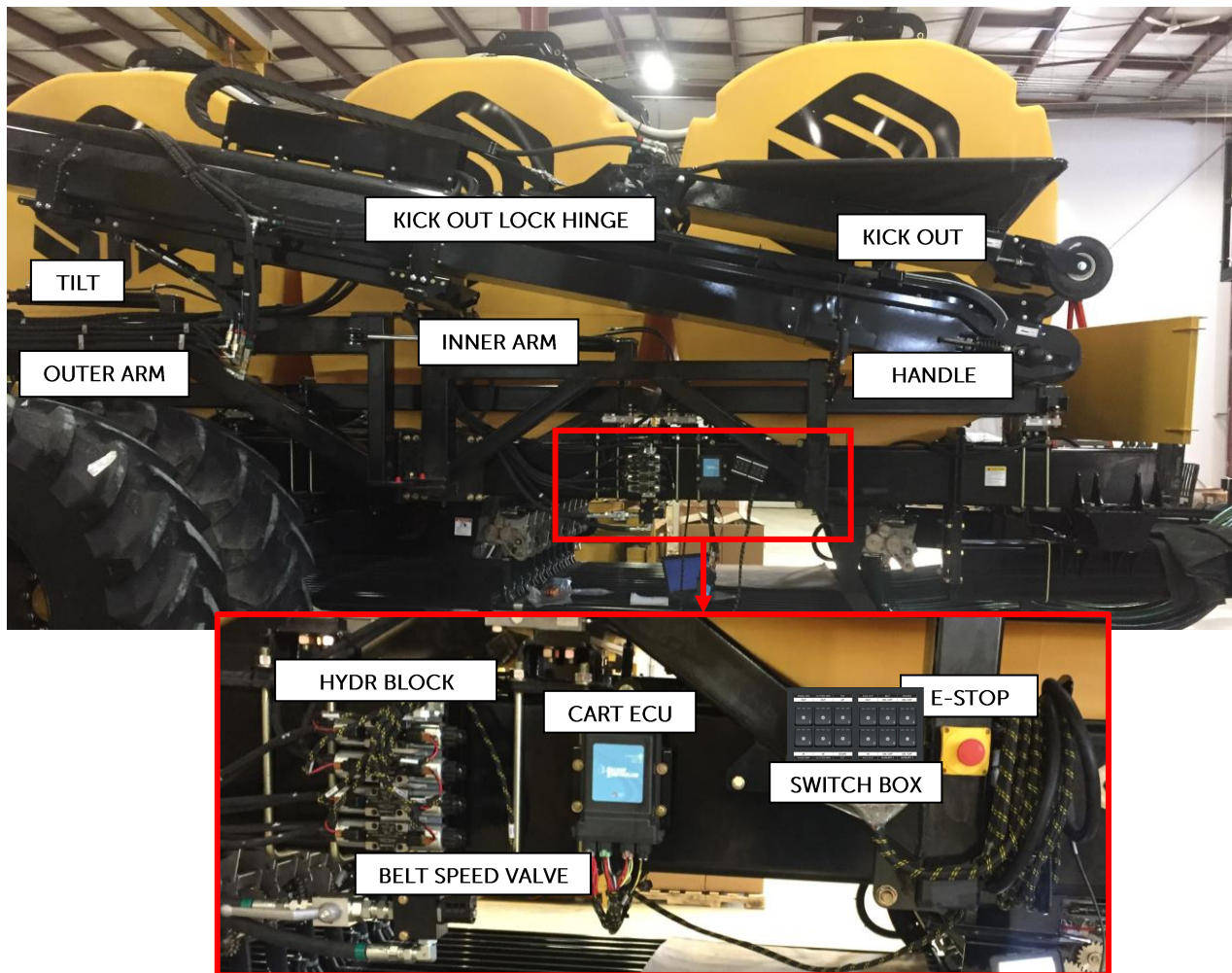
To open the lids, reverse the hydraulic remote for the fan that is pressurizing the lids. There is a check valve on the fan return which will prevent the fan from turning backwards. All the lids will open at once.



The lid selector valve will lock the lids from opening or closing when the fans are shut off. **DO NOT ENTER TANKS WITHOUT PROPER SAFETY EQUIPMENT AND OTHER PERSONNEL PRESENT. NEVER ENTER WHILE EQUIPMENT IS RUNNING OR OPERATING.**

NOVA CONVEYOR OVERVIEW

Like lid operation, you must reverse the hydraulic flow of the oil to the seed fan (pressure to white tagged hose) to operate the conveyor. This flow pressurizes the conveyor hydraulic block allowing conveyor movement and hydraulic motor operation. You may see the lids open and arm lock release when you reverse the fan flow depending on position of lid selector valve.



NOVA CONVEYOR CONTROLS

The Nova Conveyor is controlled either with the Manual CAN Switch Box or the Conveyor Controls App from the SeedMaster AXIS Tablet.

Manual CAN Switch Box functionality includes:

1. Move Conveyor Inner and Outer Arms in and out
2. Tilt Conveyor up and down, Move Kick Out up and down, Turn Belt On or Off
3. Auxiliary Function On or Off

Conveyor Controls App functionality includes:

1. Move Conveyor Inner and Outer Arms in and out
2. Tilt Conveyor up and down, Move Kick Out up and down, Turn Belt On or Off
3. Auxiliary Function On or Off
4. View Bin Weight, Zero Bin Weight, Set Bin Weight Capacity

E-Stop

The Conveyor Controls is equipped with a physical E-Stop button. In case of emergency and all conveyor functions need to be halted, press the RED button in. This will remove power to the Cart ECU. To resume operation, press and twist RED button to release the E-Stop.

MANUAL CAN SWITCH BOX

In order to use the Manual CAN Switch, the Master Switch needs to be turned on first. Simply touch the **MASTER ON/OFF** button and the LED light will be orange when the Master is on.

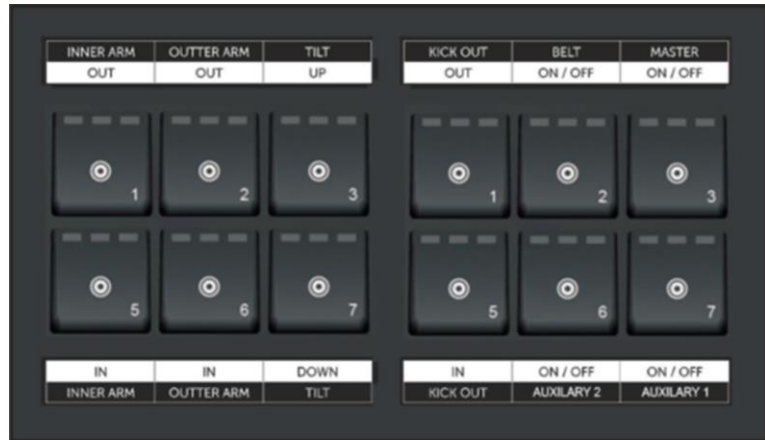
NOTE: If using the Conveyor Controls Switch Box and the Master is ON this will disable controls from the APP.

ARM MOVEMENTS: Press and hold the corresponding button to move the Conveyor arms, tilt, and Kick-out.

NOTE: The **INNER ARM** and **OUTER ARM** **IN** or **OUT** functions can be operated simultaneously by pressing the two buttons at the same time.

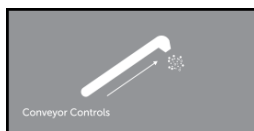
BELT: To turn the belt on or off, press the **BELT ON/OFF** Button. The Belt is OFF when the LED lights are not lit, and ON when the LED lights are lit orange.

AUXILIARY 1: These is a +12-volt Auxiliary tap-out on the Nova Cart that can be used for turning a +12-volt signal on and off.



CONVEYOR CONTROLS APP

In order to use the Conveyor Controls APP, the tablet needs to be connected to the Cart ECU. Open the Conveyor Controls App from the AXIS Tablets Home page.



Once the APP is open, there is a connection indication in the bottom left hand corner of the APP. The Bluetooth symbol will be blue with a green dot beside it indicating the tablet is connected to the Cart.

If the Bluetooth symbol is grey, this indicates that the tablet is not connected to the Cart ECU. First, close the app by pressing the on-screen power button on the app in the bottom left hand corner. Then, ensure that you are in range of the Cart ECU and that the Cart ECU has power. There are green LEDs on the Cart ECU to indicate if it is powered on. Reopen the Conveyor Controls App and confirm that the app connects to the Cart ECU. If the app doesn't connect, the Cart ECU will need to be paired to the tablet via the Bluetooth connection. (SEE NEXT PAGE FOR PAIRING PROCEDURE)

The app controls the Conveyor much like the Manual Switch Box. Arm movements are controlled by the IN/OUT buttons for inner arm and outer arm. Press the "INNER & OUTER ARM" IN/OUT button to move both arms at the same time. Use the Tilt UP/DWN button to tilt the conveyor up or down. Use the Kickout UP/DWN button to move the Kickout up or down. Use the Start Belt button to turn the belt on or off. When the Arm Control button is ON this allows arm movement, when it is OFF it disables all the arm movement buttons. To view bin weight on different bins, use the "Select Bin" drop down and make your selection. The Bin weight can also be zeroed out. Before zeroing the bin weight, ensure the bin is empty. Press and hold the "ZERO BIN WEIGHT" button and confirm that you want to zero the weight.



PAIRING THE TABLET TO THE CART ECU

1. From the AXIS home page, touch the settings button, then touch the Bluetooth Settings button.
2. Touch "Add Bluetooth or other device", then touch "Bluetooth". The tablet will scan for the Cart ECU. Ensure that the Cart ECU is in Range and powered on. When found, it will display "SeedMasterSmartCart". Touch "SeedMasterSmartCart" then touch "Pair"/"Connect". After pairing is complete, return to the AXIS home page and open the Conveyor Controls App.
3. After opening the app, a pop-up will appear on the screen indicating communication. Touch YES.
4. The app and Cart ECU are now connected.

CONVEYOR OPERATION

1. Reverse hydraulic flow of the oil to the seed fan. Ensure that the lids have opened, and the Arm Lock has released the conveyor from the locked position.
NOTE: Remove any transport brackets or bolts before use.
2. Press the Tilt "UP" button to lift the bottom of the Conveyor out of the transport cradle
3. Using the INNER and OUTER ARM "OUT" buttons (or a combination of both), start to move the Conveyor away from the Nova Tank.
4. Once the Conveyor is away and clear of any obstructions, use the Tilt "DWN" button to bring the bottom side of the Conveyor into arms reach.
NOTE: There is a handle on the bottom side of the Conveyor used to rotate the conveyor around.
5. Using the INNER and OUTER ARM "OUT" buttons (or a combination of both), start to move the Conveyor spout in position of the desired tank to fill.
6. Once the spout is positioned, use the TILT "DWN" button to gently place the Conveyor on the ground. It will rest on the clean out.
7. Position truck as necessary.
8. Unlatch the kick out Lock Hinge to allow the kick out to move down.
9. Press the KICK OUT "DWN" button to move the Kick Out into position. **Ensure the Kick out is all the way down before use.**
10. Ensure truck chute/gate and kick out are aligned so product will flow onto the conveyor belt.
11. Start the Conveyor belt by pressing the "START BELT" or BELT "ON/OFF" button.
NOTE: If the speed of the conveyor belt needs to be reduced, simply start closing the manual hand belt speed valve until the desired belt speed is reached.
12. Before filling, ensure the Bin has been zeroed out. ***Perform this operation only if the bin is completely empty.***
13. Begin filling by opening the truck chute/gate.
14. When the desired amount of product is in the bin close the truck chute/gate. Bin weight can be viewed from app or remote tank monitor.
15. Allow conveyor to run for 5 – 10 seconds after closing the chute/gate to ensure the belts are free of product. To stop the belt, press the "STOP BELT" or BELT "ON/OFF" button.
16. If filling another bin or putting the conveyor into transport, press the KICK OUT "UP" button and run the Kick out up to transport position and lock in.
17. Then press the TILT "UP" button to bring the conveyor off the ground.
18. Using the INNER/OUTTER ARM buttons move the conveyor back into transport or fill position into another bin.

SEEDMASTER APP

The SeedMaster Seed Rate Calculator is a two-part app. Part one of the app will allow a grower to rapidly and effectively calculate a seeding rate to achieve a desired plant population within a given field. Part one of the app will also allow a grower to calculate how many pounds of seed is required and the total cost associated.

Part two of the app is associated with SeedMaster machines that are controlled by the Raven Viper in-cab monitor or ISOBUS RCM. A “cal weight” number controls the rate of the granular metering system. Every granular product requires an accurate cal weight number to allow the product to be metered at the desired rate.

The Cal Weight Estimator will allow a grower to receive an estimated calibration number for a specific product being metered, meter type used, and drill width. *SeedMaster recommends that an initial calibration catch test be performed to ensure calibration accuracy.* The purpose of providing this tool is to alert a grower of a potential error during the calibration process before unwanted field results can occur. This tool will be especially valuable for new operators or when new products are metered.

The Cal Weight Info Submission will allow growers to very easily and quickly send their calibration information to SeedMaster. This allows SeedMaster to provide a more accurate estimated calibration number to all users of the app. This results in a benefit for all users of the app in the future. All submissions are reviewed by SeedMaster to ensure validity before becoming part of the Cal Weight Estimator.

The Cal Weight Notebook is a grower’s own personal notebook with saved calibration values from his or her own specific machine(s). All Cal Weight submissions are automatically stored for the grower for future reference at any time.



Part 1: Seed Rate Calculator

Figure 1: **Rate Tab**. Pg1 → Using the slider bars or the manual white box, enter the desired values to determine your seed rate in LBS/ACRE.

Figure 2: **Rate Tab**. Pg2 → Use this page as a guideline for target plants/ft and TKW.

Figure 3: **Cost Tab** → Using the slider bars or the manual white box, enter the desired values to determine how much seed is required and an estimated cost.

SEED MASTER

3.37 LBS/ACRE

Plant Density (Plants/ft²) **4.5**

Seed Germination (%) **90**

Seed Mortality (%) **30**

1000-Kernel wt.(grams) **4.9**

The SeedMaster Seed Rate Calculator will estimate how much seed you need to plant to obtain a desired population.

Rate Cost Cal. SeedMaster

Figure 1

SEED MASTER

Crop	Target Plants/ft	TKW (grams)
Canola - Hybrid	4.5 - 8.0	4-7
Wheat - HRS	24 (16 - 30)	31 - 38
Wheat - CPS	24 (18 - 30)	39 - 50
Durum	20 (16 - 24)	41 - 45
Wheat - SWS	20 (18 - 25)	34 - 36
Barley - 2 Row	22 (16 - 30)	40 - 50
Oats	24 (16 - 30)	30 - 45
Triticale - Spring	30 (25 - 35)	42 - 48
Flax	30 - 40	5 - 6.5
Pea	7 (7 - 9)	125 - 300
Fababean	4.3 (4.0 - 4.3)	350 - 425
Lentil	12 (10 - 14)	30 - 80
Corn - Grain	0.55 - 0.75	380
Soybean	4-5	130 - 190

Rate Cost Cal. SeedMaster

Figure 2

SEED MASTER

Seed Required
7,414 LBS

Total Cost of Seed
\$ 75,919

Price per Pound (\$) **10.24**

of Acres **2,200**

Seed **3.37 lbs/acre**
to obtain **4.5 live plants/sq ft**

Seeding rate is based on your assigned values of **4.5 plants/sq ft**, **63% Seedling Survival** and **4.9 grams/1000-kernel weight**.

Rate Cost Cal. SeedMaster

Figure 3

Part 2: Cal Weight Estimator

Figure 4: → Operator Liability Warning.

Figure 5: Cal. Tab. Pg1 → Choose the product type, meter type, and drill width to determine an estimated cal weight.

Figure 6: Cal. Tab. Pg2 → This page gives you the ability to submit your cal weights.

Figure 7: Cal. Tab. Pg3 → Submitted cal weights get stored in the Cal Weight Note Book.

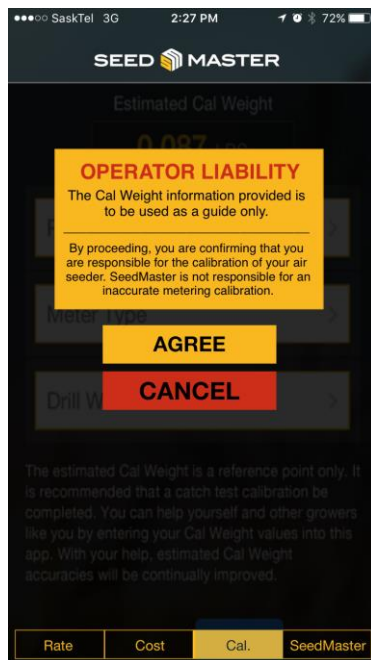


Figure 4

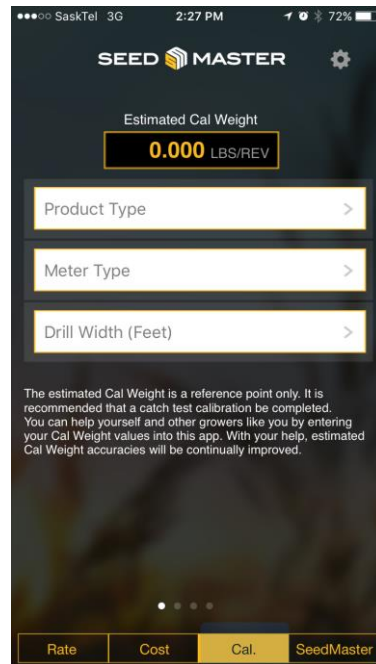


Figure 5

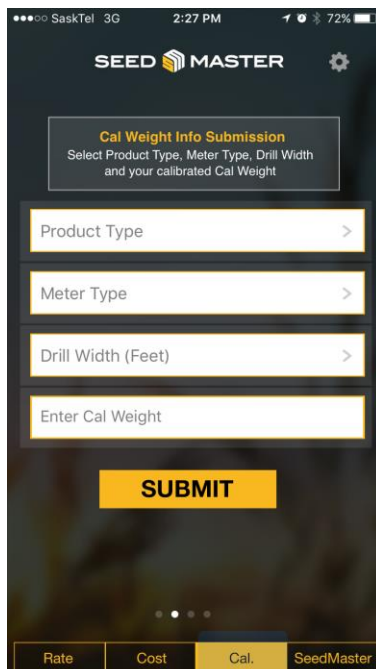


Figure 6

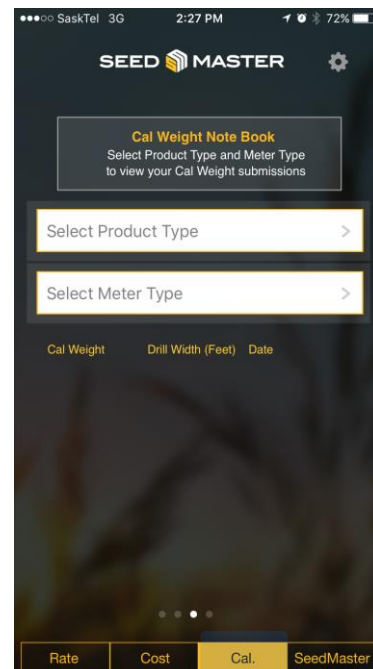
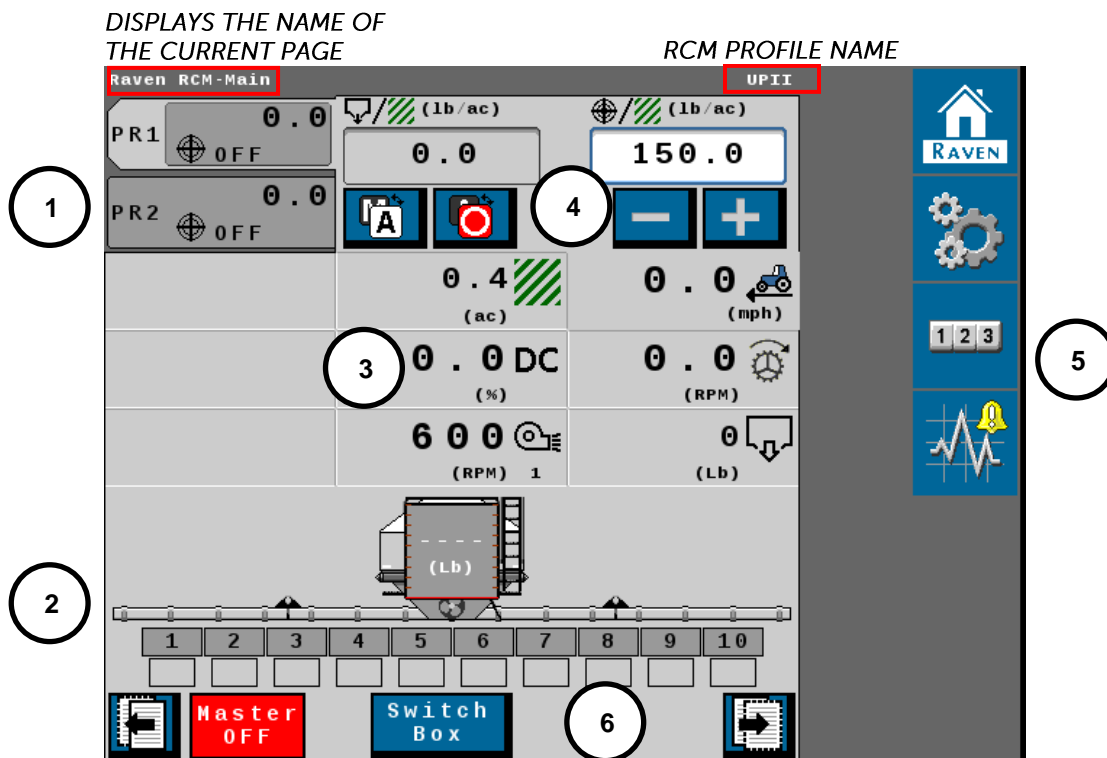
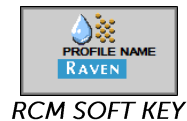


Figure 7

ISOBUS RCM FUNCTIONS

HOME SCREEN LAYOUT

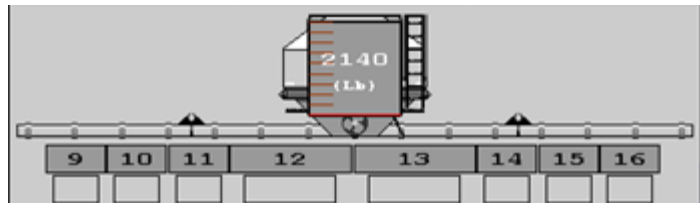
The Raven Rate Control Module (RCM) is a multi-product application control system built on an ISOBUS platform. Raven Rate Controller Module controls up to 4 product applications such as liquid, granular, and NH₃ via ISOBUS Virtual Terminal (VT) and task control for as-applied documentation, prescription rate, and section control. ISOBUS RCM will control your SeedMaster multi-product On-Frame Tank or NOVA Air Cart via the installed Virtual Terminal. To access the RCM Tank Functions, touch the ISOBUS RCM soft key on your VT display. See your VT's operator's manual for more information on locating VT soft keys.



- 1. Product Area:** Displays the products that are set up for the specific RCM. Each product displays the state of the product. It will display "Off" when the product is off, it will display the target rate when it is "On" and set to "Auto" and will display "MAN" when it is on and set to Manual mode. Simply touch the desired product to make it the active product. The active product shows the product number in a light grey color. If the active product button is touched while it is active, it will go to the "Set up Rates" page.



2. **Tank Area:** Displays the current tank weight. The tank is also a button that will go to the Refill Tank/Bin page if touched. Below the tank, implement sections are displayed with their status. If they are grey, that indicates that they are off. If they are brown in color, that indicates that they are on.



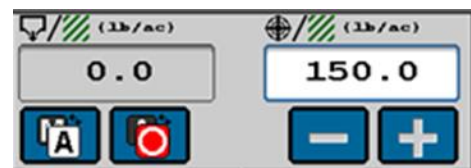
3. **Display Menu:** This area displays different information about the active product. Its factory defaults are set up to display:

- **Task Area (ac):** this will display how many acres have been covered by the active product.
- **Traveling Speed (mph):** this will display the current ground speed or Test Speed.
- **PWM Duty Cycle (DC):** this will display the current PWM position as a percentage.
- **RPM sensor (rpm):** this will display the current RPM of the drive motor for the active product.
- **RPM 1 or 2 (rpm):** this will display the current FAN RPM for the active product.
- **Volume Applied (lb):** this will display how many pounds of product has been applied for the active product.



NOTE: The Task Area and Volume Applied can be reset from the Current Totals page. Touch the Tally Registers button to access the Totals page.

4. **Rate Control:** Adjust the rate control. This area displays the actual rate and target rate. It includes the Auto/Manual toggle button, Product Master ON/OFF button, and the Rate increase or decrease buttons.



5. **Softkeys:** Touch soft keys to access different settings and functions.

6. **Switches:** Displays the page left/right buttons, the Master Switch indicator, the Switch Box button, and the Quick Start button.



ISO RCM QUICK START PROCEDURE

Before you go to the field please review the steps below to ensure your ISO SXX is field ready.

Step 1. Review ISO TXB Quick Start Procedure (PAGE 23)

Step 2. Turn Product Master ON/OFF Switch ON for each product being applied: Before turning the switch on, please ensure the machine is free of any persons, animals, or objects that could damage your equipment. Touch the RED safety switch. The Safety Switch will turn green indicating that the system is ready.

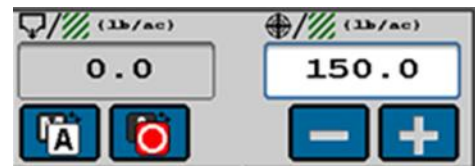


Step 3. Review the Calibration Weight: The Calibration Weight value indicates the number of pounds per revolution that the product meter will output. **ALWAYS ensure that the correct Calibration Weight is entered into the Calibration Weight area.**



Refer to the **Catch Test Calibration Procedure (PAGE 62)** section for instructions to perform a Calibration Catch Test. To access the Calibration weight, touch the tank for the active product. It is important to review the calibration weight for any active product.

Step 4. Review the Target Rate & Product Control: The target rate is the desired pounds of product that will be applied per acre. Before going to the field, ensure the correct rate is set. Also, ensure that the product control is set to "Auto". Auto mode will automatically adjust the product rate during seeding to keep the rate at the desired target. If set on Manual, it will lock the PWM valve at its current setting and will not adjust for terrain changes or speed changes. Typically, manual mode is used for troubleshooting or the loss of the rate controller's speed input.



Step 5. Review Tank Weight: The live tank weight from the load cells is displayed on the home page in the middle of the screen. Ensure the tank weight is correct before entering the field. Before filling the tank, it is important to zero the scale. Touch tank then the "zero" button. After filling, a tank capacity can be entered. Touch the tank, then view the Current Tank Level, and then enter that number into the Tank Capacity. This would be used if a low tank alarm is being used. If scale weight is inaccurate, refer to page 72 to recalibrate the scales.



Step 6. Review Tally Registers: Before starting a new field, review and reset the Field Area and Field Product Weight. Touch the reset button on the Current Totals page to reset the Tally Registers for a new field.



Step 7. Review Onscreen Switch Box: Ensure that all Zone Sections are enabled. There will be a square located below the Zone Sections indicating that the Zone is enabled and will be engaged when the product control is turned on. The square will turn green when zone is engaged.



Step 8. Review Fan RPM: Fan RPM is located Display Menu Area. Ensure that each active product has a Fan RPM.

Step 9. Turn Master Switch ON: When the machine is in position to apply product, use the foot switch to turn the master switch on. The Master will display Green and ON.



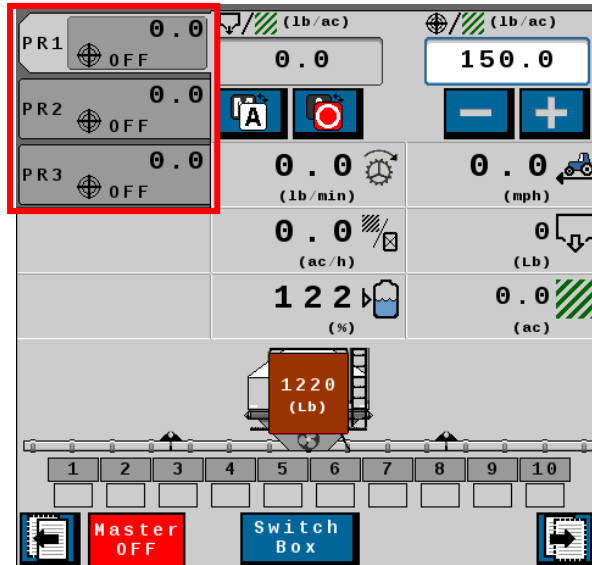
RCM MAIN (HOME) PAGE



PRODUCT SELECTION

The product selection area displays the products that are setup for the specific RCM.

Each product displays the state of the product. It will display "Off" when the product is off, it will display the target rate when it is on and set to "Auto" and will display "MAN" when it is on and set to Manual. Simply touch the desired product to make it the active product. The active product shows the product number in a light grey color. If the active product button is touched while it is active it will go to the "Setup Rates" page.



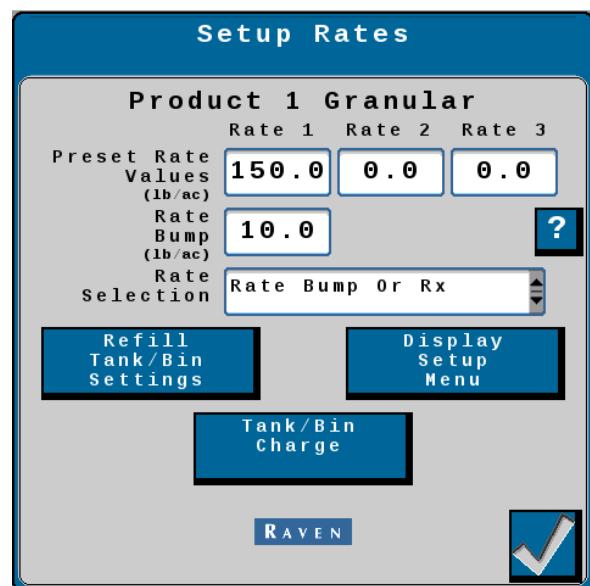
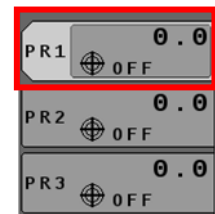
Setup Rates Page

The Rates Setup page allows the operator to change the rate settings after creating a profile with the setup wizard. Touch on the active product to access this setup page. Three predefined preset rate values can be set for quick rate changes on the fly. To have the predefined rates display on the home screen select the Rate Selection from the drop-down Menu then choose the rate type "Predefined or RX". Set each value to the desired rate.

The "Rate Bump or RX" selection displays plus (+) and minus (-) buttons that increase or decrease the target rate by the "Rate Bump" value. Enter the desired "Rate Bump". If a job is set up with a prescription map, the target rate will be generated from the map.

Touching the "Refill Tank/Bin Settings" button takes you to the Refill setup page also accessible by touching the bin. See next page for more details.

Touching the "Display Setup Menu" button allows you to setup the main page display area. It is recommended to leave these settings at the factory defaults.

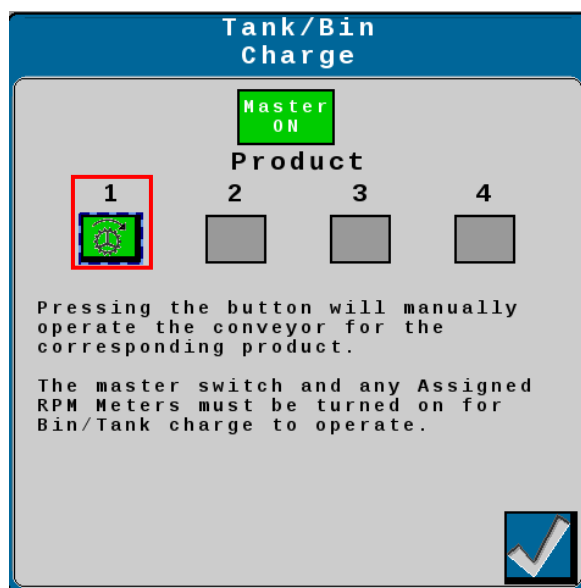


Touch the Tank/Bin Charge button to access the Tank/Bin Charge function page. See next page for more details.

TANK/BIN CHARGE PAGE

Use this page to quickly charge the meter roller.

1. Engage the master foot switch.
2. Touch the product Tank/Bin Charge button for the desired meter/product.
3. The meter will spin for 3 seconds.
4. Repeat to charge other meter rollers.
5. When finished, disengage the master foot switch.
6. Touch the check mark to exit.



CONTROL MODE

The control mode indicator displays the selected mode for product application. Select the "Auto/Manual" button to toggle the application mode between automatic and manual. If the product is active the Product Master Switch will display green to the right of the Auto/Manual button.



- **Manual mode** allows the operator to control the actual application rate directly using the on-screen increase and decrease buttons.
- **Automatic mode** automatically adjusts the application rate to an operator set target rate. Use the rate increase or decrease buttons in auto mode to adjust the target application rate.

NOTE: Both the remote master (foot switch) and the product master switch must be toggled on to apply product.

RATES AREA

The application rates area displays the actual and target rate information as well as the currently selected units in which the information is displayed.

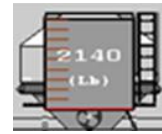


Target Rate: Select the target value to enter the target rate for the current application. (i.e. 150 pounds per acre).

Actual Rate: The actual rate display shows the operator the actual volume of product being applied.

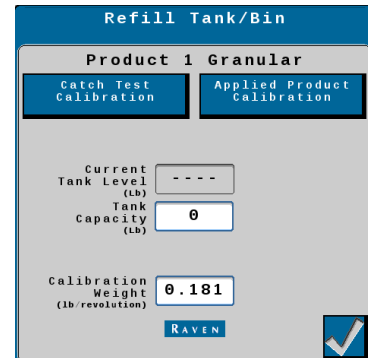
REFILL TANK/BIN & PRODUCT CALIBRATION PAGE

To quickly access the tank fill and product calibration settings simply touch on the tank in the middle of the screen. The tank indicator on the product control home screen displays a tally of product remaining based upon the load cells. The tank volume is the volume of product currently in the tank or bin, not the capacity of the tank or bin. The tank capacity can manually be set by entering the Current Tank Level.



The current tank level value will adjust as product is applied. Before adding product to the tank, it is important to zero out the Current Tank Level. Simply touch the “Zero” button to zero the tank weight.

To perform a product calibration test, touch the “Catch Test Calibration” button. Please see the “CATCH TEST CALIBRATION PROCEDURE”, (PG.62) for more info.



To perform an automatic product calibration, where the load cells and rate controller compare applied product weights, touch on the “Applied Product Calibration” button. Please see the “APPLIED PRODUCT PROCEDURE”, PG.66 for more info. A manual calibration weight can be entered from this page.

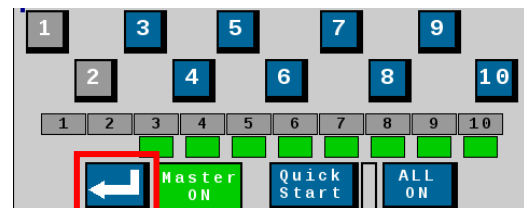
SECTION STATUS & SWITCH BOX

1. Select the Section Switchbox button.



2. Disable or enable sections:

- a. Select the Section Number button to enable or disable a section. If operating multiple product configurations, enabling or disabling a section affects all products in that section group. If needed, select a different product to access different section groups.



- b. Select “All On” button to enable all sections for the product or section group.

3. Select the back button to return to the main run page.

4. The implement sections can be in one of three states:

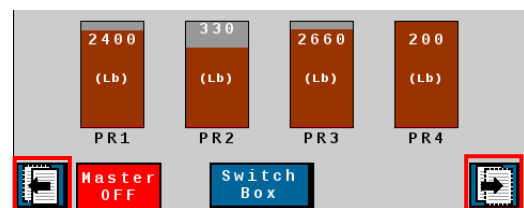
Disabled - Manually disabled by Section Switchbox buttons. Square block below section number is clear.

Enabled - Section is ready to apply. Square block below section number has a black rectangular outline.

Active - Section is applying. Square block below section number is filled green.

ALTERNATE TANK VIEW

Use the “Page Left” or “Page Right” buttons to show the following screen. It shows each product’s tank weight. Touch on any one of the tanks to access the tank fill and product calibration page. To toggle back to the single tank view, use the “Page Left” or “Page Right” buttons.



QUICK START BUTTON



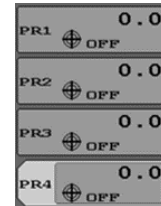
The Quick Start button enables after activating the system for a product. If operating multiple products, select the desired products and enable the system. Then, select the “Quick Start” button for each product. Selecting a “Quick Start” button turns on all sections only for the active product and applies the product at target rate. When selected, “Quick Start” overrides the Section Control and machine speed threshold for 15 seconds for the active product. A countdown indicator appears when selected. Select the Quick Start button at any time during countdown to reset counter back to 15 seconds.

CATCH TEST CALIBRATION PROCEDURE (ISO SCREEN)

Your SeedMaster tank will need to be calibrated for the specific product you are using. The calibration procedure will require two 5-gallon pails, a catch tray, and a digital scale. Install a catch tray on the meter from which you will be catching product. For Remote Tank Monitor Rate Calibration, see page 87.

CALIBRATION PROCEDURE

1. Zero the digital scale and tare the weight of the pail you will be using to catch product.
2. Prepare the meter that you will be catching out of by placing the pail underneath the catch tray.
3. Shut the **MASTER SWITCH OFF** (Foot Switch). If turned on, the calibration soft keys will be greyed out.
4. Select the product that the catch test will be performed on.
5. Touch the Tank in the middle of the screen.



SELECT ACTIVE PRODUCT



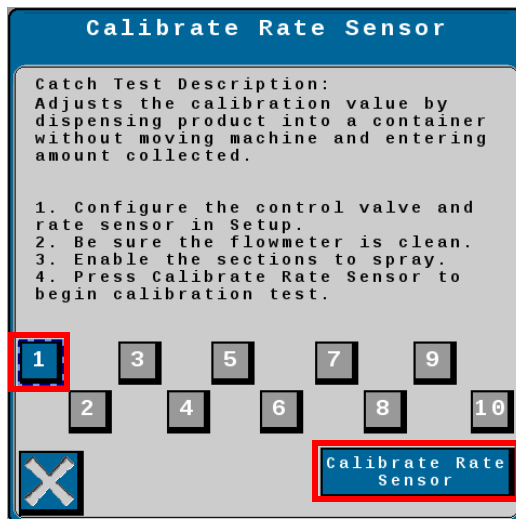
REVIEW INITIAL CALIBRATION SETTINGS

6. Enter the Current Tank Level Reading into the Tank Capacity area.
7. Enter the Calibration Weight. A starting Calibration Weight can be found with the SeedMaster App. The Estimated Cal Weight will be calculated as a starting point.
NOTE: Please see the "SEEDMASTER APP" Chapter for more information.
8. After the settings have been reviewed, touch "Catch Test Calibration".

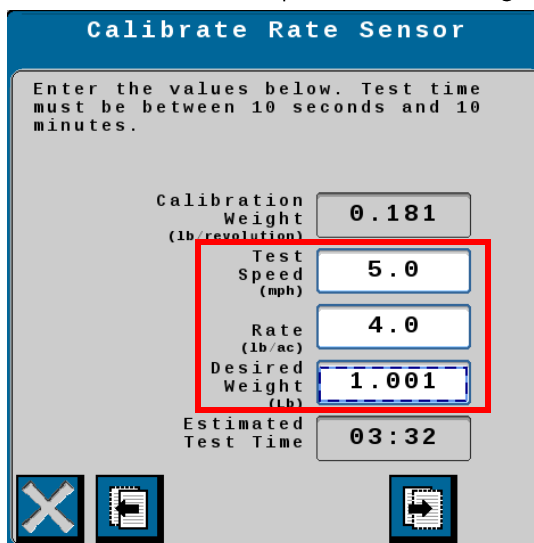
9. After touching "Catch Test" a warning screen will appear saying that product will be expelled. Please read the warning before touching the green check mark. **Note: If buttons are greyed out, turn off master switch.**



10. Please read through the Catch Test Description.
11. Touch the Zone (section) number that is setup to catch product. In this example the catch tray would be setup under Zone 1 on the left side of the machine. After selecting the zone to catch from, touch "Calibrate Rate Sensor".



12. Enter the following values:
 - a. Test Speed = 5
 - b. Rate (lb/ac) = Desired Rate for the product being metered in the field.
 - c. Desired Weight (lb) = The amount of product to be caught into the catch pail.

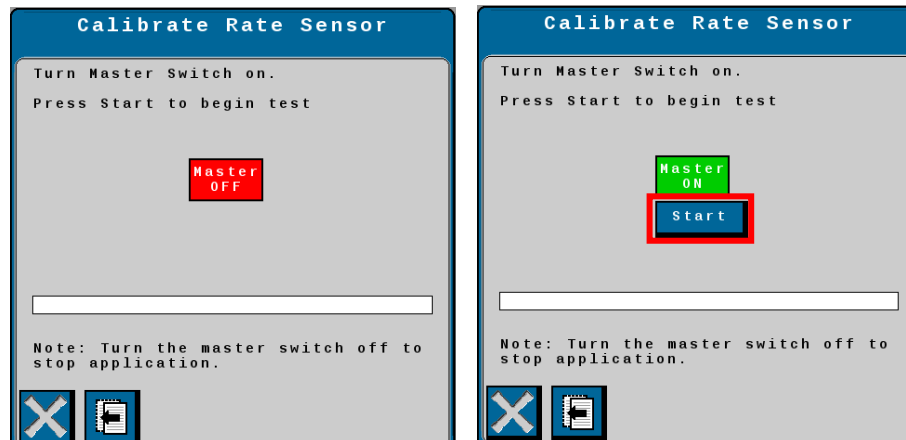


13. After entering the Test Speed, Rate and Desired weight, touch the next button pointing to the right.



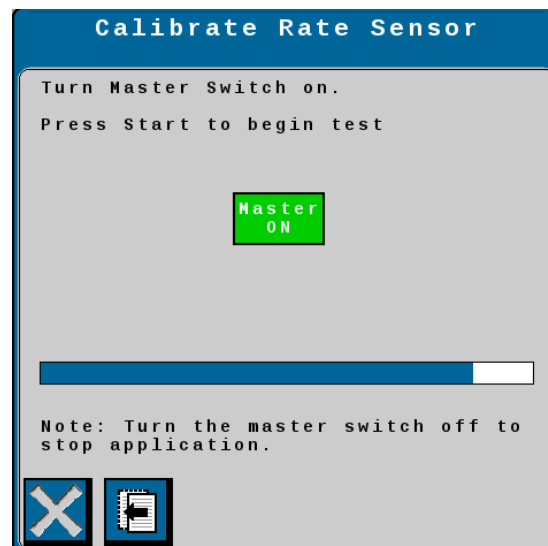
NOTE: The Estimated Test Time must be under 10 minutes. If the test time is greater than 10 minutes, decrease the Desired Weight (the amount of product being caught).

14. Turn the master switch on by pressing the foot switch.
15. Touch the Start button.



NOTE: Ensure the system pressure is engaged so that the metering drive motors have hydraulic pressure. Also, note that the meters will begin to expel product after touching the start button.

16. A blue bar will display during the calibration. This indicates the progress of the calibration. When the calibration time is expired, the meter will shut off automatically.



NOTE: If the product needs to be shut off at any time during the calibration progress simply press the master foot switch to stop the meter from spinning. This will complete the catch process and advance the calibration process to the next screen. Please cancel the calibration process and start over if catch sample is inaccurate or light.

17. After the catch time expires, the calibration will advance to the last calibration screen. This screen displays the accumulated weight computed by the Rate Controller. Below the computed weight is where the actual weight accumulated will be entered.

- a. Weigh the product that was caught (ensure that the scale being used is accurate and the weight of the pail is removed from the total weight).
- b. Enter the weight reading in the Actual Amount Applied.
- c. The old calibration weight value will be displayed along with the new calculated calibration weight. Please review these values for inaccuracies. If the results are acceptable, then touch the check mark to accept then new calibration weight value.

NOTE: *The calibration number will change automatically to the new calibration number.*

Calibrate Rate Sensor	
Enter amount of product applied and accept new calibration value.	
Amount Accumulated By Rate Controller (lb)	20.0
Actual Amount Applied (lb)	22.0
Old Calibration Weight	2.111
New Calibration Weight	2.320

18. Shut Master Switch OFF (Foot Switch)

NOTE: IT IS RECOMMENDED TO COMPLETE AT LEAST 2 TO 3 CATCH CALIBRATIONS PER PRODUCT TO ENSURE ACCURACY. PRODUCTS SUCH AS CANOLA SHOULD BE CALIBRATED NO LESS THAN 3 TIMES. IF THE CALIBRATIONS ARE INACCURATE FROM ONE TO THE NEXT, PLEASE INSPECT THE METERING COMPONENTS AND START THE CALIBRATION OVER.

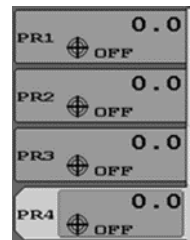
APPLIED PRODUCT CALIBRATION PROCEDURE (SMARTCAL)

SeedMaster Machines equipped with Load Cells are capable of Auto Calibration on granular products. The SmartCal Auto Calibration feature will maintain a high metering accuracy on granular products. Auto Calibration software continuously reads the actual weight reduction in each tank and compares that to how much weight should be reduced with a perfect calibration. It then makes the necessary metering adjustments up or down and spins the rollers faster or slower to move it closer to perfect. The SmartCal feature will become more accurate with more acres because an increasing amount of ground-truth data is fed into the system. A heavy, bulky product such as granular fertilizer going down at a high rate gives the system enough feedback so that it auto calibrates quickly and accurately. A light weight, low rate product such as canola takes more area to dial in.

NOTE: Before using the SmartCal feature, it is **HIGHLY** recommended to perform a catch test calibration on each product. The initial product calibrations will determine the Cal Weight for the products being metered. This will allow for a more accurate SmartCal.

APPLIED PRODUCT CALIBRATION PROCEDURE

1. Shut the MASTER SWITCH OFF (Foot Switch) and park the machine as level as possible. Ensure the scales are still before proceeding.
2. Select the product that the applied product calibration will be performed on.
3. Touch the Tank in the middle of the screen.



SELECT ACTIVE PRODUCT

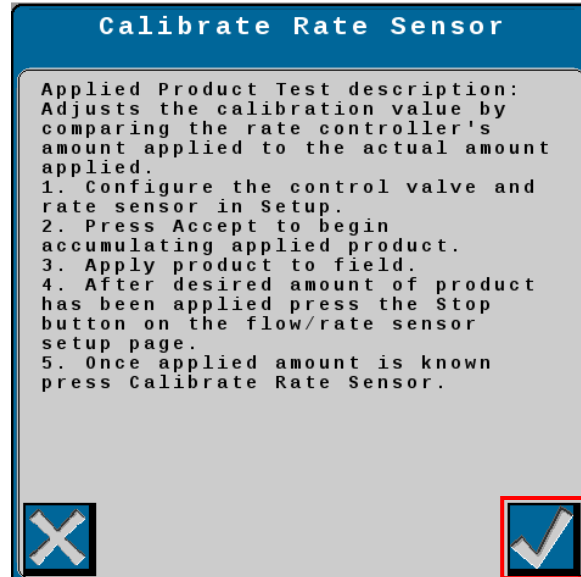
REVIEW INITIAL CALIBRATION SETTINGS

4. Enter the Current Tank Level Reading or maximum product weight into the Tank Capacity area.
5. Enter the Calibration Weight. A starting Calibration Weight can be found with the SeedMaster App. The Estimated Cal Weight will be calculated as a starting point. Skip this step if you have performed a catch test calibration.

NOTE: Please see the "SEEDMASTER APP" Chapter for more information.

6. After the settings have been reviewed, touch "Applied Product Calibration".

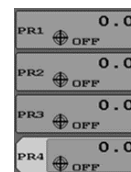
7. Please read / review the Applied Product test description. Then touch the check mark to begin an applied product calibration.



8. The SmartCal (Applied Product) calibration is now active.
9. Touch the Check Mark to exit.
10. Multiple Applied Product calibrations can be done at the same time. Simply repeat 2 to 10 for each product.

NOTE: It is important that the machine is in the field and ready to apply product before initiating an Applied Product Calibration.

11. Return to the home screen and continue to apply product as per usual.
12. After applying a recommended minimum of 15 acres for higher rate product and/or 50 acres for lower rate products, return to the Applied Product Calibration screen.
13. Park the machine as level as possible and turn OFF the master switch. Ensure the scales are still before proceeding.
14. Select the correct product.
15. Touch the tank in the middle of the screen.
16. Touch Applied Product button.
17. Touch the "Stop Accumulating" button. The amount of product that was accumulated will display in the button.

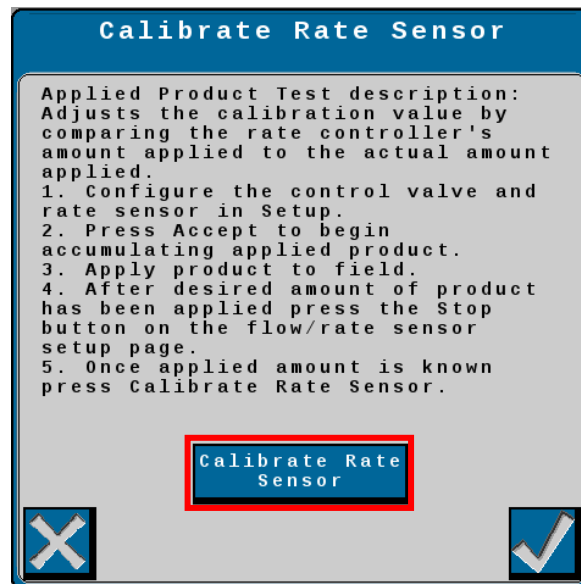


SELECT ACTIVE PRODUCT



- NOTE: If the button just says Accumulating, this means the master switch has not been shut off.**
18. The Applied Product Test description will appear on the screen. Please read through the description before continuing.

19. Touch the Calibrate Rate Sensor button.



20. The Applied Product Summary page will be displayed. Review the values on this page. If the values are acceptable, touch the check mark to accept the new calibration weight. To discard the new calibration weight, touch the X and this will stop the calibration process.

21. After accepting or discarding the new Calibration Weight you will return to the Setup Rate Sensor page. Touch the check mark to return to the home page or touch the Applied Product button to initiate another calibration.
22. If multiple Applied Product Calibrations were being performed, please repeat steps 15 to 22.

Note: You can initiate a SmartCal at any time while you are in a job and perform as many SmartCals on the product(s) as you feel necessary.

RCM SETUP PAGE



APPLICATOR SETUP TAB

- View Profile and machine type information
- **Change/New Button:** Touch this button to create a new machine profile. If there are multiple profiles created already, you can change to an existing profile.

- **Edit Button:** Touch the edit button to edit the current selected profile.

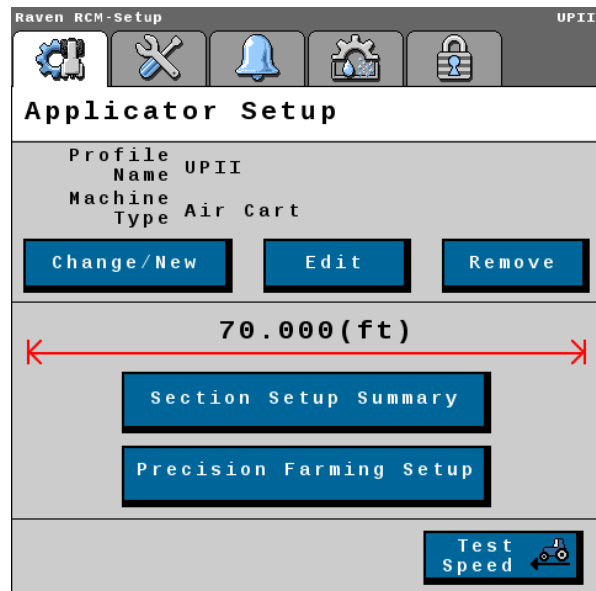
NOTE: This will walk you through the entire setup wizard.

- **Remove Button:** Touch the remove button to delete the current selected profile.

- **Section Setup Summary Button:** Touch this button to review each product's section widths, the wired signal driver, and switch number that each section is assigned to.

- **Precision Farming Setup Button:** This is not used.

- **Test Speed Button:** Use the test speed to simulate a ground speed. This is used to turn the meters when standing still.



SYSTEM SETTINGS TAB

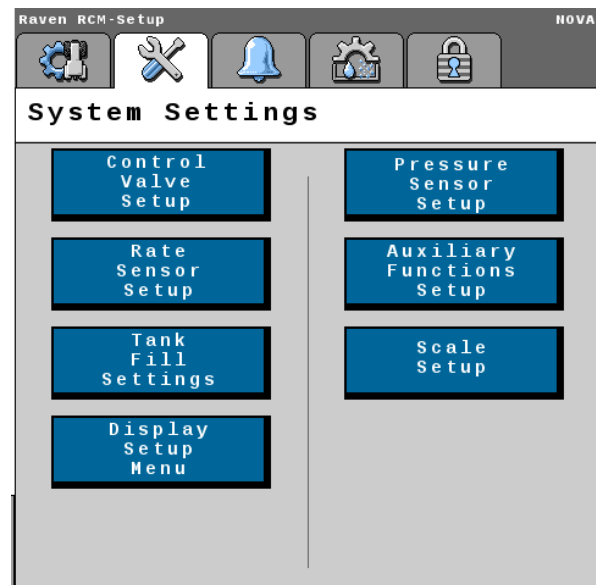
- **Control Valve Setup Button:** Touch the control valve button to access settings for the control valve including the valve response rate, Control Deadband, and PWM settings. SEE PAGE 71 FOR MORE INFORMATION.

- **Rate Sensor Button:** Access the Product Density, Calibration Weight, and Pulses/Revolution setting. These are also available from the main page. Also, access to the Catch Test and Applied Product pages is here.

- **Tank Fill Settings Button:** Set the Tank Capacity from this page. It also includes the ability to set a Low Tank Level Alarm.

- **Display Setup Menu Button:** Change the selected readout desired in the selected location on the Main Run screen.

- **Pressure Sensor Setup Button:** Touch here to access pressure sensor settings.

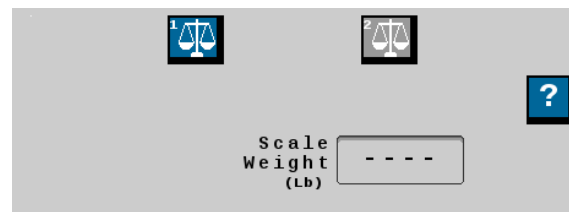


NOTE: SeedMaster does not use pressure sensors on granular products.

- **Auxiliary Functions Setup Button:** Access the FAN RPM calibration values from here. This page allows for setting a Low and High RPM limit for the fans. The RPM Assignment Setup button lets you view what product is assigned to each fan.

NOTE: If the product stream for the fan changes, you must edit the profile to change the RPM Sensor Assignment for the product being changed.

- **Scale Setup Button:** View the weight of each product scale. You can zero the scale from here. If the scale needs to be calibrated, touch the Scale Calibration button. See Scale Calibration on page 72 for more information.



CONTROL VALVE SETUP PAGE

Control Type: This is set during setup wizard process and can only be changed if you edit the profile.

Valve Response Rate (1-100): Enter value for aggressiveness of rate controller as it approaches target rate. A value too high may lead to oscillation. A value too low may take a long time to reach target rate.

Control Deadband (%): Enter percentage of rate tolerance for control valve. For example, if 2% is entered, the rate controller attempts to adjust the flow rate until the actual rate is within 2% of the target rate.

Valve Delay: This is the length of time that the valve waits to react after an adjustment change is called for. The default is 0.

Enable PWM Smart Control: This allows the PWM to return to its previous setting after shutting down.

PWM Setup Button: Touch this button to access the PWM Valve Setup Page: See below.

Control Valve Setup

PR1 PR2

Control Valve Type: PWM Close

Valve Response Rate (1-100): 50

Control Deadband (%): 2

Valve Delay (seconds): 0.0

Enable PWM Smart Control: ☒

PWM Setup ?

RAVEN

PWM VALVE SETUP PAGE

- **Coil Frequency:** Frequency of pulses sent to PWM valve. SeedMaster Factory setting is 65.

- **PWM High Limit (%):** Maximum PWM percent the rate controller allows the system to reach when the product is applying. SeedMaster Factory setting is 90.

- **PWM Low Limit (%):** Minimum PWM percent the rate controller allows the system to reach when the product is applying. SeedMaster Factory setting is 25.

- **PWM Startup (%):** Duty cycle rate controller commands to when the valve is opened. SeedMaster Factory setting is 0.

PWM Setup

PR1 PR2

Coil Frequency (Hz): 65

PWM High Limit (%): 90.0

PWM Low Limit (%): 25.0

PWM Startup (%): 0.0

RAVEN

SCALE CALIBRATION

1. Touch the "Settings" soft key.
2. Touch the "System Settings" tab.
3. Touch "Scale Setup" button.
4. Choose the scale being calibrated.
5. Touch the "Scale Calibration" button.
6. Ensure tank is empty. Touch the "Zero" button.
7. Touch the check mark to zero the bin.
8. Put an accurate, verified weight on or in the bin.
9. Enter that accurate, verified weight. Touch the "Calibrate" button.

NOTE: The (mv) must change by 0.025 to calibrate the scales. Add weight to increase the mv. Recommended minimum is 200 lbs.

10. Touch the check mark to calibrate the bin.
11. Ensure the "Current Scale Weight" is accurate.
12. If the scale reading is off, enter the "Current Scale Weight" into the Prev. box.
13. Touch the "Calibrate" button.
14. Touch the check mark to calibrate the bin.
15. Touch the check mark to finish scale calibration for the selected bin.
16. Repeat from step 4 if other scales require calibration.
17. Touch the check mark to exit Scale Setup.

Scale Calibration

1. To set the zero point, remove all weight from the scale, and press the Zero button.

Current Voltage Differential (mv) 0.02

Zero Calibrate Clear Calibration

RAVEN

Checkmark icon

Scale Calibration

1. To modify the zero point, remove all weight from the scale, and press the Zero button.
2. To finish the scale calibration, enter the Actual weight, and press the Calibrate button.

Current Voltage Differential (mv) 0.05

* Actual

Calibration Weight (lb) 190

Zero Calibrate Clear Calibration

RAVEN

Checkmark icon

Scale Calibration

1. To modify the zero point, remove all weight from the scale, and press the Zero button.
2. To modify the scale calibration, enter the Actual and Scale weights, then press the Calibrate button.

Current Scale Weight (lb) 190

Current Voltage Differential (mv) 0.05

* Actual * Prev.

Calibration Weight (lb) 195 190

Zero Calibrate Clear Calibration

RAVEN

Checkmark icon

ALARM SETTINGS TAB

The Alarm Settings tab allows the operator to change alarm settings after creating a profile with the setup wizard.

- Enter the desired Off Rate Alarm percentage.

Raven RCM-Setup NOVA

Alarm Settings ?

PR1 PR2 PR3 PR4

Off Rate Alarm (% off target rate) 30 ✓

Pressure Alarm Setup

RATE SETUP TAB

The Rates Setup tab allows the operator to change the rate settings after creating a profile with the setup wizard.

Select the Rate Selection from the drop-down Menu to choose the rate type displayed on the main run page.

- **Predefined or RX:** Displays selection buttons for Preset Rate Values. Enter up to three Preset Rate values. Rate 1 Preset value is required. If a job is setup with a prescription map, the target rate will be generated from the map.
- **Rate Bump or RX:** Displays plus (+) and minus (-) buttons that increase or decrease the target rate by the Rate Bump Value. Enter the Rate Bump. If a job is set up with a prescription map, the target rate will be generated from the map.
- **VT Rate Entry:** Enter the desired rate.
- Ensure the Rate Smoothing check box is selected.

Raven RCM-Setup NOVA

Rates Setup ?

PR1 PR2 PR3 PR4

Preset Rate Values (lb/ac) 150.0 0.0 0.0

Rate Bump (lb/ac) 10.0

Rate Selection Rate Bump Or Rx

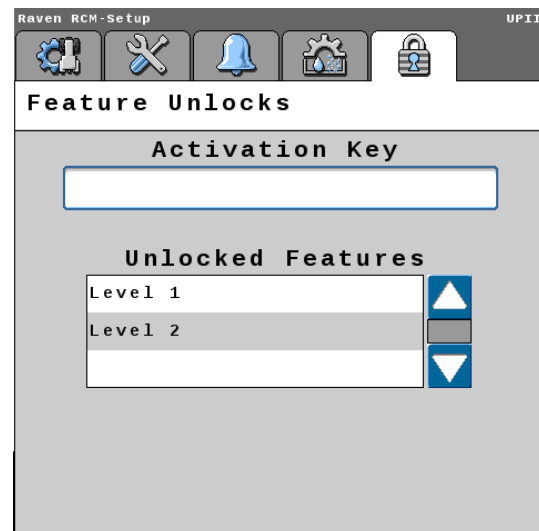
Rate Smoothing ✓

Decimal Shift 1

Product Type Granular Fertilizer

FEATURE UNLOCK TAB

The Feature Unlocks tab allows you to unlock various features of the RCM. *Note: SeedMaster RCMs require a Level 2 unlock. This is included with your purchase.*

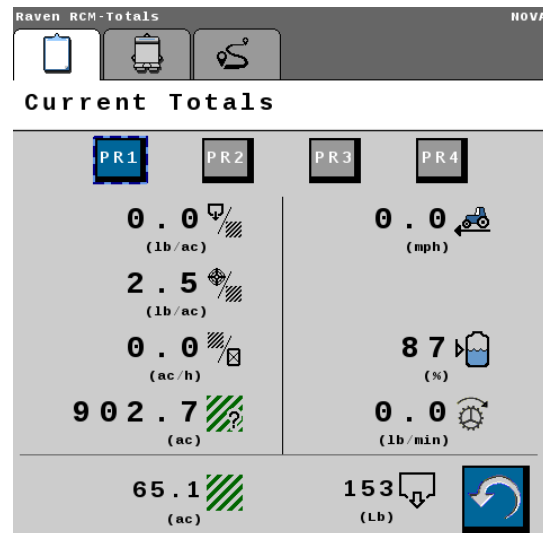


RCM TOTALS PAGE



CURRENT TOTALS TAB

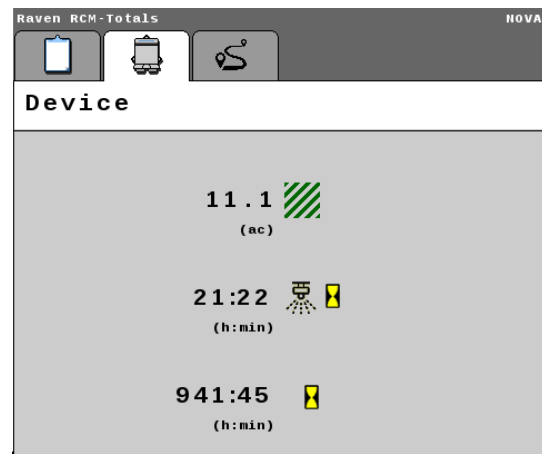
The Current Totals tab displays instant values of each product. Select the product to view from the Product Selection buttons at the top of the tab. To zero current totals, select the Reset Counter button.



DEVICE TAB

The Device tab displays totals for the lifetime of the current profile.

- Total Area (Device)
- Time Spent Applying
- Total Hours



DISTANCE TAB

The Distance tab shows distance values that increase as the implement drives forward.

- The first value shows smaller increments (ft or m).
- The second value shows larger increments (mi or km).
- To zero current distance data, select the reset counter button.



RCM DIAGNOSTICS PAGE



SYSTEM INFORMATION TAB

The System Information Tab displays hardware and software information about the RCM.

SELECT ONE OF THE FOLLOWING FROM THE DROP-DOWN MENU FOR VIEW INFORMATION

Hardware/Software: Displays the manufacturer's information for the Raven Rate Control Module hardware and software.

Switchbox: Displays if an external switchbox is present and the status of the switches.

Delivery System: Shows application information for the selected product.

Section Status: Shows if each section valve is currently open or closed.

System Voltages: Shows voltage and current information for the Raven Rate Control Module.

Working Parameters: Displays the implement width, current speed, and speed source.

Switches/Status: Displays the status of the Master switch.

Pressure Sensors: Displays voltage and pressure information for each pressure sensor.

Bin Level Sensors: Displays whether each bin level sensor is covered or uncovered.

RPM Sensors: Shows the signal detected by each RPM sensor.

Tank Fill Monitor: Displays the fill rate and volume detected by the tank fill monitor.

Task Totals: Shows the area covered and volume applied for the current task.

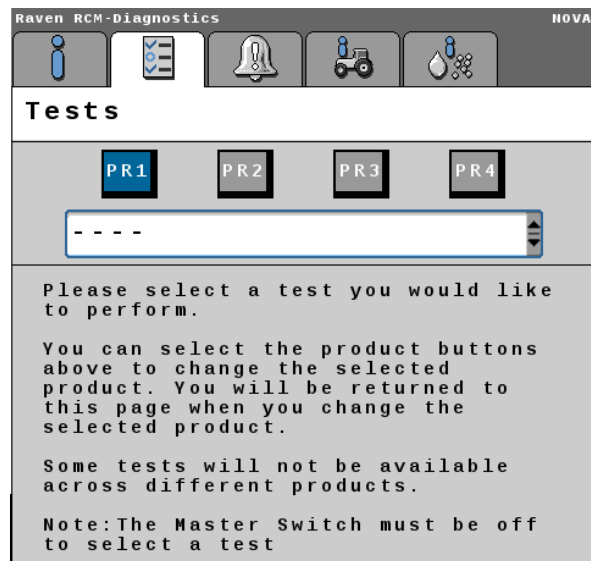
System Information	
Hardware/Software	
Hardware Part Number	0630173797
Hardware Serial Number	1022
Hardware Revision	A
Software Part Number	0770171457
Software Version Number	1.6.0.153
Bootloader Version Number	3.0.0.1

TESTS TAB

The RCM has built in system tests. The following tests can be performed on each product:

- Spreader/Air Cart Check
- Control/Section Test
- Calibrate PWM Limits
- Bin/Tank Cleanout
- Demonstration Mode
- Diagnostic Loop Back Test

If performing any of the test above, please follow the onscreen instructions.



NOTE: The Master Switch must be off to select test.

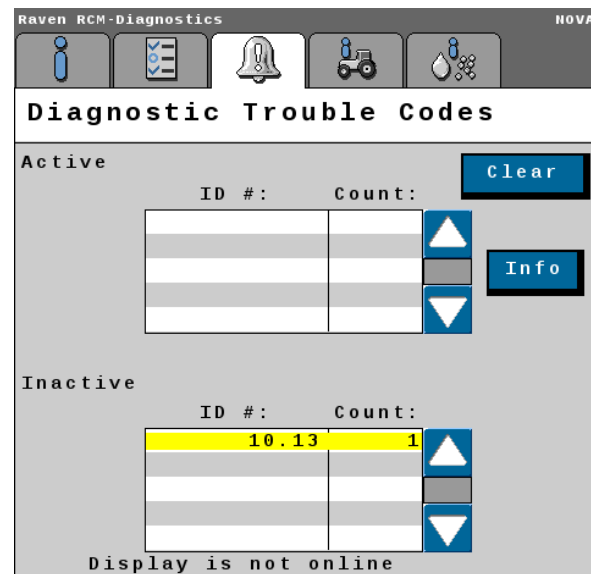
DIAGNOSTICS TROUBLE CODES TAB

This tab is used for troubleshooting active system errors and displaying inactive errors.

- Current trouble codes appear in the Active table. The DTC Identification number and occurrence count is listed.
- Resolved trouble codes appear in the Inactive table. The DTC Identification number and occurrence count is listed.

Use the up and down arrows to scroll through the list of trouble codes. A description of the highlighted code is shown below each table.






If desired, press the Clear button to erase all the trouble codes listed in the Inactive table.



SYSTEM SUMMARY TAB

This tab displays the machine setup summary.

Raven RCM-Diagnostics UPII360

System Summary

Profile Name UPII360
Machine Type Air Cart






Number of Products 2
Number of Sections 10
Implement Width(ft) 80.000
Switchbox Present No
Master Clutch No

Granular Product Sections Power to Apply No

PRODUCT SUMMARY TAB

This tab displays the configured products setup summary.

Raven RCM-Diagnostics UPII360

Product Summary

PR1 **PR2**

Application Type Granular RPM Maintained

Control Valve Type PWM Close
Target Rate 32.0
Valve Response Rate 50
Calibration Weight 3.000

Pulses Per Revolution 60.00
PWM Low Limit(%) 25.0
PWM High Limit(%) 90.0
PWM Startup(%) 0.0
Coil Frequency(Hz) 65

GENERAL TROUBLESHOOTING

Symptom	Problem	Solution
Unexpected application rate.	Incorrect rate type selected (gal/min or gal/acre).	Select the correct rate type.
Product does not shut off.	Valve does not respond to commands.	Select the correct valve type.
2-Wire valve selection is not available.	Dual boom is selected.	Disable dual boom.
	More than seven sections are selected.	Assign fewer than eight sections.
Implement section is not turning on or off.	Incorrect section valve type selected.	Select correct section valve type.
Application is erratic.	Calibration number is not set correctly.	Enter the correct calibration number.
Trouble code is displayed for high pressure.	System pressure is too high.	Select flow return in the system setup.
Trouble code is displayed for unexpected flow.	Constant flow is disabled when using a constant flow system with boom valve closed.	Select constant flow in system setup.
Flow is not applying at desired rate.	Incorrect application rate.	Ensure 10 gal/10L unit is used.
	Minimum Flow rate feature causes over-application in areas where machine speed is low enough to activate Minimum Flow Rate.	Set minimum flow rate to zero to disable feature.
System detects implement is down for an extensive period of time.	Height switch is disabled.	If height switch indicator does not match machine operation, service height switch.
Unexpected chemical flow detected.	Controller attempts to close section valves, but detects flow on a sprayer or liquid fertilizer system.	Shut off solution pump.
Unable to setup minimum and maximum alarms.	Minimum and maximum alarms are disabled.	Ensure pressure sensor is installed and configured.
Unable to set values.	System not allowing changes values or settings.	Ensure Master Switch is off.
Unexpected anhydrous ammonia flow detected.	Controller attempts to close On/Off valve, but still detects flow.	Select button to turn off control valve.
	Controller attempts to close all valves, but still detects flow.	Follow instructions on Warning page on display.
Pressure sensors are not configured.	Pressure sensor 2 is not an option.	Ensure both sensors are configured.
Not able to activate system.	Master Switch indicator is orange.	Cycle master switch.
Unwanted minimum flow rate activation.	Over application in low speed areas.	Set minimum flow rate to zero to disable function.

PRODUCT CONTROL SETUP WIZARD (Dealer or SeedMaster assisted only)



1. Touch the RCM working set button.



2. Touch the Settings soft key.
3. Touch the Applicator Setup tab.

**Applicator Setup**

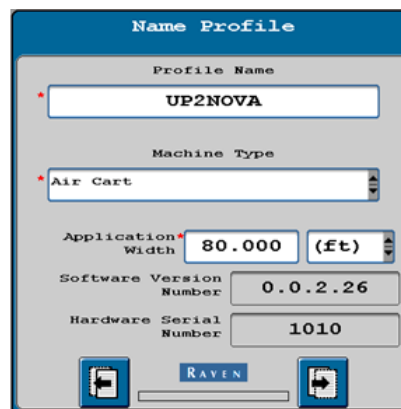
4. Touch the Change/New button, the setup wizard will begin.
5. Touch the drop-down box and select new and then touch the Check Mark.



6. Enter a Profile Name.
7. Touch the Drop-Down Box for Machine Type and select Air Cart.



8. Enter an Application Width of the toolbar then touch the next button.



9. **Always enter 4** for the number of Granular Products, then number the ECUs where 1 is the first ECU inline.
10. After entering the Number of Products, touch the next button.
11. Touch the **drop-down** box and choose **1 or 2** for the number fans installed. Touch next.
12. Touch each **drop-down** box and select **Granular Fertilizer** for each product or **Not Installed** if the product does not exist. Touch next.
13. Set the application type for each product by touching the **drop-down** and selecting **Granular RPM Maintained** for the Application Mode. Do this for each product and touch next after selecting the correct Application Mode.

14. If the Machine shares all the section drivers. Choose **YES** and then touch next.

NOTE: If the sections don't share all drivers skip to step 18.

15. Enter the number of zones for the Number of Sections. If the sections are equal width, leave the check mark on for this setting. The Master Clutch and Power to Apply will remain with NO check marks. Touch next.

16. The section widths for each section will be displayed. Each section is X amount of feet. Review and confirm. Touch next.

17. Section Summary will display the products and sections and the assigned driver and switch review. Touch **next**. Note: You may have two pages for the summary. Skip to step 24.

18. If the Machine **DOES NOT** share all the section drivers, choose NO and then touch next.

19. Enter the number of Section Groups.

20. An example of the section group mapping will be displayed. Review the guide then touch next.

21. Enter the Starting Section Number and Number of Sections associated with the starting number. Touch **next**.

Section Group	Starting Section Number	Number Of Sections	Equal Section Widths
1	1	8	<input checked="" type="checkbox"/>
2	9	8	<input checked="" type="checkbox"/>

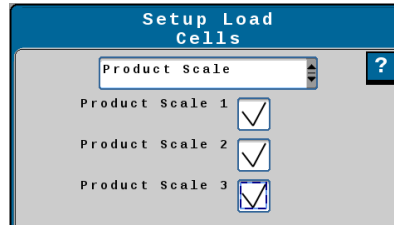
22. Select the section group that is associated to the corresponding product.

Product	Section Groups
1	Section Group 1
2	Section Group 1
3	Section Group 2
4	Section Group 2

23. Enter the widths of each section then touch next and review summary and touch next.

Enter the width of the sections					
1	8.000	7	8.000	13	16.000
2	8.000	8	8.000	14	8.000
3	8.000	9	8.000	15	8.000
4	16.000	10	8.000	16	8.000
5	16.000	11	8.000		
6	8.000	12	16.000		

24. Touch the **drop-down** box for the Load Cells Setup and then select **Product Scale**. Place a check mark beside each Product Scale. After all checks are entered, touch next.



25. There are NO pressure sensors installed. Leave each pressure sensor defaulted to None and then touch **next**.
26. There are NO height switches installed. Leave the box defaulted to None and then touch next.
27. Enter 2 into the Fan RPM 1 / RPM 2 Calibration Box. RPM 1 Low and High Limits will remain at 0. Touch next.
28. RPM 1 / RPM 2 sensor Assignments will be displayed. There should be a check mark defaulted for each product. Review and ensure that each product has a check mark. Touch next.
29. The setup wizard will now setup the product control for each product. They all have 6 configuration pages. Each product will have the same settings entered. Touch next after every page.

a. SETUP CONTROL VALVE PAGE

- i. Control Type = PWM CLOSE
- ii. Valve Response Rate = 50
- iii. Control Deadband = 2
- iv. Valve Delay = 0
- v. Enable PWM Smart Control = YES checkmark

b. SETUP PWM PAGE

- i. Coil Frequency = 65
- ii. PWM High Limit = 90
- iii. PWM Low Limit = 25
- iv. PWM Startup = 0.0

c. SETUP Rate Sensor PAGE

- i. Calibration Weight = 2.958 (*CALIBRATION REQUIRED*)
- ii. Pulses / Revolution = 60.00

d. SETUP Tank / Bin PAGE

- i. Tank Capacity = 0
- ii. Low Tank Level = 0
- iii. Low Bin Level Sensor = NO checkmark

e. SETUP Rates PAGE

- i. Preset Rate Values: Rate 1 = 150, Rate 2 = 0, Rate 3 = 0
- ii. Rate Bump = 10
- iii. Rate Selection = Rate Bump or Rx
- iv. Rate Smoothing = YES checkmark
- v. Decimal Shift = 1

f. SETUP Alarms PAGE

- i. Off Rate Alarm = 30 with checkmark
- ii. Shaft Sensor Alarm = NO checkmark

30. The setup for the first product is complete. Repeat the settings above for each product until the setup wizard gets to the setup summary page. Please review the setup summary page then touch next.

REMOTE TANK MONITOR

Use the Remote Tank Monitor to view tank weights, zero out tank weights, and calibrate products. Before filling a tank with product, ensure it is empty and zero it. While filling, you can view the tank weight in real time to gauge how much product is in the tank. This allows for filling to a pre-determined weight. After filling the tanks, each tank will need to be calibrated for the product type inside the specific tanks.

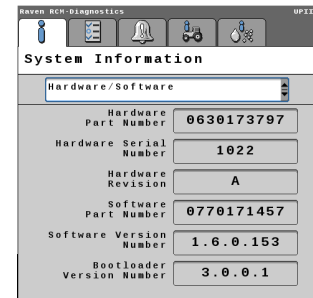
SELECT ACTIVE RCM (ECU)

Some SeedMaster machines may be equipped with multiple RCMs. If the system consists of multiple RCMs, it will need to be determined what RCM is on the On-Farm Tank and what RCM is on the NOVA Tank. The Remote Tank Monitor determines the RCMs by serial number. If it is uncertain of the location of the RCM, the serial number can be viewed from the in-cab monitor.

VIEWING RCM SERIAL NUMBER

1. Choose the RCM working set from the in-cab monitor for the desired Tank.
2. Touch the Diagnostics button on the right side and the Serial Number will be displayed.

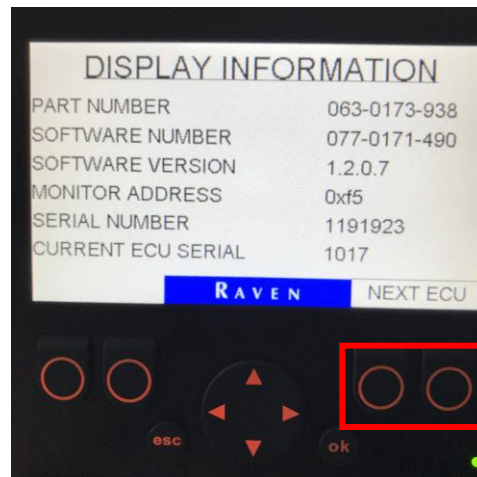
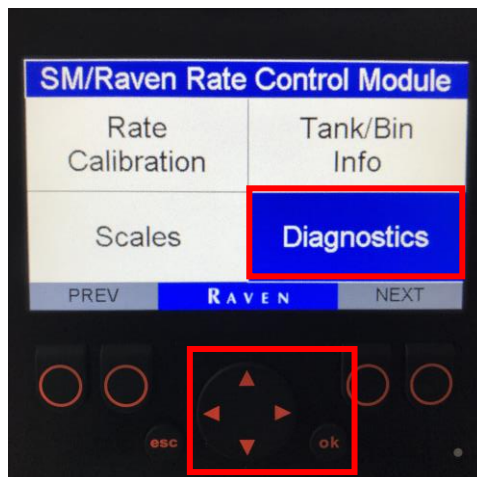
NOTE: For more information view the “RCM DIAGNOSTICS PAGE” in the ISOBUS RCM FUNCTIONS section of this operator’s manual, PAGE 76.



TOGGLING BETWEEN RCMs (UPII RCM, NOVA RCM)

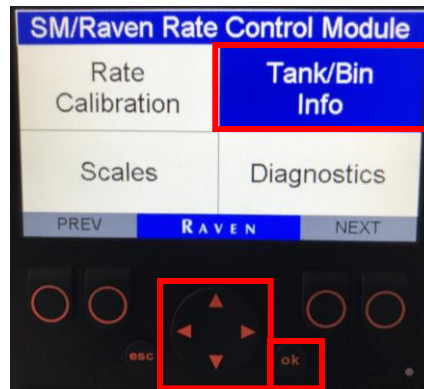
1. Power on the remote monitor by pressing the “esc” button on the front of the monitor.
2. Using the UP/DOWN or LEFT/RIGHT arrows, highlight the box “Diagnostics” box blue.
3. Press “ok” to enter the Diagnostics Info screen.
4. Press either button below “Next ECU” to toggle between RCMs.
5. Once the desired RCM is chosen, press the “esc” button to return to the main menu.

NOTE: The Serial # is physically found on the face of the RCM located in its panel box.

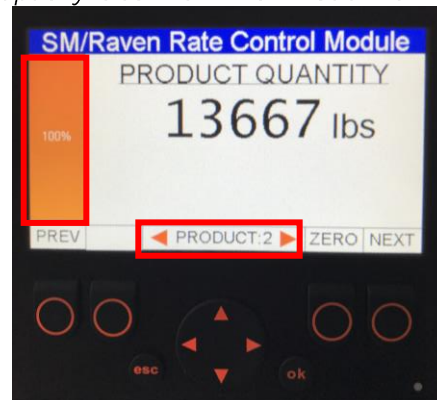
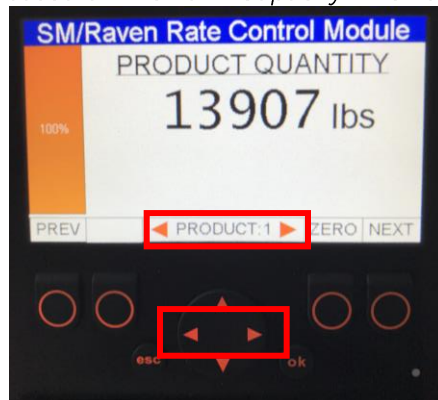


READ AND ZERO TANK WEIGHT FROM REMOTE MONITOR VIA TANK/BIN INFO

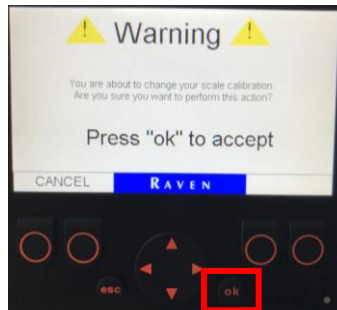
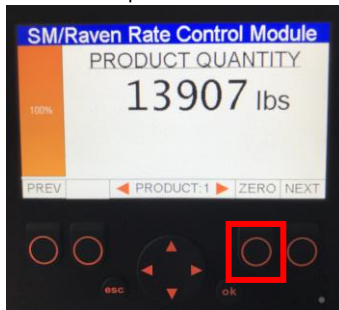
1. Power on the remote monitor by pressing the "esc" button on the front of the monitor.
2. Using the UP/DOWN or LEFT/RIGHT arrows, highlight the "Tank/Bin Info" box blue.
3. Touch "ok" to enter the Tank/Bin Info screen.



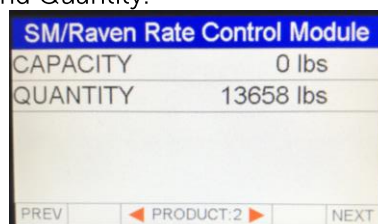
4. The weight of the previously selected product will be displayed.
5. To change the selected product, press the LEFT/RIGHT arrows.
NOTE: The percentage on the right side will display the percentage of product in the tank based on the Tank Capacity. The Tank Capacity is set from the In-Cab monitor.



6. To zero out the product weight, press the button directly below "ZERO". Then, press **ok** to accept that the tank will be zeroed out. Press **CANCEL** to cancel the operation.



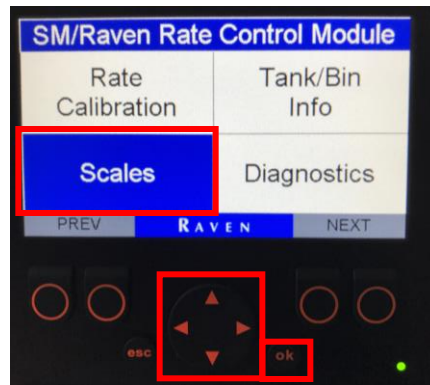
7. Press the NEXT or PREV buttons to toggle screen view. The toggled view will display text only for the Capacity and Quantity.



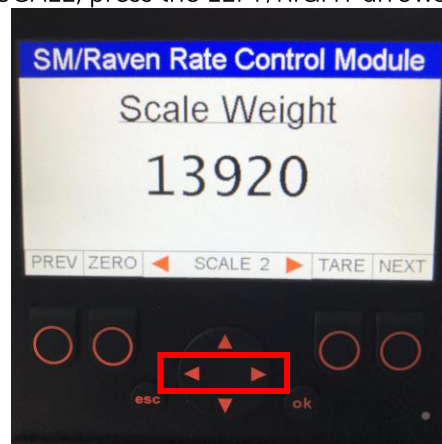
8. Press the "esc" button to return to the main menu.

READ AND ZERO TANK WEIGHT FROM REMOTE MONITOR VIA SCALE

1. Power on the remote monitor by pressing the “esc” button on the front of the monitor.
2. Using the UP/DOWN or LEFT/RIGHT arrows, highlight the “Scales” box blue.
3. Touch “ok” to enter the Scales Info screen.

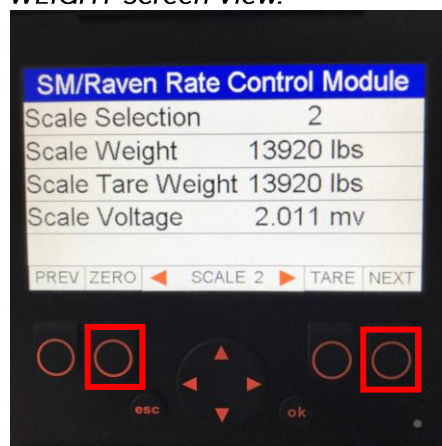


4. The weight of the previously selected SCALE will be displayed.
5. To change the selected SCALE, press the LEFT/RIGHT arrows.



6. To Zero out the product weight, press the button directly below “ZERO”. Then, press ok to accept that the tank will be zeroed out. Press CANCEL to cancel the operation.
7. **The TARE option is NOT USED on a SeedMaster Machine. Please ignore this option.**
8. Press the NEXT or PREV buttons to toggle screen view. The toggled view will display the selected scale, scale weight, and scale voltage.

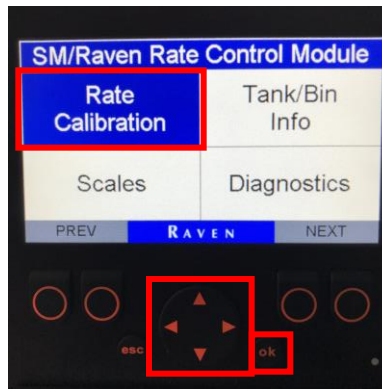
NOTE: Ignore the TARE WEIGHT Screen View.



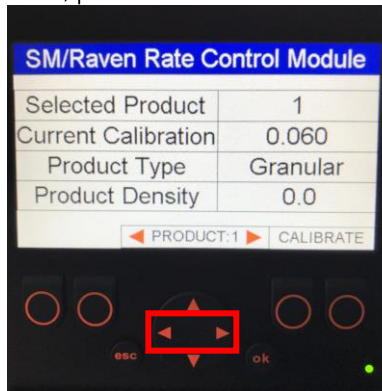
9. Press the “esc” button to return to the main menu.

RATE CALIBRATION VIA THE REMOTE TANK MONITOR

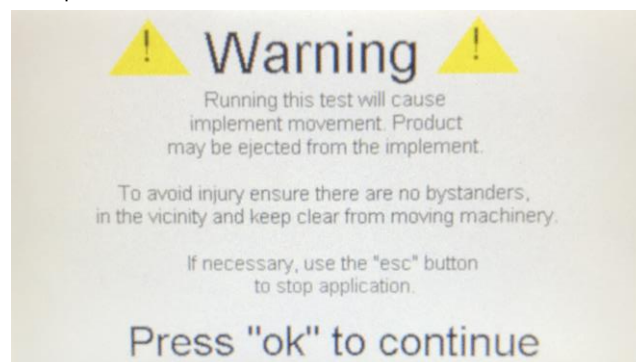
1. Power on the remote monitor by pressing the "esc" button on the front of the monitor.
2. Using the UP/DOWN or LEFT/RIGHT arrows, highlight the box "Rate Calibration" blue.
3. Touch "ok" to enter the "Rate Calibration" info screen.



4. The Calibration Information of the previously selected product will be displayed.
5. To change the selected product, press the LEFT/RIGHT arrows.

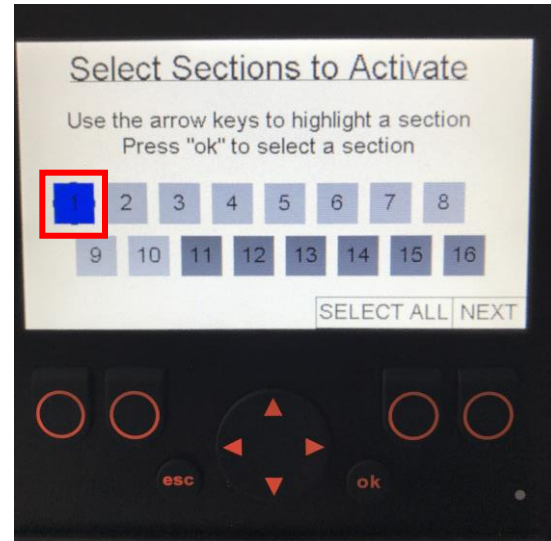
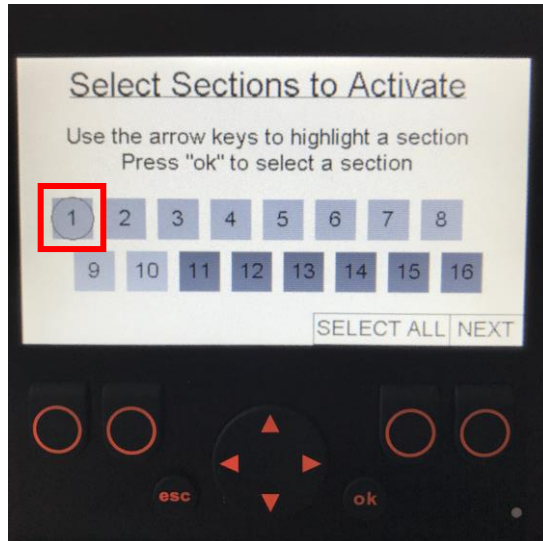


6. The display will show what product is selected, the current calibration value, product type, and product density. The product density can be ignored.
7. After confirming the product that is to be calibrated, press either button below the text that says "CALIBRATE".
8. A warning will be displayed that indicates that product will be metered from the meters.
9. Press "ok" to continue or press the "esc" button to exit the calibration.

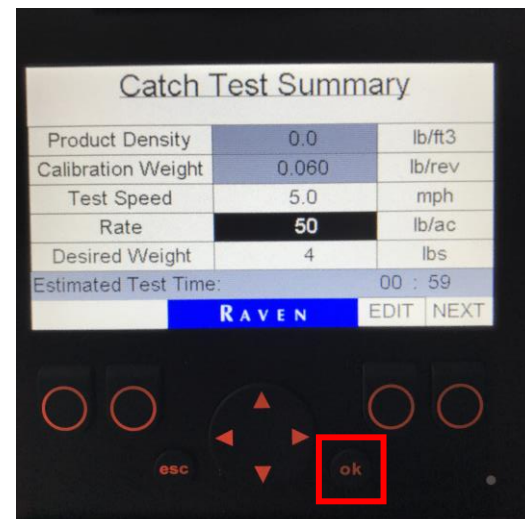
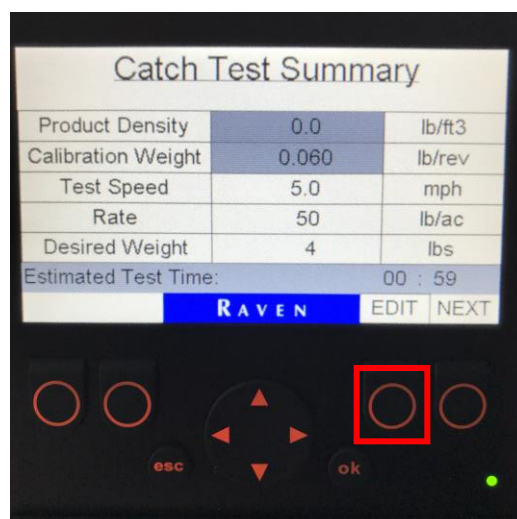


NOTE: Before continuing to the next step of the calibration process, please ensure that the System Pressure Hydraulic Remote is engaged and that the Zone Command has air pressure. The meter will not turn over if there is no system pressure. If there is no air pressure ALL ZONES WILL BE ENGAGED, and ALL METERS WILL TURN causing product build up in the drop tubes. After confirming the above continue to step 10.

10. After selecting "ok", the "Select Sections to Activate" page will be displayed.
11. Use the arrow keys to highlight a section, then press "ok" to select a section. A circle around the number will represent the current section that is selected. After pressing the "ok" button, the section will highlight blue. Section numbering begins on the left of the machine.
12. After confirming what section the product will be caught from, press the "NEXT" button.
NOTE: Before continuing to the next step please ensure that a catch pail has be setup underneath the zone or section that the product will be metered from. (#1 is on the left side)

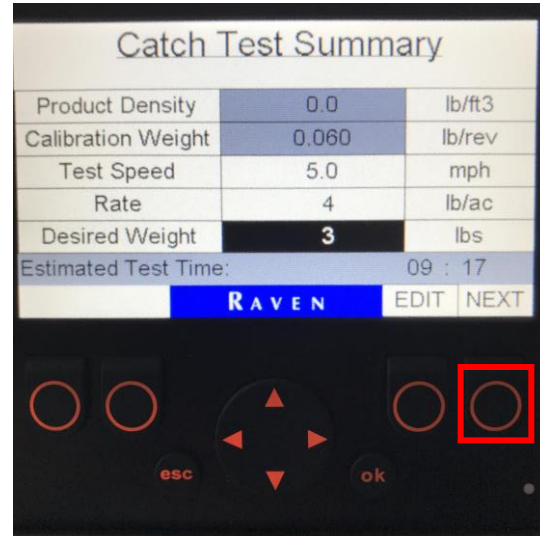
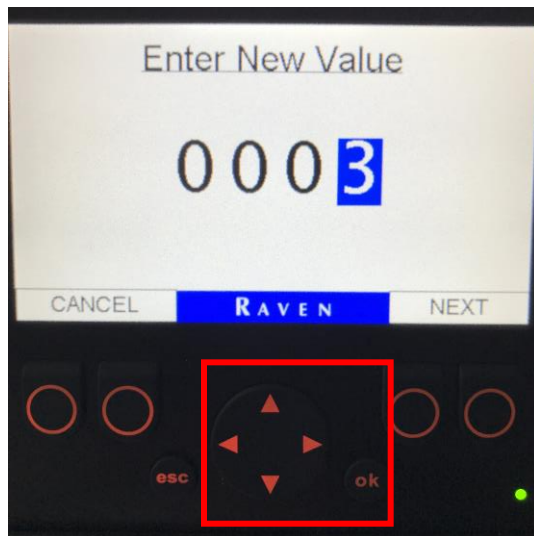


13. The **Catch Test Summary** page will be displayed. The test speed will default to 5mph. This is a sufficient test speed for calibrating and will not need to be changed. Please review the Rate and Desired Weight.
NOTE: Set the rate to the actual rate that will be applied in the field. The desired weight will be determined by either the size of the catch pail or the estimated test time.
FOR HIGH RATE PRODUCTS: A 5-gallon pail can hold roughly 20 lbs of product. If using a 5-gallon pail, a desired weight of 20 can be used.
FOR LOW RATE PRODUCTS: The estimated test time needs to be below 10 mins. If it is greater than 10 mins, lower the desired weight by 1-pound increments.
14. To change the Rate or Desired Weight, press the button below "EDIT". Then use the UP or DOWN arrow buttons to highlight the value to be changed in black.
15. Once the value is highlighted black, press the ok button to change the value.

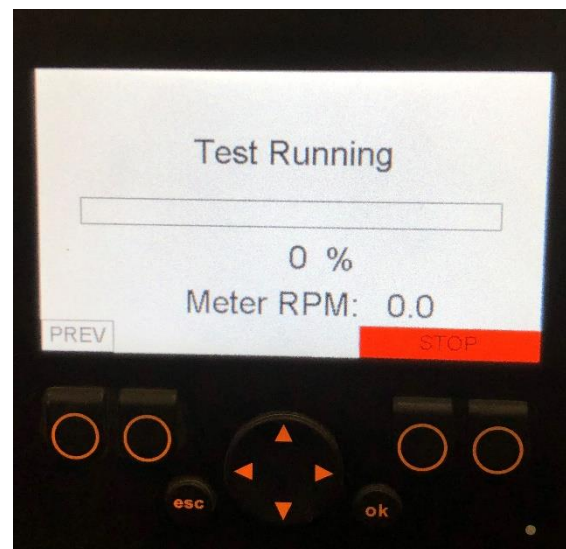
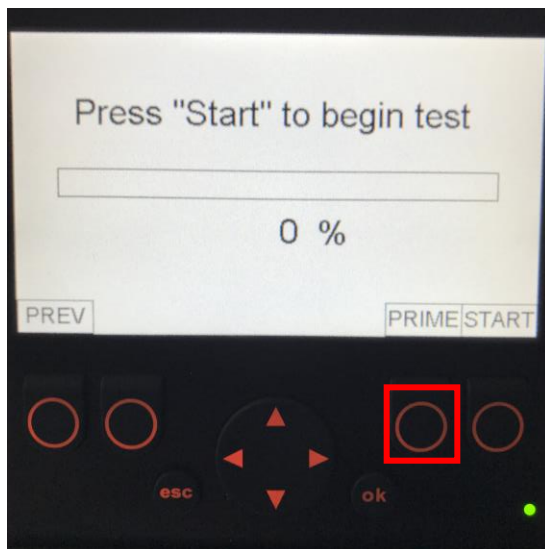


16. Using the LEFT/RIGHT and UP/DOWN arrow enter a new value for the Rate or Desired weight. When the desired value is entered press the "ok" button. The Catch Test Summary will be displayed with the new values. If the values are satisfactory, continue by pressing the NEXT button.

NOTE: If the Estimated Test Time is greater than 10 mins, the NEXT button will not appear. Adjust the calibration values accordingly.



17. If no product has been metered though the meters, please use the "PRIME" button to prime the meters. Repeat as necessary. Please make sure the pail is empty before proceeding to the next step.

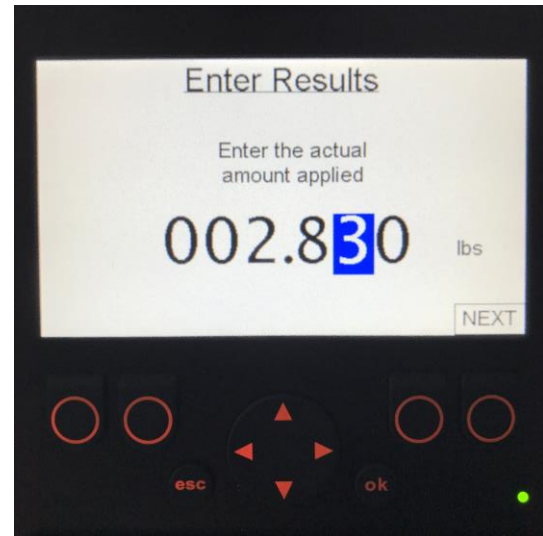
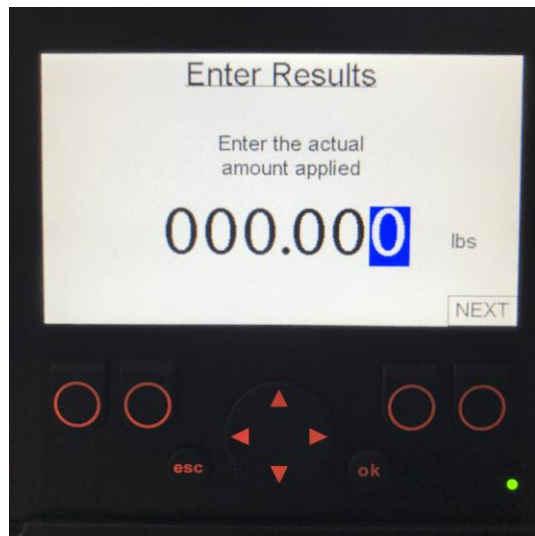


18. Press the START button to begin metering product into the pail. The test will begin and display the Meter RPM in addition to the catch test's progress.
19. If the product being expelled does not fit in the pail, press the STOP button to stop the catch test. Then, continue to the next step. Please note that the meter will shut off when the test reaches 100%.

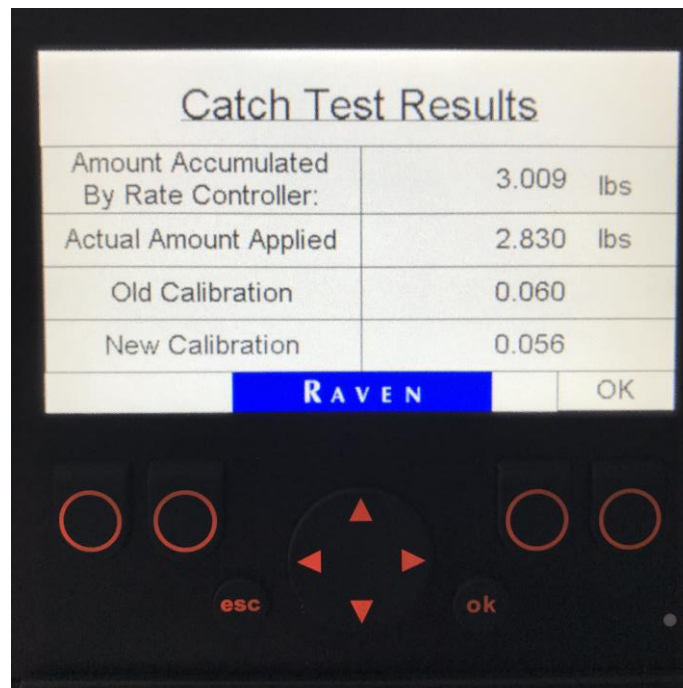
20. After the meter has stopped, remove the pail from the catch position and weigh how much product was expelled.

NOTE: If using a digital scale please remember to tare the weight of the pail or weigh the pail beforehand. This allows the weight of the pail to be subtracted from the total weight.

21. Using the LEFT/RIGHT and UP/DOWN arrows, enter the actual amount of product applied. When the desired value is entered, press the "ok" button.



22. The Catch Test Results will be displayed. To accept the results, press the "ok" button. To cancel the results, press the "esc" button.



23. Repeat steps 5 thru 22 to repeat the calibration or to perform on a different product.
 24. When the calibrations are complete, press the "esc" button to return to the main menu.

REMOTE TANK MONITOR TROUBLESHOOTING

MAIN MENU IS GREYED OUT

If the main menu is greyed out, either the RCM(s) are offline or the current ECU (RCM) is not selected. Ensure the desired RCM is selected.

1. Press the “esc” button on the front of the monitor to exit to the main menu.
2. The “Diagnostics” box will be highlighted blue.
3. Press “ok” to enter the Diagnostics Info screen.
4. Press either button below “Next ECU” to toggle between RCM’s.

NOTE: If the “CURRENT ECU SERIAL” displays “0” this means that an RCM is not selected.

5. Once the desired RCM’s is chosen, press the “esc” button to return to the main menu.



RED LED BLINKING RED

If the Remote Tank Monitor screen is black and the LED light in the bottom right hand corner is blinking red, the monitor did not boot up in sequence.

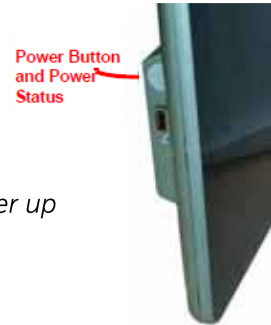
1. Turn Tractor OFF.
2. Turn In-Cab Monitor OFF.
3. Ensure that all electronics are powered down.
4. Check the IBBC connector at the back of the Tractor.
5. Start Tractor.
6. Turn on In-Cab Monitor.
7. Check Remote Tank Monitor operation.
8. If problem still exists unplug and plug back in the Remote Tank Monitor from the main harness and repeat steps 1 thru 7.
9. If unsuccessful, contact your SeedMaster Dealer for assistance.

VIPER 4+

POWER BUTTON AND STATUS

To power up the monitor, press the power button once. The power status indicator will flash red and then should illuminate green. If the status indicator stays red or does not illuminate, contact your SeedMaster dealer for assistance.

Note: Do not connect any USB drives or devices to the monitor during the power up sequence.



VIPER 4+ BUILT-IN SELF TEST

If the Viper 4+ fails to display a picture on the screen, perform a Viper 4+ self-test to diagnose the issue. The built-in self-test will help determine if a black screen symptom is caused by a hardware issue or a software issue.

To perform a Viper 4+ self-test:

1. Remove power from the Viper 4+ by disconnecting the four-pin power plug.
2. Press and hold the power button on the side of the Viper 4+.
3. Reconnect the four-pin power plug.
4. Release the power button and note the power button color. If the button is:
 - a. **Green** - Hardware is working properly. The cause of the black screen is likely a software issue. Reload the software on the Viper 4+.
 - b. **Yellow** - Hardware is functioning properly but the firmware may be corrupt. Use the thumb drive with the appropriate firmware to reinstall the firmware.
 - c. **Red** - A hardware issue has occurred. Contact a distributor to schedule the Viper 4+ to be returned to the Raven service department for analysis and repair.
 - d. **No Color** - If the power button does not display a color, this could indicate that there is no power being applied to the Viper 4+. Check the power and input with the voltmeter and troubleshoot any external power issues. If power is present at the Viper 4+ power plug, contact your distributor to return the Viper 4+ to the Raven service department for analysis and repair.

DEVICE SHUT DOWN

Proper shut down is critical to device health. When finished using the Viper4+ device:

1. Close any active jobs by selecting the home icon in the lower, right corner of the display.
2. Touch the administrator or user panel.



3. Touch the shutdown icon. Then touch Yes to confirm shut down.

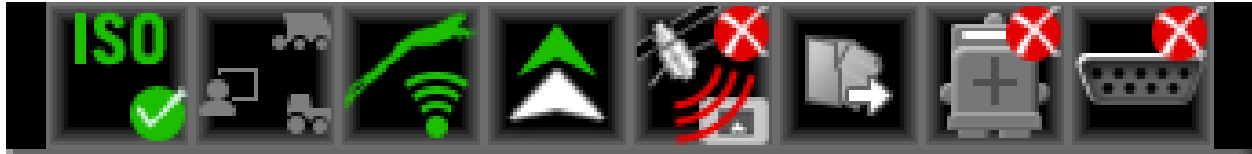


NOTE: The monitor should ALWAYS be shut down properly before turning off your tractor. Failure to do so can result in corrupt files and improper monitor function.



VIPER 4+ MAIN SCREEN NAVIGATION

STATUS HEADER



The status of various features or other system components connected to the field computer are displayed in the upper, right corner of the monitor display.

This area allows the equipment operator to quickly check communication or processes in progress at a glance and, if necessary, take action to address any issues before beginning the day's operations.

The following status indicators will be displayed in the status header:



ISOBUS Communications. This status display indicates the status of ISOBUS communication with ECUs, working sets, implements, etc. This status will only be shown if an ISOBUS ECU is detected by the ROS device.



Fleet Analytics. This indicates the communication status of Raven Fleet Analytics such as fuel rate, engine load, and fuel level. SeedMaster does not utilize this function at this time and the icon will remain grey.



Slingshot®. The status of a Slingshot Field Hub is displayed. A red "X" will display on this indicator if a Field Hub is not connected or not detected. When a Field Hub is connected to the monitor, this area will display the current signal strength for wireless communication status.



Forward/Reverse. The forward/reverse status indicator shows if the machine is traveling forward or reverse.



GPS. This indicator displays the status of the position solution. This indicator will display:

- Green if the status of GPS is okay.
- Yellow if an error or cautionary condition has been encountered.
- Red if GPS is non-functional.



Software Update Available. One of these status displays will be available if a ROS update or feature unlock file is available. The update will remain available even after the USB flash drive is disconnected from the device. This allows the operator to perform the update process at a convenient time during the day without disrupting field operations.



File Transfer. The status header displays the status of wireless file transfers with a Slingshot® Field Hub. If a file transfer is in progress, the file transfer indicator will display a green "in progress" status.



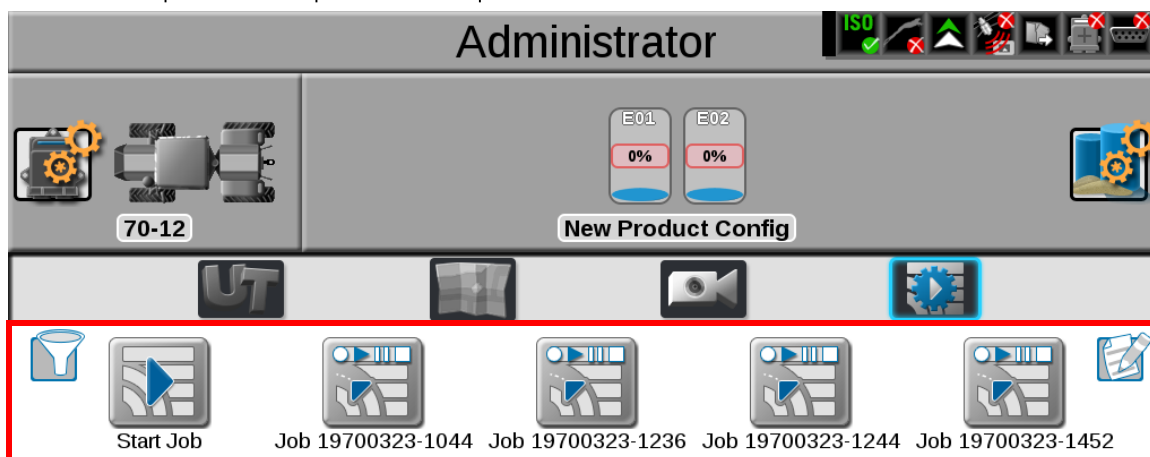
CANBUS Communications. This indicator displays the communication status for a CANBUS system. A green indicator will be displayed when communication is detected without errors.



Serial Communications. This indicator displays the communication status for serial communication ports. A green indicator will be displayed when all communication ports are configured.

JOB PROFILE PANEL

The job profile panel provides the operator or system administrator with the following tools to set up, filter, and select profiles for specific field operations or tasks:



On initial bootup the Viper4+ will load the Job Profile screen. To access the Job Profile screen, touch the Job Profile icon.

The Job Profile panel allows you to do the following:

- Start a NEW or EXISTING Job.
- Create a NEW or EDIT a Job Profile.
- Sort or Filter Jobs and Job Profiles.

JOB PROFILE CONFIGURATION



This configures common or recurring field operations to save job settings such as grower and field data, scouting information, or saved guidance lines for use or reuse during upcoming and future field operations.

JOB PROFILE SELECTION



SM_HOME

When the equipment arrives at the field, the operator selects the preconfigured job profile, verifies the job settings, enters the target product rate or rates, selects any modifications to the guidance or scout information, and selects start to begin application.

The job profile panel also displays any previous jobs started using a preconfigured profile.

To resume a previous job operation, select the specific job file, verify the job settings, and select start. The V4+ also provides utilities to help sort and filter the items displayed in the job profile panel. This helps the operator quickly locate and select the correct profile or previous operation.

Note: Setting up a job profile is not a requirement and is designed as a Grower function. The default Start Job profile allows a user to quickly start a job and allows the user to assign Grower/Farm/Field (GFF), saved guidance lines, and scout groups (if applicable).

UT (Universal Terminal) PANEL



The UT panel provides access to the ISOBUS **working set** displays and ECU options or features. Use this panel to access features such as the Raven ISO Product Control, Raven, or various third-party features connected to the ISOBUS communication network.

Note: The UT panel will be available in the lower, left corner of the main panel display only if an ISOBUS compatible ECU is detected by the device.

ADMINISTRATOR OR USER PANEL

Touch “Administrator” at the top of the display to access the Administrator or User Panel and the following utilities:

Power Down



Touch the power down icon to shut down the device. It is recommended to shut down

the device using this icon prior to removing power by switching the vehicle ignition off.

Log Out



Touch the log out icon to exit the current user profile. Use this function when leaving the

equipment for short periods, at the end of a shift, or when switching operators

to secure the management system from unauthorized access or operation of the control system.

Note: *Demonstration mode features are also available via the logout prompt.*

User Profile



User profiles may be created for each operator to save user preferences such as language and displayed units. This will maximize each user’s comfort level while operating the equipment.

Each user profile may also be assigned a unique Personal Identification Number (PIN) to secure the device from unauthorized access, modification, or operation. In addition to securing the system from unauthorized use, the monitor saves active user profile information with each job report. If multiple operators will be using the same machine during a specific field operation, the job report will display each user profile active during the job. The system administrator may also review the specific field areas in which each operator was logged in and operating the equipment.

System Manager



Access the system manager utility within the administrator or user panel to perform software updates and CAN node firmware updates. Product software and documentation updates may be made available periodically on the SeedMaster MFG web site: www.seedmaster.ca. **Please**

ensure to only use updates found on the SeedMaster website.

File Manager



Access the file manager to perform file maintenance, access utilities for exporting and transferring job files and other data to and from the device, and to view the transfer history for previous job data.

Do not store job and field information on the device for long term reference or archiving.

Perform file maintenance regularly and remove files associated with completed jobs or field operations to ensure memory resources are available for new operations as needed. Archive and back up job and field information on a home or office PC to ensure the data is securely archived and backed up.



MACHINE CONFIGURATION PANEL

The Machine Panel contains the following utilities for selecting and configuring the various types of vehicles and equipment with which the ROS device will be operated:

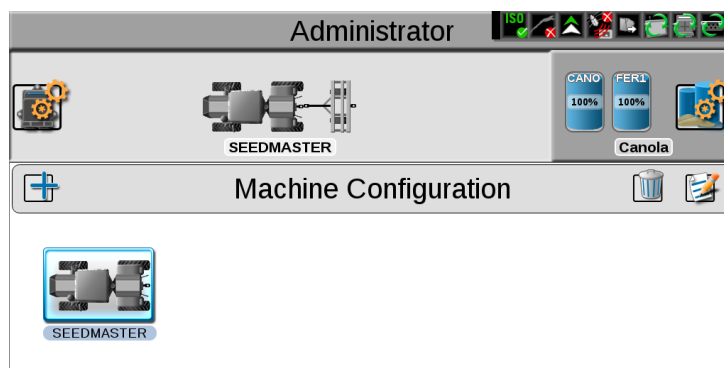
CAN System Configuration



A machine configuration saves vehicle or tractor calibration information, implement

geometry for each configured implement,

and CANBUS system information. If a configuration is completed for a specific implement, the device will automatically identify and select the matching configuration on start up. It will also alert the operator if a CAN component in the saved profile is not detected.



Machine Configuration and Implement Garage

In some instances, a machine configuration may match more than one equipment set up such as a tractor used with a plow, swather, hay rake, or a rock picker. If desired, create profiles for each of these implements to allow the device to save geometry and guidance settings for each specific implement. When a set up matching these configurations is detected, the device allows the operator to select the saved machine configuration to quickly set up the field computer for the day's operations. It also allows a system administrator or operator to access other saved configurations via the machine or implement "garage" to modify or remove profiles to keep the device updated for the equipment currently in the fleet or machine shed.

PRODUCT CONFIGURATION PANEL

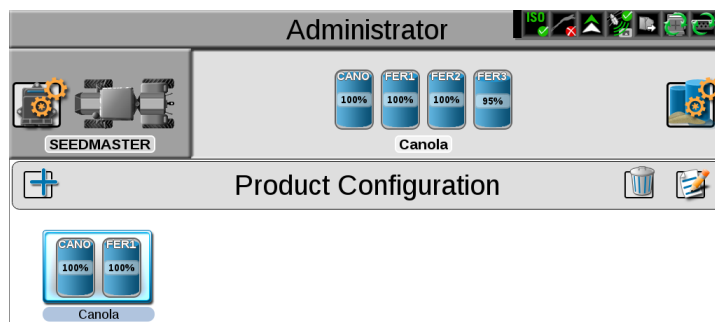
The product configuration panel provides the following utilities for setting up control channels for common product applications, tank mixes, or seed varieties which the device will use to control input or application:

Product Configuration



Product Configuration allows

the operator to set up a profile for common applications for upcoming field operations. This saves control channel and product or mix information for various application or product types and allows the operator to reselect profiles to quickly resume or restart an application or operation for various fields. New product configurations may be created using existing products entered into the system or via the AgX product database pre-loaded on the device.



Product Configuration Selection

Once a product configuration is setup, the product may be selected to quickly set up the device for operation, resume operation, or repeat the same operation in a different field. Simply select the product configuration, verify and adjust mix ratios as necessary for accurate job reporting, and get to the field tasks at hand.

CREATING JOB PROFILES

Use Job Profiles for each field. The Job Profile can be used year after year. It stores field data, scouting information (FLIP Maps), AB Lines, and Grower/Farm/Field (GFF) information.

1. Touch the Job Profile Icon.



2. Touch the Configure Job Profile Icon.
3. Touch the Add Button at the bottom of the screen.





4. Enter a Profile Name for the Field (Field Name).
5. Touch the Edit button to add the Grower/Farm/Field Information.
6. Touch the Edit button again to add Grower/Farm/Field data.
7. Touch the Add button to add Grower Information.
8. There are several data fields that can be added to the Grower Info. Add Grower info as desired.



9. Touch the Farm Panel to add Farm data.

Farm

10. Touch the Add button to add Farm data.
11. There are several data fields that can be added to the Farm Info. Add Farm info as desired. The more information the better. Touch the check mark when complete.
12. Touch the Field Panel to add Field data.



Field

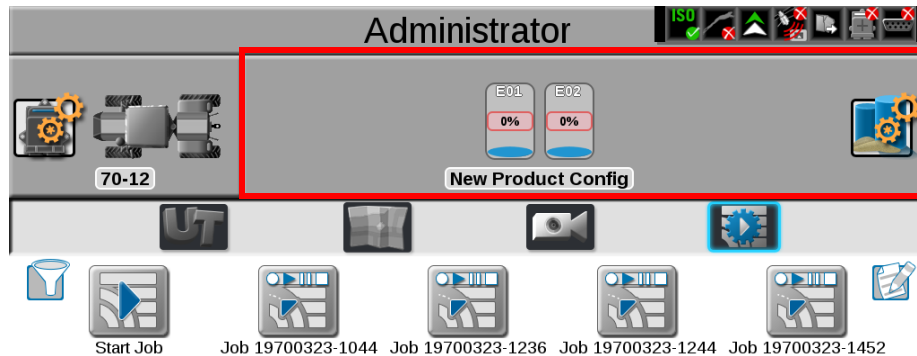
13. Touch the Add button to add Field data.
14. There are several data fields that can be added to the Field Info. Add Field info as desired. The more information the better. Touch the check mark when complete.
15. After adding the Grower/Farm/Field information touch the check mark to confirm.
16. For general settings choose Last Pass for Guidance.
17. If FLIP maps are set up you can add the appropriate FLIP map to the scout setting. This will preload FLIP maps when starting a job.
18. Touch the check mark when complete, the Job Profile is created.
19. Touch the check mark to exit.



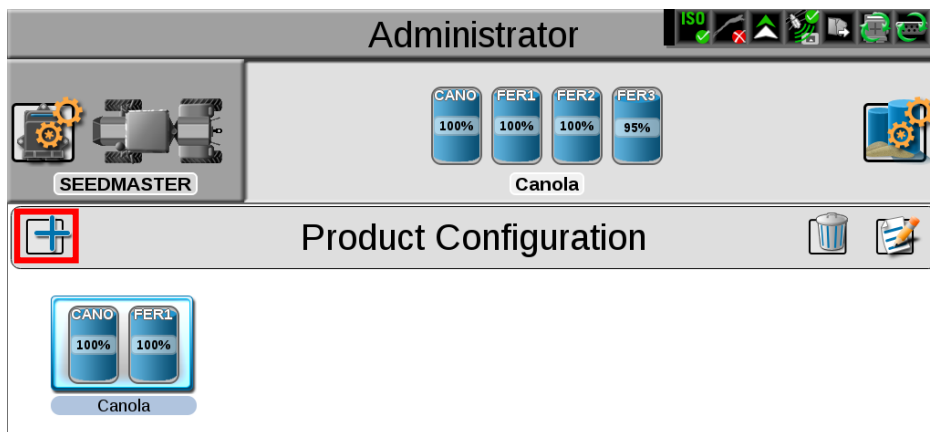
CREATING PRODUCT PROFILES

Create Product Profiles for common applications for upcoming field operations. The product configuration saves the control channel and the product information for various product types. It allows the operator to reselect profiles, quickly resume, or restart an application or operation for various fields.

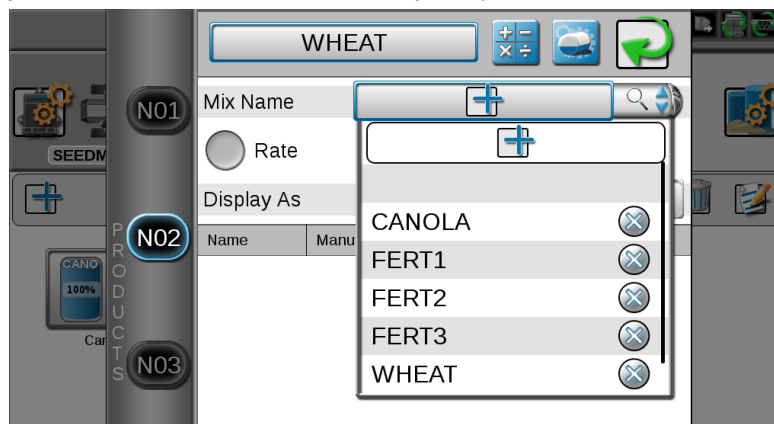
1. Touch the Product Profile Panel.



2. Touch the Add button.



3. Enter a Product Configuration Name. Then, touch the check mark
4. Name each product. Select the product from the left-hand side. (N01, N02, N03, or N04).
5. To add product names, touch the Mix Name add button.
6. Type in the name of the product.
7. The product list saves the names of products as they are added. To choose an already added product name, touch the magnifying glass in Mix Name.
8. Touch the green check mark to finish naming the products.



AUTO ZONE COMMAND LOOK AHEAD TIME SETUP

To access the Auto Zone Command Setup (Section Control Setup) page:

1. Touch the Can System Configuration Icon on the main screen to begin setting up the system.
2. The CAN configuration icons screen will be displayed. Touch on the AccuBoom Icon.
3. The AccuBoom Settings page will be displayed.
 - a. Confirm there is a check mark in "AccuBoom Enabled"
 - b. Confirm there is a check mark in "Corrected Coverage"
 - c. If all the Products share the same section drivers, place a check mark in "Apply to all products".
 - d. If products don't share section drivers remove the check mark from "Apply to all products"
4. **Set On-override time:** The On-override feature allows the operator to momentarily apply product to a previously applied area while in a job. The override feature is useful to ensure product application in small unapplied areas near irregular headlands and previously applied areas. Enter the number of seconds to override automatic section control and apply product after the "OVERRIDE" button is pressed from within a job. Default setting is 30 seconds.
5. **Set Turn-off Percent:** This value controls the percentage of the section width that must be inside a previously applied area for the section to turn off. The default value is 99%. This would require that 99% of a section (zone) to be in a previously applied area before the Auto Zone Command system would turn off that zone. *SeedMaster recommends leaving this value at 99%.*
6. **Set Look ahead based on Time:** Depending upon the type of valve used to control products, control valves may take several seconds to adjust when opening or closing. To help compensate for the valve response time and lag due to filling or emptying product supply lines, the look-ahead values allow the Viper 4+ to begin adjusting control valves for map zones and previously applied areas.

Note: The look-ahead times should always be entered as positive values.

7. **Set Turn-Off Look-Ahead:** Enter the number of seconds ahead of the vehicle (based on vehicle speed) which the Viper 4+ will scan for zone boundaries and changes when turning product application off.
8. **Set Turn-On Look-Ahead:** Enter the number of seconds ahead of the vehicle (based on vehicle speed) which the Viper 4+ will scan for zone boundaries and changes when turning product application on.

Factory Default Look ahead times: Use the chart below as suggested starting look ahead times. ***It is not SeedMaster's responsibility for skips or misses. Please ensure that you always have product being delivered to unapplied areas when dispersing product.***

TANK TYPE	TURN-OFF	TURN-ON
NOVA TANK	2.5 SECONDS	6 SECONDS
ON-FRAME	2.5 SECONDS	4 SECONDS

The screenshot shows the 'AccuBoom Settings' screen. At the top, there's a title bar with a back arrow and a refresh icon. Below the title, there are three checkboxes: 'AccuBoom Enabled' (checked), 'Corrected Coverage' (checked with a question mark icon), and 'Apply to all products' (unchecked). Below these are three input fields: 'On-override' set to 30.0 sec, 'Turn-off Percent' set to 99 %, and 'Look-ahead Options' with 'Time' selected (radio button) and 'Distance' (radio button). At the bottom, there are two more input fields: 'Off look-ahead' set to 2.5 sec and 'On look-ahead' set to 4.0 sec. On the left side, there's a vertical sidebar labeled 'PRODUCTS' with two items, 'E01' and 'E02', each with a circular icon.

VIPER 4+ JOB QUICK START PROCEDURE

Before you go to the field please review the steps below to ensure your Viper 4+ is field ready.

1. Review ISO TXB Quick Start Procedure (PAGE 23).
2. Review ISO RCM Quick Start Procedure (PAGE 58).
3. Review AutoZone Command Look Ahead Time Setup (PAGE 98).
4. Choose the correct Product Profile.
 - a. Touch the Product Profile Panel.
 - b. Choose the Product Profile for the specific field.
 - c. If you need to create a Product Profile, see PAGE 97 for more information.



5. Touch the Job Profile Icon.
6. Choose the correct Job Profile OR just touch "Start Job" if not using Job Profiles.
 - a. If you need to create a Job Profile, see PAGE 96 for more information.
7. Review Job settings.
 - a. Review Grower/Farm/Field Information (if applicable).
 - b. Job Name: Enter the name of the Job.
 - c. Job Profile: Review or edit Job Profile information.
 - d. Guidance: Last Pass
 - e. Scout: None or if using FLIP Maps, choose the appropriate FLIP Map.
 - f. Rate Mode: Set the Rate for each product.
 - g. Touch the Play Button when ready to open the Job.

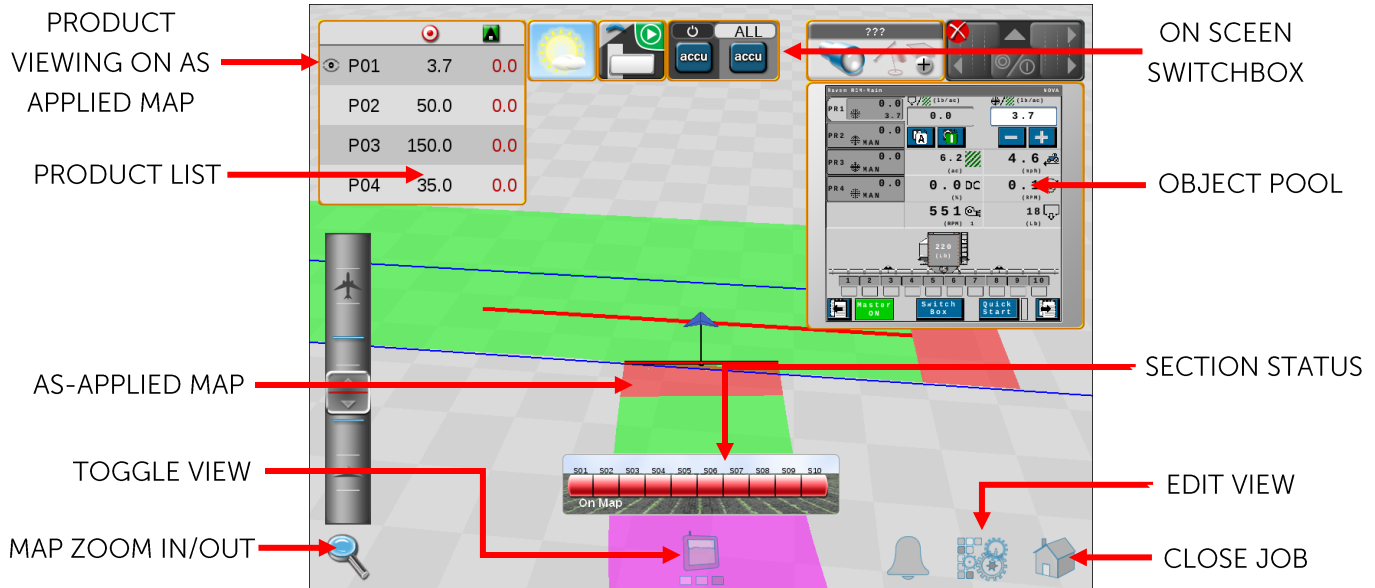
Grower: SEEDMASTER					
Farm: Research					
Field: Field123					
Job Name		Field123 20170104-054			
Job Profile		Field123			
Guidance	Last Pass	Scout	None		
Tank Assignment					
Current	Rate Mode				
P01		5.0	lb/ac		
P02		100.0	lb/ac		
P03		50.0	lb/ac		
P04		50.0	lb/ac		
Product View		Node View			

VIPER 4+ RUN SCREENS

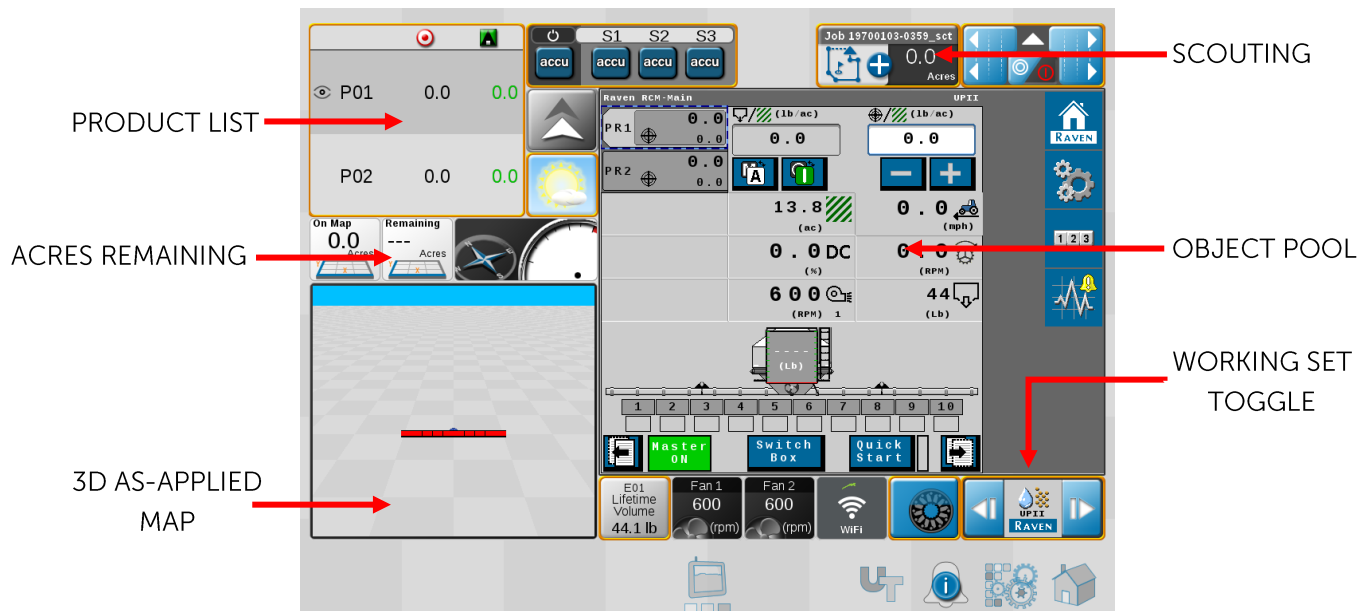
There are 3 different operator run screens: 3D Guidance, Field Review, and Widget View. After starting a job, you can easily toggle each view by touching the computer icon located on the bottom in the middle of the screen. A selection widget will pop up. The icons from left to right are 3D Guidance View, Field Review map, Browser Page (if V4+ is connected to the internet), and Widget View.



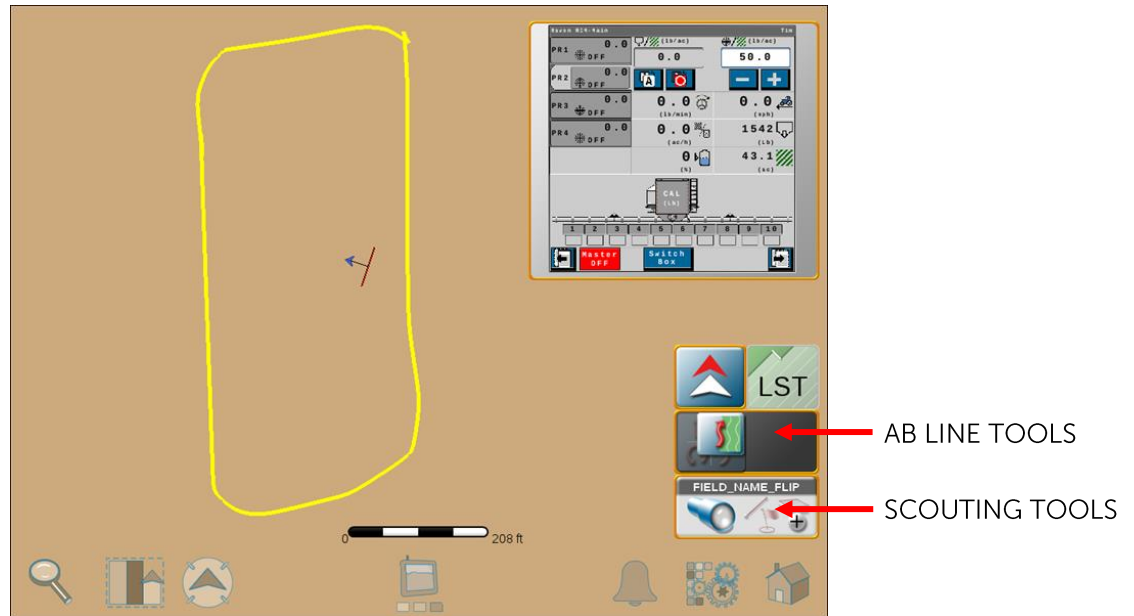
GUIDANCE VIEW



WIDGET VIEW



FIELD REVIEW MAP



MANAGING SCREEN LAYOUTS

Each run screen layout can be modified or created. If modifying the run screen, it is recommended that a new personalized run screen is created. Follow the procedure below to create a new screen layout.

1. From the operating run screen, touch the widget settings button.
2. Choose the layout view by either swiping left or right. The name of the view will appear at the top of the screen.



3. Touch the add view button.
4. Enter a name for your view and touch the check mark.



5. Touch the pencil and paper to edit the layout.
6. Touch the Widget Add Button to add widgets. There are a variety of widgets to choose from. Scroll left or right to browse the widgets.
7. To add a widget, simply touch and hold the widget for 3 seconds. The widget will be added to the run screen.
8. Touch, hold, and drag the widget around to your desired location on the screen. To delete a widget, tap on it then touch the red trash can located in the top left corner of the widget.
9. When all desired widgets have been added, touch the widget finish or back button. Then touch the green check mark to complete the widget layout editing.

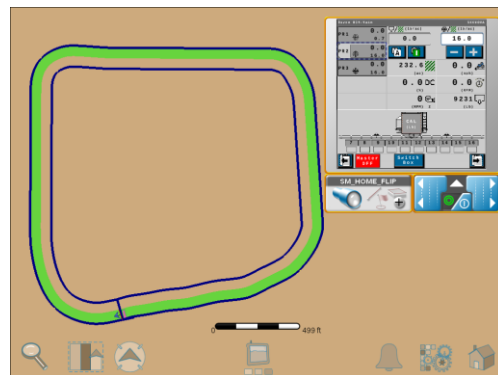


CREATING A FLIP MAP AND BOUNDARY FOR ENTIRE FIELD

Follow the procedure below to create a flip map and boundary for an entire field.

1. From the run screen, touch the Scouting Widget.

NOTE: If the scouting widget is not on your run screen you will need to add it. Please see the chapter for Adding Widgets to the run screen.



2. After touching the Scouting Widget, a window will pop up. Follow the steps below to set up the FLIP MAP.

Create Scout Feature In: SM_HOME_FLIP

A. Active Group: SM_HOME_FLIP

B. Scout Feature Type: Field Boundary

C. Name: Field Boundary

D. Color: [Yellow Box]

E. Point Recording Mode: Auto Point Capture

F. Shift Recording Point: [RIGHT]

G. Override The Shift Distance: ☐ 40.0

H. Ready To Start Recording [Red Record Button]

- a. **Name the Active Group:** Touch the + sign and name the FLIP map the field name with FLIP at the end.
 - b. **Set the Scout Feature Type:** Leave as "Field Boundary".
 - c. **Name:** Leave as "Field Boundary".
 - d. **Color:** Touch the grey color box and select the yellow color.
 - e. **Point Recording Mode:** Leave as "Auto Point Capture".
 - f. **Shift Recording Point:** Select RIGHT if traveling counterclockwise or select LEFT if traveling clockwise.
 - g. **Override the Shift Distance:** Leave unchecked.
 - h. **Ready to Start Recording:** After setup is complete touch the record button.
3. After setting up the field boundary you will need to enable FLIP. Turn on the FLIP widget by touching the circles in the middle.



FLIP WIDGET OFF



FLIP WIDGET ON

NOTE: If the FLIP widget is not on your run screen you will need to add it. Please see the chapter for Adding Widgets to the run screen.

4. Set how many virtual passes you would like to create. The FLIP widget will default it to one virtual pass. To change this, touch and hold on the FLIP widget. If you would like to shrink the virtual pass, touch the "Distance in" and enter the width of the virtual pass. For example, on 80 feet enter 70. When finished touch the green arrow.
5. Enable FLIP LEFT or FLIP RIGHT. If you are doing the headland clockwise, you will touch FLIP RIGHT. If you are doing the field counterclockwise, you will touch FLIP LEFT.



FLIP RIGHT ENABLED

Flip Options

Please enter your Flip offset amount using your machine's swath width or a custom distance.

☒ Number of Swaths
 ☐ Distance in: feet

Amount

6. After enabling FLIP, touch the record button on the Field Boundary Widget.



7. Complete the first headland pass. Stop moving, then touch the Save Boundary button and Save FLIP map button.

NOTE: If at any time it is necessary to lift and turn out touch the pause button.



FIELD BOUNDARY & FLIP MAP SAVE BUTTONS

FIELD BOUNDARY & FLIP map is now complete. The name of the FIELD BOUNDARY will appear in the Scout Widget and the FLIP widget is ready for Inside FLIP maps.



CREATING AN INSIDE FLIP MAP

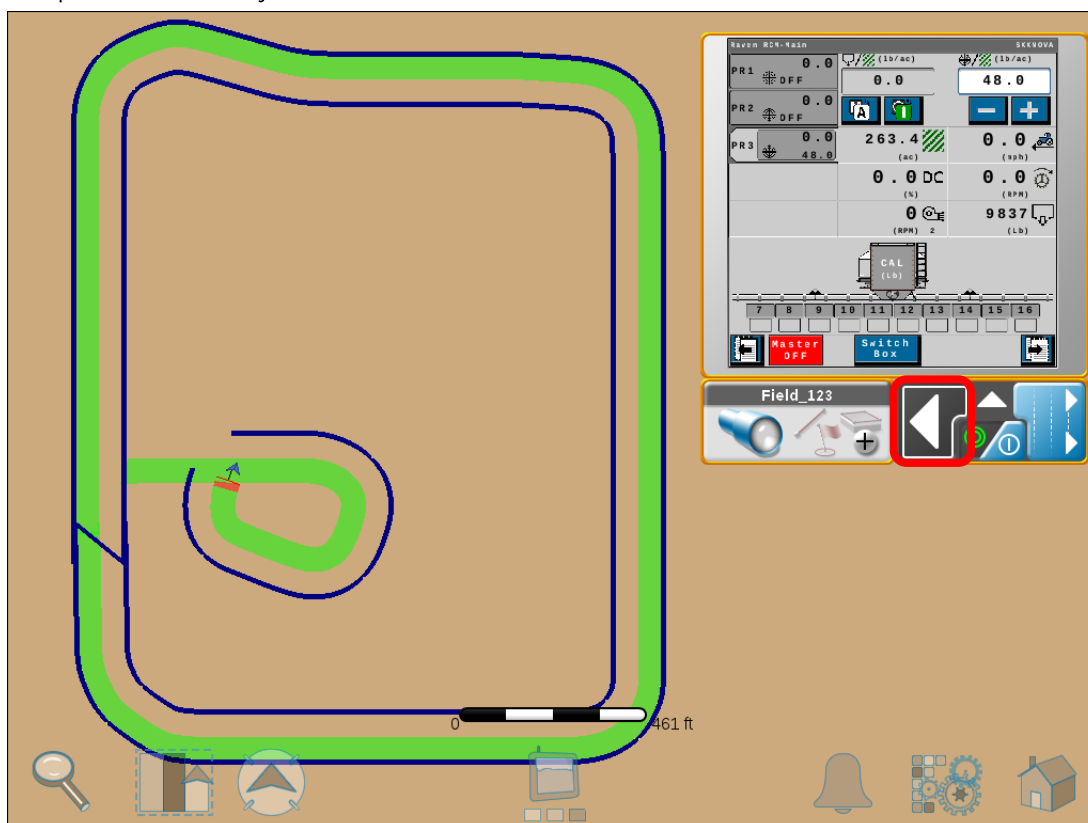
Once the outside FLIP & Boundary are created, it is possible to create a FLIP Map inside the field boundary.

1. To begin creating an inside FLIP map simply touch FLIP LEFT or FLIP RIGHT. If you are going around the object clockwise, touch FLIP LEFT. If you are going around the object counterclockwise, touch FLIP RIGHT.



FLIP LEFT FLIP RIGHT

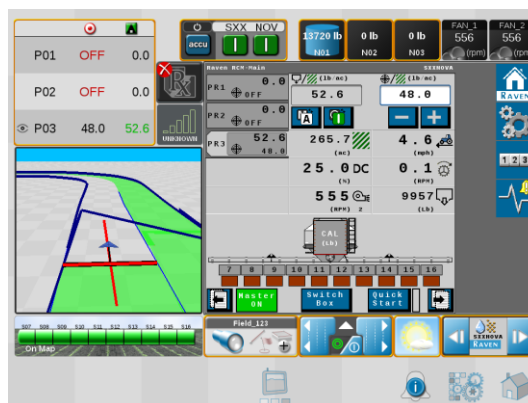
2. Drive around the object until you reach the previously applied area. Once all the zones are off, stop the machine.
3. Touch the FLIP LEFT or FLIP RIGHT button to complete the inside FLIP Map.
4. Repeat as necessary.



SEEDING THE VIRTUAL PASS





After completing the field or around an object, the virtual pass will need to be seeded. To override FLIP, the on-screen switch box will need to be set to on.

1. Touch the Master accu button.
2. Touch the green on button.
3. When finished change it back to accu.

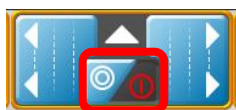


LOADING A PREVIOUSLY CREATED BOUNDARY & FLIP MAP

1. Start a new job.
2. Touch Scout and choose the appropriate FLIP map for the field.

Grower: SEEDMASTER					
Farm: Research					
Field: Field123					
Job Name: Field123 20170214-181					
Job Profile: Custom					
Guidance		Last Pass		Scout	
				Field_123	
Tank Assignment 					
Current		Rate Mode			
P01		1.0	lb/ac		
P02		16.0	lb/ac		
P03		16.0	lb/ac		
Product View		Node View			

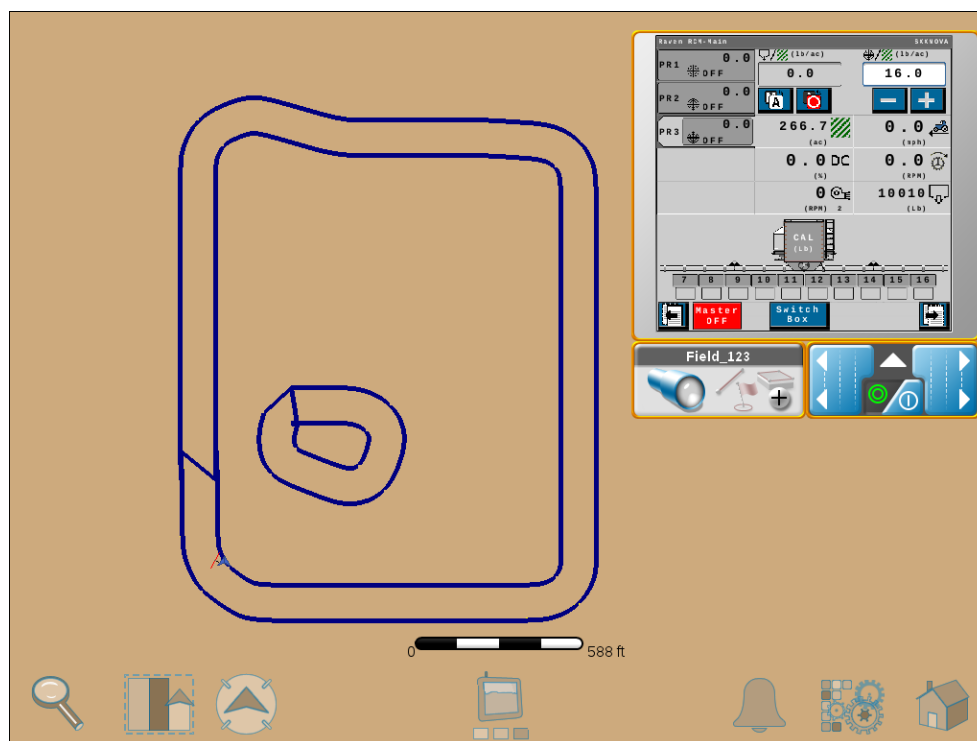
3. Touch Play.
4. The FLIP map will load automatically.
5. Turn FLIP ON.



FLIP WIDGET OFF



FLIP WIDGET ON



VIPER 4+ FILE MAINTENANCE

File Maintenance can be defined as the process of archiving specific files from the Viper 4+ and deleting files that are no longer needed. It is recommended that the user perform this maintenance at the end of each day. If this is not possible, maintenance should be performed at least once a week.

File maintenance ensures that the Viper 4+ system can perform at optimal efficiency by removing files that are no longer needed. Regular file maintenance also safeguards valuable information from being lost if a file is damaged or corrupted since files will be archived on a personal computer or laptop for future reference.

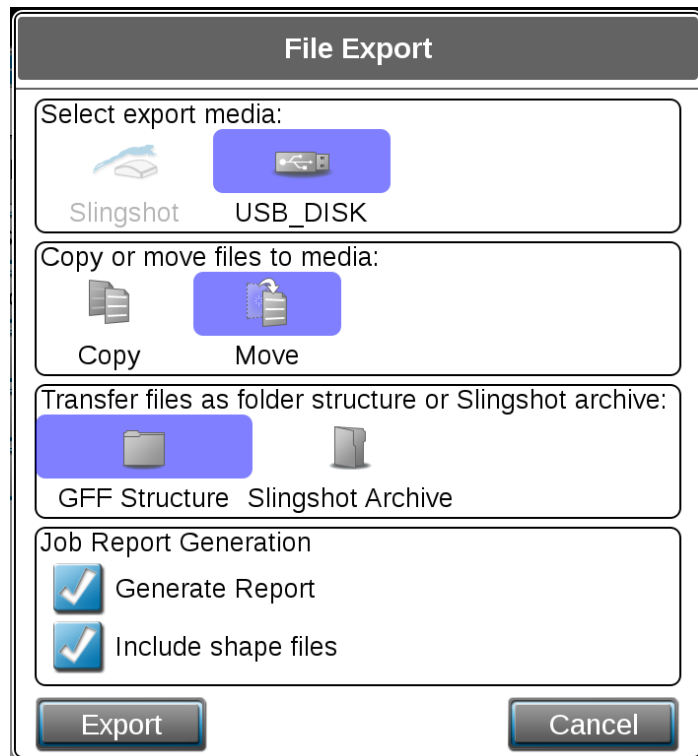
All Viper 4+ job files are stored in memory. The storage location for these files is of a fixed size and will hold a large, but limited number of files. File maintenance should be conducted on a regular basis to ensure enough storage space is available for future jobs.

Files can be loaded onto the Viper 4+ or downloaded from the Viper 4+ using an external USB drive. Insert the USB drive into the USB connector located in the left side of the Viper 4+.

Note: Do not leave the USB flash drive in the USB connector while operating the machine. Insert the USB flash drive into the USB connector only to perform file maintenance.

Transferring Files to a USB Drive

1. Insert a USB drive into the Viper 4+.
2. Touch the Administrator Panel.
3. Touch the File Manager Button.
4. Select the Files to be copied to the USB drive or select all to transfer all files.
5. Touch the File Transfer button.
6. Touch the USB_DISK button.
7. Touch the Move Button.
8. Touch the GFF Structure Button.
9. Place check marks in the Generate Report and Include shape files selections.
10. Touch the Export Button.
11. The files will be deleted from the Viper 4+. Touch Yes to continue.
12. After the File Transfer is complete touch the OK button.



Deleting Files from the Viper 4+

1. Touch the Administrator Panel.
2. Touch the File Manager Button.
3. Select the Files to be deleted from the Viper 4 or select all to delete all files.
4. Touch the Trash Can button.
5. Touch Yes to confirm the deletion of the files.

3RD PARTY GPS

The Viper 4+ system requires a GPS differential correction from a GPS receiver. The GPS receiver that connects to the Viper 4+ is required to output the correct NEMA strings. The NEMA strings required are:

1. GGA @ 10hz
2. VTG @ 10hz
3. RMC or ZDA @ 1HZ
4. Minimum BAUD Rate Setting of 19200bps.

Obtain the correct patch cable and connect to the Viper 4+ main console harness (connection is labeled DGPS, it is a 9pin Male RS232 connector). Ensure the 3rd party GPS receiver has been correctly configured. It is a simple procedure on the Viper 4+ to connect the GPS receiver.

To access the Serial Devices page:

1. Touch the Can System Configuration Icon on the main screen to begin setting up the system.
2. The CAN configuration icons screen will be displayed. Swipe the pages left until you see the Serial Devices Icon. Touch the Serial Devices Icon.
3. The Serial Device Settings page will be displayed.



Serial
Devices

4. Touch the Serial Devices Reset / Redetect button.



The Viper 4+ will search for the installed GPS receiver. If it is not found, check your connections and GPS receiver setup. If found the GPS icon in the top right will go green.

NOTE: There are Commonly used 3rd Party GPS Patch Cables. Please contact your GPS supplier to obtain the correct patch cable.

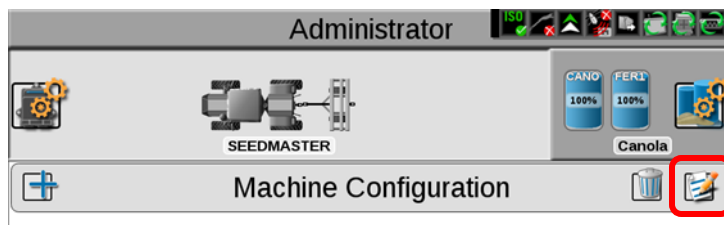
Please refer to your 3rd party GPS receiver manual or Dealer for instructions on setting up NEMA strings and outputting GPS.

Note: If you are connecting to a Raven DGPS receiver, the receiver will be configured to output the correct NEMA strings to your Viper 4+ Field Computer. Raven DGPS receivers are also available for purchase. Please contact your dealer for more details.

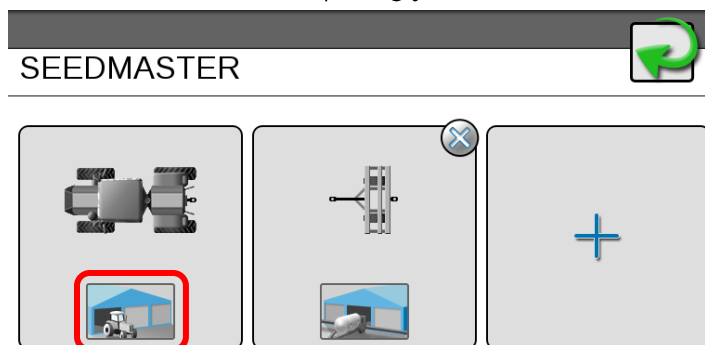
SETTING THE TRACTOR MEASUREMENTS



The Viper 4+ and RCM are set up for your specific SeedMaster machine from factory. The Viper 4+ ***IS NOT SETUP*** for your specific tractor pulling your SeedMaster machine. ***It is important to configure the tractor measurements to ensure proper as-applied mapping.*** Follow the procedure below to set up the tractor.

1. Touch the Machine Configuration Panel.
2. Touch the edit icon.



3. The setup will take you to the Machine/Implement Garages. Touch the Tractor garage button to edit the tractor measurements of the tractor pulling your SeedMaster machine.



4. The setup will take you to the Machine Garage. Touch the add new Machine Button to add the tractor type pulling your SeedMaster machine. 
5. Choose the Tractor Type: Traditional, Track, or Articulated (Swipe left).
6. After choosing the tractor type, name the Tractor. IE. MY4WD.
7. Enter any General Information if desired.
8. Touch the blue arrow pointing to the right. Measure and enter ALL measurements for the tractor.
9. Touch the blue arrow pointing to the right. Measure and enter ALL measurements for the tractor on page 2.
- NOTE: It is important to measure and enter all the machine measurements to ensure correct as applied mapping.***
10. Touch the Green check mark to finish setting up the tractor.
11. Touch the Green check mark to exit the Machine Garage.
12. Touch the Green check mark to exit the Tractor Machine Setup. 

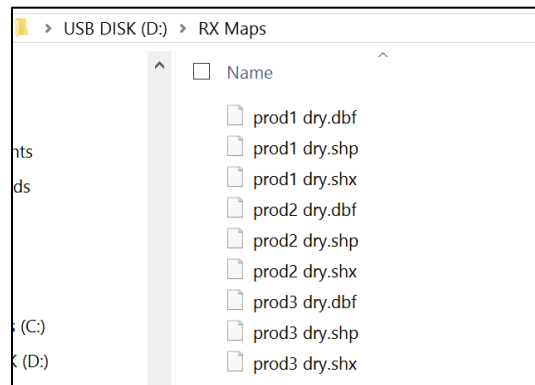
NOTE: The TXB implement Tongue and Hitch Lengths should be set to 275 inches for Tongue and 164 inches for Hitch.

IMPORTING PRESCRIPTION MAPS

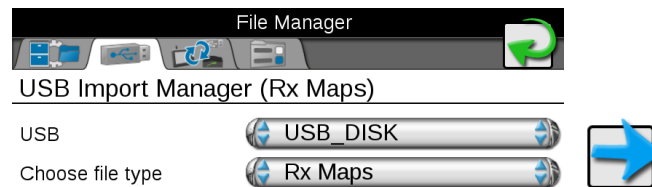
The RX map shape file needs to be loaded onto a USB drive before importing them to the Viper 4+.

NOTE: THE Viper 4+ needs to be unlocked for RX maps before they can be applied.

1. Insert a USB drive to your PC.
2. Create a folder called RX Maps on the root of the USB drive.
3. Copy the RX files to the RX Maps folder. There will be 3 files associated the RX map. See below.



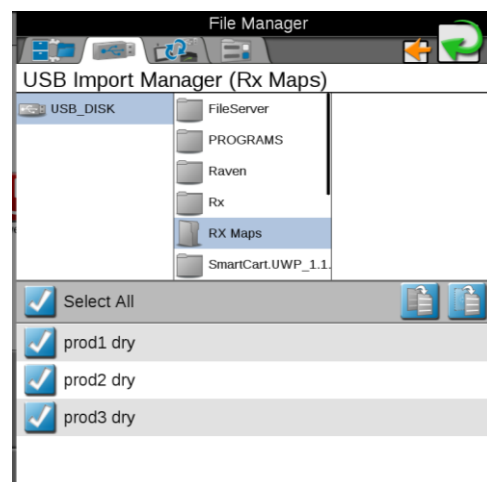
4. Insert the USB Drive into the Viper 4+.
5. Go to the Administrator Panel on the Viper 4+.
6. Touch the File Manager button.
7. Touch the USB Drive Tab.
8. Touch the drop-down menu for "USB" and choose your USB drive.
9. Touch the drop-down menu for "Choose file type" and choose "RX Maps".
10. Touch the blue arrow pointing to the right.



11. Navigate to the RX Maps folder.
12. Choose the RX maps to import or Select All.
13. After selecting the RX maps, touch the import button.







14. Touch the check mark to confirm the RX Map import.
15. A pop-up window will appear when the files have been successfully imported. Touch OK to finish.
16. Touch the green arrow to return to the main screen.



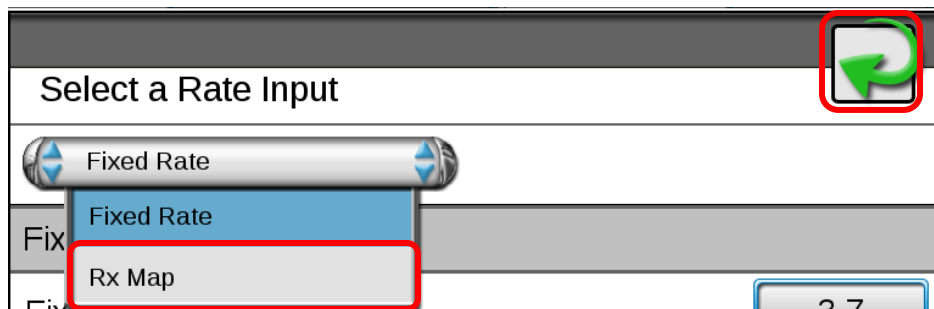
LOADING RX MAPS WITH JOB

After initially starting a job, select the prescription (Rx) rate mode to apply product according to a prescription map stored on the Viper4+ and load it into the job profile or active job operation. This mode allows the Viper 4+ to automatically adjust the target rate for field areas as designated by the prescription map.

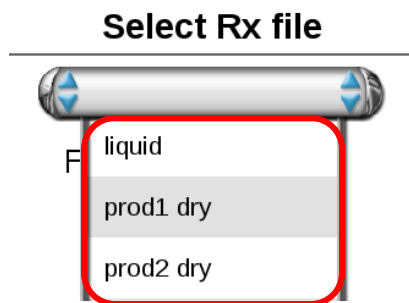
1. Determine what product the RX map will be applied to.
2. Touch the target icon for the product that the RX map will be applied to.

Current	Rate Mode	
P01		5.0 lb/ac
P02		100.0 lb/ac
P03		50.0 lb/ac
P04		50.0 lb/ac

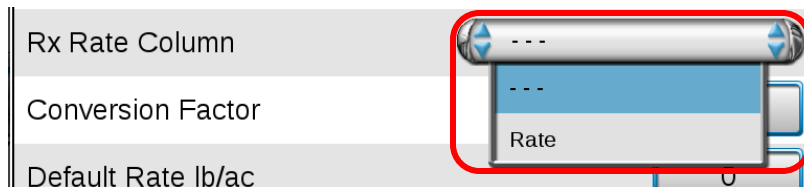
3. Touch the drop-down menu below "Select a Rate Input".
4. Select "Rx Map". Then touch the green arrow.



5. Touch on "RX Map Name" and choose the RX associated to that product.

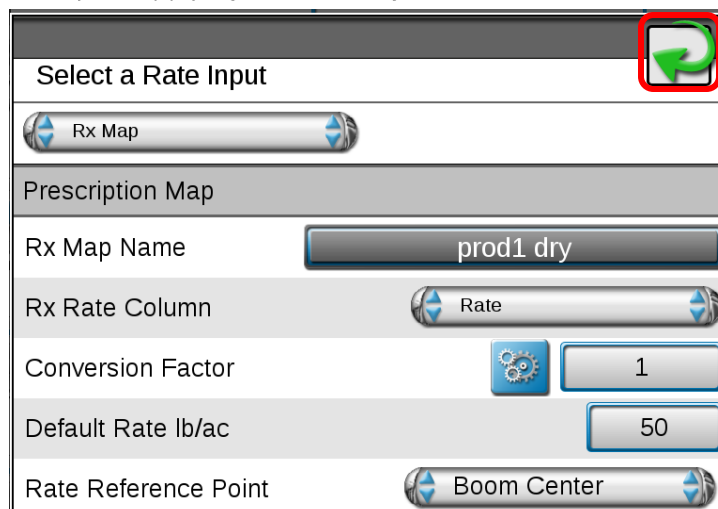


6. After selecting the RX map, touch on the drop-down menu for "RX Rate Column". Then choose the desired Rate.




7. The conversion factor for the RX map is set to 1 for a ratio of 1 to 1. If you desire to cut the rates in half for the RX Map enter .5.
8. The Default Rate for applying outside of the RX map is set to 0. If desired, change this to your own desired default rate.

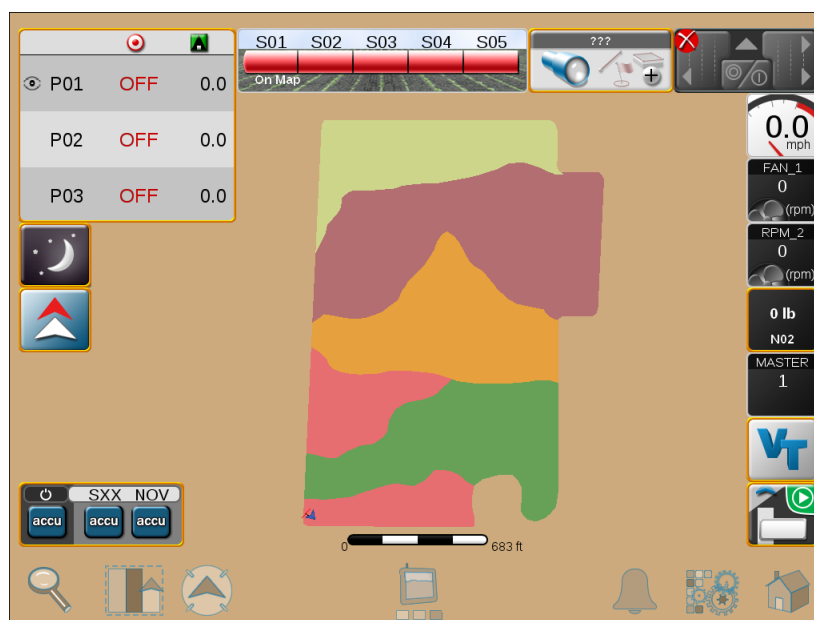
9. The rate reference defaults to the center of the machine.
10. The RX map is ready for applying. Touch the green arrow to continue to job setup.



11. If multiple RX maps are being applied, please repeat the above steps.
12. When finished, touch the play button to open the job.

Current	Rate Mode	
P01		<input type="button" value="prod1 dry"/>
P02		<input type="text" value="50.0"/> lb/ac
P03		<input type="text" value="50.0"/> lb/ac

☒ Product View
 ☐ Node View
 



NOTE: THE RX MAP WIDGET CAN BE ADDED TO THE RUN SCREENS FOR RX MAP SETTINGS DURING JOB OPERATION

UPDATING ECUs VIA VIPER 4+

The Viper 4+ can update the SeedMaster Drill ECU or SeedMaster RCMs. The Viper 4+ will need to be updated to version 2.7 before this functionality is available. To update the Viper 4+ to v2.7, please visit SeedMaster's webpage to download and install the newest software. Once the Viper 4+ is updated, please follow the procedure below to update either the RCM(s) or Drill ECU.

Downloading the ECU Hex Files

1. Go to www.seedmaster.ca.
2. Go to the "Service" tab, then click on "Software Downloads".
3. Under the "ISOBUS DRILL ECU & RCM" heading, click on the latest software package.
4. Save the software package to your desktop.
5. After the software has downloaded, navigate to the desktop.
6. Right click on the Software Package, then click "Extract to ISO_ECU_SOFTWARE_PACKAGE_###".
7. Open the Unzipped folder and navigate to the ECU that is being updated.
8. Open the folder containing the .hex file for the ECU.
9. Right-click and copy the .hex file.
10. Insert a USB drive.
11. On the root directory of the USB drive, right-click and paste the .hex file.
12. Repeat steps 8 to 11 if you are updating multiple ECUs.
13. Once the .hex files are copied to the USB, safely remove the USB drive.

Copying the .hex file to the Viper 4+

1. Plug the USB drive with the .hex files on it into the Viper 4+.
2. On the Viper 4+, touch "Administrator".
3. Touch "File Manager".
4. Touch the tab that looks like a USB Drive.
5. Touch the drop-down menu to the right of "USB" and choose the USB drive that was just inserted.
6. Touch the drop-down menu to the right of "Choose file type".
7. Scroll down to "Node Update" and choose "Node Update".
8. Touch the blue right arrow.
9. If the file(s) were copied successfully, they will be listed on the bottom of the screen.
10. Place check marks beside the .hex files to be copied to the Viper 4+.
11. Touch the button that has the two grey pieces of paper with the arrow.
12. An import screen will pop up. Touch the green check mark to confirm the import.
13. Touch OK after the files are successfully transferred. Then, touch the green back arrow and remove USB drive.

Installing the new ECU Firmware

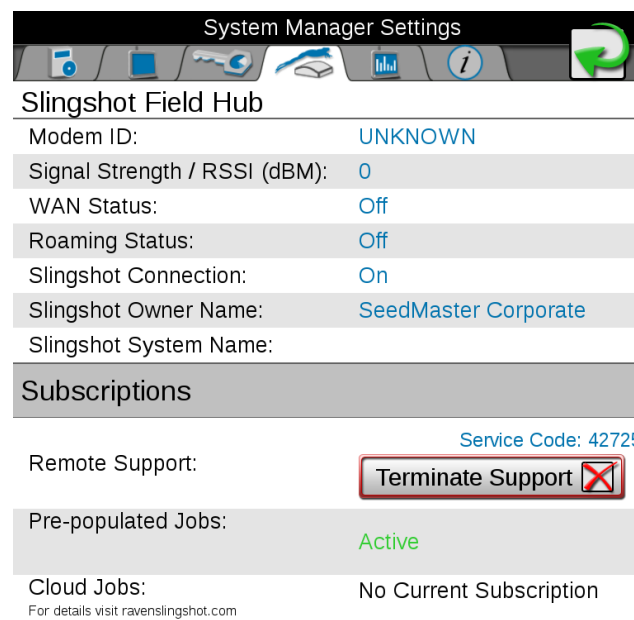
1. Touch the "System Manager" button.
2. Touch the tab that shows a blue computer screen.
3. Select the ECU that is being updated to highlight it blue.
4. Touch the drop-down Menu below "Versions Available". Then choose the latest version.
5. Touch the green down arrow to apply the update.
6. Wait for the software to install. After the install is complete, repeat as necessary.

WIFI OR TETHERED REMOTE SUPPORT

The Viper 4+ can connect to a Wi-Fi network or Tethered Hotspot to perform remote support.

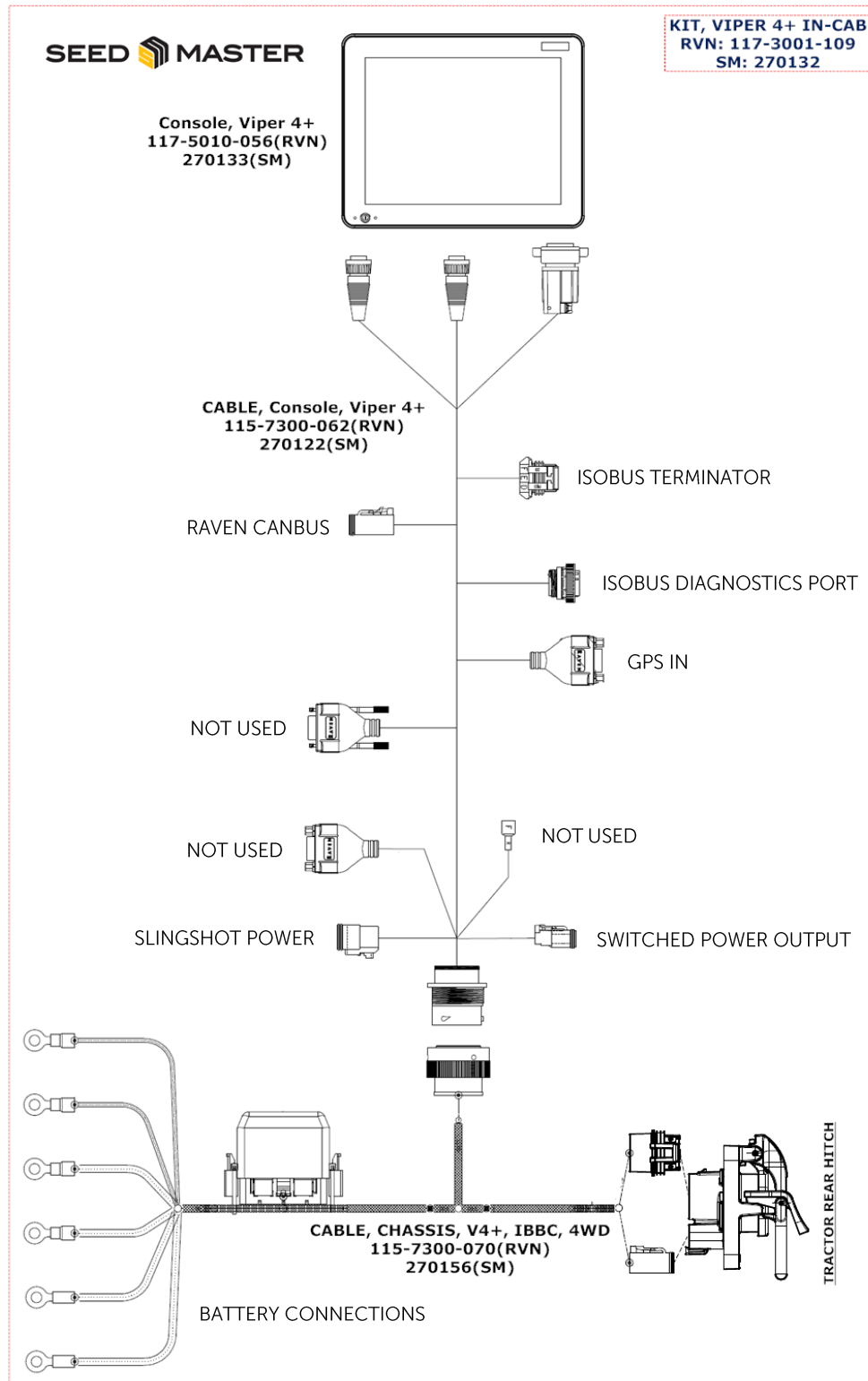
NOTE: To ensure the feature works correctly, the Viper 4+ must first be registered on the Slingshot Website using the monitor's serial number. Make sure the Wi-Fi antenna included with your Viper 4+ is installed on the back of the monitor.

1. Ensure you are in range of a Wi-Fi network or that you have enabled a Hotspot connection from your mobile device. Refer to your mobile device's operator's manual on how to enable a Hotspot.
2. On the Viper 4+ monitor, touch the "CAN System Configuration" icon.
3. Swipe left to the fourth page.
4. Touch the "Networking" icon.
5. Enable the Wi-Fi Connection by placing a check mark in the box to the left of Enable.
6. Wait about 30-60 seconds. If your network does not appear, touch the refresh button. If it still does not appear, please ensure that you are in range of a Wi-Fi network or your Hotspot is enabled. Also, check to ensure the antenna is installed on the back of the Viper 4+.
7. Once your network is visible, touch on the network name.
8. Place a check mark in the Connect Automatically box.
9. Touch the "Connect" button.
10. Enter the Password for the Wi-Fi network or Hotspot, then touch the check mark.
11. After the connection is made, the Viper 4+ is ready for Remote Support.
12. Touch the "Administrator" panel.
13. Touch "System Manager".
14. Touch the "Slingshot" tab (Frog and Field Hub Tab).
15. Touch the "Request Support" button.
16. Touch "Yes" to agree to the terms and conditions.
17. A service code will be displayed above the Terminate Support Button.
18. To end the Remote Support Session, touch the "Terminate Support" Button.

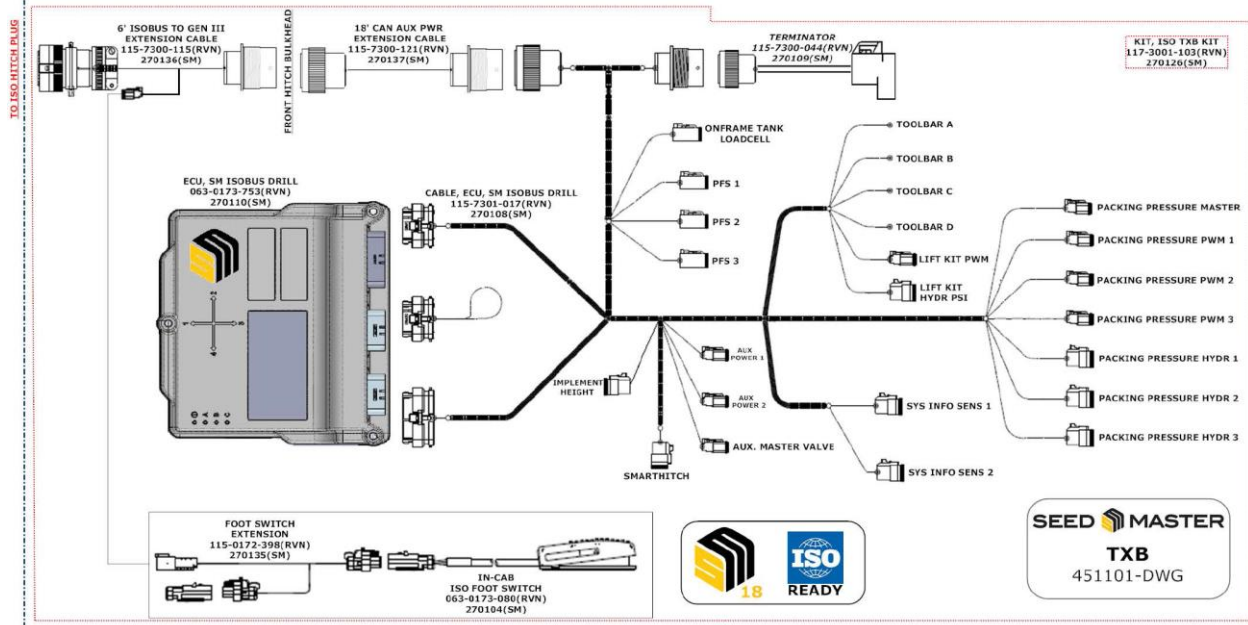


SYSTEM ELECTRICAL DRAWINGS

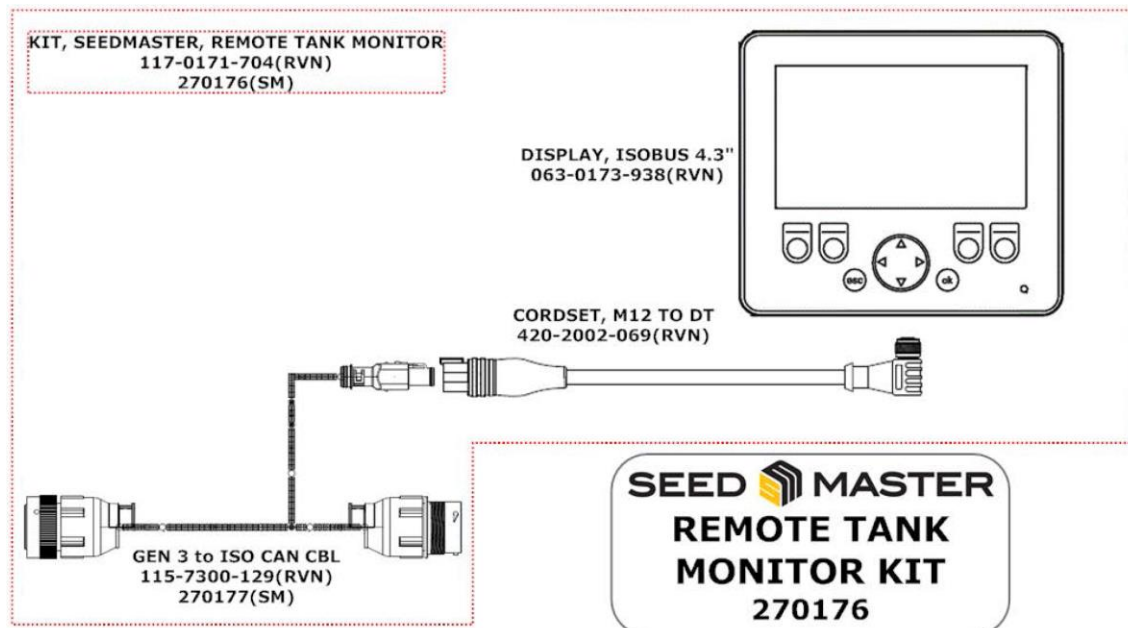
IN-CAB VIPER 4+



ISO TXB ONLY



REMOTE TANK MONITOR



NOTES

