

SEEDMASTER ACTIVE WING BRACE

SeedMaster is sending this notice out to all dealers and customers regarding 2005 – 2012 SM drills with Active Wing Braces. SeedMaster created a change for the 2013 production year to limit the cylinder movement of the Active Wing Brace. We want to make our customers aware of this change so that they can update existing units by limiting the cylinder stroke on the Active Wing Brace with cylinder stoppers. Please follow the procedure below to ensure the update is performed properly.

Procedure: Start by unfolding the SeedMaster drill and activating the system pressure. Next, pressure the openers down with the opener pressure switch and adjust the shank down hydraulic pressure to 1000psi, activating the Active Wing Braces. After the system has been completely pressurized, remove the constant pressure from the drill by returning the tractor remote to neutral. At this time you will require a tape measure to be able to measure the Active Wing Brace's cylinder rod length. Measure the cylinder rod from the cap face of the cylinder to the inside of the clevis. With this measurement subtract 1/4" to allow the cylinder to tension the wing brace. With this measurement, please install cylinder stoppers of that found length to the active wing brace cylinder.



We thank you for maintaining your SeedMaster equipment. If you have any questions, please contact your [SeedMaster Certified Dealer](#) directly.